



***Allen-Bradley***

## **DeviceNet Modules in Logix5000™ Control Systems**

**1734-ADN, 1734-ADNX, 1734-PDN,  
1756-DNB, 1769-SDN, 1784-PCIDS,  
1788-CN2DN, 1788-DNB0,  
1788-EN2DN, 1794-ADN**

**User Manual**

**Rockwell  
Automation**

## Important User Information

Solid state equipment has operational characteristics differing from those of electromechanical equipment. *Safety Guidelines for the Application, Installation and Maintenance of Solid State Controls* (Publication SGI-1.1 available from your local Rockwell Automation sales office or online at <http://www.ab.com/manuals/gi>) describes some important differences between solid state equipment and hard-wired electromechanical devices. Because of this difference, and also because of the wide variety of uses for solid state equipment, all persons responsible for applying this equipment must satisfy themselves that each intended application of this equipment is acceptable.

In no event will Rockwell Automation, Inc. be responsible or liable for indirect or consequential damages resulting from the use or application of this equipment.

The examples and diagrams in this manual are included solely for illustrative purposes. Because of the many variables and requirements associated with any particular installation, Rockwell Automation, Inc. cannot assume responsibility or liability for actual use based on the examples and diagrams.

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Throughout this manual we use notes to make you aware of safety considerations.

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### WARNING



Identifies information about practices or circumstances that can cause an explosion in a hazardous environment, which may lead to personal injury or death, property damage, or economic loss.

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### IMPORTANT

Identifies information that is critical for successful application and understanding of the product.

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### ATTENTION



Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss. Attentions help you:

- identify a hazard
  - avoid a hazard
  - recognize the consequence
- 

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### SHOCK HAZARD



Labels may be located on or inside the drive to alert people that dangerous voltage may be present.

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### BURN HAZARD



Labels may be located on or inside the drive to alert people that surfaces may be dangerous temperatures.

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## About This Manual

The manual is one of various Logix5000 manuals.

To:	See:
get started with a Logix5000 controller	<i>DeviceNet Modules in Logix5000™ Control Systems</i> , publication 1756-QS001
Look up abbreviated information and procedures regarding programming languages, instructions, communications, and status	<i>Logix5000 Controllers System Reference</i> , publication 1756-QR007
program a Logix5000 controller—detailed and comprehensive information	<i>Logix5000 Controllers Common Procedures</i> , publication 1756-PM001
program a specific Logix5000 programming instruction	<ul style="list-style-type: none"> <li>• <i>Logix5000 Controllers General Instructions Reference Manual</i>, publication 1756-RM003</li> <li>• <i>Logix5000 Controllers Process and Drives Instructions Reference Manual</i>, publication 1756-RM006</li> <li>• <i>Logix5000 Controllers Motion Instruction Set Reference Manual</i>, publication 1756-RM007</li> </ul>
import or export a Logix5000 project or tags from or to a text file	<i>Logix5000 Controllers Import/Export Reference Manual</i> , publication 1756-RM084
convert a PLC-5 or SLC 500 application to a Logix5000 project	<i>Logix5550 Controller Converting PLC-5 or SLC 500 Logic to Logix5550 Logic Reference Manual</i> , publication 1756-6.8.5
control devices over an EtherNet/IP network	<i>EtherNet/IP Modules in Logix5000 Control Systems User Manual</i> , publication ENET-UM001
control devices over an ControlNet™ network	<i>ControlNet Modules in Logix5000 Control Systems User Manual</i> , publication CNET-UM001
control devices over an DeviceNet™ network	<i>DeviceNet Modules in Logix5000 Control Systems User Manual</i> , publication DNET-UM004

You are  
here



This manual guides the development of a control system that uses a Logix5000™ controller and a DeviceNet™ network. A Logix5000 controller is any of the following:

- 1756 ControlLogix® controllers
- 1769 CompactLogix™ controllers
- 1789 SoftLogix5800™ controllers
- 1794 FlexLogix™ controllers
- PoweFlex®700S with DriveLogix™ controllers

## Who Should Use this Manual

This manual is for those who program or maintain industrial automation systems.

To use this manual, you must already have experience with:

- programmable controllers
- industrial automation systems
- personal computers and Windows® 95, Windows 98, Windows NT®, or Windows 2000 operating system

## Conventions in this Manual

As you use this manual, you will see some terms that are formatted differently from the rest of the text:

Text that is:	Identifies:	For example:	Means:
<i>italic</i>	the actual name of an item that you see on your screen or in an example	Right-click <i>User-Defined ...</i>	Right-click on the item that is named User-Defined.
<i>courier</i>	information that you must supply based on your application (a variable)	Right-click <i>name_of_program ...</i>	You must identify the specific program in your application. Typically, it is a name or variable that you have defined.
enclosed in brackets	a keyboard key	Press [Enter].	Press the Enter key.

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## **Give a Value Its Own Memory Location**

### **Appendix A**

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## Before You Begin

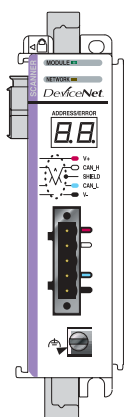
### What This Manual Covers

This manual guides the development of a control system that uses a Logix5000™ controller and a DeviceNet™ network. This manual shows how to:

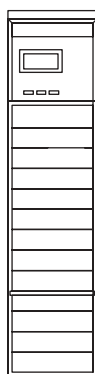
- connect the controller to the network
- establish control of the devices
- interlock and share input data
- access the network via an operator or HMI terminal
- interpret status and diagnostic information

To control the devices on a DeviceNet network, a Logix5000 controller uses one of the following scanners:

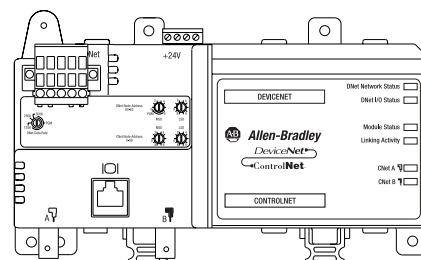
**CompactLogix™ Scanner 1769-SDN**



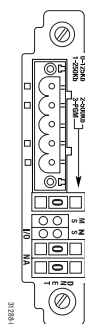
**ControlLogix® Scanner 1756-DNB**



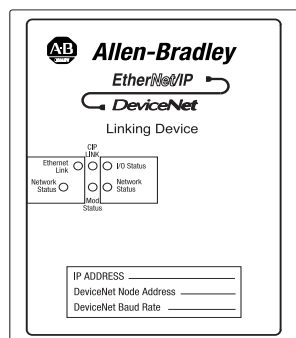
**ControlNet to DeviceNet Linking Device 1788-CN2DN**



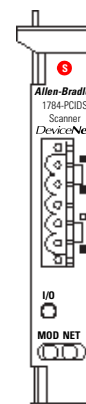
**DriveLogix™ and FlexLogix™ Communication Card 1788-DNBO**



**EtherNet/IP to DeviceNet Linking Device 1788-EN2DN**



**SoftLogix™ 5800 Scanner 1784-PCIDS**



This manual also provides a basic level of information to use the following devices on your DeviceNet network.

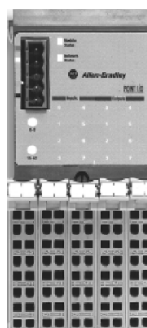
**POINT™ I/O Interface  
1734-PDN**



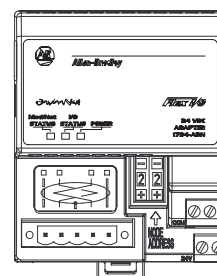
**POINT™ I/O Adapter  
1734-ADN and 1734-ADNX**



**POINT™Block I/O Module  
1734D**



**FLEX™ I/O Adapter  
1794-ADN**

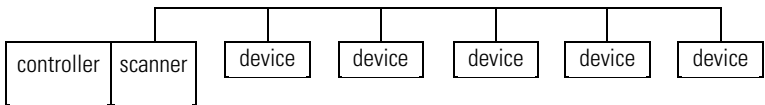


# Preliminary Actions

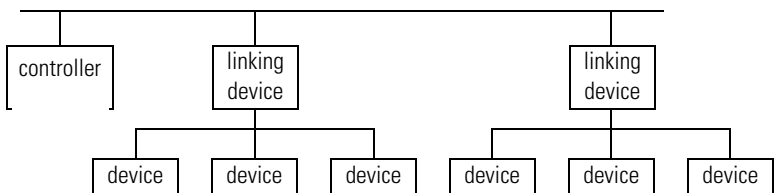
Before you configure and program your DeviceNet network, complete the following actions:

- ❑ 1. Choose whether to use a single network or several distributed networks. (For more information, see page 1-5.)

❑ single network



❑ several smaller distributed networks (subnets)

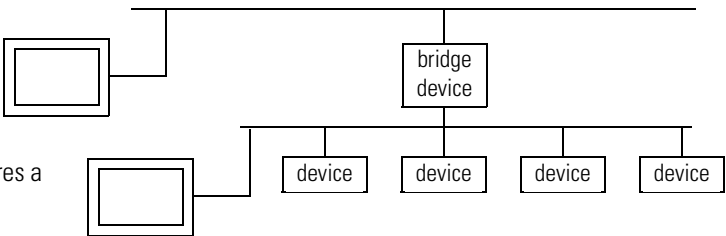


- ❑ 2. Choose a scanner. (For more information, see page 1-5.)

If you are using:	And the main network is:	Use this scanner:
single network	—————▶	Corresponding scanner for your controller
subnets	EtherNet/IP	EtherNet/IP to DeviceNet Linking Device 1788-EN2DN
	ControlNet™	ControlNet to DeviceNet Linking Device 1788-CN2DN

- ❑ 3 Choose how to connect your computer to the DeviceNet network. (For more information, see page 1-6.)

Connect to another network and bridge to the DeviceNet network. Requires a bridge device.



Connect directly to the DeviceNet network. Requires a DeviceNet interface device.

- ❑ 4. Choose a baud rate. (For more information, see page 1-9.)

- ❑ 125K bit/s (default— good starting point)
- ❑ 250K bit/s
- ❑ 500K bit/s

- ☐ 5. Calculate how much scanner memory you need. (For more information, see page 1-11.)

A. List the devices on your network.

B. Record how many bytes each device sends to your control system (input data) and gets from your control system (output data).

Device	Address	Input Size of Device (bytes)	Input Memory in Scanner (DINTs)	Output Size of Device (bytes)	Output Memory in Scanner (DINTs)
start/stop buttons		1	1	1	1
<empty>			2		2
I/O adapter w/ modules		9	3	5	2
<empty>			2		2
<b>Total</b>			8		7

E. Total memory that you need in the scanner.

C. Convert the input and outputs sizes to DINTs, where:  
DINTs = (bytes/4) rounded up to an integer.

D. Add several DINTs between each device in case you want to make changes later.

- ☐ 6. Assign an address to each device. The following addresses are recommended but not required. (For more information, see page 1-13.)

**Tip:** For flexibility as you develop your system, leave gaps between addresses. Gaps have *no* effect on system performance.

**Give this address:**      **To this device:**

0                      Scanner

1 to 61              Your devices

Give the lower addresses to devices with 15 bytes or more of input or output data.

62                    Computer interface, such as a 1770-KFD or 1784-PCD device

63                    Leave open for new or replacement devices.

- ☐ 7. Make sure you have the required software.

☐ To configure the network:

**If:**

**And your scanner is:**

**Configure the network with:**

*every* device on your network (except the scanner) uses 4 or less bytes of input and output data

- ControlLogix® 1756-DNB
- FlexLogix™ 1788-DNBO

RSLogix™ 5000 software (For more information, see chapter 4.)

some devices use more than 4 bytes of input or output data

any

RSNetWorx™ for DeviceNet software (For more information, see chapters 2 and 6.)

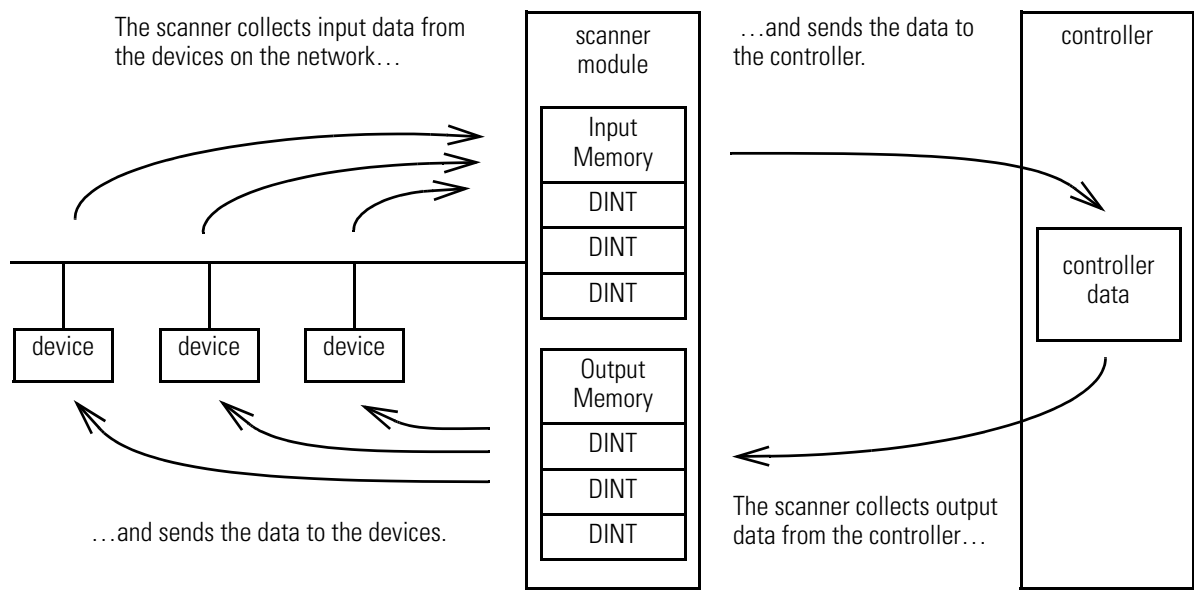
☐ To program the controller, use RSLogix™ 5000 software.

☐ To connect your computer to the network, use RSLinx® software.



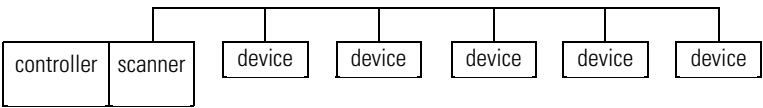
# Choose a Scanner

The DeviceNet scanner connects a controller to the devices on a DeviceNet network.

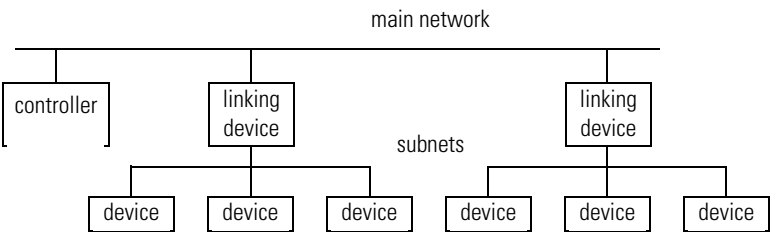


To organize your devices into a DeviceNet network, either:

Place all your devices on a single network and connect the controller directly to the network via the scanner.



Break up your devices into several smaller distributed networks (subnets). Place a scanner (linking device) on each network. Connect the scanners to the controller via an EtherNet/IP or ControlNet network (backbone).



This option:	Has these advantages:	And these disadvantages:
single network	<ul style="list-style-type: none"><li>• lower cost</li><li>• 1 network to manage</li><li>• scanner is local to the controller</li></ul>	<ul style="list-style-type: none"><li>• shorter distances</li><li>• more devices on the network = slower performance on that network</li><li>• more power supply requirements</li></ul>
subnets	<ul style="list-style-type: none"><li>• shorter runs on subnets, more total distance</li><li>• fewer devices on the subnet = faster performance on the subnet</li><li>• simpler power supply requirements</li></ul>	<ul style="list-style-type: none"><li>• higher cost</li><li>• multiple networks to manage</li><li>• scanner is remote from the controller</li></ul>

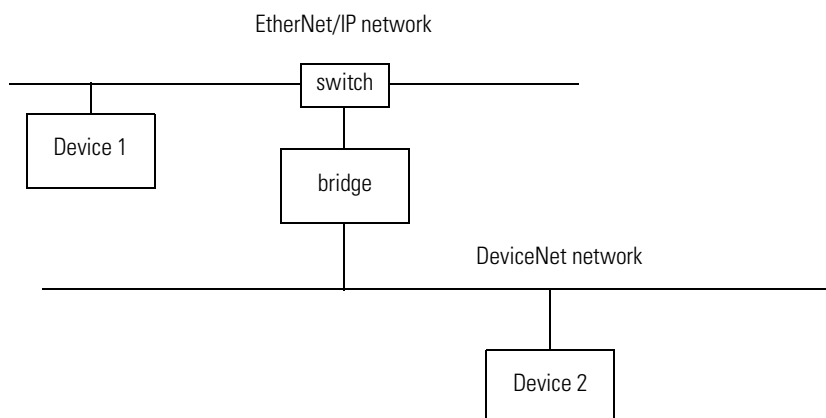
To choose a scanner, use the following table:

If you are using:	And:	Use this scanner:
single network	CompactLogix™ controller	CompactLogix 1769-SDN
	ControlLogix® controller	ControlLogix 1756-DNB
	DriveLogix™ controller	DriveLogix and FlexLogix 1788-DNBO
	FlexLogix™ controller	
	SoftLogix™ 5800 controller	SoftLogix5800 1784-PCIDS
subnets	EtherNet/IP main network	EtherNet/IP to DeviceNet Linking Device 1788-EN2DN
	ControlNet main network	ControlNet to DeviceNet Linking Device 1788-CN2DN

## Bridging Across Networks

Logix5000™ devices can usually communicate with devices on other networks with no additional configuration or programming.

- A bridge connects two different networks. The bridge is either:
  - single device with communication ports for two different networks
  - separate communication devices in the same chassis
- For example, the bridge device shown below is connected to both EtherNet/IP and DeviceNet networks. Device 1 on EtherNet/IP can communicate with Device 2 on DeviceNet through the bridge.



Communication can bridge these networks:.

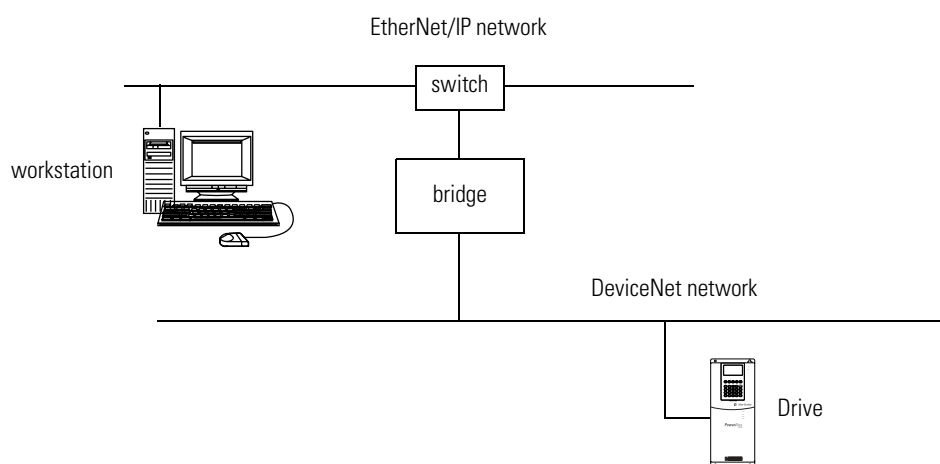
A device on this network	Can access a device on this network:			
	EtherNet/IP	ControlNet:	DeviceNet:	RS-232 <sup>(2)</sup> :
EtherNet/IP	yes	yes	yes	yes
ControlNet	yes	yes	yes	yes
DeviceNet	no	no	yes	no
RS-232	yes	yes <sup>(1)</sup>	yes	yes

<sup>(1)</sup> To use RSNetWorx software to configure and schedule a ControlNet network, we recommend that you either:

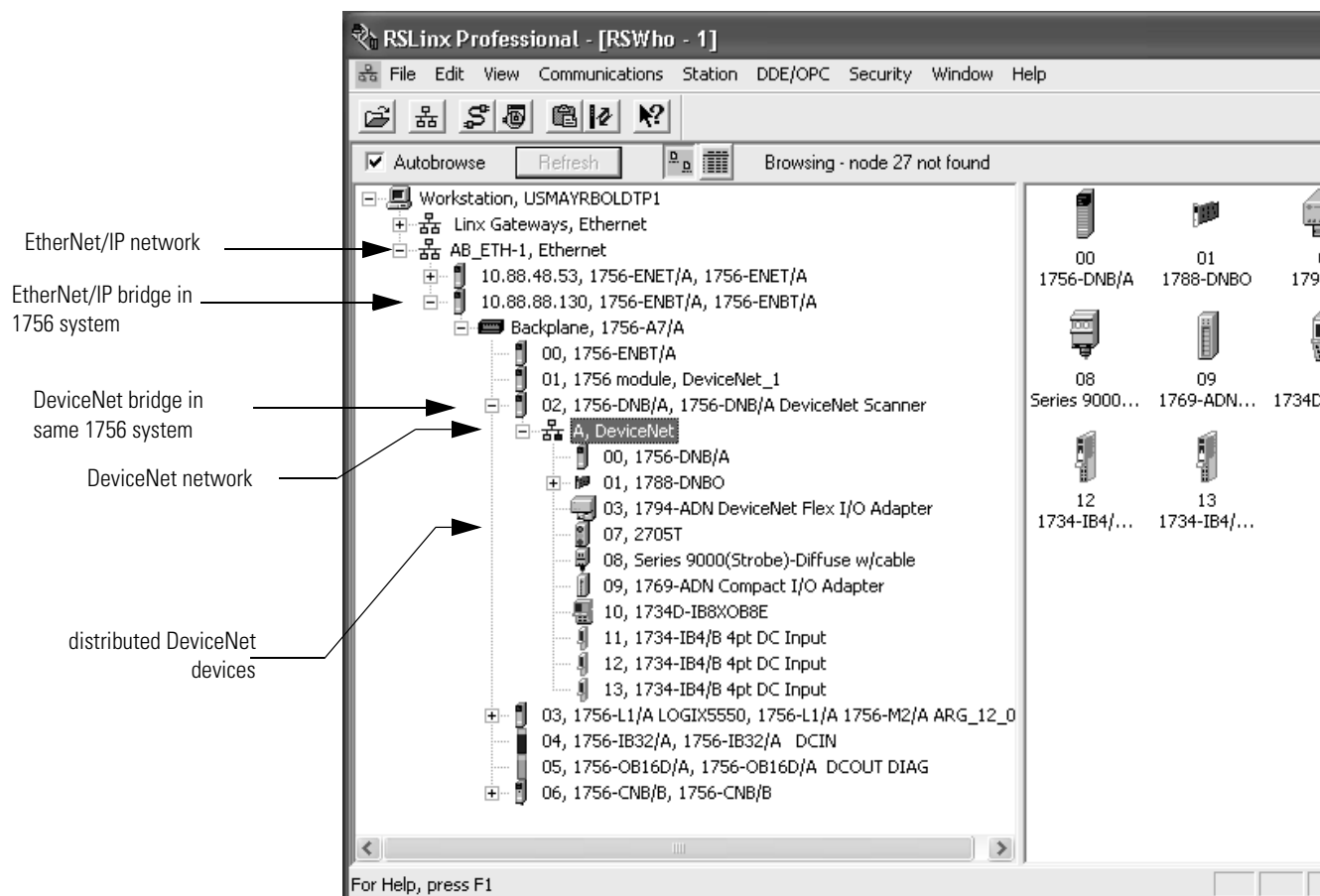
- connect to an EtherNet/IP network and bridge to the ControlNet network
- use a 1784-PCC interface device to connect directly to the ControlNet network

<sup>(2)</sup> Typically, this is a point-to-point connection between a Logix5000 controller and another device, such as a PanelView™ Plus operator terminal.

In this example, a workstation configures a drive on a DeviceNet network. The workstation bridges EtherNet/IP to reach the drive.



This example RSLinx window shows how the DeviceNet bridge links to the EtherNet/IP network:



## Choose a Baud Rate for the Network

The default baud rate for a DeviceNet network is 125K bits/s. This is the easiest baud rate to use and is usually sufficient.

The 2 most common methods to set the baud rate of a device are:

Method:	Description:
autobaud feature	<p>At power up, the device automatically sets its baud rate to the baud rate of the first device it hears on the network. It remains set until the device powers up again.</p> <p>The network requires at least one device with a fixed baud rate so the autobaud devices have something against which to set. Typically, scanners and network interfaces have a fixed baud rate.</p>
switches or pushbutton on the device	<p>Some devices have switches or a pushbutton that set the baud rate.</p> <ul style="list-style-type: none"> <li>• The device reads the switch setting at power up.</li> <li>• Typically, the switch lets you select either: <ul style="list-style-type: none"> <li>• autobaud</li> <li>• fixed baud rate of 125K, 250K, or 500K</li> </ul> </li> <li>• If you change the switch setting, you have to cycle power to the device before the change takes effect.</li> </ul> <p>There are exceptions. For example, the 1756-DNB module has a pushbutton, which only lets you set the baud rate if the module is unconnected from the network or network power is off. Once you change the baud rate, the module automatically resets to the new baud rate.</p>
software	<p>Some devices require a programming device to set its address. For example, you can use your computer and the DeviceNet Node Commissioning tool (software) to set the baud rate of a device. The Node Commissioning tool is available:</p> <ul style="list-style-type: none"> <li>• automatically when you install RSNetWorx for DeviceNet software</li> <li>• as a separate application on the RSLogix 5000 software CD, revision 13.0 or later</li> </ul>

## If You Want to Use a Higher Baud Rate...

The length of the trunkline and type of cable determines which baud rates you can use:

Baud rate	Maximum distance			Cumulative drop line length
	flat cable	thick cable	thin cable	
125K bit/s	420m (1378 ft)	500m (1640 ft)	100m (328 ft)	156 m (512 ft)
250K bit/s	200m (656 ft)	250m (820 ft)	100m (328 ft)	78m (256 ft)
500K bit/s	75m (246 ft)	100m (328 ft)	100m (328 ft)	39m (128 ft)

If you change the baud rate of your network, make sure that all devices change to the new baud rate. Mixed baud rates produce communication errors.

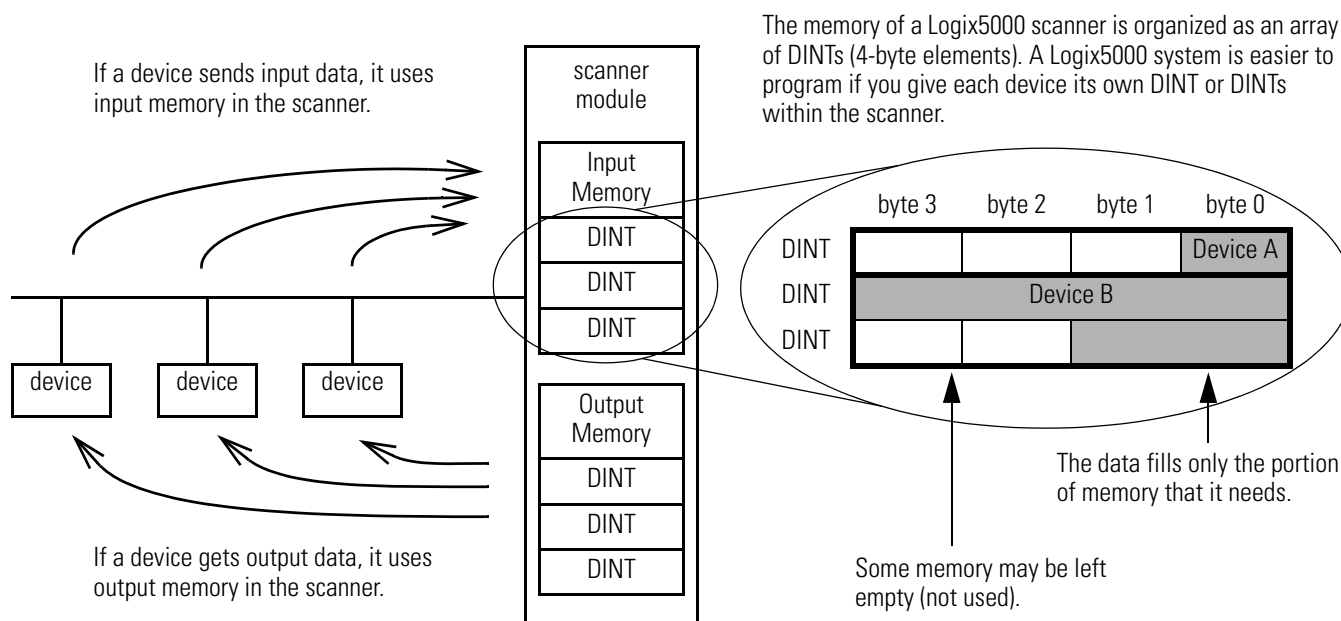
To set the baud rate for the network:

1. Connect the network interface to the network and set its baud rate.
2. Connect the scanner to the network and set its baud rate.
3. For each device that has *only* fixed baud rates (*no* autobaud), set the baud rate and connect it to the network.
4. Connect the remaining devices to the network and enable autobaud for each of them.

If a device:	Then:
has a switch to enable autobaud	A. Set the switch to autobaud. B. Connect the device to the network.
<i>does not</i> have a switch to enable autobaud	A. Connect the device to the network. B. Use RSNetWorx software to enable autobaud.

## Calculate Scanner Memory Requirements

A Logix5000 scanner has fixed sections of memory for the input and output data of your network. Each device on your network requires either some input or output memory of the scanner. Some devices both send and receive data, so they need both input and output memory.



To make sure your network is within limits, calculate the amount of input and output memory that the scanner needs. This information will also be very useful when you configure the scanner.

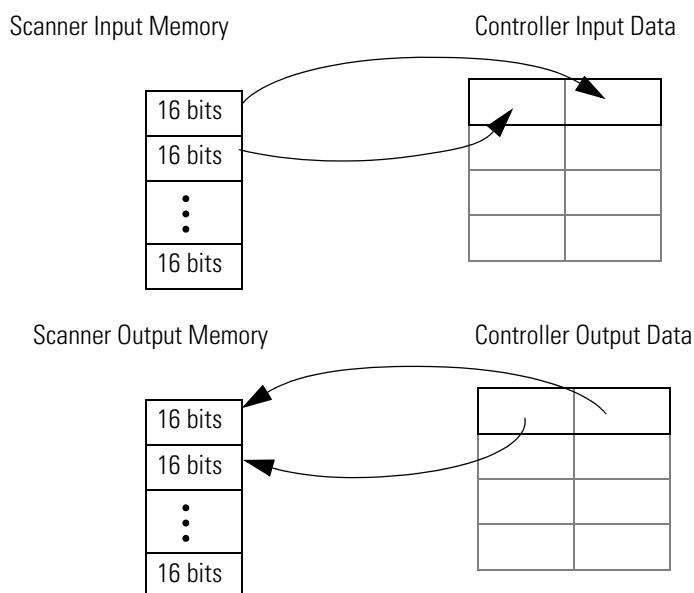
## Check the I/O Limits of the Scanner

Once you tally the input and output data for your network, make sure it is within the limits of the scanner. If they exceed the limits, use multiple scanners.

Scanner	Maximum input data (DINTs)	Maximum output data (DINTs)
1756-DNB	124	123
1769-SDN	90	90
1784-PCIDS	124	123
1788-CN2DN	124	123
1788-EN2DN	124	123
1788-DNBO	124	123

## If You Are Using a SoftLogix5800 Controller

The 1784-PCIDS scanner organizes its input and output memory in 16-bit increments. When you access the data in the controller, the data is packed into 32-bit increments (DINTs).



A Logix5000 system is easier to program if you give each device its own DINT or DINTs within the controller. To accomplish this with a PCIDS scanner:

- Allocate memory in 4-byte increments.
- This may result in some 16-bit words being left unused.



## Assign an Address to Each Device

To communicate on the DeviceNet network, each device requires its own address. In general, a device can use any address between 0 to 63. However, we *recommend* that you follow these guidelines:

Give this device:	This address:	Notes:
scanner	0	If you have multiple scanners, give them the lowest addresses in sequence (0, 1, ...).
any device on your network except the <i>scanner</i>	1 to 61	<ul style="list-style-type: none"> <li>Give the lower addresses to devices with 15 bytes or more of input or output data.</li> <li>Gaps between addresses are OK and have <i>no</i> effect on system performance. If you are uncertain of the final lay-out of your system, leave gaps between addresses. This gives you some flexibility as you develop your system.</li> </ul>
computer interface to the network	62	<p>If you connect a computer directly to the DeviceNet network, use address 62 for the computer.</p> <ul style="list-style-type: none"> <li>Many computer interface devices use this address as their default.</li> <li>Devices such as a 1770-KFD or 1784-PCD connect a computer directly to a DeviceNet network.</li> </ul>
no device	63	<p>Always leave address 63 open. Out of the box, most DeviceNet devices are preset for address 63.</p> <ul style="list-style-type: none"> <li>Some devices have no switches or pushbutton to set the address. They require software such as RSNetWorx for DeviceNet software to change the address. This means that you must first place it on the network at its preset address of 63 before you can change the address.</li> <li>If another device is already using address 63, there will be an address conflict and you won't be able to communicate with the newly connected device.</li> <li>Leaving address 63 open makes it possible to configure a new device.</li> <li>The auto-address recovery feature also requires address 63 to be open.</li> </ul>

Here's an example:

1. Give address 0 to the scanner.

2. Give the lower addresses to devices with 15 bytes or more of input or output data.

3. Gaps in addresses are OK.

Device	Address	Input Size of Device (bytes)	Input Memory in Scanner (DINTs)	Output Size of Device (bytes)	Output Memory in Scanner (DINTs)
scanner	0	n/a	n/a	n/a	n/a
PanelView terminal	3	128	32	128	32
<empty>			2		2
I/O adapter w/ modules	5	9	3	5	2
<empty>			2		2
drive	7	4	1	4	1
<empty>			2		2
photoeye	9	1	1	0	0
computer interface	62	n/a	n/a	n/a	n/a
	63				

4. Give address 62 to the computer interface device.

5. Leave address 63 open.

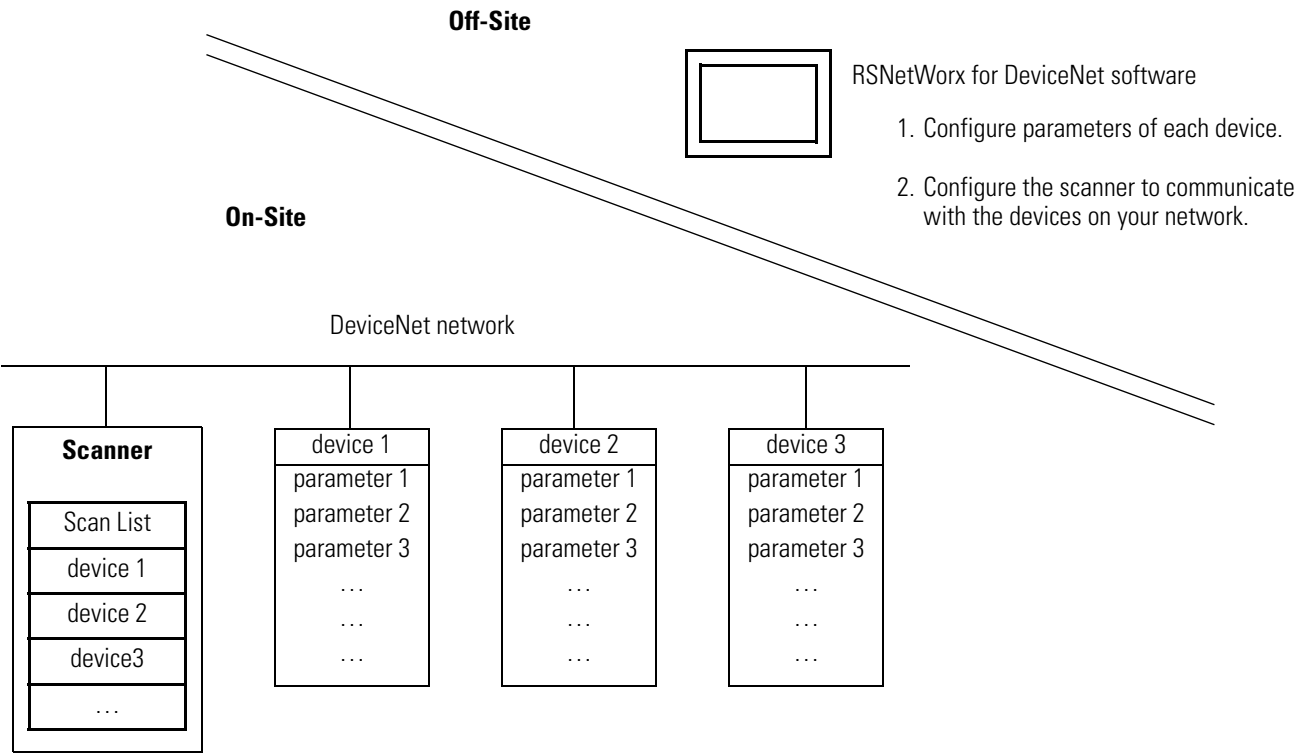
# Configure Your Network Offline

## How to Use This Chapter

To configure your DeviceNet network, you have the following options:

If:	Then configure your network:	See:
Any of the following conditions apply: <ul style="list-style-type: none"><li>The network and devices are <i>not yet</i> installed.</li><li>You <i>do not</i> have access to the network. (I.e., You are off-site.)</li><li>You prefer to do most of the configuration before you get on-site with the network.</li></ul>	offline	This chapter
Both of the following conditions apply: <ul style="list-style-type: none"><li>The network and devices are <i>already</i> installed.</li><li>You have access to the network. (I.e., You are on-site.)</li></ul>	online	Chapter 6

Offline configuration lets you do most of the DeviceNet configuration tasks before you connect to the network.



To configure a DeviceNet network while offline:

Step:	Page:
<input type="checkbox"/> Before You Begin	2-2
<input type="checkbox"/> Create a File for the Network	2-3
<input type="checkbox"/> Draw Your Network	2-4
<input type="checkbox"/> Configure Each Device	2-5
<input type="checkbox"/> Configure the Scanner	2-8
<input type="checkbox"/> Save the Network File	2-15
<input type="checkbox"/> Generate an RSNetWorx Report	2-16
<input type="checkbox"/> Download the Configuration to Network	2-17

## Before You Begin

Before you configure the network, make sure you have a list of the devices that you are putting on your network and the address for each of them.

For example:

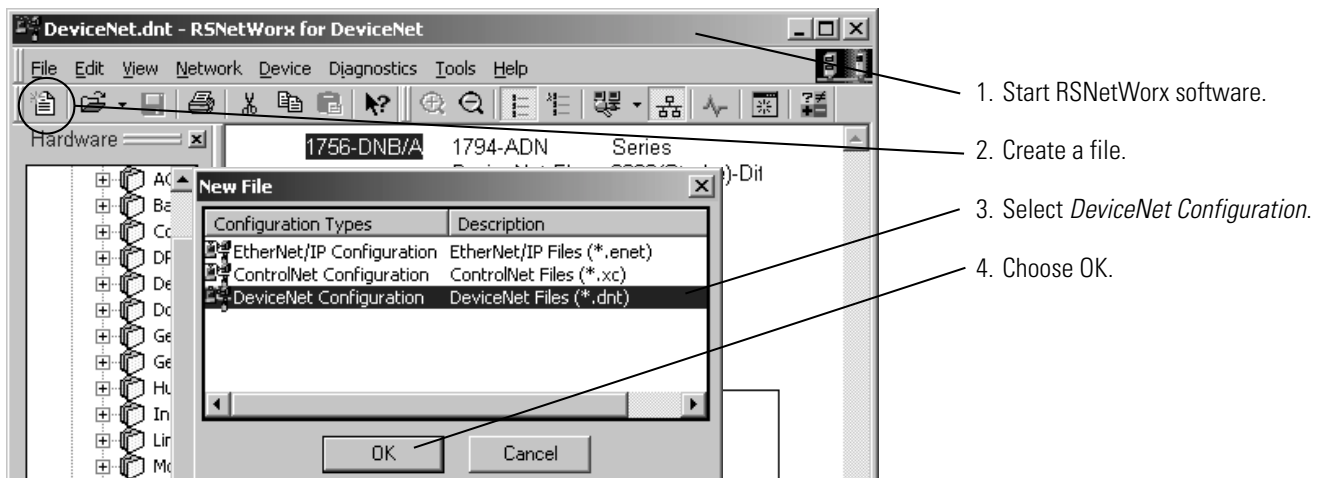
Device	Address	Input Size of Device (bytes)	Input Memory in Scanner (DINTs)	Output Size of Device (bytes)	Output Memory in Scanner (DINTs)
scanner	0	n/a	n/a	n/a	n/a
PanelView terminal	3	128	32	128	32
<empty>			2		2
I/O adapter w/ modules	5	9	3	5	2
<empty>			2		2
drive	7	4	1	4	1
<empty>			2		2
photoeye	9	1	1	0	0
computer interface	62	n/a	n/a	n/a	n/a
	63				
	Total		43		41

## Create a File for the Network

RSNetWorx software stores information about the configuration of each device in a file on your computer.

Step:	See page:
<input type="checkbox"/> Create a DeviceNet Configuration File	2-3
<input type="checkbox"/> Give the File a Descriptive Name	2-3

### Create a DeviceNet Configuration File



### Give the File a Descriptive Name

Since the file stores the configuration of the network, give it a name that identifies this specific DeviceNet network.

Save the file.

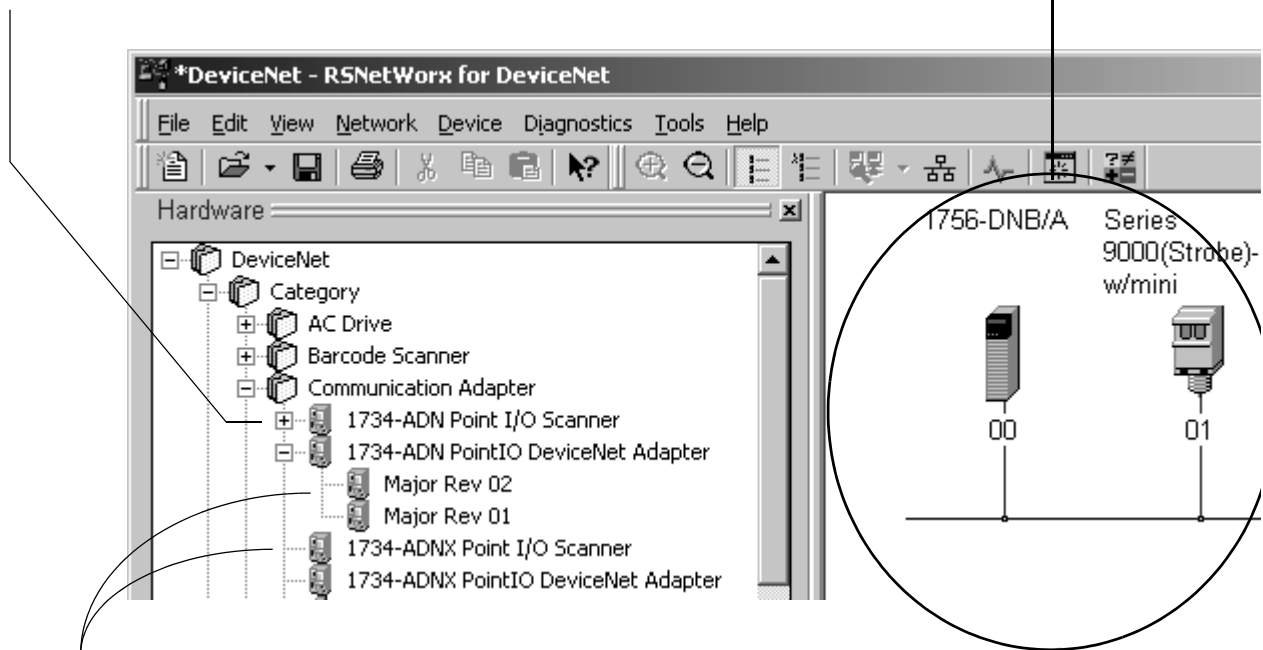


As you work in RSNetWorx software, periodically save your changes to the file for the network.

## Draw Your Network

To configure a DeviceNet network, you use RSNetWorx software to build a graphical picture of your network. To build a graphical picture of your network, complete the following steps for each of your devices:

1. Browse the hardware list for the device.
2. If there is a [+] sign next to the device, click the [+] sign.

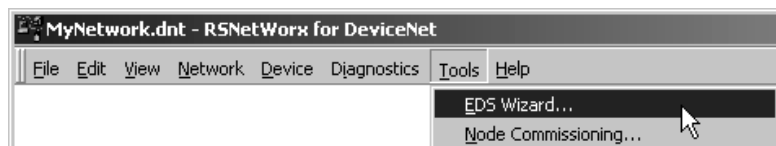


3. Double-click the major revision of the device.  
For a device without a list of major revisions (no + or - sign), double-click the device.

### If Your Device Is Not in the Hardware List...

If the hardware list does *not* show a device, then RSNetWorx requires the EDS file for the device:

1. To see if an EDS file is available, go to [www.ab.com/networks/eds/](http://www.ab.com/networks/eds/)
2. Use the EDS wizard of RSNetWorx software to register the file.



## Configure Each Device

Typically, a DeviceNet device has a set of parameters that define the behavior of the device.

The screenshot shows the RSNetWorx for DeviceNet software interface. The main window displays a network diagram with two devices: 1756-DNB/A and 160-Signal Follower v6.xx DN1 v2.0 Standard. The 160-Signal Follower v6.xx DN1 v2.0 Standard window is open, showing the Parameters tab. The Parameters list includes:

ID	Parameter	Current Value
12	Input Status	00100011
13	Pwr Factor Angle	0.0 deg
14	Memory Probe Val	0
15	Interface Select	160-SSC Standard
16	Switches MAC ID	9
17	Switches Baud	125K Baud
18	Nonvolatile MAC	63
19	Nonvolatile Baud	125K Baud

Below the parameter list is a legend for icons:

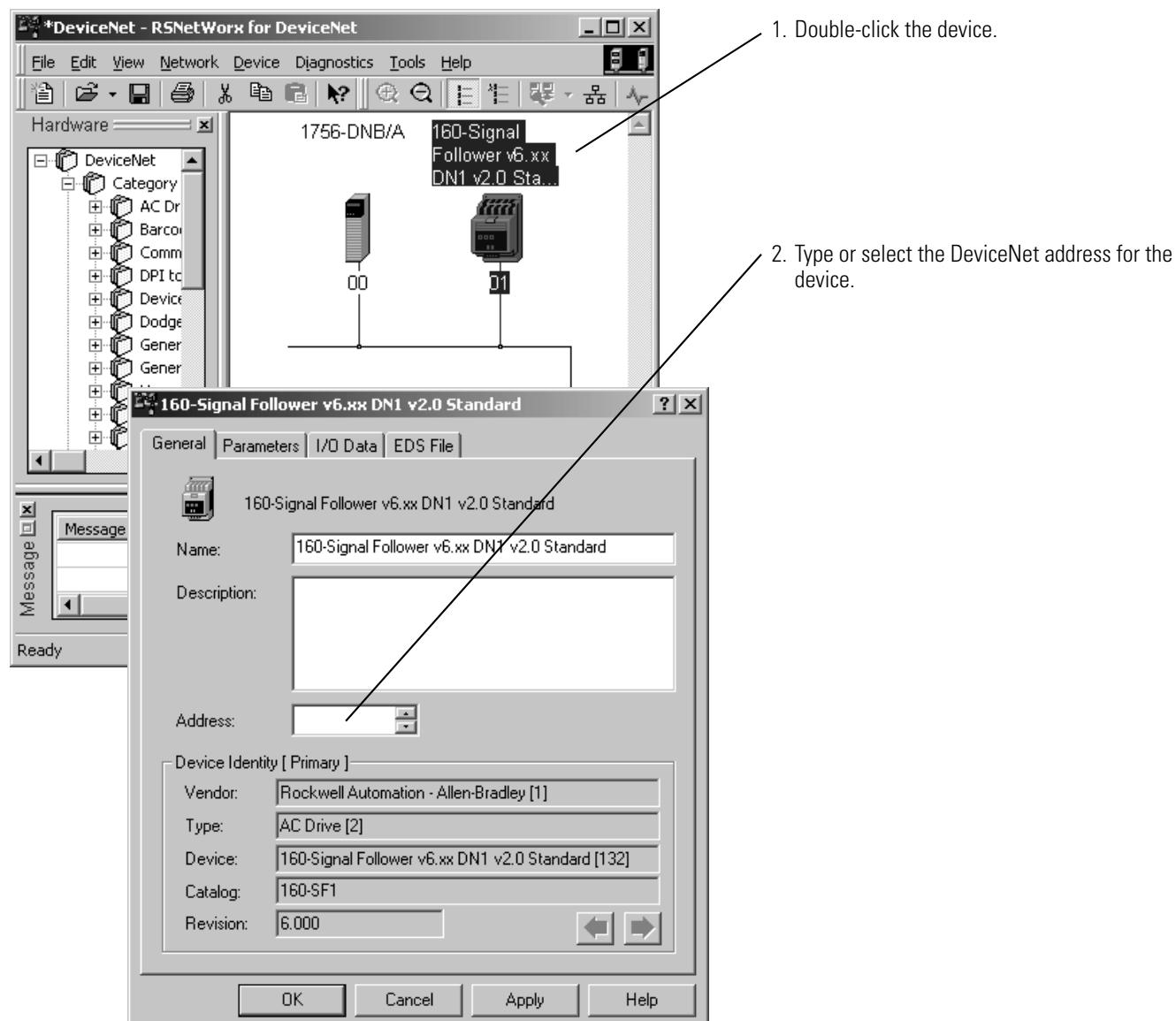
Icon	Description
Lock icon	Indicates that this parameter is read only.
Scale icon	Indicates that this parameter is a scaled value.
Link icon	Indicates that this parameter is linked to another parameter in the parameter list.
Association icon	Indicates that this parameter is associated to a parameter above and/or below the selected parameter in the parameter list.

To configure a device offline:

Step:	See page:
<input type="checkbox"/> Specify the Address of the Device	2-6
<input type="checkbox"/> Configure the Parameters of the Device	2-7

## Specify the Address of the Device

When you are *offline*, the address on the diagram identifies a device. It *does not* set the device to that address. In chapter 5, you will set the address of each device.





## Configure the Parameters of the Device

1. Click the *Parameters* tab.

2. Set a parameter to the required value:

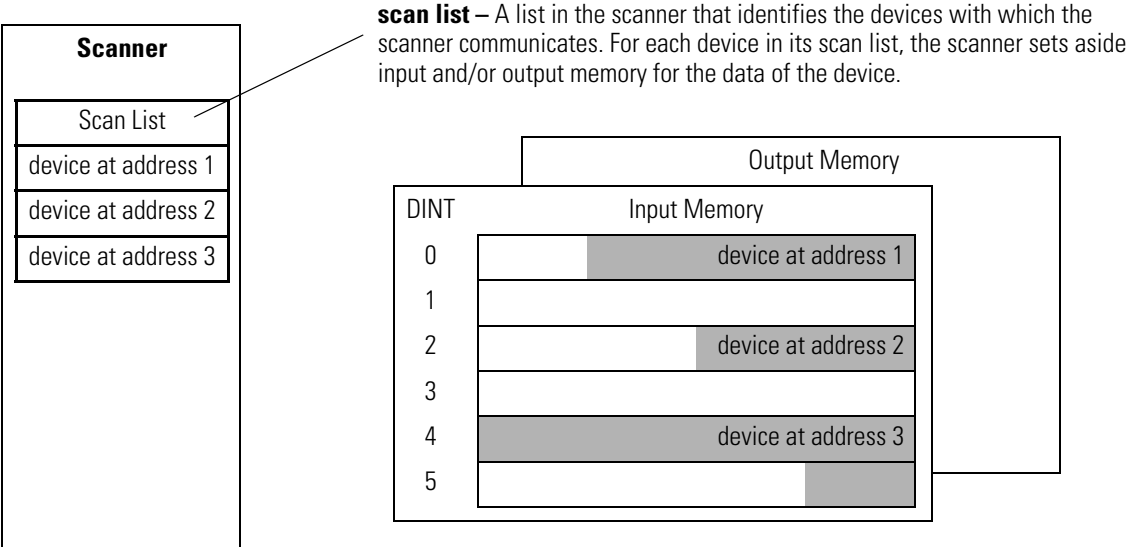
- Select a new value.
- or –
- Click, type a new value, and press [Enter].

3. Close the dialog box.

Parameter	Current Value
DC Hold Volts	0 V
Input Mode	Network Control
Output Configure	Network Control
Output Threshold	Momentary 2 Wire
PWM Frequency	2 Wire Accel Sel
Restart Tries	2 Wire Enable Sel
Restart Time	2 Wire Local/Rem
DB Enable	0 %
S Curve	0%
Clear Fault	No Action
Output Assembly	
Reset Functions	No Action
Program Lock	Unlocked
Internal Freq	11.6 Hz

## Configure the Scanner

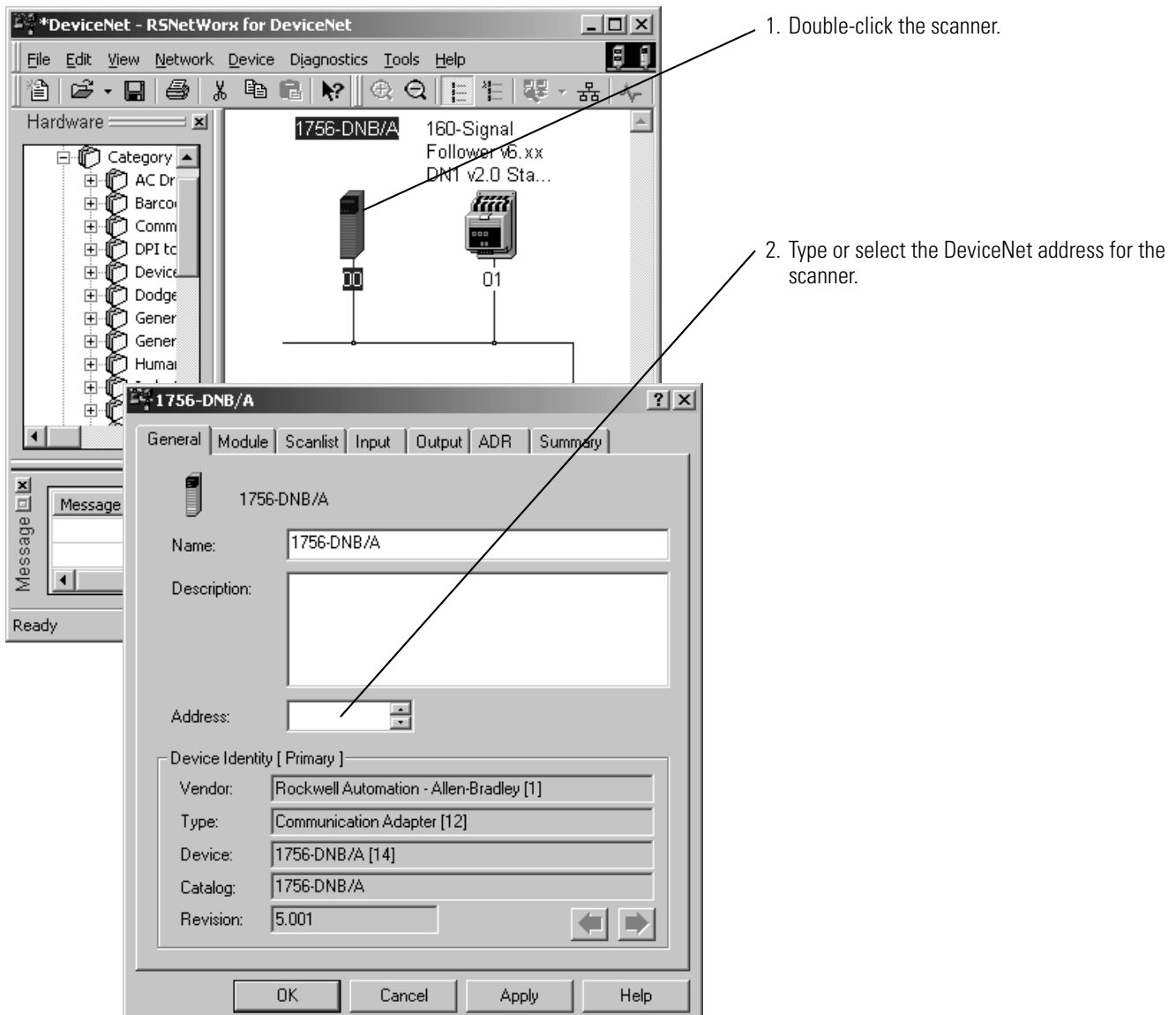
To configure the scanner to communicate with the devices on your network, you set up a scan list in the scanner. Then you define memory locations for the data of each device.



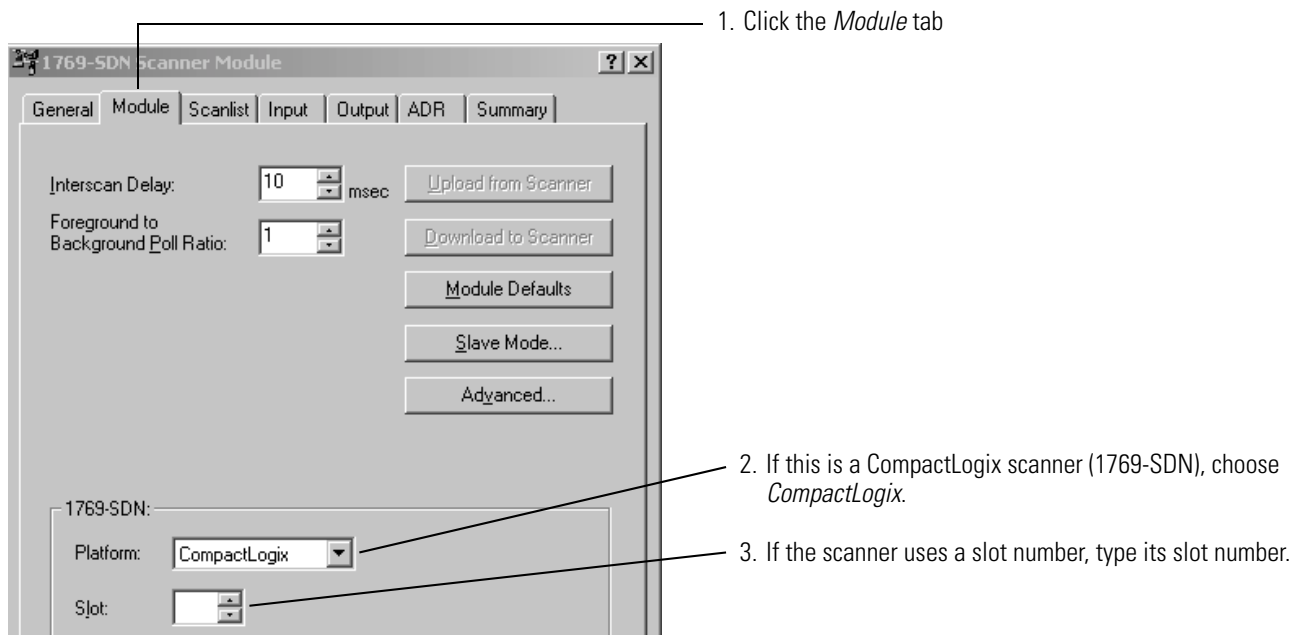
To configure the scanner offline:

Step:	See page:
<input type="checkbox"/> Specify the Address of the Scanner	2-9
<input type="checkbox"/> Define the Properties of the Scanner	2-10
<input type="checkbox"/> Set the Alignment Option	2-11
<input type="checkbox"/> Clear or Set the Automap on Add Check Box	2-12
<input type="checkbox"/> Build the Scan List	2-13
<input type="checkbox"/> Manually Assign Each Device to a Memory Location	2-14
<input type="checkbox"/> Close the Configuration of the Scanner	2-15

## Specify the Address of the Scanner



## Define the Properties of the Scanner



The screenshot shows the '1769-SDN Scanner Module' configuration window. The 'Module' tab is selected, indicated by an arrow and the text '1. Click the *Module* tab'. The window contains several settings and buttons. At the top, there are tabs for 'General', 'Module', 'Scanlist', 'Input', 'Output', 'ADR', and 'Summary'. Below the tabs, there are two spinners: 'Interscan Delay' set to 10 msec and 'Foreground to Background Poll Ratio' set to 1. To the right of these are buttons for 'Upload from Scanner', 'Download to Scanner', 'Module Defaults', 'Slave Mode...', and 'Advanced...'. At the bottom, there is a section labeled '1769-SDN:' containing a 'Platform' dropdown menu set to 'CompactLogix' and a 'Slot' spinner. Two arrows point to these fields with the following text: '2. If this is a CompactLogix scanner (1769-SDN), choose *CompactLogix*.' and '3. If the scanner uses a slot number, type its slot number.'

1. Click the *Module* tab

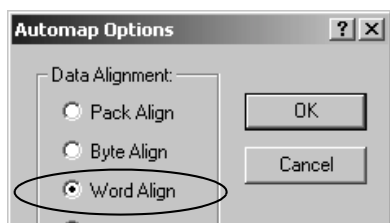
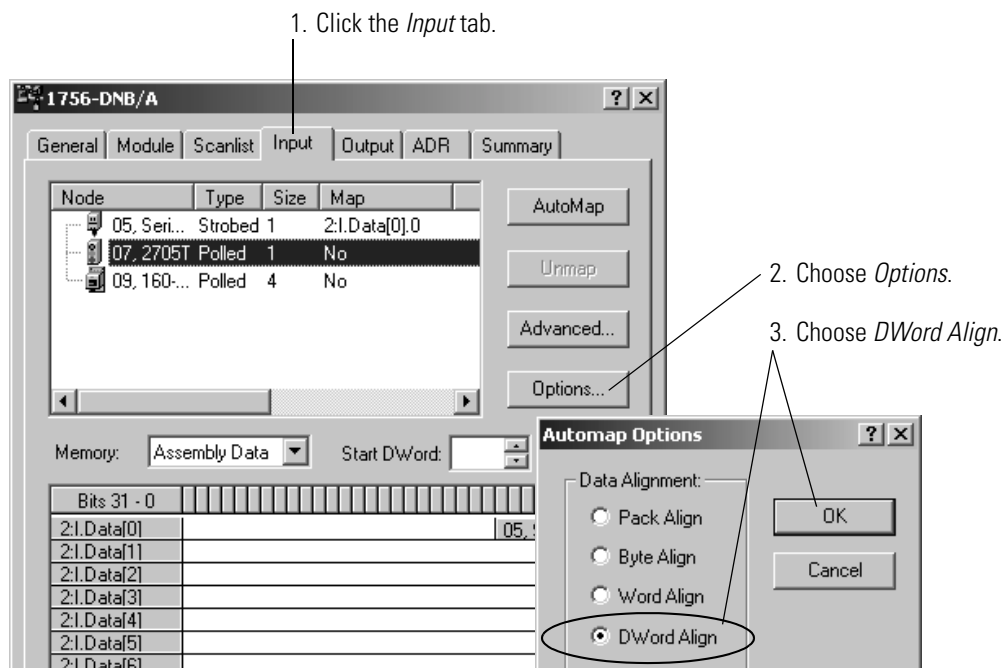
2. If this is a CompactLogix scanner (1769-SDN), choose *CompactLogix*.

3. If the scanner uses a slot number, type its slot number.

## Set the Alignment Option

**TIP**

The alignment option you choose applies to both the input and output maps.



### If You Have a SoftLogix5800 Controller

The SoftLogix5800 scanner 1784-PCIDS organizes its input and output memory in 16-bit words. For that scanner, choose *Word Align*.

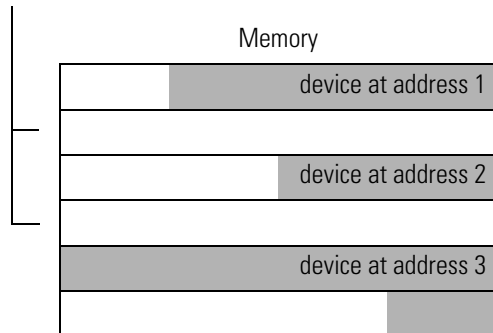
## Clear or Set the Automap on Add Check Box

As an option, RSNetWorx software can automatically assign the memory location for each device. Depending on how you want to organize the memory, you may or may not want to use this option.

### If you want to:

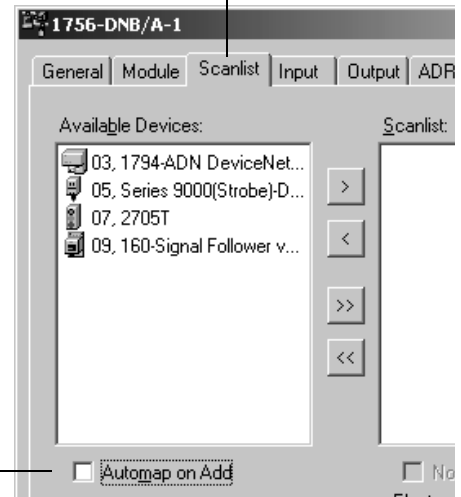
### Then:

leave gaps between devices



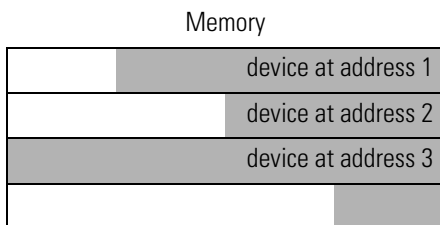
1. Click the *Scanlist* tab

2. Clear (uncheck) the *Automap on Add* check box



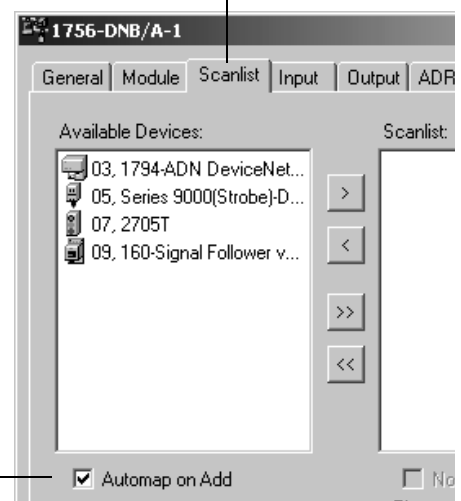
After you add your devices to the scan list, manually assign the memory location for each device.

place devices in sequential DINTs



1. Click the *Scanlist* tab

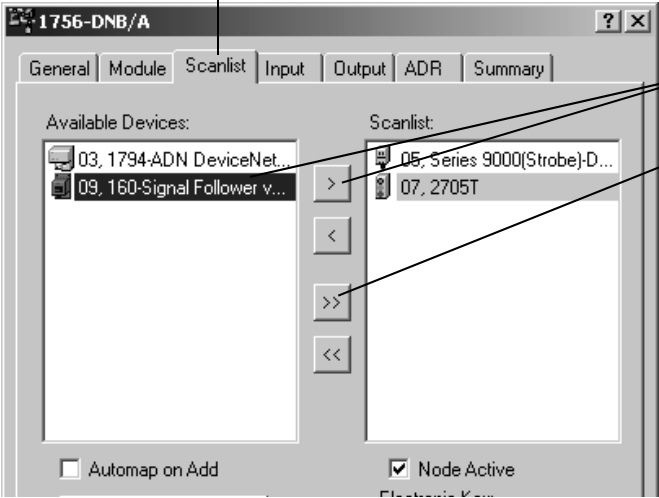
2. Set (check) the *Automap on Add* check box.



As you add your devices to the scan list, the software automatically assigns the memory locations for each device.

## Build the Scan List

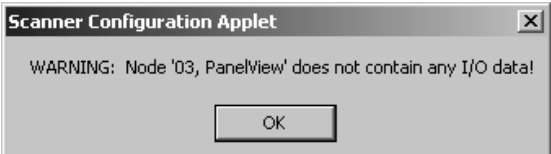
1. You should be at the *Scanlist* tab



2. Add devices to the scan list.

To add:	Do this:
devices one at a time	Select a device and click the > button.
all the devices at once	Click the >> button.

If you get the following warning for a device, see *Set the I/O Parameters of a Device* on page 11-6.



## Manually Assign Each Device to a Memory Location

### IMPORTANT

If you used *Automap on Add* (page 2-12).as you built your scan list, then skip this section. Each device already has a memory location.

☒ Automap on Add

1. Click the *Input* tab.

2. Select the device.

3. Type the element number to which you want to assign the data. This is the starting point for the data. Larger data sizes wrap to several elements.  
For example, to start the data in ...Data[3], type 3 in the Start DWord box.

4. Choose *AutoMap*.

5. Click the *Output* tab and repeat steps 2 - 4.

An entry for the device shows up in the input array.

Sometimes, a specific input or output value may end up as the upper bytes of a DINT in the scanner.

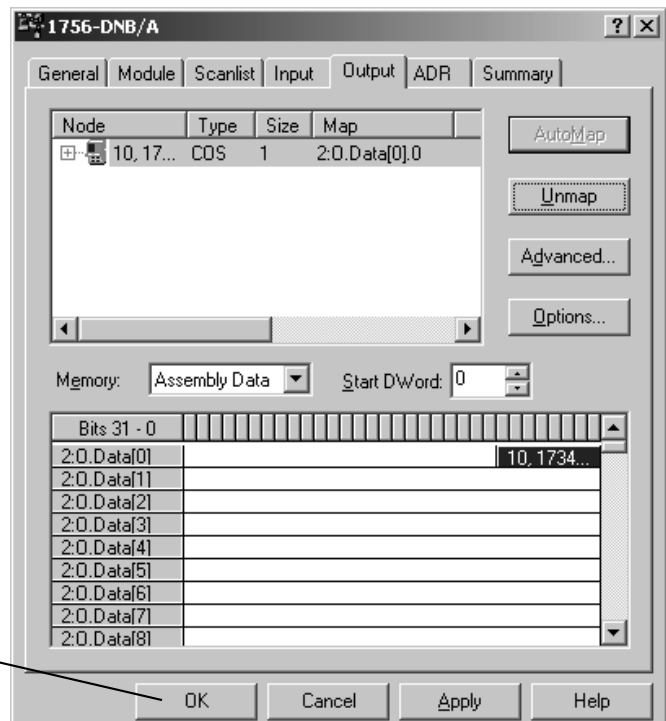
Instance 70 Data Format (Basic Speed Control Input Assembly)								
Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
0						Running1		Faulted
1								
2	Speed Actual RPM (Low Byte)							
3	Speed Actual RPM (High Byte)							

To make your programming easier, use advanced mapping to re-map the value to its own memory location. For more information, see *Give a Value Its Own Memory Location* on page A-1.



## Close the Configuration of the Scanner

Close the dialog box.



## Save the Network File

After you configure each device on your network, including the scanner, save the file.

Save the file.

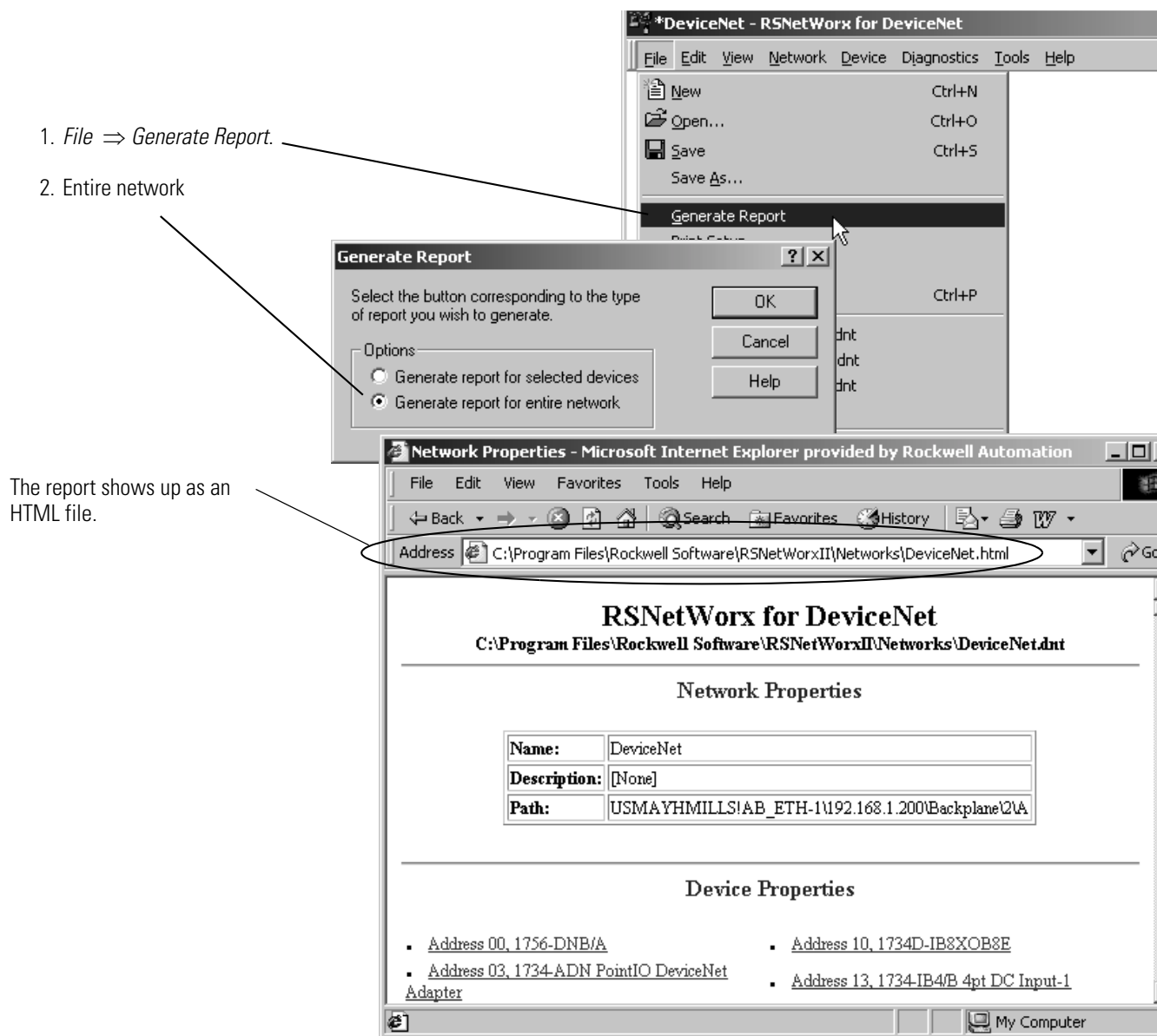


## Generate an RSNetWorx Report

An RSNetWorx report shows the following:

- devices on your network
- memory addresses of those devices in the scanner
- configuration of each device

The report is a very useful reference when you program your system.



## Download the Configuration to Network

After you configure the network offline, you must download the configuration to the network. Do this after the network and devices are installed and you have access to the network.

Step:	See page:
<input type="checkbox"/> Before You Download the Configuration	2-17
<input type="checkbox"/> Open the Configuration File for the Network	2-17
<input type="checkbox"/> Go Online to the Network	2-18
<input type="checkbox"/> Download the Configuration to the Network	2-19

### Before You Download the Configuration

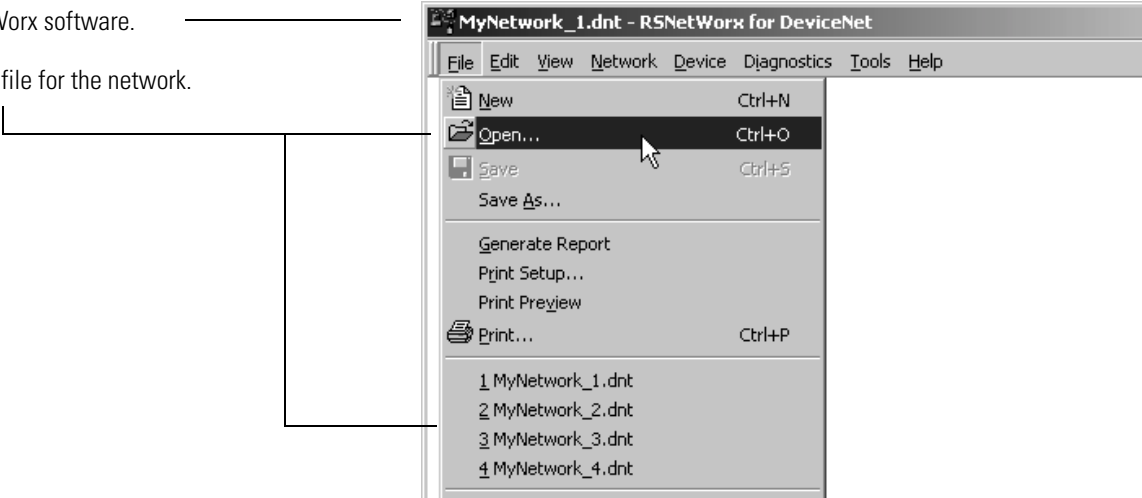
Before you download the configuration, your computer must be able to communicate with each device on your DeviceNet network. Make sure that you have completed the following steps:

Step:	See:
<input checked="" type="checkbox"/> Connect a Computer to the System	Chapter 3
<input checked="" type="checkbox"/> Connect Each Device to the Network	Chapter 5

### Open the Configuration File for the Network

1. Start RSNetWorx software.

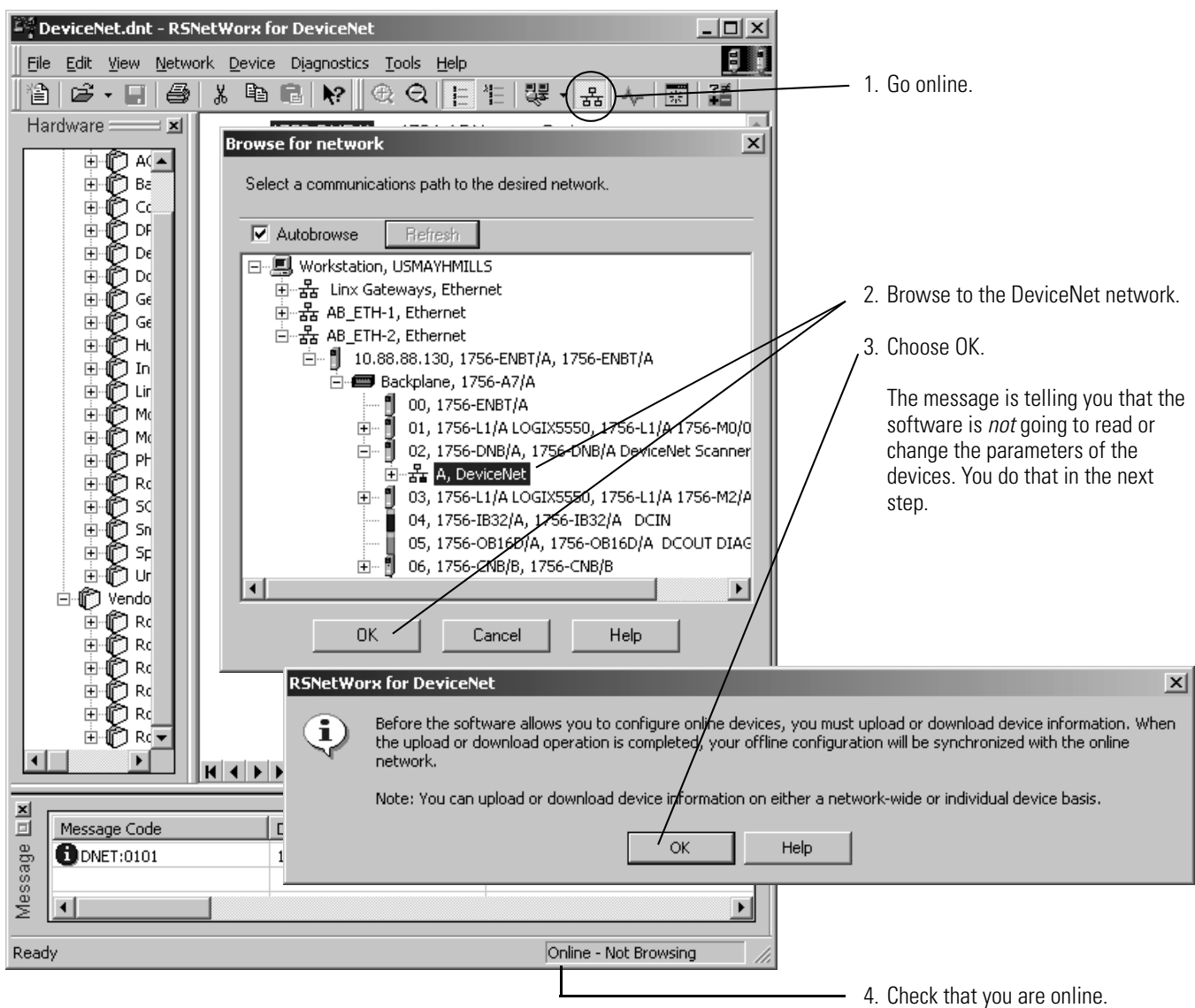
2. Open the dnt file for the network.



## Go Online to the Network

When you go online to a DeviceNet network, RSNetWorx software looks at the network (browses) one time and shows you the devices on the network.

- It *does not* read (upload) or change (download) the parameters of any of the devices.
- The picture you see remains static. It *does not* show any changes since the last browse.



## Download the Configuration to the Network

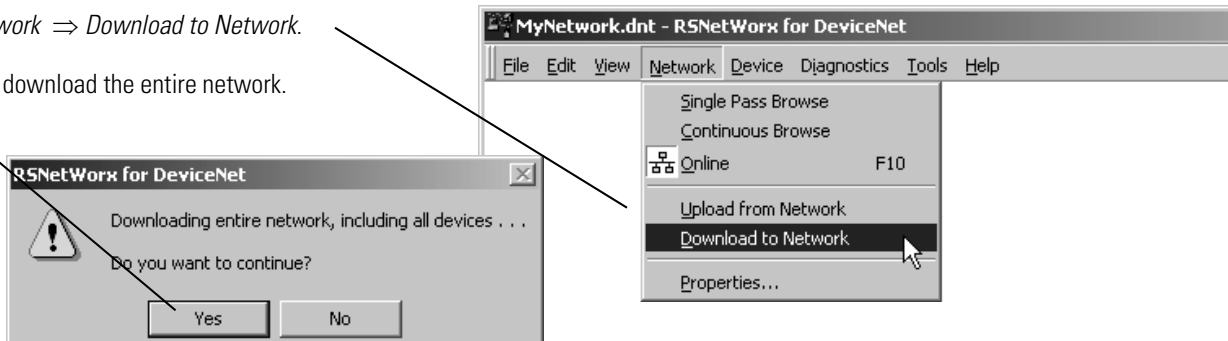
**IMPORTANT**

Make sure the scanner is in idle mode. To put the scanner in idle mode, either:

- Turn off the ...O.CommandRegister.Run bit of the scanner.  
- or -
- Place the controller in program/remote program mode.

1. *Network* ⇒ *Download to Network*.

2. Yes, download the entire network.



## **Notes:**

## Connect a Computer to the System

### How to Use This Chapter

This chapter shows how to connect a computer to your system so you can:

- configure the devices on the network
- configure network parameters
- upload, download, monitor, and program projects for Logix5000 controllers

Some networks let you browse (bridge) to other networks in your system. This lets you connect to one network and access devices or controllers on other networks.

To access your system, choose a network to which to connect and configure a driver for the network.

<b>For this information:</b>	<b>See page:</b>
Connect a Computer to a Network	3-2
Configure a Driver for a Network	3-3

## Connect a Computer to a Network

To access a network, either:

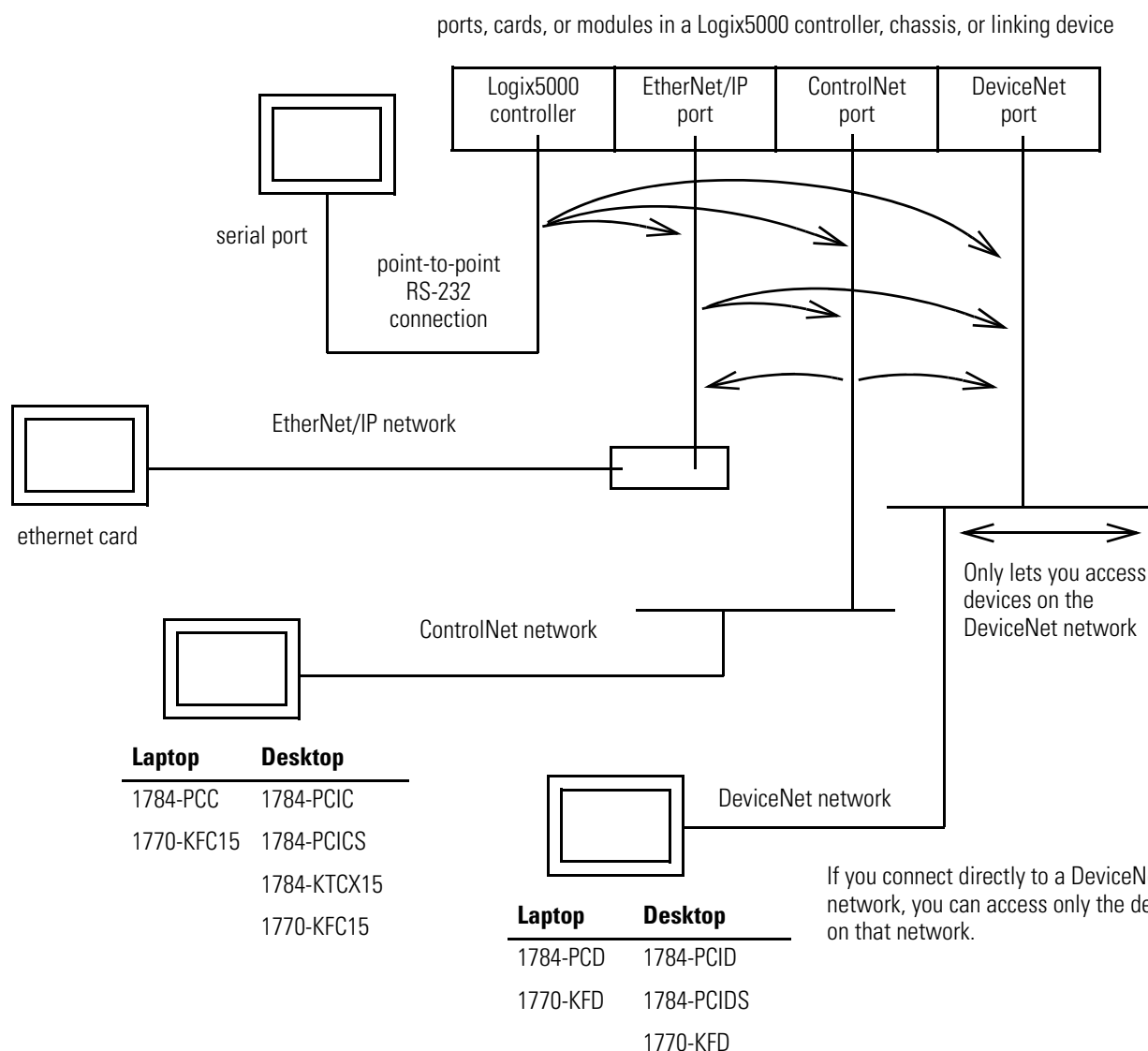
- connect directly to the network
- connect to a different network and browse (bridge) to the desired network. This requires *no* additional programming.

### IMPORTANT

To use RSNetWorx software to configure and schedule a ControlNet network, *either*:

- connect to an EtherNet/IP network and bridge to the ControlNet network
- use a 1784-PCC interface device to connect directly to the ControlNet network

The following diagram shows your options:





Once you choose a network to which to connect:

- Install the communication card, if required.
- Determine any network parameters for the computer, such as a network address.
- Connect the computer to the network with the correct cable.

## Configure a Driver for a Network

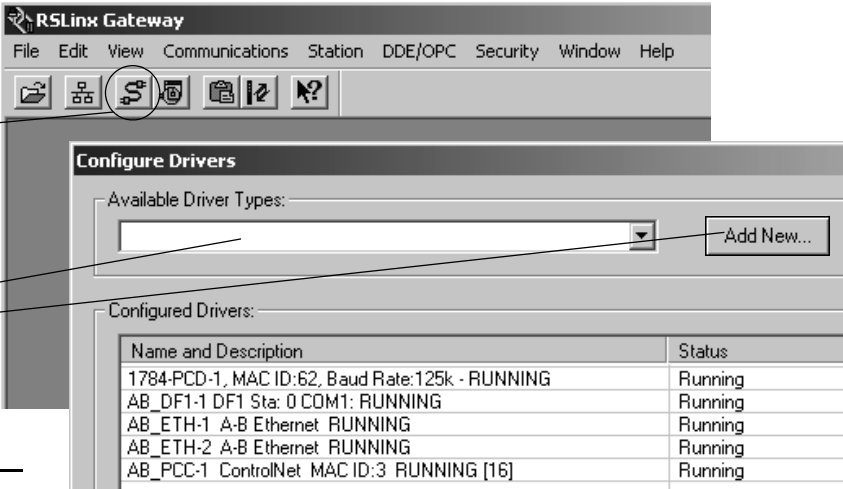
To communicate over a specific network, configure a driver for the network.

### Add the Driver

1. Start RSLinx software.

2. Click the *Configure Driver* button.

3. Add the driver:

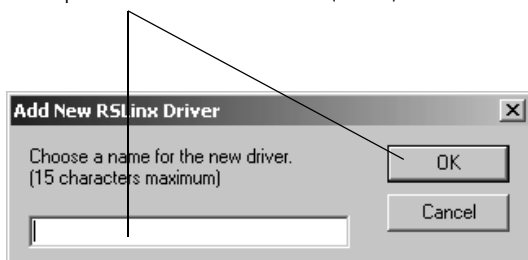


Name and Description	Status
1784-PCD-1, MAC ID:62, Baud Rate:125k - RUNNING	Running
AB_DF1-1 DF1 Sta: 0 COM1: RUNNING	Running
AB_ETH-1 A-B Ethernet RUNNING	Running
AB_ETH-2 A-B Ethernet RUNNING	Running
AB_PCC-1 ControlNet MAC ID:3 RUNNING [16]	Running

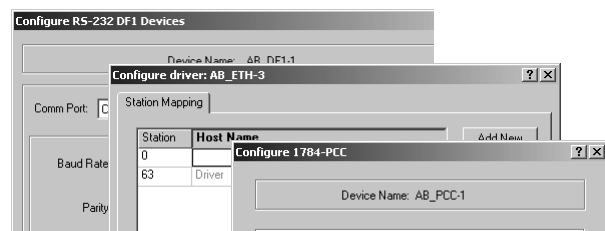
For this network:	Select this driver:
RS-232	RS-232 DF1 Devices
ControlNet™	driver that matches your card.
EtherNet/IP	Ethernet devices
DeviceNet™	DeviceNet Drivers...

4. Configure the driver.

descriptive name for the network (driver)



configuration (see pages 3-4 to 3-5 for help with specific drivers)



### RS-232 DF1 Devices

**Important:** Make sure *no* other driver is configured for the COM port to which you connect the serial cable.

1. Choose the following:

COM port that you are using.

Logix 5550/CompactLogix.

Auto-Configure

5. Wait for the auto-configuration to finish.

### Ethernet Devices

Enter the IP address of the controller or communication module.

### 1784-PCC

Use the address that the software picks.

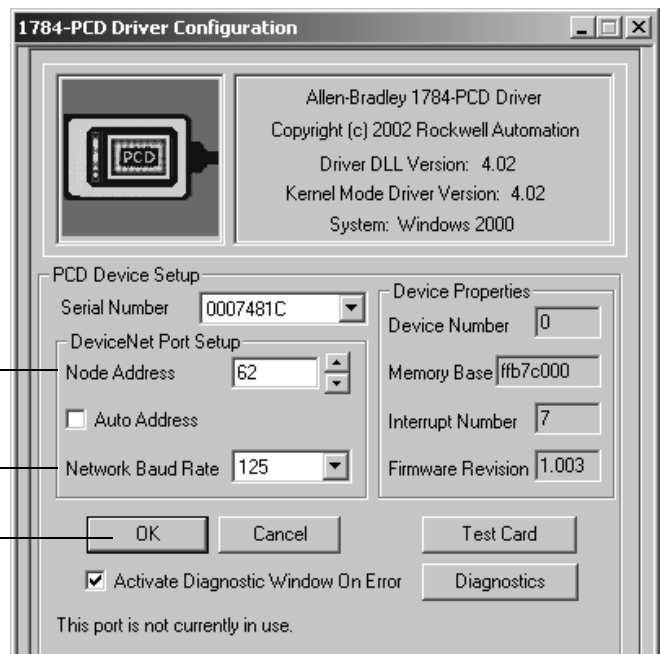
Or assign a specific address:

A. Clear this check box.

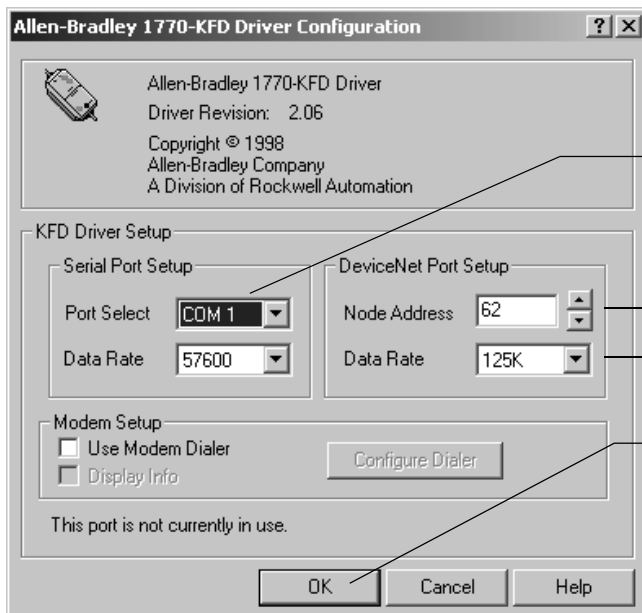
B. Enter the address that you to use.

## 1784-PCD

1. Use the default address of 62, if it is unused.
2. Select the baud rate for the network.
3. OK.



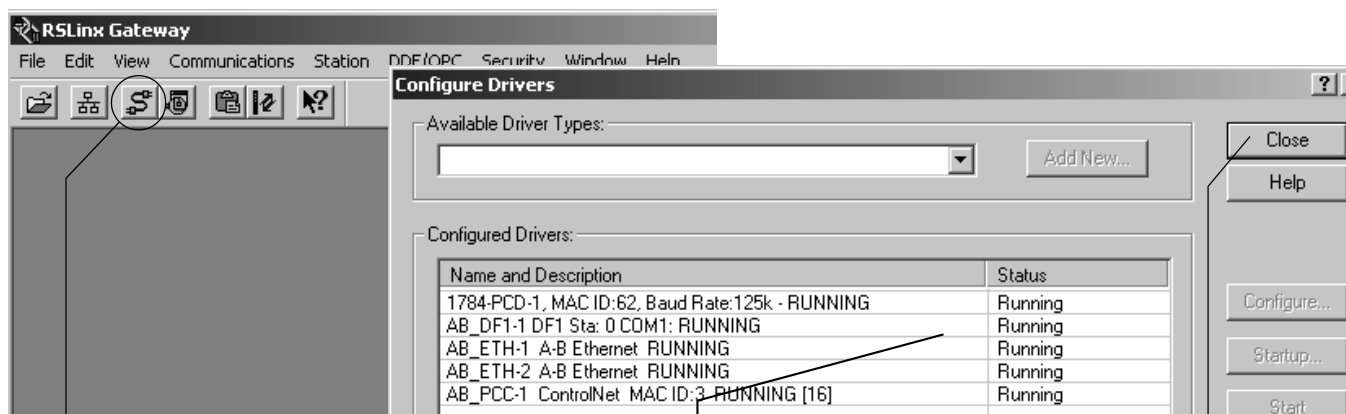
## 1770-KFD



**Important:** Make sure *no* other driver is configured for the COM port to which you connect the serial cable.

1. Select the COM port to which you connected the 1770-KFD device.
2. Use the default address of 62, if it is unused.
3. Select the baud rate for the network.
4. OK.

## Make Sure the Driver Works

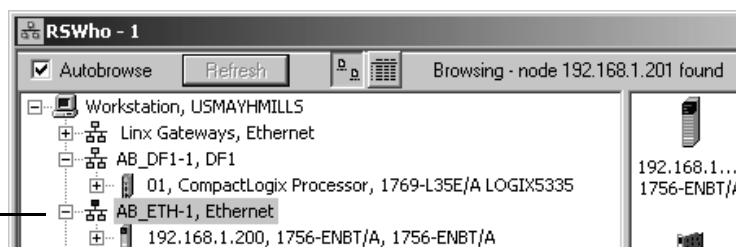


1. Check that the driver is running.

2. Close the dialog box.

3. Open the RSWho window.

4. Double-click the driver to see the network.



# Automatically Configure a DeviceNet Network

## How To Use This Chapter

Before you use this chapter:

☒

Connect your computer to the system. See chapter 4.

This chapter provides a quick method for configuring a DeviceNet network. It uses the AutoScan feature to establish communication between the controller and your devices with minimal steps.

To use the AutoScan feature to configure your network:

Step:	Page:
<input type="checkbox"/> Determine If You Can Use AutoScan	4-1
<input type="checkbox"/> Review How AutoScan Effects Your Network	4-2
<input type="checkbox"/> Install the Node Commissioning Tool	4-2
<input type="checkbox"/> Connect Each Device to the Network	4-3
<input type="checkbox"/> Add the Scanner to the RSLogix 5000 Project	4-6
<input type="checkbox"/> Turn On AutoScan	4-7
<input type="checkbox"/> Access Device Data	4-9
<input type="checkbox"/> Put the Scanner in Run Mode	4-11
<input type="checkbox"/> Additional Information About AutoScan	4-12

## Determine If You Can Use AutoScan

To use this chapter, make sure your network meets the following requirements:

<input checked="" type="checkbox"/>	Each device on your DeviceNet network (except the scanner): <ul style="list-style-type: none"><li>• sends ≤ 4 bytes of input data</li><li>• gets ≤ 4 bytes of output data</li></ul>						
<input checked="" type="checkbox"/>	You have one of the following DeviceNet scanners: <ul style="list-style-type: none"><li>• ControlLogix 1756-DNB</li><li>• FlexLogix 1788-DNBO</li></ul>						
<input checked="" type="checkbox"/>	Your scanner has the following firmware revision: <table><tr><th>This scanner:</th><th>Requires this firmware:</th></tr><tr><td>ControlLogix 1756-DNB</td><td>revision 5.0 or greater</td></tr><tr><td>FlexLogix 1788-DNBO</td><td>revision 3.0 or greater</td></tr></table>	This scanner:	Requires this firmware:	ControlLogix 1756-DNB	revision 5.0 or greater	FlexLogix 1788-DNBO	revision 3.0 or greater
This scanner:	Requires this firmware:						
ControlLogix 1756-DNB	revision 5.0 or greater						
FlexLogix 1788-DNBO	revision 3.0 or greater						
<input checked="" type="checkbox"/>	You have RSLogix 5000 software revision 13.0 or greater.						

If your network does not meet the requirements listed above, then use chapters 5 to 7 to configure your network and control your devices.

# How AutoScan Effects Your Network

As you use AutoScan, keep the following in mind:

Consideration:	Description:								
1. AutoScan clears the current configuration.	With AutoScan, the scanner automatically sets up communication with the devices on your DeviceNet network. When you turn on the AutoScan option, the scanner removes any previous configuration that was done to the scanner.								
2. AutoScan allocates a fixed memory size for each device.	At its default setting, AutoScan allocates 1 DINT of input memory and 1 DINT of output memory for each device on the DeviceNet network. <div><div>The actual data for the device fills the portion that it needs and the rest remains unused.</div><table><tr><th>DINT</th><th>Input Memory</th></tr><tr><td>0</td><td><div>device at address 0</div></td></tr><tr><td>1</td><td><div>device at address 1</div></td></tr><tr><td>2</td><td><div>device at address 2</div></td></tr></table></div>	DINT	Input Memory	0	<div>device at address 0</div>	1	<div>device at address 1</div>	2	<div>device at address 2</div>
DINT	Input Memory								
0	<div>device at address 0</div>								
1	<div>device at address 1</div>								
2	<div>device at address 2</div>								
3. New devices are automatically available.	While the scanner is in idle mode, AutoScan continues to establish communication with devices that you connect to the network (as long as the device uses $\leq 4$ bytes of input data and $\leq 4$ bytes of output data).								
4. The Automatic Device Recovery (ADR) option is <i>not</i> available.	To use the Automatic Device Recovery (ADR) option of a DeviceNet scanner, you have to use RSNetWorx software to edit the configuration of the scanner. This turns off AutoScan.								

# Install the Node Commissioning Tool

Use this tool to set the DeviceNet address of a device that has *no* switch, pushbutton, or other mechanism for its address.

If all your devices have a switch or pushbutton for their address, then skip this step. You *do not* need the Node Commissioning tool.

To install the Node Commissioning tool:

1. Get your RSLogix 5000 software CD.
2. On the CD, find the following folder:

`language\Tools\Node Commissioning Tool`

where:

`language` is the language of your software. For example, for software in English, open the ENU folder.
3. Follow the instructions in the *readmefirst* file.

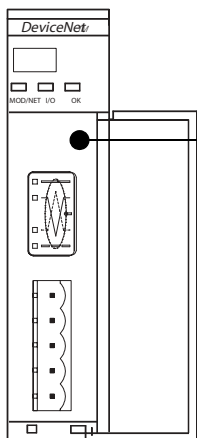
## Connect Each Device to the Network

As you connect your devices to the DeviceNet network, follow these guidelines:

Step:	Details:										
<input type="checkbox"/> 1. Assign an address to each device.	<p>The following addresses are recommended but not required:</p> <table> <tr> <th>Give this address:</th><th>To this device:</th></tr> <tr> <td>0</td><td>scanner</td></tr> <tr> <td>1 to 61</td><td>your devices</td></tr> <tr> <td>62</td><td>computer interface to the network, such as a 1770-KFD or 1784-PCD device</td></tr> <tr> <td>63</td><td>Leave open. Out of the box, a DeviceNet device is preset for address 63. Leaving address 63 open lets you get a new device on the network without conflicting with another device.</td></tr> </table>	Give this address:	To this device:	0	scanner	1 to 61	your devices	62	computer interface to the network, such as a 1770-KFD or 1784-PCD device	63	Leave open. Out of the box, a DeviceNet device is preset for address 63. Leaving address 63 open lets you get a new device on the network without conflicting with another device.
Give this address:	To this device:										
0	scanner										
1 to 61	your devices										
62	computer interface to the network, such as a 1770-KFD or 1784-PCD device										
63	Leave open. Out of the box, a DeviceNet device is preset for address 63. Leaving address 63 open lets you get a new device on the network without conflicting with another device.										
<input type="checkbox"/> 2. Connect the scanner and any network interface to the network.	<p>By first connecting the scanner and/or network interface device to the network, you reduce the number of baud rate errors as you connect the rest of your devices:</p> <ul style="list-style-type: none"> <li>Scanners and network interface devices use a fixed baud rate.</li> <li>Sensors and similar DeviceNet devices use autobaud to set their baud rate. They wait for another device to communicate. Then they set their baud rate to the same baud rate as the other device.</li> <li>By first placing a scanner or network interface on the network, the other device have a baud rate against which to set their baud rate.</li> <li>Initially, leave the baud rate of the scanner and network interface at the default setting of 125K bits/s. If you want to change the baud rate, wait until after you establish communication with all your devices at the default setting (125K).</li> <li>To set the DeviceNet address of the scanner, see <i>Set the Address of a Scanner</i> on page 4-4.</li> </ul>										
<input type="checkbox"/> 3. Connect the rest of your devices to the network one at a time.	<ul style="list-style-type: none"> <li>Out of the box, a DeviceNet device is preset for address 63. To avoid address conflicts, connect and set the devices one at a time. Otherwise the address conflicts may prevent communication with them.</li> <li>If a device has a switch to set its baud rate, set the switch to autobaud, if available. Otherwise, set the device to the baud rate of the network.</li> <li>After you change the address or baud rate of a device via a switch, cycle power to the device.</li> <li>If a device has <i>no</i> switch or pushbutton for its address or baud rate, see <i>Set the Address and Baud Rate of a Device Via Software</i> on page 4-5.</li> <li>After you set the address of a device, check its network status indicator. Typically, a solid red or flashing red indicator means an address conflict or problem with the baud rate.</li> </ul>										

## Set the Address of a Scanner

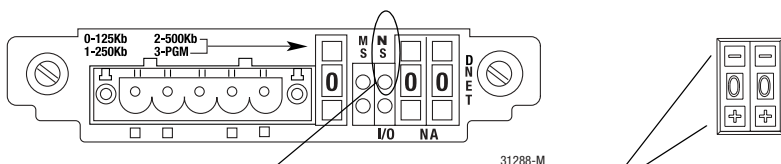
### ControlLogix Scanner 1756-DNB



1. Connect the device to the network. (If disconnected or the network power is off, the pushbutton changes the baud rate.)
2. Turn on the power to the device.
3. Press and hold the manual configuration pushbutton until the device displays the desired address.  
When you release the button, the device resets to the new address.
4. After the device resets, check the 4-character display on the front of the module:

If:	Then the:
A#address	address is OK
Duplicate Node Address	address conflicts with another device

### DriveLogix and FlexLogix Scanner 1788-DNBO



1. To change the address, press the button above or below a number.
2. Connect the device to the network.
3. Turn on power to the device.
4. Check the NS (network status) light.

If:	Then the:
green (flashing or solid)	address is OK
solid red	address and/or baud rate conflict with another device



## Set the Address and Baud Rate of a Device Via Software

1. Start the Node Commissioning tool.

The image contains two screenshots of the Node Commissioning tool. The top screenshot shows the 'Device Selection' dialog box. The bottom screenshot shows the 'Node Commissioning' main window with the 'New 1769-SDN Scanner Module Settings' section.

**Top Screenshot: Device Selection Dialog**

- 2. Click *Browse*.** Points to the 'Browse...' button in the 'Node Commissioning' window.
- 3. Check this box.** Points to the checkbox 'I want to input the address for the device on the selected network.' in the 'Device Selection' dialog.
- 4. Browse to the DeviceNet network.** Points to the 'Port2, DeviceNet' entry in the device list.
- 5. Type the current address for the device. Out of the box, a device uses address 63.** Points to the 'Address' field in the 'Device Selection' dialog, which contains the value '63'.
- 6. Click *OK*.** Points to the 'OK' button in the 'Device Selection' dialog.

**Bottom Screenshot: Node Commissioning Main Window**

- 7. Type the new address for the device.** Points to the 'Address' field in the 'New 1769-SDN Scanner Module Settings' section.
- 8. Select the baud rate for the device.** Points to the 'Data rate' dropdown menu in the 'New 1769-SDN Scanner Module Settings' section.
- 9. Apply the change.** Points to the 'Apply' button in the 'New 1769-SDN Scanner Module Settings' section.
- 10. Look for confirmation here.** Points to the 'Messages' section at the bottom of the 'Node Commissioning' window.

## Add the Scanner to the RSLogix 5000 Project

To access the data of your network, add the scanner to the I/O configuration of the controller. To add a scanner:

Step:	See page:
<input type="checkbox"/> Add the Scanner to the I/O Configuration Folder	4-6
<input type="checkbox"/> Define the Properties of the Scanner	4-7

### Add the Scanner to the I/O Configuration Folder

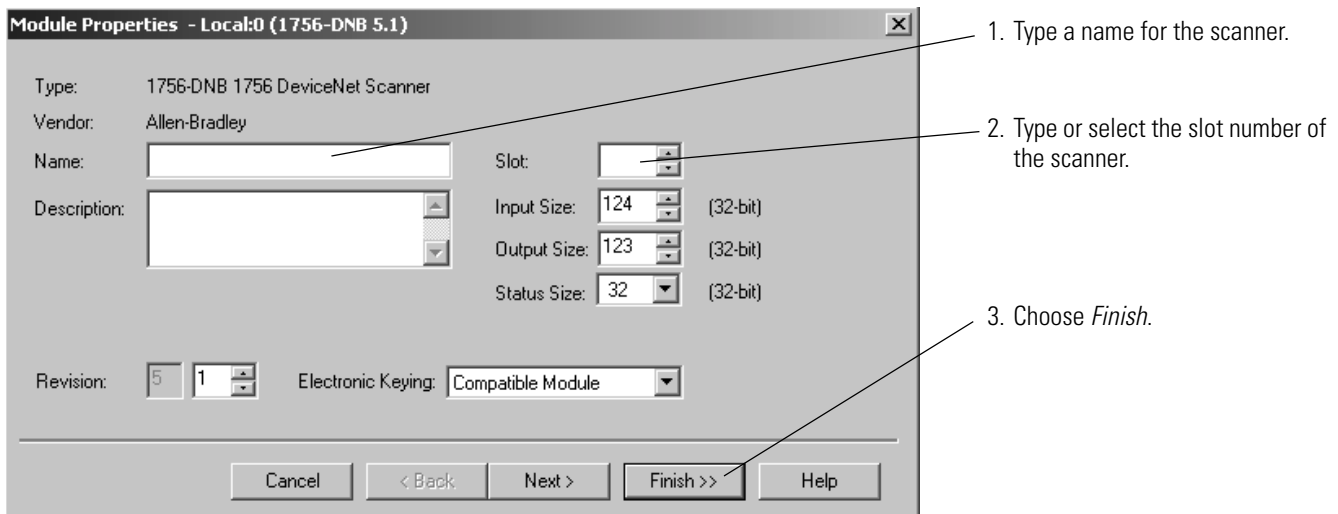
1. Right-click and choose *New Module*.

2. Choose the type of scanner.

3. Select the major revision of the scanner.

The first screenshot shows the RSLogix 5000 project tree with the 'I/O Configuration' folder selected. The second screenshot shows the 'Select Module Type' dialog box with '1756-DNB' selected in the list. The third screenshot shows the 'Select Major Revision' dialog box with '5' selected in the 'Major Revision' dropdown.

## Define the Properties of the Scanner

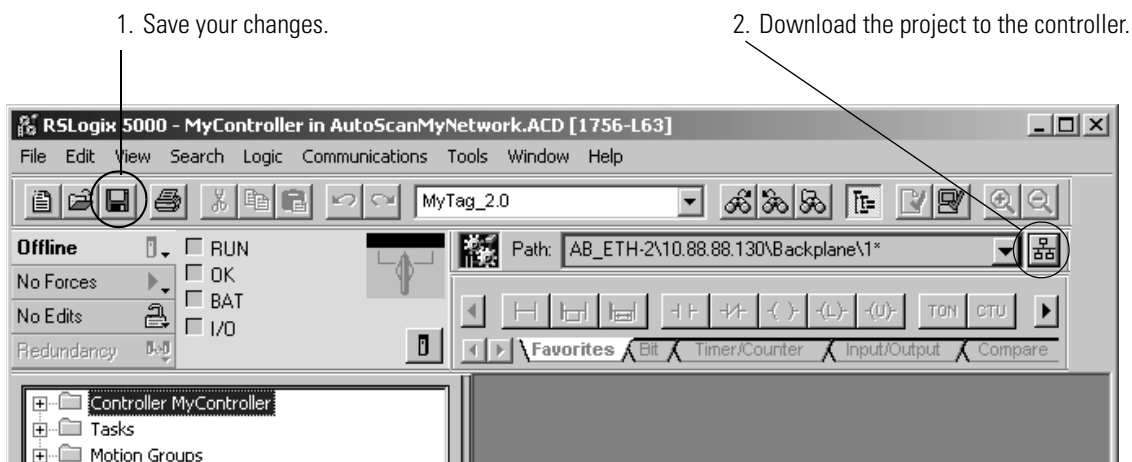


## Turn On AutoScan

To turn on AutoScan:

Step:	See page:
<input type="checkbox"/> Download the RSLogix 5000 Project and Go Online	4-7
<input type="checkbox"/> Turn On AutoScan	4-8

## Download the RSLogix 5000 Project and Go Online



## Turn On AutoScan

### IMPORTANT

In the following steps, you clear any existing configuration from the scanner and reconfigure its to communicate with the devices on your network.

- In the controller, this may change the tag addresses of the devices.
- If you have already programmed your logic, make sure that it still addresses the correct data.

1. Double-click the scanner.

2. Click the *Scan List* tab.

3. Select (check) this check box.

4. Choose *OK*.

**Module Properties - Local2 (1756-DNB 5.1)**

General | Connection | RSNetWorx | Module Info | **Scan List** | Backplane

Scanner Mode: IDLE

☒ Enable AutoScan

4 Bytes per Node

Nodes in Scan List

<input type="radio"/> 0	<input checked="" type="radio"/> 1	<input type="radio"/> 2	<input type="radio"/> 3	<input checked="" type="radio"/> 4	<input type="radio"/> 5
<input type="radio"/> 8	<input checked="" type="radio"/> 9	<input type="radio"/> 10	<input type="radio"/> 11	<input type="radio"/> 12	<input type="radio"/> 13
<input type="radio"/> 16	<input type="radio"/> 17	<input type="radio"/> 18	<input type="radio"/> 19	<input type="radio"/> 20	<input type="radio"/> 21
<input type="radio"/> 24	<input type="radio"/> 25	<input type="radio"/> 26	<input type="radio"/> 27	<input type="radio"/> 28	<input type="radio"/> 29
<input type="radio"/> 32	<input type="radio"/> 33	<input type="radio"/> 34	<input type="radio"/> 35	<input type="radio"/> 36	<input type="radio"/> 37
<input type="radio"/> 40	<input type="radio"/> 41	<input type="radio"/> 42	<input type="radio"/> 43	<input type="radio"/> 44	<input type="radio"/> 45
<input type="radio"/> 48	<input type="radio"/> 49	<input type="radio"/> 50	<input type="radio"/> 51	<input type="radio"/> 52	<input type="radio"/> 53
<input type="radio"/> 56	<input type="radio"/> 57	<input type="radio"/> 58	<input type="radio"/> 59	<input type="radio"/> 60	<input type="radio"/> 61

OK Cancel Apply

**Enable AutoScan**

**DANGER:** Enabling AutoScan for DeviceNet could result in the following...

- The module losing communications with the controller momentarily. If the module has the "Major Fault on Connection Fail" option set and the controller is in Run mode, the controller will fault.
- The current scan list being cleared and a new scan list being generated based on responding nodes.
- Leaving AutoScan enabled allows nodes to be added to the scan list while the controller is in Program mode and subsequently, changing the controller to Run mode could result in unexpected control of I/O.

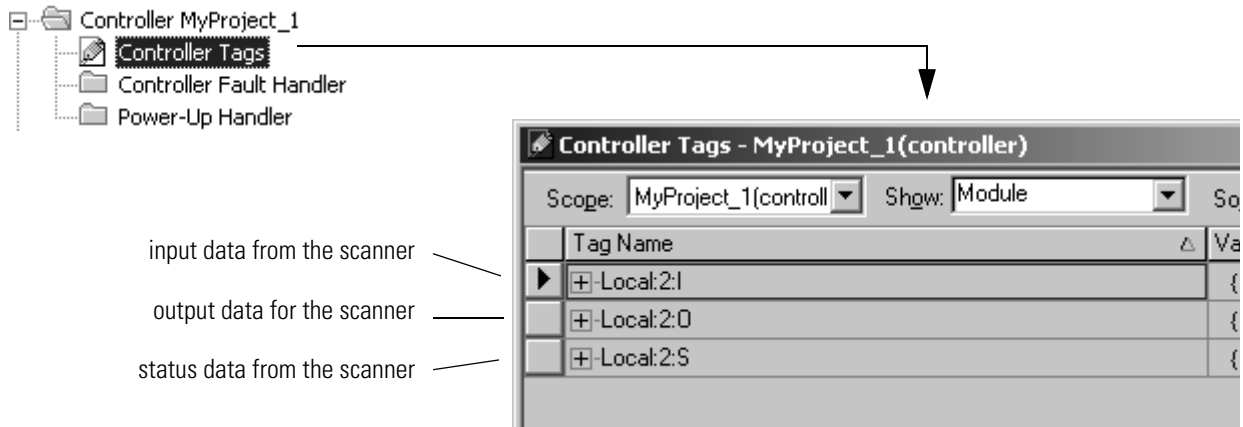
Continue enabling AutoScan?

OK Cancel Help

A blue dot indicates a device that the scanner now controls.

## Access Device Data

When you add the scanner to the I/O configuration of the controller, RSLogix 5000 software automatically creates a set of tags for the input, output, and status data of the network:



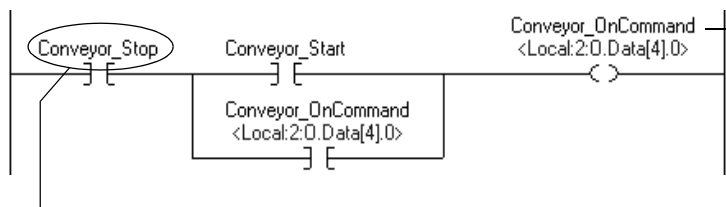
The tags for your DeviceNet data follow this format:

*location* : *type* .Data [ *dnet\_address* ] .bit

   = Optional

Where:	Is:											
<i>location</i>	location of the scanner in the system											
	<table><tr><th>If you have this scanner:</th><th>In a:</th><th>Then location is:</th></tr><tr><td rowspan="2">ControlLogix 1756-DNB</td><td>local chassis</td><td><i>Local:slot_number_of_scanner</i></td></tr><tr><td>remote chassis</td><td><i>adapter:slot_number_of_scanner</i> where: <i>adapter</i> is the name of the EtherNet/IP or ControlNet module in the remote chassis.</td></tr><tr><td>FlexLogix 1788-DNBO</td><td>—————▶</td><td>name of the scanner in the I/O configuration of the controller</td></tr></table>	If you have this scanner:	In a:	Then location is:	ControlLogix 1756-DNB	local chassis	<i>Local:slot_number_of_scanner</i>	remote chassis	<i>adapter:slot_number_of_scanner</i> where: <i>adapter</i> is the name of the EtherNet/IP or ControlNet module in the remote chassis.	FlexLogix 1788-DNBO	—————▶	name of the scanner in the I/O configuration of the controller
If you have this scanner:	In a:	Then location is:										
ControlLogix 1756-DNB	local chassis	<i>Local:slot_number_of_scanner</i>										
	remote chassis	<i>adapter:slot_number_of_scanner</i> where: <i>adapter</i> is the name of the EtherNet/IP or ControlNet module in the remote chassis.										
FlexLogix 1788-DNBO	—————▶	name of the scanner in the I/O configuration of the controller										
<i>type</i>	type of data:											
	<table><tr><th>Where:</th><th>Is:</th></tr><tr><td>input from a device</td><td>I</td></tr><tr><td>output to a device</td><td>O</td></tr></table>	Where:	Is:	input from a device	I	output to a device	O					
Where:	Is:											
input from a device	I											
output to a device	O											
<i>dnet_address</i>	address of the device on the DeviceNet network (based on 4 bytes per node)											
<i>bit</i>	specific bit within the data of the device											

While you can use the input and output tags of the scanner directly in your logic, it is a lot easier to use alias tags.



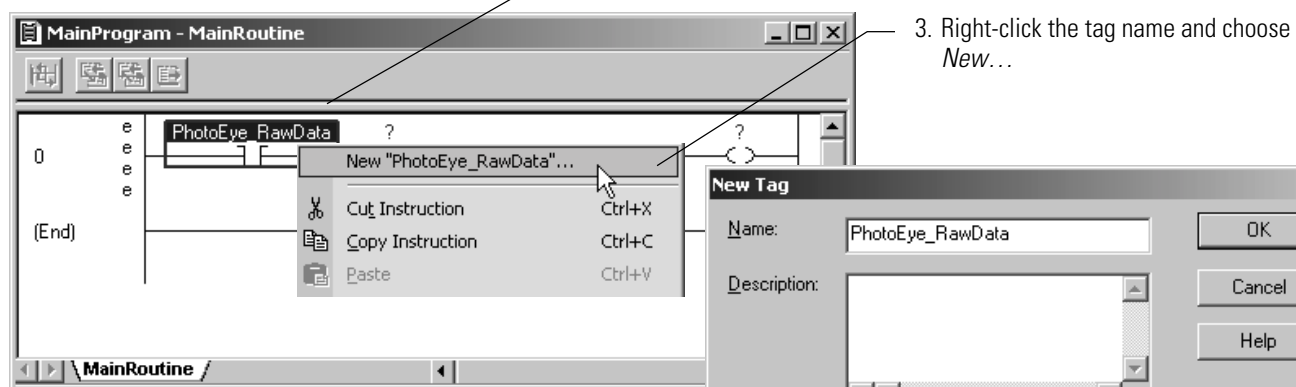
As an option, create tags that describe each device without pointing them to the actual addresses of the devices. Later, convert the tags to aliases for the data of the devices.

**alias tag** – a tag that represents another tag

- Both tags share the same data.
- When the data changes, both tags change.
- An alias tag provides a descriptive name for data, such as DeviceNet input or output data.
- If the location of the data changes, simply point the alias tag lets to the new location without editing your logic.

1. Enter your logic.

2. Type a descriptive tag name for the DeviceNet data.



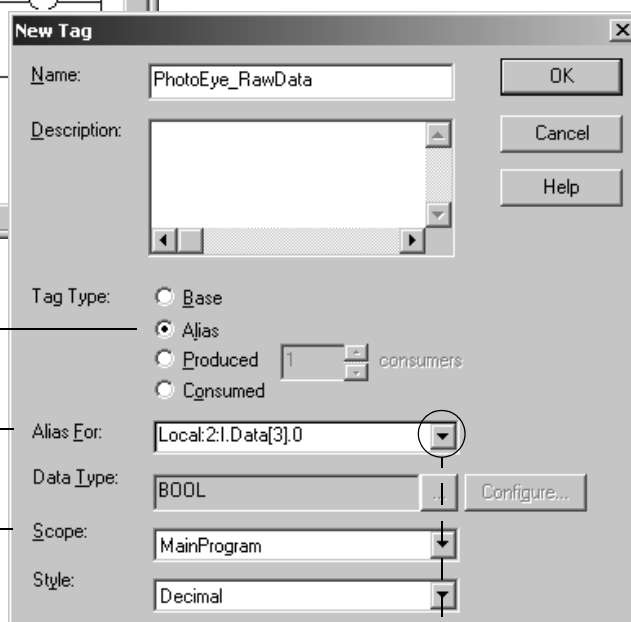
3. Right-click the tag name and choose *New...*

4. Select the *Alias* button.

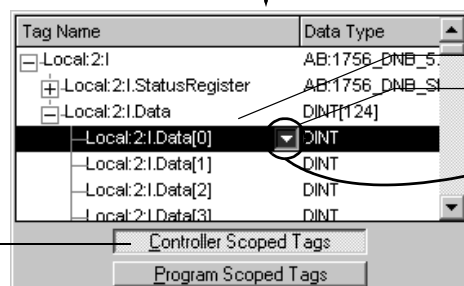
5. Select the tag that this alias tag represents.

6. Select the scope for the alias tag.

7. Choose *OK*.



Look in the controller-scoped tags.



Select the address of the data.

To select a bit, click the ▼.

0	1	2	3	4	5	6	7
8	9	10	11	12	13	14	15
16	17	18	19	20	21	22	23
24	25	26	27	28	29	30	31

Put the Scanner in Run Mode

To run the DeviceNet network:

- 1. Place the controller in run/remote run mode.
- 2. Set the following bit of the output structure for the scanner:

To put the scanner in run mode, turn on this bit.

If you want to:	The set this bit:	To:
run the network	...O.CommandRegister.Run	1
not run the network (idle mode)	...O.CommandRegister.Run	0
fault the network	...O.CommandRegister.Fault	1
not fault the network	...O.CommandRegister.Fault	0
disable the network	...O.CommandRegister.DisableNetwork	1
enable the network	...O.CommandRegister.DisableNetwork	0
halt the scanner (ceases all operation)	...O.CommandRegister.HaltScanner	1
unhalt the scanner	...O.CommandRegister.HaltScanner	0
reset the scanner	...O.CommandRegister.Reset	1
resume operation after a reset	...O.CommandRegister.Reset	0

- 3. Check the scanner for run mode:

If you have this scanner:	Then this indicator:	Displays:
ControlLogix 1756-DNB	4-character display	RUN
FlexLogix 1788-DNBO	I/O	solid green

## Additional Information About AutoScan

### Type of Connection that the Scanner Sets Up

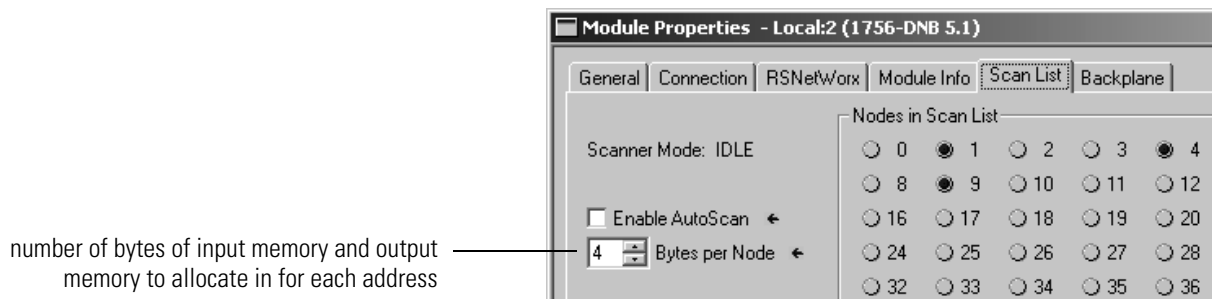
The type of update (connection) that the scanner sets up with each device depends on the device. The scanner chooses the first connection type that the device supports in this order:

1. change-of-state (COS)
2. polled
3. strobed
4. cyclic at 1000 ms

The scanner tries to set up a change-of-state connection. If the device doesn't support change-of-state, then the scanner tries to set up a polled connection, etc. The type of connection that the scanner sets up may *not* be the default for the device.

### Allocating More Memory for Each Device

The AutoScan feature is easiest to use if you leave it set to 1 DINT (4 bytes) of input memory and output memory for each address.



As an option, you can allocate more memory for each device.



Consideration:	Description:
<p>1. The bytes/node value defines how much memory for each address.</p> <p>For example, if you specify 2 DINTs (8 bytes) per address, the scanner sets aside 2 DINTs for each address.</p> <p>The actual data for the device fills the portion that it needs and the rest remains unused.</p>	<p>AutoScan lets you specify how much input and output memory to give to each address on your network.</p> <div><div><div>DINT</div><div>0</div><div>1</div><div>2</div><div>3</div><div>4</div><div>5</div></div><div><div>Input Memory</div><div><div>device at address 0</div><div></div><div>device at address 1</div><div></div><div>device at address 2</div><div></div></div></div></div>
<p>2. The scanner sets-up communication with any device that fits within the allocated memory size.</p>	<p>The scanner automatically sets up communication with those devices that fit within the memory allocated for each address.</p> <ul style="list-style-type: none"><li>• For example, if you allocate 2 DINTs (8 bytes) per address, the scanner sets up communication with any device that sends or receives 1 - 8 bytes of data.</li><li>• The scanner adds as many device as it can until it runs out of memory.</li><li>• If you give too much memory to each address, you may not have enough memory for all your devices.</li></ul>
<p>3. The scanner skips devices that are too large.</p>	<p>If a device needs more memory than is allocated, the scanner skips it and <i>does not</i> set up communication with it.</p> <p>For example, if you specify 2 DINTs (8 bytes) per address but a device sends 9 bytes, the scanner <i>does not</i> add the device to the scan list.</p>
<p>4. Manually editing the scan list turns off AutoScan.</p>	<p>If you use RSNetWorx software to edit the configuration of the scanner, the scanner turns off AutoScan. <i>Do not</i> turn it back on or you will clear the configuration that you just entered.</p> <p>For example, if you use RSNetWorx software to manually add a device to the scan list, the scanner turns off AutoScan. If turn on AutoScan again, the scanner clears it current configuration and starts over.</p>

## **Notes:**

## Connect Each Device to the Network

### Using This Chapter

This chapter describes how to set the address of a device so it can communicate on your DeviceNet network.

For this information:	See page:
Before You Begin	5-1
Set the Address of a Device	5-2
Set an Address with Software	5-3
Procedures for Specific Devices	5-4
Make Sure Your Devices Are on the Network	5-11

### Before You Begin


At this point, you should have a list of the devices that you are putting on your network and an address for each of them.

For example:

Device	Address	Input Size of Device (bytes)	Input Memory in Scanner (DINTs)	Output Size of Device (bytes)	Output Memory in Scanner (DINTs)
scanner	0	n/a	n/a	n/a	n/a
PanelView terminal	3	128	32	128	32
<empty>			2		2
I/O adapter w/ modules	5	9	3	5	2
<empty>			2		2
drive	7	4	1	4	1
<empty>			2		2
photoeye	9	1	1	0	0
computer interface	62	n/a	n/a	n/a	n/a
	63				
	Total		43		41

## Set the Address of a Device

A DeviceNet device uses at least one of the following methods to set its address on the network:

Method:	Description:
switches 	<p>If a device has switches or another hardware mechanism to set its network address, use that mechanism. Keep in mind that a device typically reads the switches on power up. If you change the address, you usually have to cycle power to the device.</p> <p>Some switches also let you set the address of the device via software such as RSNetWorx.</p>
pushbutton	<p>Some devices have a pushbutton that lets you cycle through different addresses.</p> <ul style="list-style-type: none"><li>• Usually, the pushbutton is optional.</li><li>• You can typically also set the address of the device via software such as RSNetWorx.</li></ul>
software	<p>If a device has no switches or other mechanism to set its address, use RSNetWorx for DeviceNet software. Because a device is preset to address 63, connect and set the devices one at a time. Otherwise the address conflicts (all of them at 63) may prevent communication with them.</p>

## Set an Address with Software

To use RSNetWorx software to set the address of a device:

1. Choose *Start* ⇒ *Programs* ⇒ *Rockwell Software* ⇒ *RSNetWorx* ⇒ *DeviceNet Node Commissioning Tool*.

The image shows two screenshots of the RSNetWorx software interface. The top screenshot shows the 'Node Commissioning' window with the 'Browse...' button highlighted. A 'Device Selection' dialog box is open, showing a tree view of network components. The 'Port2, DeviceNet' component is selected. The 'Address' field in the dialog is set to 63. The bottom screenshot shows the 'Node Commissioning' window with the 'New 1769-SDN Scanner Module Settings' section. The 'Address' field is set to 63, and the 'Data rate' is set to 125 kb. The 'Apply' button is highlighted.

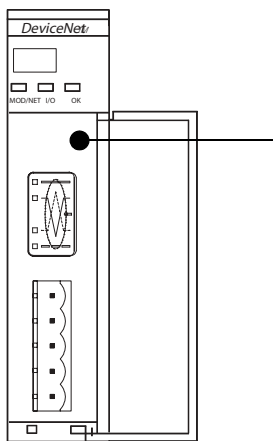
2. Click *Browse*.
3. Check this box.
4. Browse to the DeviceNet network.
5. Type the current address for the device. Out of the box, a device uses address 63.
6. Click *OK*.
7. Type the new address for the device.
8. Apply the change.
9. Look for confirmation here.

# Procedures for Specific Devices

The following sections show how to set the address of specific devices.

For this device:	See page:
ControlLogix Scanner 1756-DNB	5-4
CompactLogix Scanner 1769-SDN	5-4
ControlNet to DeviceNet Linking Device 1788-CN2DN	5-5
DriveLogix and FlexLogix Scanner 1788-DNBO	5-5
EtherNet/IP to DeviceNet Linking Device 1788-EN2DN	5-6
SoftLogix5800 Scanner 1784-PCIDS	5-10

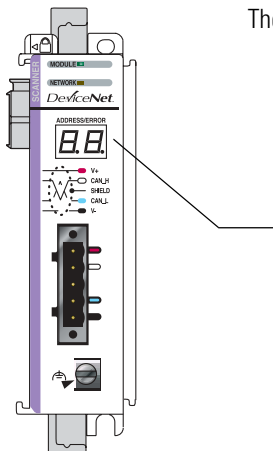
## ControlLogix Scanner 1756-DNB



1. Connect the device to the network. (If disconnected or the network power is off, the pushbutton changes the baud rate.)
2. Turn on the power to the device.
3. Press and hold the manual configuration pushbutton until the device displays the desired address.  
When you release the button, the device resets to the new address.
4. After the device resets, check the 4-character display on the front of the module:

If:	Then the:
A#address	address is OK
Duplicate Node Address	address conflicts with another device

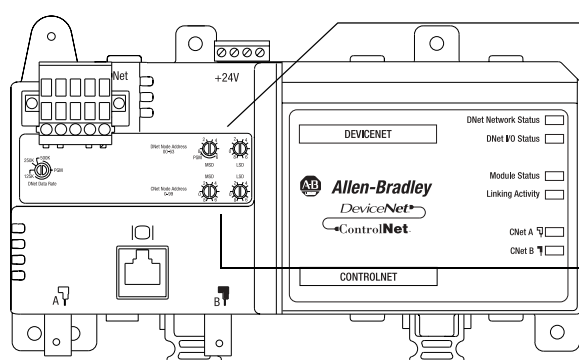
## CompactLogix Scanner 1769-SDN



The 1769-SDN device has *no* hardware mechanism to set its address.

1. Connect the device to the network.
2. Turn on the power to the device.
3. Use RSNetWorx software to set the address of the device. See *Set an Address with Software* on page 5-3.
4. After the device resets, check the 2-character display on the front of the device. It shows the status code and address of the device (status code first, then address).

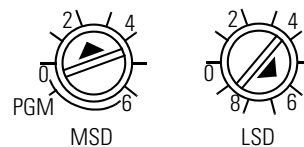
## ControlNet to DeviceNet Linking Device 1788-CN2DN



1. Set the DeviceNet address.

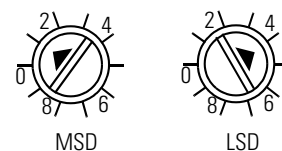
(Switches shown set to node 26)

*Do not use the PGM area.*



2. Set the ControlNet address.

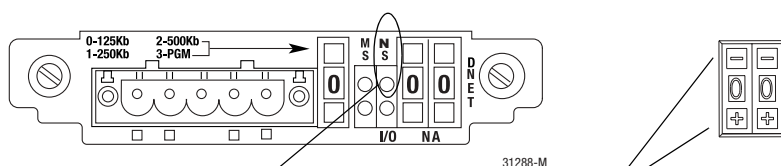
(Switches shown set to node 14)



3. Connect the device to the DeviceNet and ControlNet networks.
4. Turn on power to the device.
5. Check the DeviceNet network status light.

If:	Then the:
green (flashing or solid)	address is OK
solid red	address and/or baud rate conflict with another device

## DriveLogix and FlexLogix Scanner 1788-DNB0

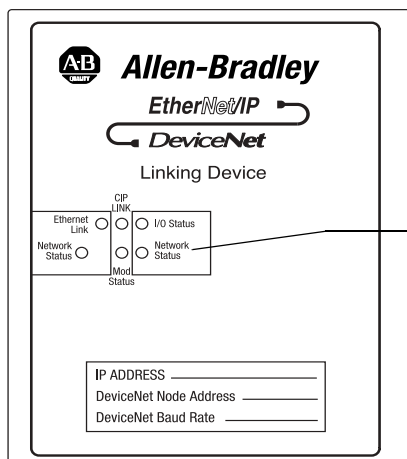


1. To change the address, press the button above or below a number.
2. Connect the device to the network.
3. Turn on power to the device.
4. Check the NS (network status) light.

If:	Then the:
green (flashing or solid)	address is OK
solid red	address and/or baud rate conflict with another device

## EtherNet/IP to DeviceNet Linking Device 1788-EN2DN

### Set the DeviceNet Address



The 1788-EN2DN device has *no* hardware mechanism to set its DeviceNet address.

1. Connect the device to the network.
2. Turn on the power to the device.
3. Use RSNetWorx software to set the address of the device. See *Set an Address with Software* on page 5-3.
4. After the device resets, check the DeviceNet network status indicator:

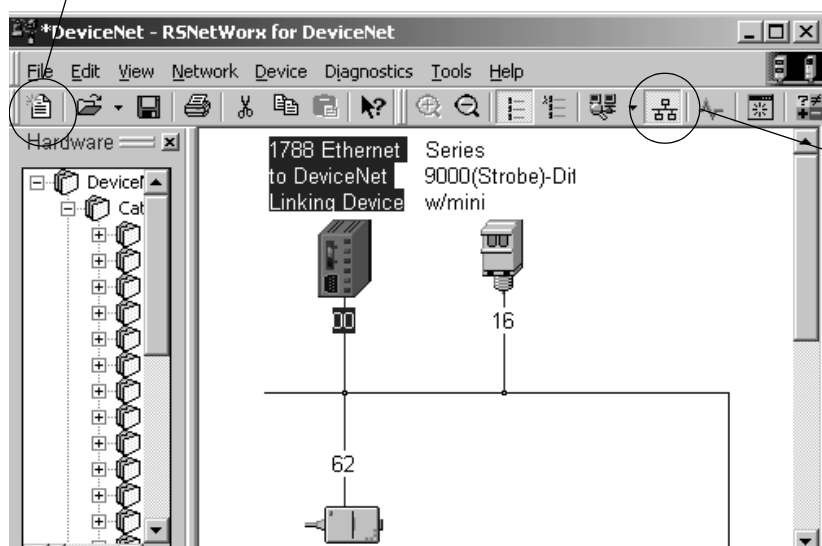
If:	Then the:
green (flashing or solid)	address is OK
solid red	address and/or baud rate conflict with another device

### Disable AutoBaud

By default, AutoBaud is enabled for the linking device. If you use the linking device as the scanner for the DeviceNet network, disable AutoBaud for the linking device. The network requires at least one device with a fixed baud rate, which typically is the scanner.

### Go Online to Your DeviceNet Network

1. Start RSNetWorx software.
2. Open a new DeviceNet configuration file.



3. Go online to your DeviceNet network.



## Disable AutoBaud

The screenshot shows the RSNetWorx for DeviceNet software interface. A context menu is open over a device icon, with 'Class Instance Editor...' selected. The 'Class Instance Editor - [Node 0]' dialog box is displayed, showing the 'Execute Transaction Arguments' section. The 'Object Address' table is populated with Class: 3, Instance: 1, and Attribute: 64. The 'Transmit data size' is set to 'Byte' and 'Data sent to the device' is '01'. The 'Execute' button is highlighted.

1. Right-click the device and choose *Class Instance Editor*.

2. Select *Set Single Attribute*.

3. Type the object address:  
Class = 3  
Instance = 1  
Attribute = 64

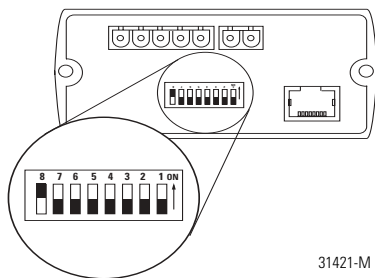
4. Select *Byte*.

5. Type a value of 01.

6. Choose *Execute*.

7. Check that the execution was completed.

### Set the IP Address with BootP/DHCP



31421-M

If the DIP switch = 0 (default), BootP/DHCP is enabled for the device. On power up, the device requests an IP address from a BootP/DHCP server.

RSLink software includes a BootP/DHCP server that lets you easily assign an IP configuration to an EtherNet/IP device such as the linking device.

1. Get the ethernet (MAC) address of the device. The ethernet address is on a sticker located on the side of the device. The ethernet address in a format similar to: 00-0b-db-14-55-35.
2. *Start ⇒ Programs ⇒ Rockwell Software ⇒ BOOTP-DHCP server ⇒ BOOTP-DHCP server.*

3. If this is the first time you've used the software, specify the default settings for your network. This typically includes a subnet mask but may also include other settings shown on the dialog box. If you've previous used the software and need to change these settings, access the dialog box from *Tools ⇒ Network Settings*.

4. Double-click the ethernet address of the device.

5. Enter the IP address or host name for the device.

6. Check that the relation list shows the device and the status line indicates that the software sent the address to the device.

**Network Settings**

Defaults

Subnet Mask: 0 . 0 . 0 . 0

Gateway: 0 . 0 . 0 . 0

Primary DNS: 0 . 0 . 0 . 0

Secondary DNS: 0 . 0 . 0 . 0

Domain Name:

OK Cancel

**Request History**

Clear History Add to Relation List

(hr:min:sec)	Type	Ethernet Address (MAC)	IP Address	Ho
11:34:05	DHCP	00:00:BC:20:50:33		
11:34:04	DHCP	00:00:BC:20:50:33		
11:34:02	DHCP	00:00:BC:20:50:33		
11:33:54	DHCP	00:00:BC:20:50:33		
11:33:49	DHCP	00:00:BC:20:50:33		
11:33:47	DHCP	00:00:BC:20:50:33		
11:33:46	DHCP	00:00:BC:20:50:33		

**Relation List**

New Delete Enable BOOTP Enable DHCP Disable BOOTP/DHCP

Ethernet Address (MAC)	Type	IP Address	Hostname	Description
00:00:BC:20:50:33	DHCP	10.88.89.189		

Status: Sent 10.88.89.189 to Ethernet address 00:00:BC:20:50:33

Entries: 1 of 256

**New Entry**

Ethernet Address (MAC): 00:00:BC:20:50:33

IP Address: 10 . 88 . 89 . 189

Hostname:

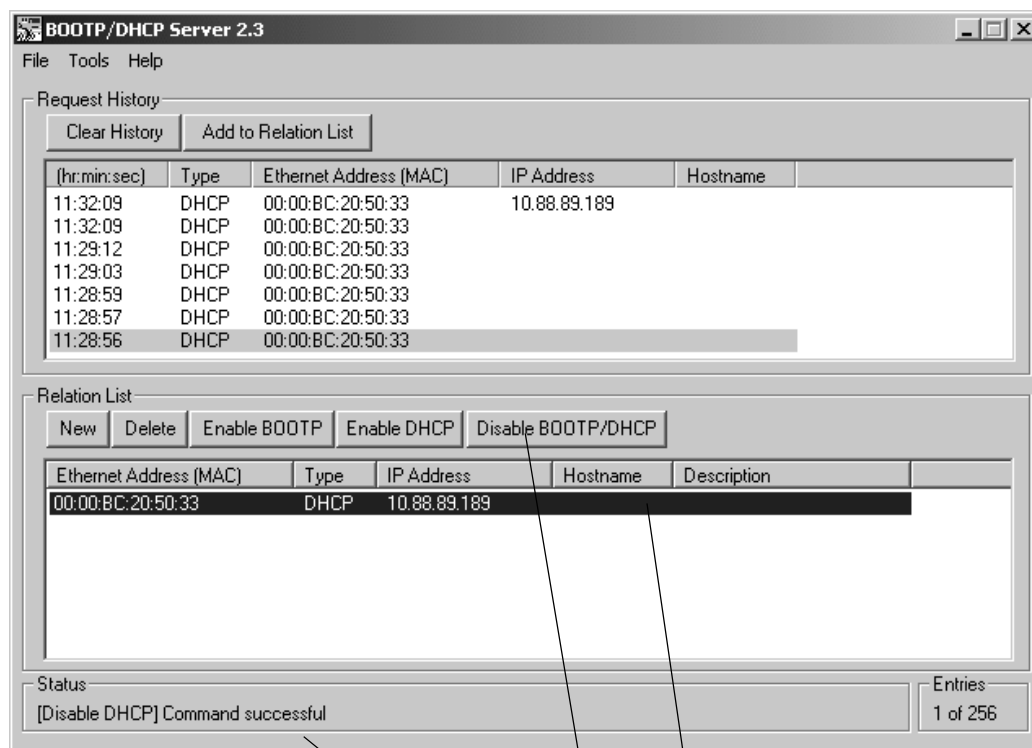
Description:

OK Cancel

### Turn Off BootP/DHCP

If you leave BootP/DHCP enabled for the device, its IP configuration lasts only until the next power cycle. After the next power up, the device sends out a new request for an IP address from a BootP/DHCP server.

To permanently assign the configuration to the device, disable BootP/DHCP.

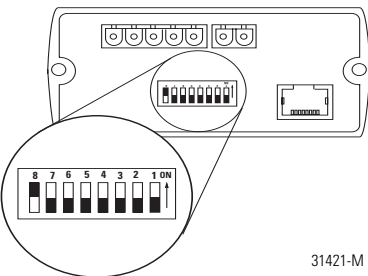


1. Select the device.

2. Disable BootP/DHCP.

3. Check that the command was successful.

*Optional—Set the IP Address with the Configuration DIP Switch*

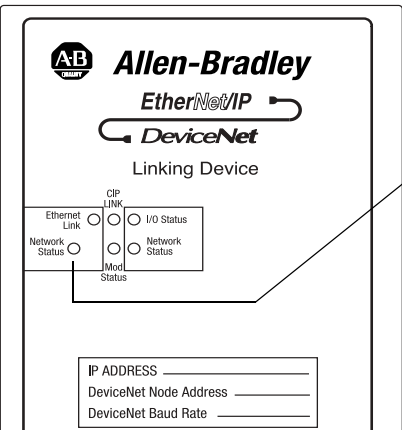


The DIP switch on the end of the linking device lets you set the device to the following IP configuration.

IP address	192.168.1. <i>n</i> where: <i>n</i> is the value of the DIP switch
Subnet mask	255.255.255.0
Gateway address	0.0.0.0 (No gateway set)

**IMPORTANT**

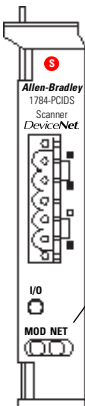
The numbers on the switch are opposite the address value bit locations; i.e., bit 0 is set by switch 8.



1. Connect the device to the network.
2. Set the switch to the desired value for *n*.
3. Turn on or cycle the power to the device.
4. After the device completes its power-up sequence, check the EtherNet/IP Network Status indicator:

If:	Then the:
green (flashing or solid)	address is OK
solid red	address conflicts with another device

**SoftLogix5800 Scanner 1784-PCIDS**



The 1784-PCIDS device has *no* hardware mechanism to set its address.

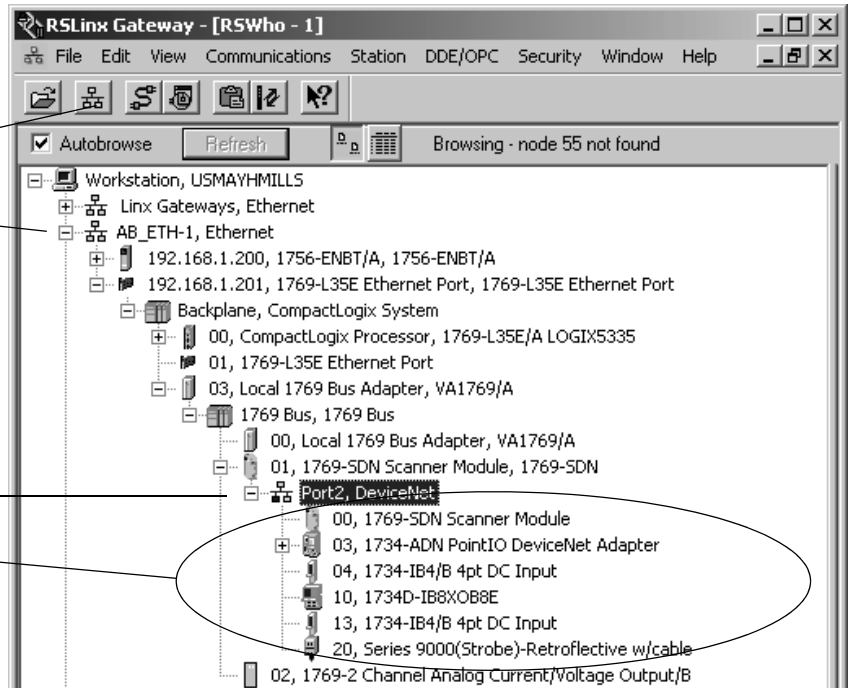
1. In RSLinx software, configure a driver for the scanner. Refer to Configure a Driver for a Network on page 3-3.
2. Check the NET light.

If:	Then the:
green (flashing or solid)	address is OK
solid red	address and/or baud rate conflict with another device

## Make Sure Your Devices Are on the Network

Once you have assigned an address to each device, make sure that the devices are communicating on the network.

1. Start RSLinx software.
2. Click the RSWho button.
3. Expand a driver that lets you access the DeviceNet network.
4. Browse to the DeviceNet network.
5. Make sure you see all the devices that are connected to the DeviceNet network.



**Notes:**

# Configure Your Network Online

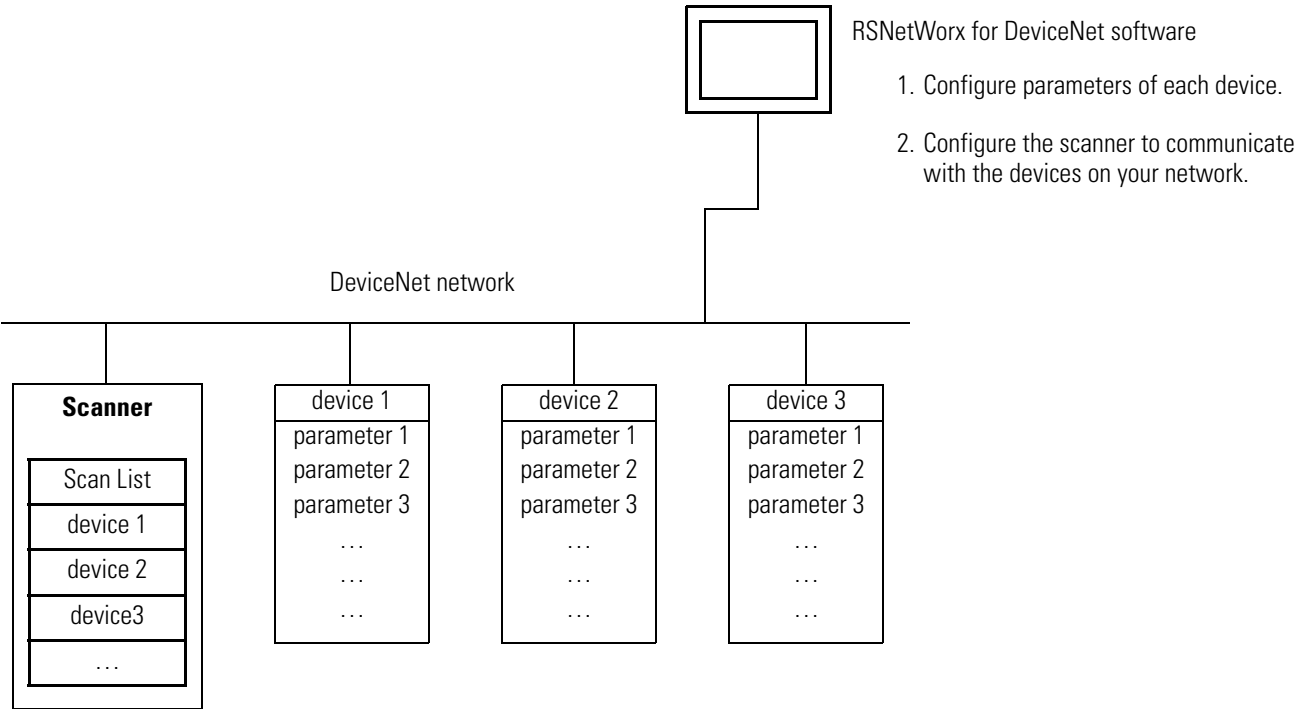
## How to Use This Chapter

To configure your DeviceNet network, you have the following options:

If:	Then configure your network:	See:
Any of the following conditions apply: <ul style="list-style-type: none"><li>The network and devices are <i>not yet</i> installed.</li><li>You <i>do not</i> have access to the network. (I.e., You are off-site.)</li><li>You prefer to do most of the configuration before you get on-site with the network.</li></ul>	offline	Chapter 2
Both of the following conditions apply: <ul style="list-style-type: none"><li>The network and devices are <i>already</i> installed.</li><li>You have access to the network. (I.e., You are on-site.)</li></ul>	online	This chapter

With online configuration, you upload the current configuration of the network. This reduces the number of configuration steps that you have to perform. However, it requires access to the DeviceNet network.

### On-Site



To configure a DeviceNet network while online:

Step:	Page:
<input type="checkbox"/> Before You Begin	6-2
<input type="checkbox"/> Create a File for the Network	6-3
<input type="checkbox"/> Go Online to the Network	6-5
<input type="checkbox"/> Configure Each Device	6-6
<input type="checkbox"/> Configure the Scanner	6-9
<input type="checkbox"/> Upload and Save the Network File	6-16
<input type="checkbox"/> Generate an RSNetWorx Report	6-17

## Before You Begin

Before you configure the network, make sure you have a list of the devices that you are putting on your network and the address for each of them.

For example:

Device	Address	Input Size of Device (bytes)	Input Memory in Scanner (DINTs)	Output Size of Device (bytes)	Output Memory in Scanner (DINTs)
scanner	0	n/a	n/a	n/a	n/a
PanelView terminal	3	128	32	128	32
<empty>			2		2
I/O adapter w/ modules	5	9	3	5	2
<empty>			2		2
drive	7	4	1	4	1
<empty>			2		2
photoeye	9	1	1	0	0
computer interface	62	n/a	n/a	n/a	n/a
	63				
	Total		43		41

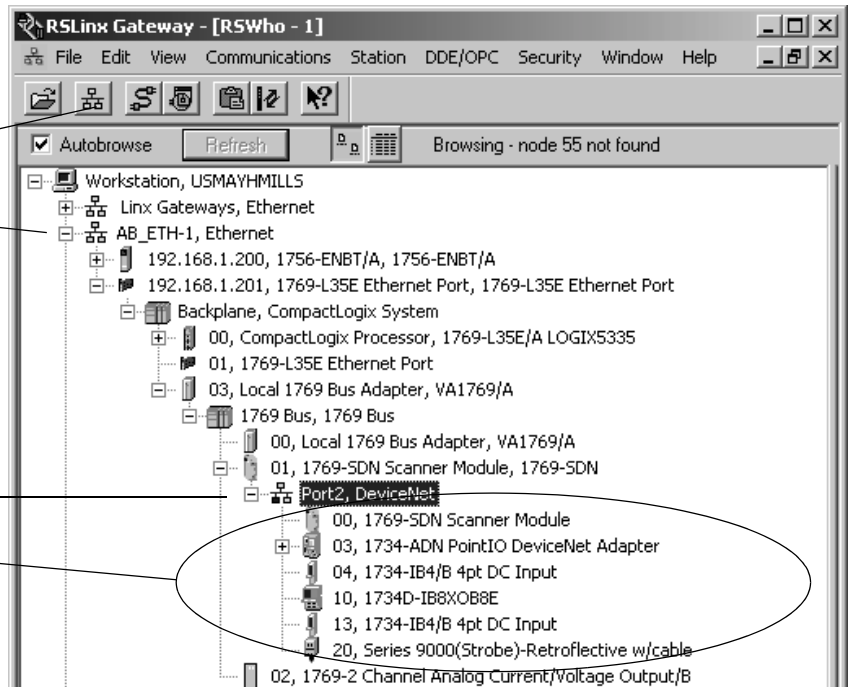
To configuration the network online, your computer must also be able to communicate with each device on your DeviceNet network. Make sure that you have completed the following steps:

Step:	See:
<input checked="" type="checkbox"/> Connect a Computer to the System	Chapter 3
<input checked="" type="checkbox"/> Connect Each Device to the Network	Chapter 5



To make sure that you can communicate with all your devices, use RSLinx software to show your DeviceNet network.

1. Start RSLinx software.
2. Click the RSWho button.
3. Expand a driver that lets you access the DeviceNet network.
4. Browse to the DeviceNet network.
5. Make sure you see all the devices that are connected to the DeviceNet network.

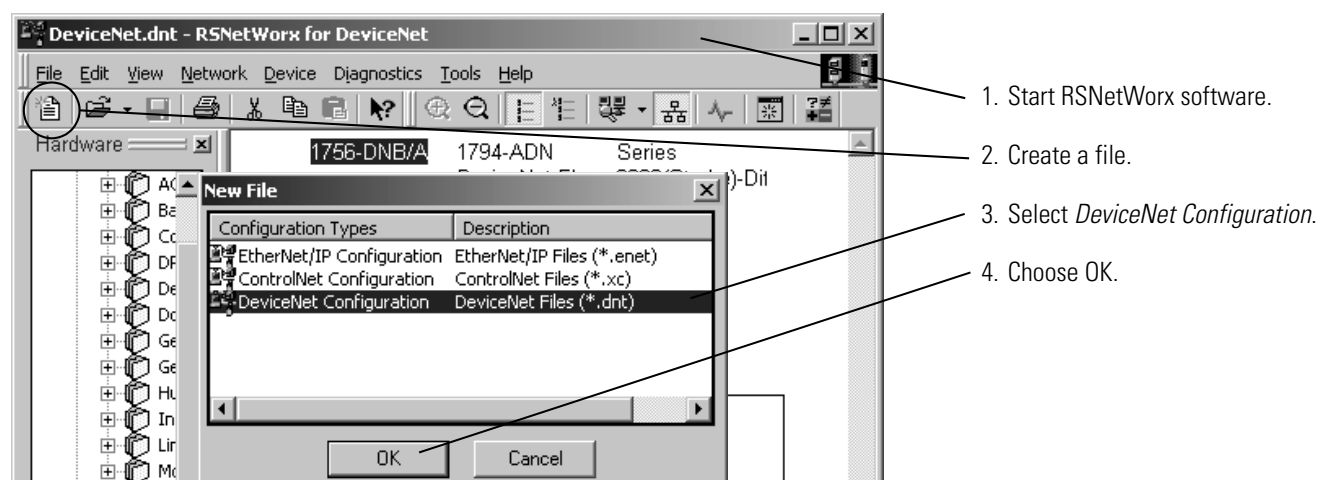


## Create a File for the Network

RSNetWorx software stores information about the configuration of each device in a file on your computer.

Step:	See page:
<input type="checkbox"/> Create a DeviceNet Configuration File	6-4
<input type="checkbox"/> Give the File a Descriptive Name	6-4

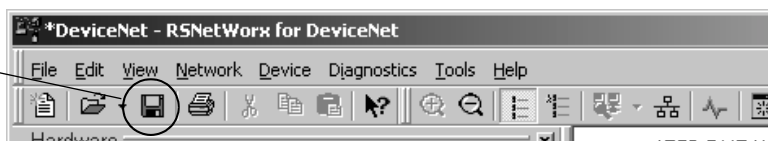
## Create a DeviceNet Configuration File



## Give the File a Descriptive Name

Since the file stores the configuration of the network, give it a name that identifies this specific DeviceNet network.

Save the file.

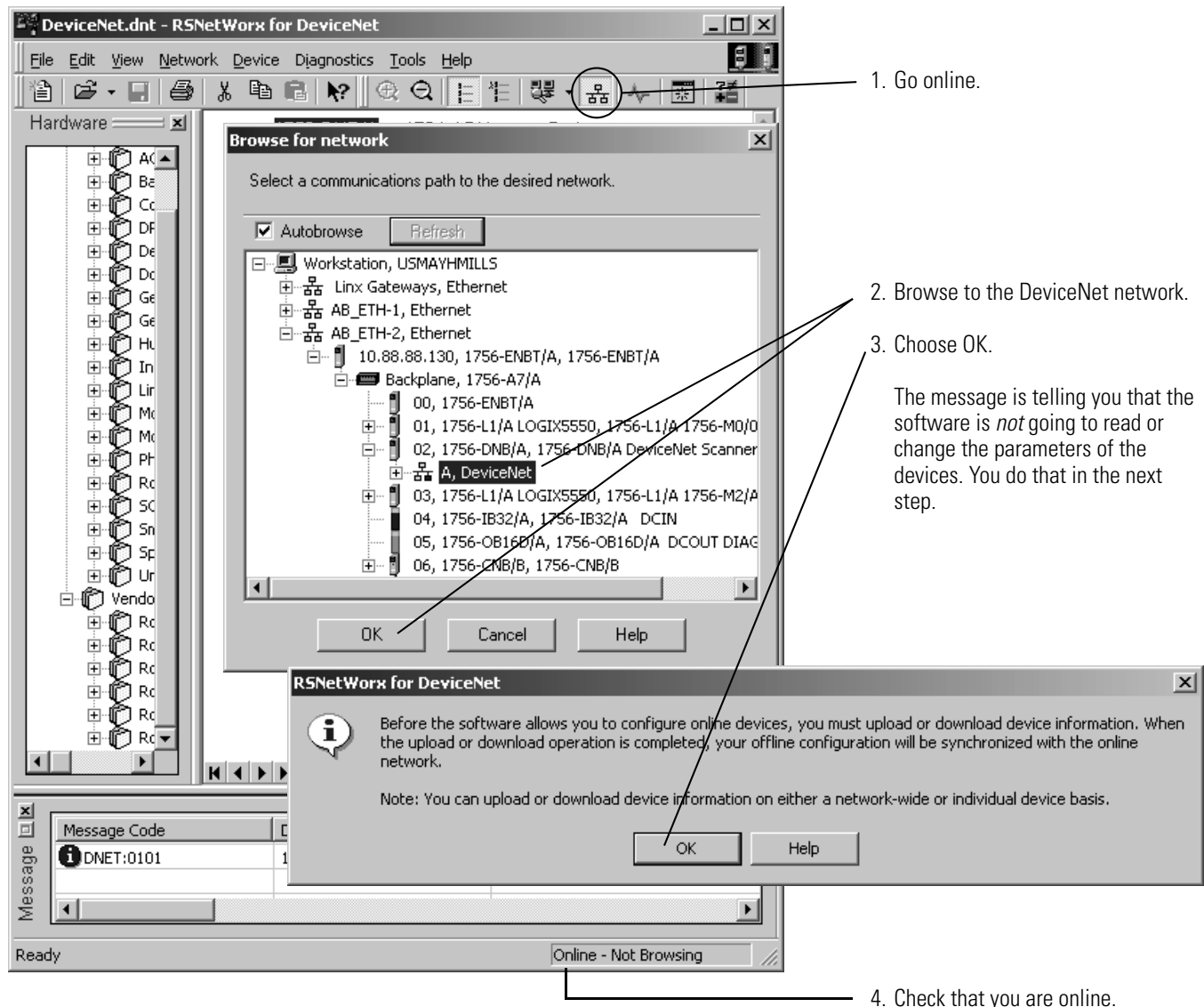


As you work in RSNetWorx software, periodically save your changes to the file for the network.

## Go Online to the Network

When you go online to a DeviceNet network, RSNetWorx software looks at the network (browses) one time and shows you the devices on the network.

- It *does not* read (upload) or change (download) the parameters of any of the devices.
- The picture you see remains static. It *does not* show any changes since the last browse.



## Configure Each Device

Typically, a DeviceNet device has a set of parameters that define the behavior of the device.

The screenshot shows the RSNetWorx for DeviceNet software interface. On the left, a tree view lists device categories like AC Dr, Barco, Comm, DPI tc, Device, Dodge, Gener, Humai, Induct, and Limit S. The main workspace displays a network diagram with two devices: '1756-DNB/A' and '160-Signal Follower v6.xx DN1 v2.0 Sta...'. A dashed arrow points from the '160-Signal Follower' device to a detailed configuration window titled '160-Signal Follower v6.xx DN1 v2.0 Standard'. This window has tabs for 'General', 'Parameters', 'I/O Data', and 'EDS File'. The 'Parameters' tab is active, showing a list of parameters with their current values. Below the list is a legend explaining various icons used in the parameter list.

ID	Parameter	Current Value
12	Input Status	00100011
13	Pwr Factor Angle	0.0 deg
14	Memory Probe Val	0
15	Interface Select	160-SSC Standard
16	Switches MAC ID	9
17	Switches Baud	125K Baud
18	Nonvolatile MAC	63
19	Nonvolatile Baud	125K Baud

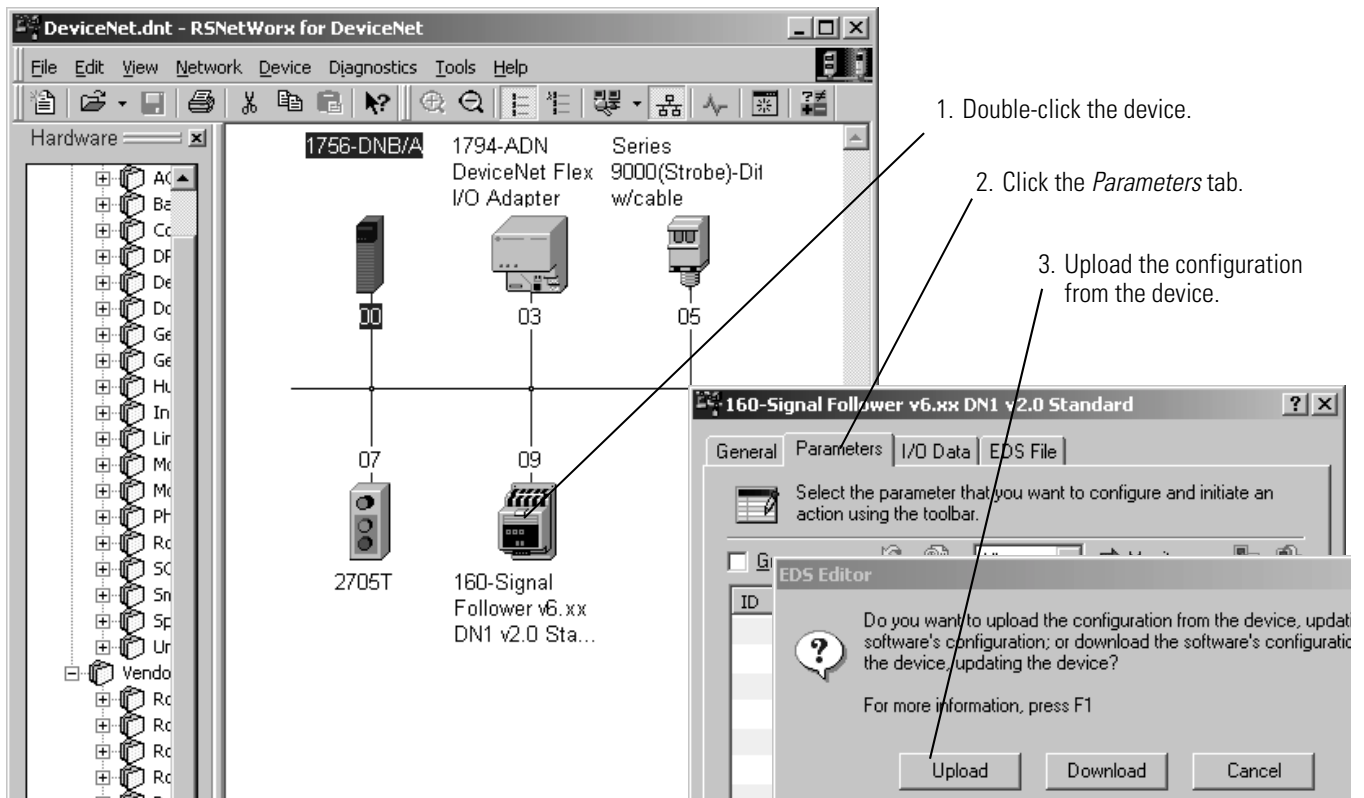
  

Icon	Description
🔒	Indicates that this parameter is read only.
📏	Indicates that this parameter is a scaled value.
🔗	Indicates that this parameter is linked to another parameter in the parameter list.
↕	Indicates that this parameter is associated to a parameter above and/or below the selected parameter in the parameter list.

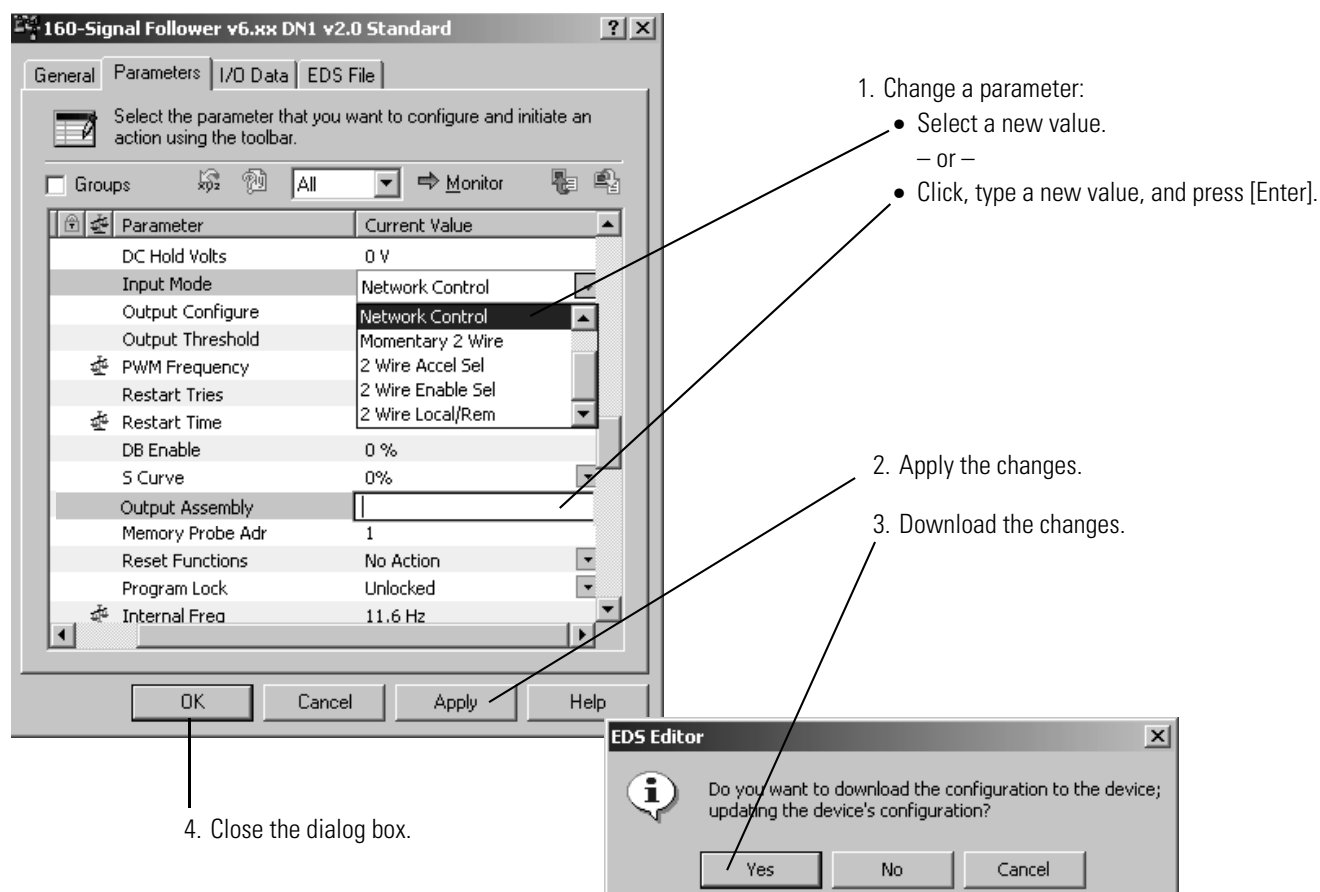
To configure a device online:

Step:	See page:
<input type="checkbox"/> Upload the Configuration of a Device	6-7
<input type="checkbox"/> Change and Download Parameters	6-8

## Upload the Configuration of a Device

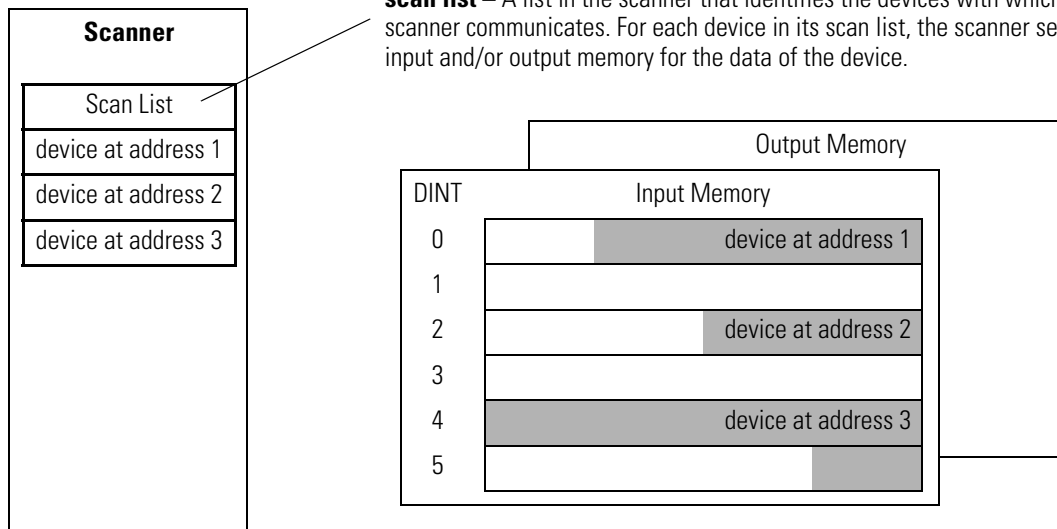


## Change and Download Parameters



## Configure the Scanner

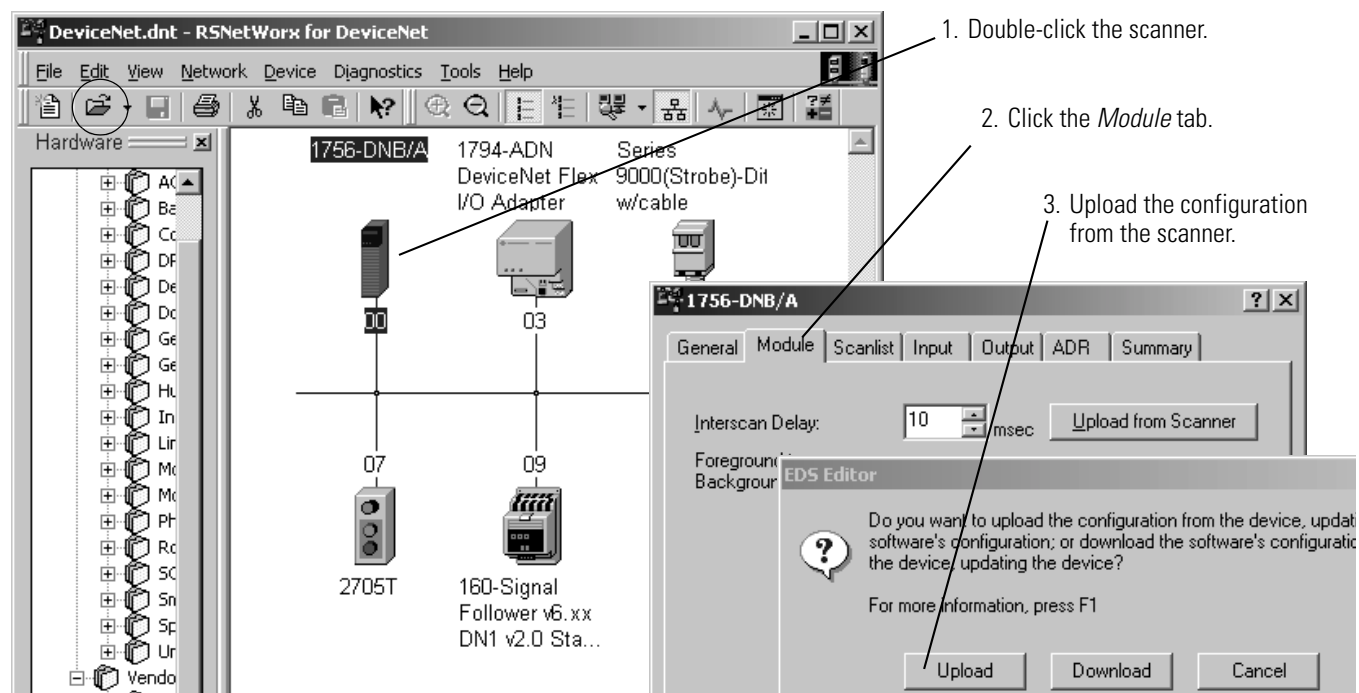
To configure the scanner to communicate with the devices on your network, you set up a scan list in the scanner. Then you define memory locations for the data of each device.



To configure the scanner online:

Step:	See page:
<input type="checkbox"/> Upload the Current Configuration of the Scanner	6-10
<input type="checkbox"/> Define the Properties of the Scanner	6-11
<input type="checkbox"/> Set the Alignment Option	6-12
<input type="checkbox"/> Clear or Set the Automap on Add Check Box	6-13
<input type="checkbox"/> Build the Scan List	6-14
<input type="checkbox"/> Manually Assign Each Device to a Memory Location	6-15
<input type="checkbox"/> Download the Configuration to the Scanner	6-16

## Upload the Current Configuration of the Scanner





## Define the Properties of the Scanner

The screenshot shows the '1769-SDN Scanner Module' configuration window. The 'Module' tab is selected, indicated by a line and the number '1'. The window contains several settings and buttons. At the bottom, the '1769-SDN' section has a 'Platform' dropdown menu set to 'CompactLogix' (indicated by line '2') and a 'Slot' dropdown menu (indicated by line '3').

1. Click the *Module* tab

2. If this is a CompactLogix scanner (1769-SDN), choose *CompactLogix*.

3. If the scanner uses a slot number, type its slot number.

1769-SDN Scanner Module

General Module Scanlist Input Output ADR Summary

Interscan Delay: 10 msec Upload from Scanner

Foreground to Background Poll Ratio: 1 Download to Scanner

Module Defaults

Slave Mode...

Advanced...

1769-SDN:

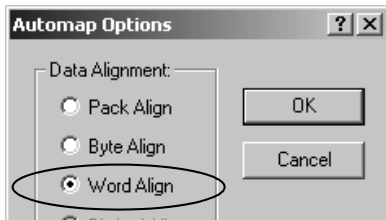
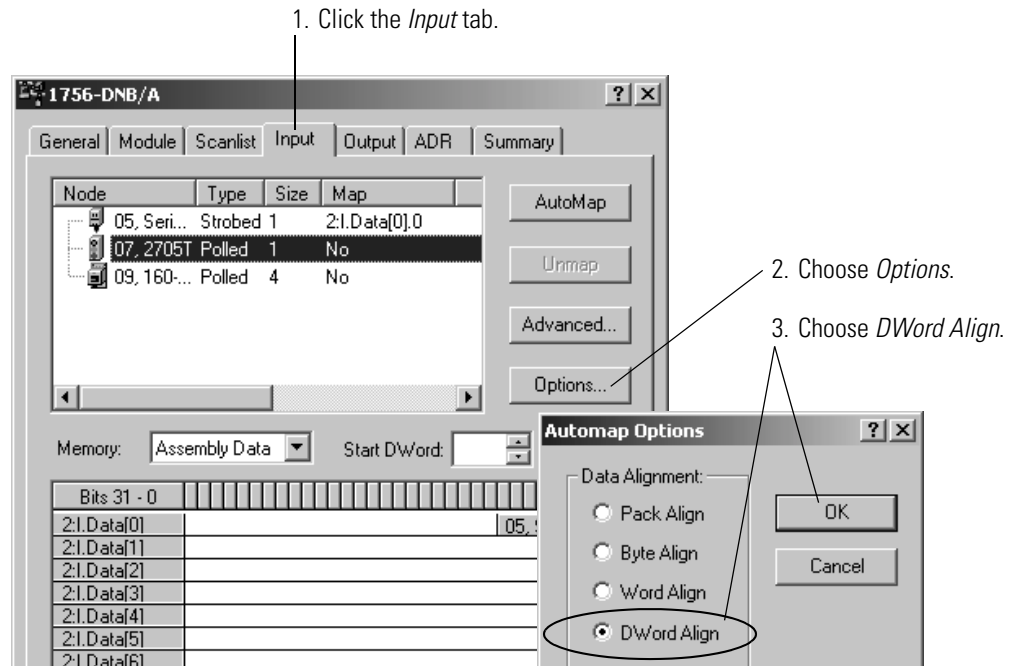
Platform: CompactLogix

Slot:

## Set the Alignment Option

**TIP**

The alignment option you choose applies to both the input and output maps.



### *If You Have a SoftLogix5800 Controller*

The SoftLogix5800 scanner 1784-PCIDS organizes its input and output memory in 16-bit words. For that scanner, choose *Word Align*.

### Clear or Set the Automap on Add Check Box

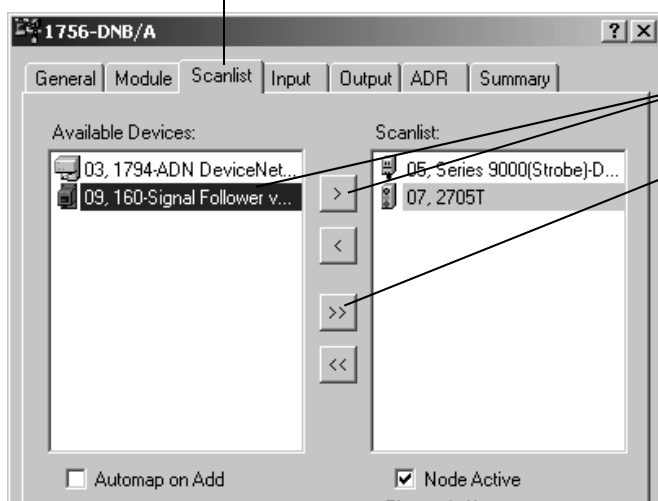
As an option, RSNetWorx software can automatically assign the memory location for each device. Depending on how you want to organize the memory, you may or may not want to use this option.

If you want to:	Then:
leave gaps between devices	<div><div><div>1. Click the <i>Scanlist</i> tab</div><div>2. Clear (uncheck) the <i>Automap on Add</i> check box</div></div><div><div>1756-DNB/A-1</div><div>GeneralModuleScanlistInputOutputADR</div><div>Available Devices:</div><div>03, 1794-ADN DeviceNet... 05, Series 9000(Strobe)-D... 07, 2705T 09, 160-Signal Follower v...</div><div>Scanlist:</div><div>Automap on Add</div><div>No</div></div></div> <div>After you add your devices to the scan list, manually assign the memory location for each device.</div>
place devices in sequential DINTs	<div><div><div>1. Click the <i>Scanlist</i> tab</div><div>2. Set (check) the <i>Automap on Add</i> check box.</div></div><div><div>1756-DNB/A-1</div><div>GeneralModuleScanlistInputOutputADR</div><div>Available Devices:</div><div>03, 1794-ADN DeviceNet... 05, Series 9000(Strobe)-D... 07, 2705T 09, 160-Signal Follower v...</div><div>Scanlist:</div><div>Automap on Add</div><div>No</div></div></div> <div>As you add your devices to the scan list, the software automatically assigns the memory locations for each device.</div>

## Build the Scan List

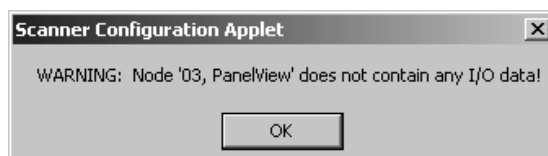
1. You should be at the *Scanlist* tab

2. Add devices to the scan list.



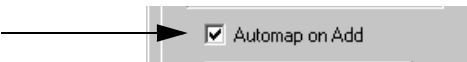
To add:	Do this:
devices one at a time	Select a device and click the > button.
all the devices at once	Click the >> button.

If you get the following warning for a device, see *Set the I/O Parameters of a Device* on page 11-6.



## Manually Assign Each Device to a Memory Location

**IMPORTANT** If you used *Automap on Add* (page 6-13).as you built your scan list, then skip this section. Each device already has a memory location.



1. Click the *Input* tab.

2. Select the device.

3. Type the element number to which you want to assign the data. This is the starting point for the data. Larger data sizes wrap to several elements.  
For example, to start the data in ...Data[3], type 3 in the Start DWord box.

4. Choose *AutoMap*.

5. Click the *Output* tab and repeat steps 2 - 4.

An entry for the device shows up in the input array.

Sometimes, a specific input or output value may end up as the upper bytes of a DINT in the scanner.

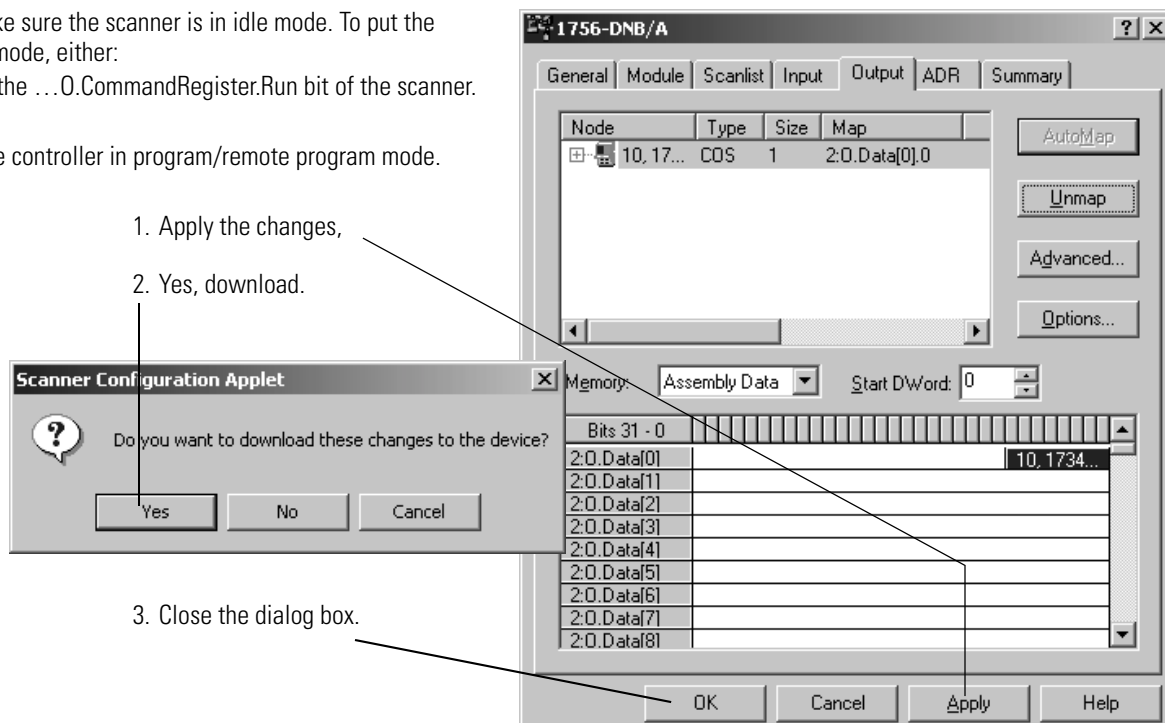
Instance 70 Data Format (Basic Speed Control Input Assembly)								
Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
0						Running1		Faulted
1								
2	Speed Actual RPM (Low Byte)							
3	Speed Actual RPM (High Byte)							

To make your programming easier, use advanced mapping to re-map the value to its own memory location. For more information, see *Give a Value Its Own Memory Location* on page A-1.

## Download the Configuration to the Scanner

**Important:** Make sure the scanner is in idle mode. To put the scanner in idle mode, either:

- Turn off the ...O.CommandRegister.Run bit of the scanner.  
- or -
- Place the controller in program/remote program mode.

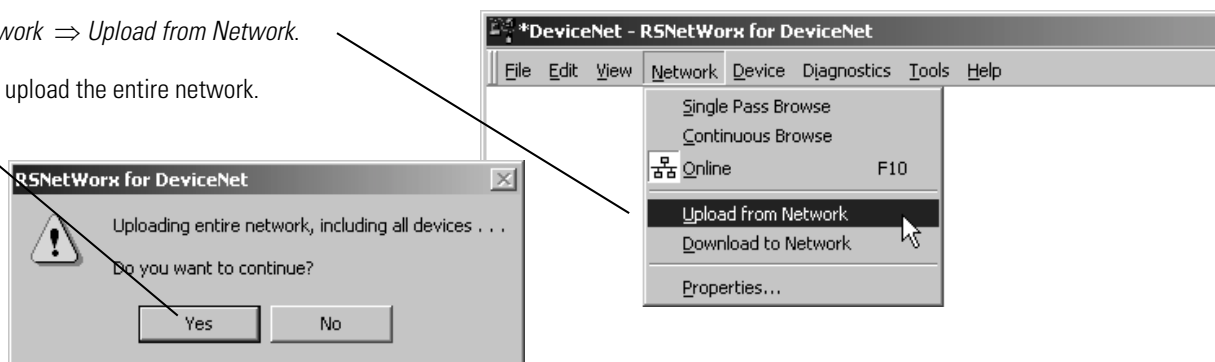


## Upload and Save the Network File

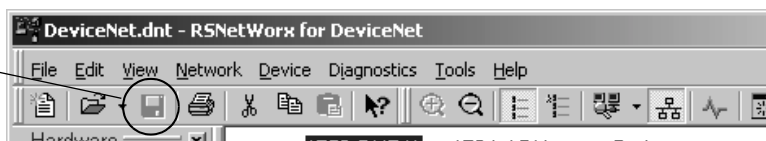
Once you configure the devices on your network, upload the entire network and save the file. This stores the configuration of each device in your offline file.

1. *Network* ⇒ *Upload from Network*.

2. Yes, upload the entire network.



3. Save the file.



## Generate an RSNetWorx Report

An RSNetWorx report shows the following:

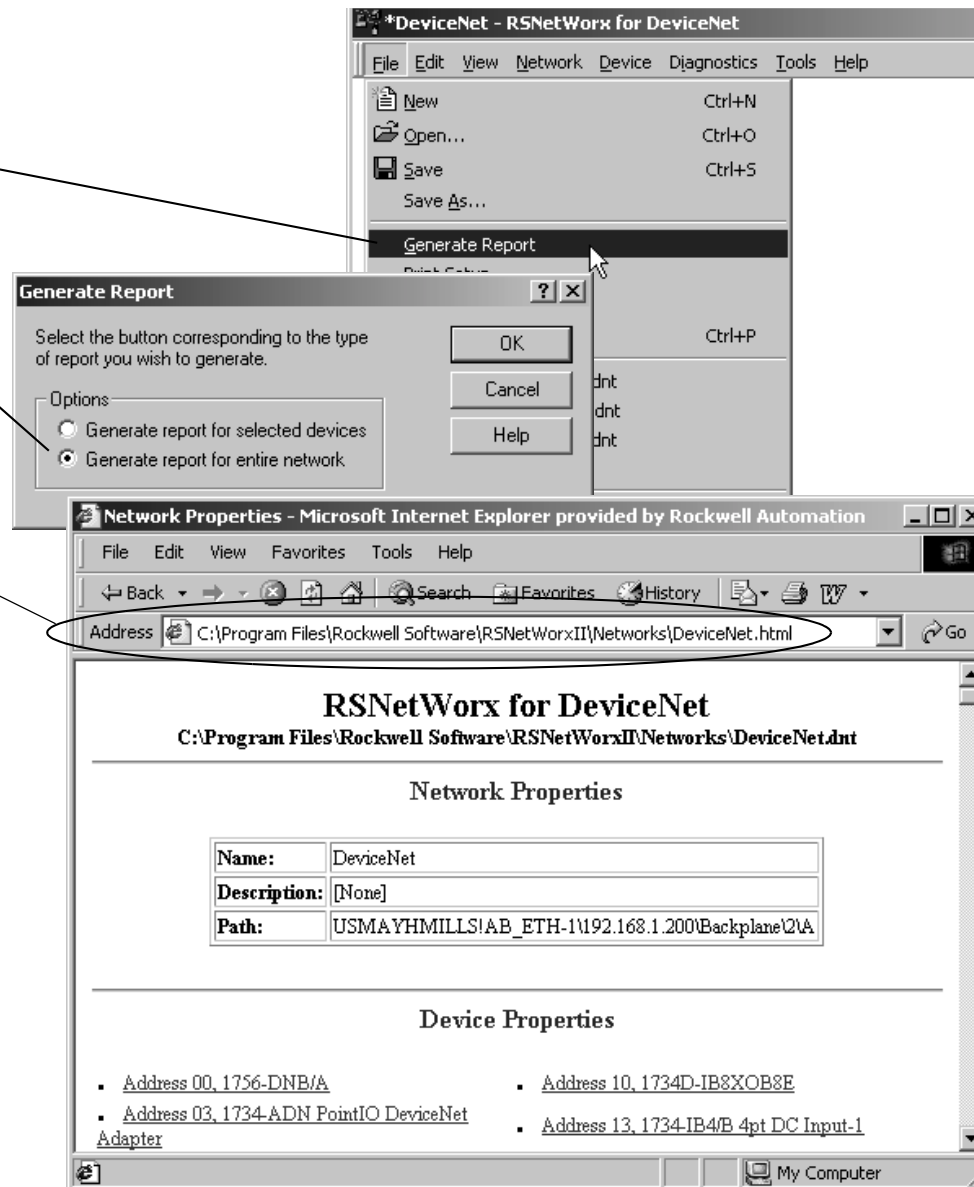
- devices on your network
- memory addresses of those devices in the scanner
- configuration of each device

The report is a very useful reference when you program your system.

1. File ⇒ Generate Report.

2. Entire network

The report shows up as an HTML file.



## **Notes:**



## Control a Device

### How to Use This Chapter

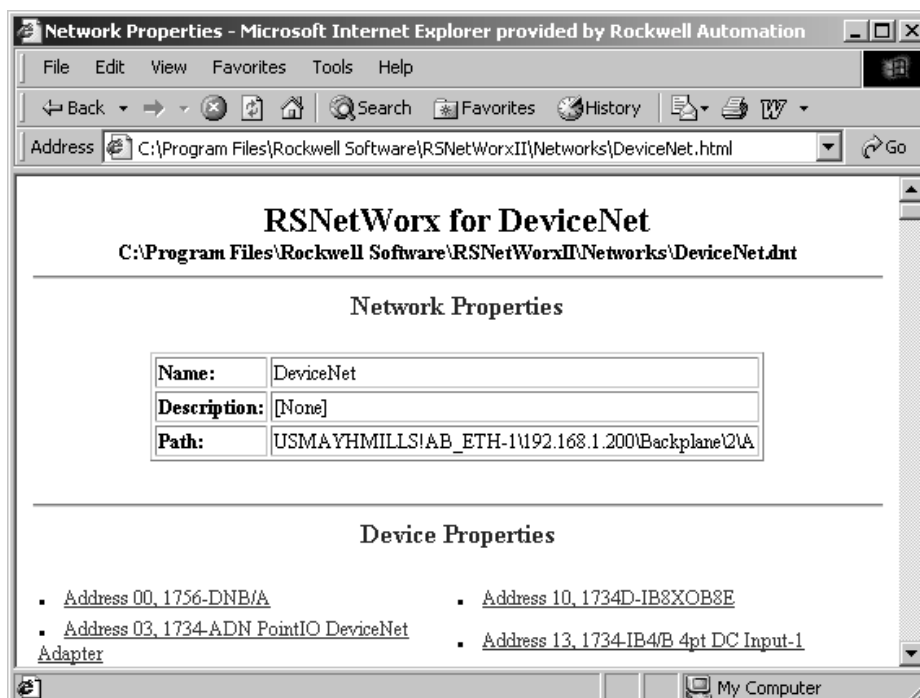
Use this chapter to develop the logic that examines and controls your devices.

Step:	Page:
<input type="checkbox"/> Before You Use This Chapter	7-2
<input type="checkbox"/> Determine the Address of DeviceNet Data	7-7
<input type="checkbox"/> Program Your Logic With Alias Tags	7-10
<input type="checkbox"/> Determine If a Device Has Failed	7-11
<input type="checkbox"/> Place the Scanner in Run Mode	7-12
<input type="checkbox"/> When to Use a MSG Instruction	7-13
<input type="checkbox"/> Determine the Parameter Number to Access	7-13
<input type="checkbox"/> Determine the Configuration of the Parameter	7-14
<input type="checkbox"/> Test the Parameter	7-15
<input type="checkbox"/> Enter Message Logic	7-16

## Before You Use This Chapter

Before you use this chapter, get the following information:

*RSNetWorx Report for Your Network*



*Data Map for Each of Your Devices*

Instance 70 Data Format (Basic Speed Control Input Assembly)								
Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
0						Running1		Faulted
1								
2	Speed Actual RPM (Low Byte)							
3	Speed Actual RPM (High Byte)							

## Add the Scanner to the I/O Configuration of the Controller

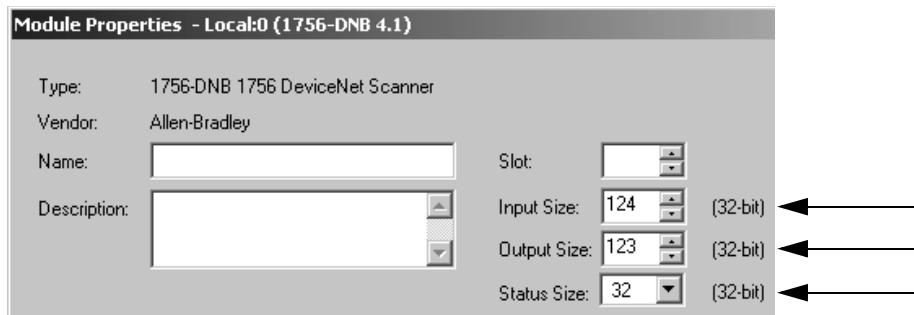
To access the data of your network, add the scanner to the I/O configuration of the controller.

To add a scanner:

Step:	See page:
<input type="checkbox"/> If You Need to Conserve EtherNet/IP or ControlNet Network Bandwidth	7-3
<input type="checkbox"/> Add the Scanner to the I/O Configuration Folder	7-5
<input type="checkbox"/> Define the Properties of the Scanner	7-6

### If You Need to Conserve EtherNet/IP or ControlNet Network Bandwidth

The default configuration of the scanner gives you the maximum amount of input, output, and status data.



If the scanner communicates with the controller via an EtherNet/IP or ControlNet network and you need to conserve bandwidth over that network, consider reducing the input, output, or status sizes.

- Set the input and output sizes = the number of input and output DINTs in the scanner that actually store device data.
- If you are *not* going to use all the status information, set the status size to the minimum required. See Table 7.1 on page 7-4.

#### EXAMPLE

Set the status size for a scanner

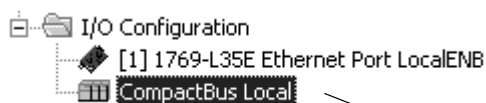
- If you want to *only* use the ASCII representation of scanner status/display, then set the Status Size = 10.
- If you also want to read the status code of the scanner, set the Status Size = 11.

**Table 7.1 Set the status size for a scanner**

If you want this information:	Set the Status Size to (DINTs):	Which gives you:	
		Member:	Data Type
count of I/O scans	10	ScanCounter	DINT
indication that a device has failed: <ul style="list-style-type: none"> <li>There is 1 bit for each address on the DeviceNet network (0 -63).</li> <li>The position of a bit = address of a device.</li> <li>If a bit = 1, then the device at that address has failed.</li> </ul>		DeviceFailureRegister	SINT[8]
indication that the data size of a device does not match the amount of memory allocated for the device in the scanner: <ul style="list-style-type: none"> <li>There is 1 bit for each address on the DeviceNet network (0 -63).</li> <li>The position of a bit = address of a device.</li> <li>If a bit = 1, then their is a mismatch with that address.</li> </ul>		AutoverifyFailureRegister	SINT[8]
indication that a device is idle: <ul style="list-style-type: none"> <li>There is 1 bit for each address on the DeviceNet network (0 -63).</li> <li>The position of a bit = address of a device.</li> <li>If a bit = 1, then the device at that address is idle.</li> </ul>		DeviceIdleRegister	SINT[8]
indication that a device is online: <ul style="list-style-type: none"> <li>There is 1 bit for each address on the DeviceNet network (0 -63).</li> <li>The position of a bit = address of a device.</li> <li>If a bit = 1, then the device at that address is online.</li> </ul>		ActiveNodeRegister	SINT[8]
ASCII representation of scanner status/display		StatusDisplay	SINT[4]
address of the scanner	11	ScannerAddress	SINT
status code of scanner		ScannerStatus	SINT
address with an error: <ul style="list-style-type: none"> <li>scrolls through the addresses with errors</li> <li>ScrollingDeviceStatus member shows the status code</li> </ul>		ScrollingDeviceAddress	SINT
status code of an address with an error: <ul style="list-style-type: none"> <li>scrolls through addresses with errors</li> <li>ScrollingDeviceAddress member shows the address</li> </ul>		ScrollingDeviceStatus	SINT
possible future expansion of the structure – 5 DINTs	16		
status code of lower 32 devices – 1 byte per device	24	DeviceStatus	SINT[32]
status code of all devices – 1 byte per device	32	DeviceStatus	SINT[64]

## Add the Scanner to the I/O Configuration Folder

### CompactLogix scanner



### ControlLogix, FlexLogix, and SoftLogix5800 scanners



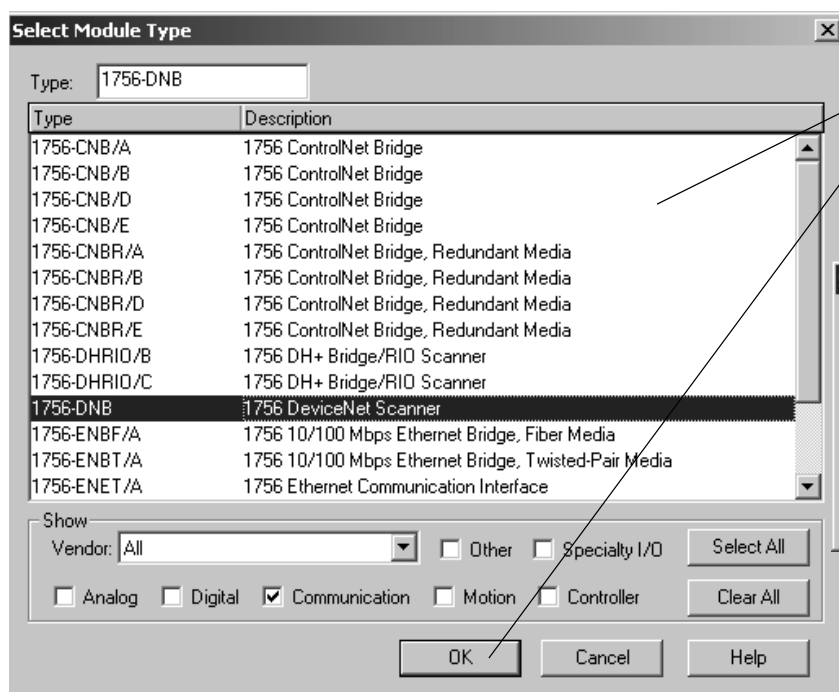
### EtherNet/IP to DeviceNet linking device



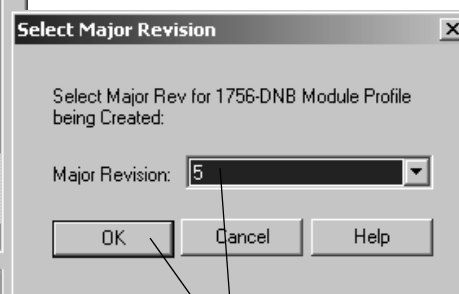
### ControlNet to DeviceNet linking device



1. Right-click and choose *New Module*.

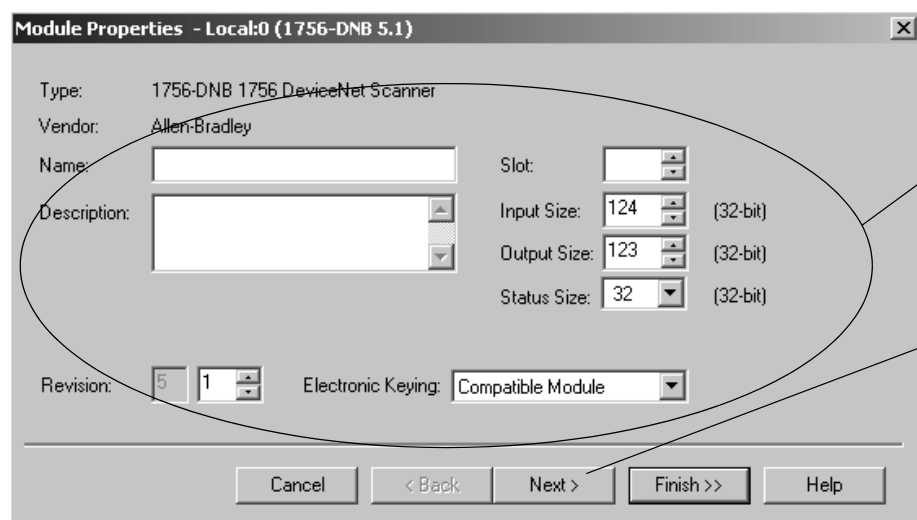


2. Choose the type of scanner.



3. Select the major revision of the scanner.

## Define the Properties of the Scanner



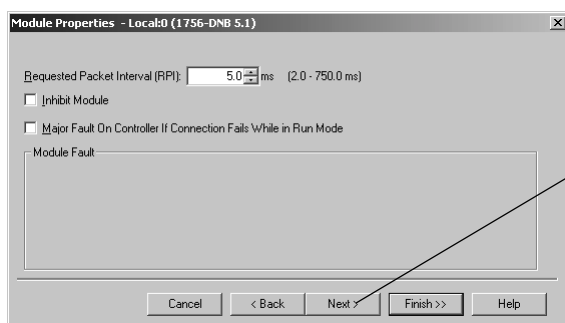
**Module Properties - Local:0 (1756-DNB 5.1)**

Type: 1756-DNB 1756 DeviceNet Scanner  
 Vendor: Allen-Bradley  
 Name:   
 Description:   
 Slot:   
 Input Size: 124 (32-bit)  
 Output Size: 123 (32-bit)  
 Status Size: 32 (32-bit)  
 Revision: 5 1  
 Electronic Keying: Compatible Module

Buttons: Cancel, < Back, Next >, Finish >>, Help

1. Specify the general properties (name, slot, sizes, etc.).

2. Choose *Next*.

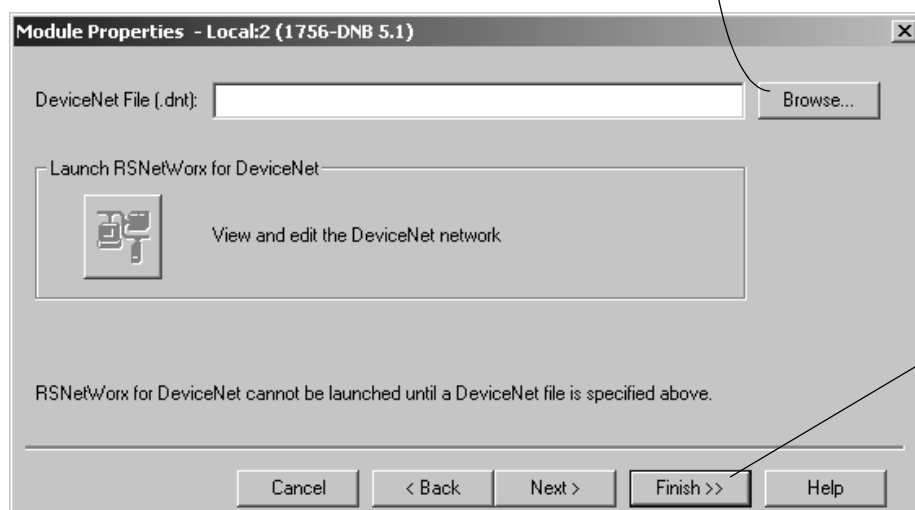


**Module Properties - Local:0 (1756-DNB 5.1)**

Requested Packet Interval (RPI): 5.0 ms (2.0 - 750.0 ms)  
☐ Inhibit Module  
☐ Major Fault On Controller If Connection Fails While in Run Mode  
 Module Fault:   
 Buttons: Cancel, < Back, Next >, Finish >>, Help

3. Choose *Next*.


4. Choose *Browse* and find the RSNetWorx configuration file for the network (.dnt file). The default path for the file is ...\\Program Files\\Rockwell Software\\RSNetWorxII\\Networks.



**Module Properties - Local:2 (1756-DNB 5.1)**

DeviceNet File (.dnt):  Browse...

Launch RSNetWorx for DeviceNet

 View and edit the DeviceNet network

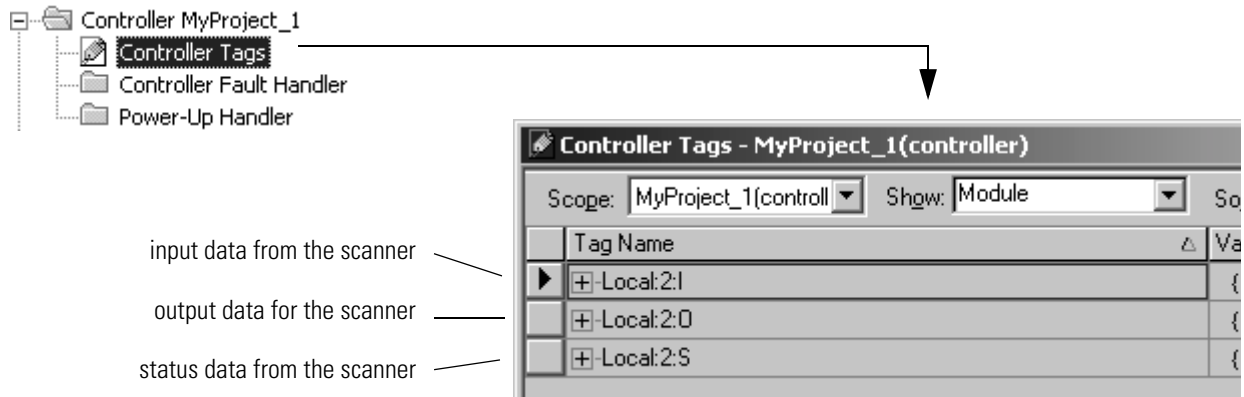
RSNetWorx for DeviceNet cannot be launched until a DeviceNet file is specified above.

Buttons: Cancel, < Back, Next >, Finish >>, Help

5. Choose *Finish*.

## Determine the Address of DeviceNet Data

When you add the scanner to the I/O configuration of the controller, RSLogix 5000 software automatically creates a set of tags for the input, output, and status data of the network:



The tags for your DeviceNet data follow this format:

The scanner memory uses this format:

*slot* *type* *.Data* [*element*] *.bit*

Which is this tag in the controller

*location* *:type* *.Data* [*element*] *.bit*

   = Optional

Where:	Is:	
<i>slot</i>	slot number of the scanner	
<i>location</i>	<b>If you have this scanner:</b>	<b>Then location is:</b>
	local ControlLogix 1756-DNB	Local: <i>slot_number_of_scanner</i>
	remote ControlLogix 1756-DNB	<i>name_of_remote_bridge</i> : <i>slot_number_of_scanner</i>
	CompactLogix 1769-SDN	Local: <i>slot_number_of_scanner</i>
	SoftLogix5800 1784-PCIDS	Local: <i>slot_number_of_scanner</i>
	DriveLogix/FlexLogix 1788-DNBO	name of the scanner in the I/O configuration of the controller
<i>type</i>	Linking Device 1788-EN2DN or 1788-CN2DN	name of the linking device in the I/O configuration of the controller
	<b>If the data is:</b>	<b>Then type is:</b>
	input from a device	I
	output to a device	O
<i>element</i>	status of the network	S
	specific DINT (DWord, 32-bit integer) within the array	
<i>bit</i>	specific bit within an integer	

To determine the tag name (address) for DeviceNet data:

1. On the report for the network, find the memory address for the input or output data of the device.

## RSNetWorx for DeviceNet

### Input Memory

#### Discrete

Memory Offset	Bit Length	Node	M
2:I.Data[0].0	32	09, 160-Signal Follower v6....	Pos

Controller Tags - MyCompactLogix(controller)			
Scope: MyCompactLogix(co		Show: Show All	
Tag Name	Value	Force M	
[-] Local:2:I	{...}		
[+] Local:2:I.Fault	2#0000_...		
[+] Local:2:I.Status	{...}		
[+] Local:2:I.StatusRegister	{...}		
[-] Local:2:I.Data	{...}		
[-] Local:2:I.Data[0]	0		
Local:2:I.Data[0].0	0		
Local:2:I.Data[0].1	0		
Local:2:I.Data[0].2	0		
Local:2:I.Data[0].3	0		

2. Find the corresponding tag in the controller-scoped tags of the controller.
3. Find the required data within the controller tag. Use the data map for the device as a reference.

Local:2:I.Data[0] 0

**data map for  
Bulletin 160  
AC drive**

Instance 70 Data Format (Basic Speed Control Input Assembly)								
Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
0						Running1		Faulted
1								
2	Speed Actual RPM (Low Byte)							
3	Speed Actual RPM (High Byte)							



## If You Have a SoftLogix5800 Controller

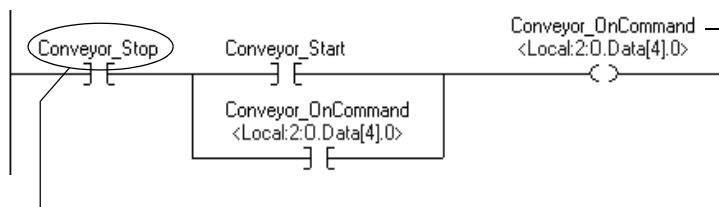
The SoftLogix5800 scanner 1784-PCIDS organizes input and output memory in 16-bit words. It uses the following address format:

*word.bit*

<b>Where:</b>	<b>Is:</b>
<i>word</i>	INT (16-bit integer) with the memory of the scanner
<i>bit</i>	specific bit within an integer

## Program Your Logic With Alias Tags

While you can use the input and output tags of the scanner directly in your logic, it is a lot easier to use alias tags.



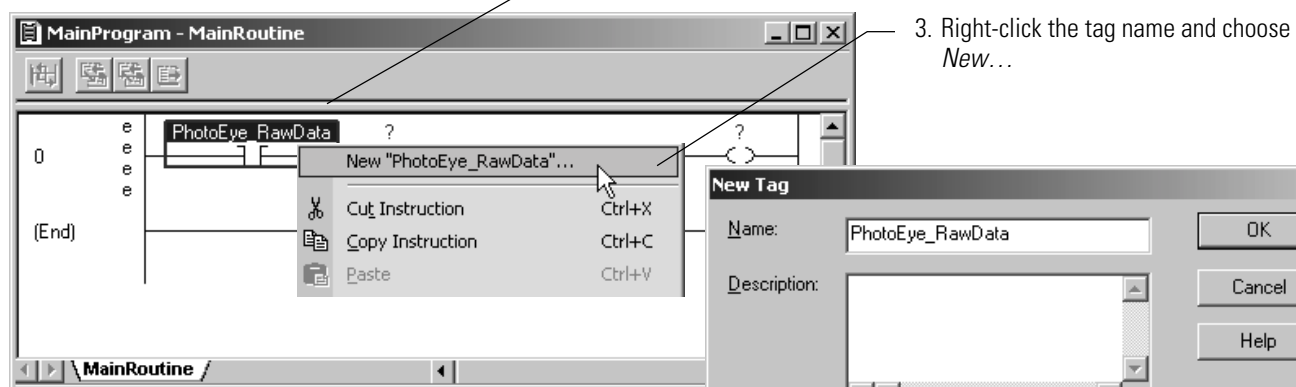
As an option, create tags that describe each device without pointing them to the actual addresses of the devices. Later, convert the tags to aliases for the data of the devices.

**alias tag** – a tag that represents another tag

- Both tags share the same data.
- When the data changes, both tags change.
- An alias tag provides a descriptive name for data, such as DeviceNet input or output data.
- If the location of the data changes, simply point the alias tag lets to the new location without editing your logic.

1. Enter your logic.

2. Type a descriptive tag name for the DeviceNet data.



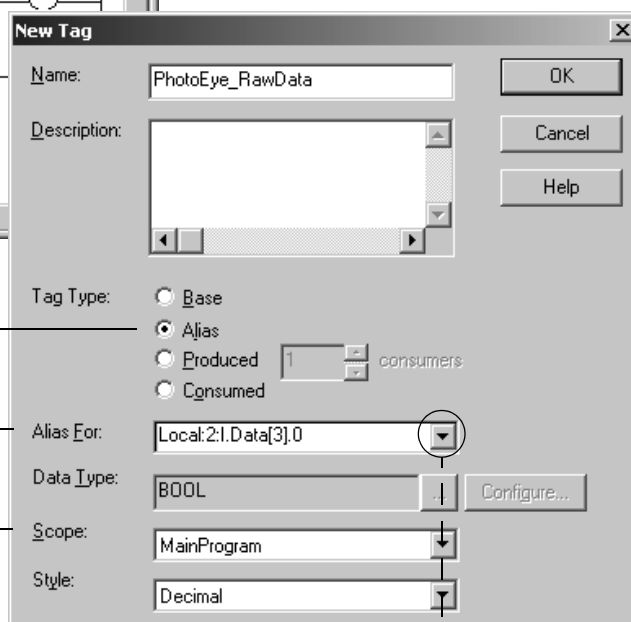
3. Right-click the tag name and choose *New...*

4. Select the *Alias* button.

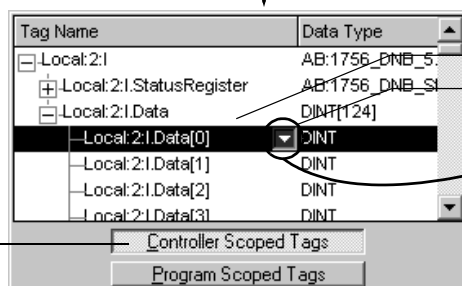
5. Select the tag that this alias tag represents.

6. Select the scope for the alias tag.

7. Choose *OK*.



Look in the controller-scoped tags.



Select the address of the data.

To select a bit, click the ▼.

0	1	2	3	4	5	6	7
8	9	10	11	12	13	14	15
16	17	18	19	20	21	22	23
24	25	26	27	28	29	30	31

## Determine If a Device Has Failed

If a DeviceNet device stops communicating (device failure, cable break, etc.), the tag for the device stays at its last value. To make sure that your input data is valid, we recommend that you buffer the input data and examine the device failure register.

Controller Tags - MyController_1(controller)		
Scope:	MyController_1(contri	Show: Show All Sort:
Tag Name	Value	
Local:2:I	{...}	
Local:2:O	{...}	
Local:2:S	{...}	
Local:2:S.ScanCounter	2#0000_0000...	
Local:2:S.DeviceFailureRegister	{...}	
Local:2:S.DeviceFailureRegister[0]	2#0000_0000	
Local:2:S.DeviceFailureRegister[0].0	0	
Local:2:S.DeviceFailureRegister[0].1	0	
Local:2:S.DeviceFailureRegister[0].2	0	
Local:2:S.DeviceFailureRegister[0].3	0	
Local:2:S.DeviceFailureRegister[0].4	0	
Local:2:S.DeviceFailureRegister[0].5	0	
Local:2:S.DeviceFailureRegister[0].6	0	
Local:2:S.DeviceFailureRegister[0].7	0	
Local:2:S.DeviceFailureRegister[1]	2#0000_0000	
Local:2:S.DeviceFailureRegister[2]	2#0000_0000	

Indication that a device has failed.

- There is 1 bit for each address on the DeviceNet network.
- If a bit = 1, then the device at that address has failed.

Addresses 0 to 7

Address 0

Address 1

Addresses 8 to 15

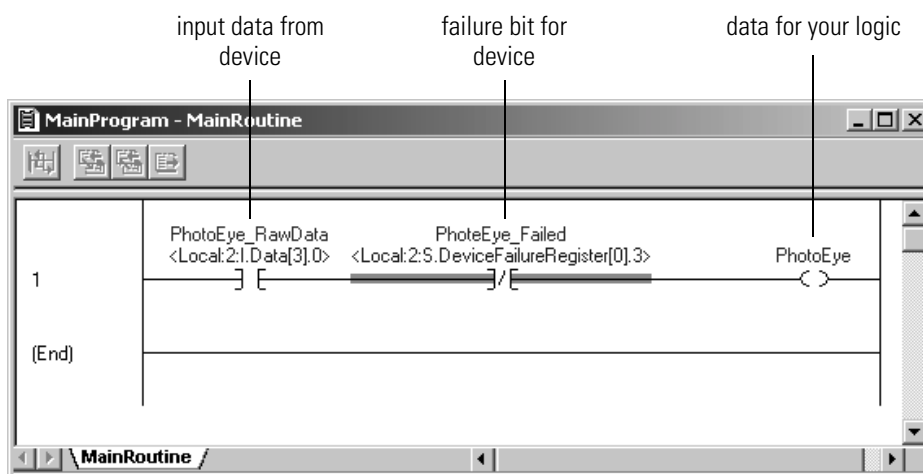
On every scan of the controller, execute logic similar to the following:

If PhotoEye\_RawData = 1 and PhotoEye\_Failed = 0 then

PhotoEye = 1

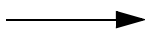
Otherwise PhotoEye = 0

Use the PhotoEye tag in the rest of your logic (not PhotoEye\_RawData).



## Place the Scanner in Run Mode

To put the scanner in run mode, turn on this bit.



To run the DeviceNet network:

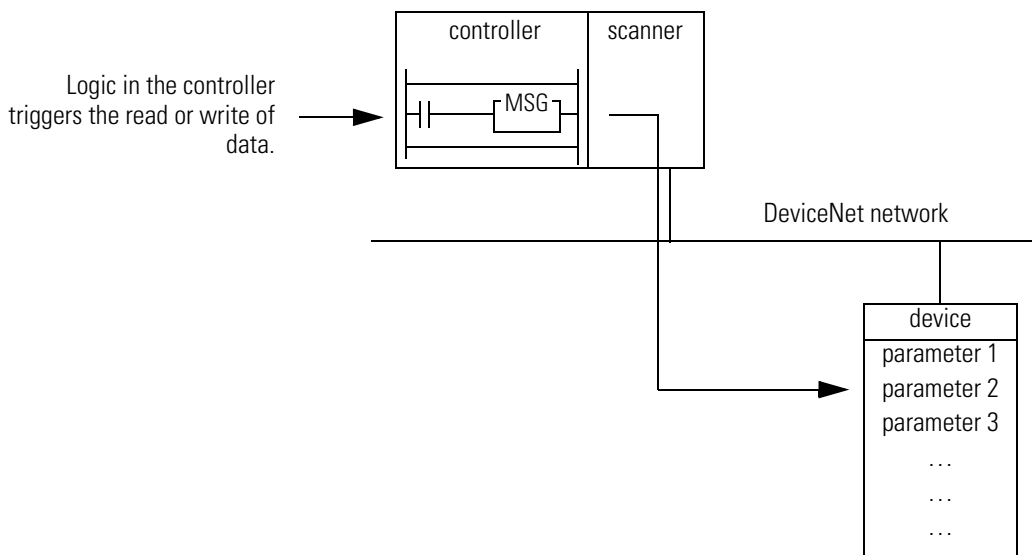
1. Set the following bit of the output structure for the scanner:

If you want to:	The set this bit:	To:
run the network	...O.CommandRegister.Run	1
not run the network (idle mode)	...O.CommandRegister.Run	0
fault the network	...O.CommandRegister.Fault	1
not fault the network	...O.CommandRegister.Fault	0
disable the network	...O.CommandRegister.DisableNetwork	1
enable the network	...O.CommandRegister.DisableNetwork	0
halt the scanner (ceases all operation)	...O.CommandRegister.HaltScanner	1
unhalt the scanner	...O.CommandRegister.HaltScanner	0
reset the scanner	...O.CommandRegister.Reset	1
resume operation after a reset	...O.CommandRegister.Reset	0

2. Place the controller in run/remote run mode.

## When to Use a MSG Instruction

If you want to set or get a parameter based on conditions in your logic, use a Message (MSG) instruction in ladder logic to access the parameter.



Some parameters *do not* require ongoing updates. For example, initializing configuration parameters may occur only when the controller goes to run mode. By using a MSG instruction for those parameters, you save bandwidth on the DeviceNet network for more critical or ongoing data.

## Determine the Parameter Number to Access

In RSNetWorx software, determine the parameter number that you want to access:

The screenshot shows the RSNetWorx software interface for a 1734D-IA16 device. The 'Parameters' tab is selected. A toolbar at the top includes a 'Select the parameter that you want to configure and initiate an action using the toolbar.' instruction, a 'Groups' checkbox, a 'Monitor' button, and a 'Single' dropdown menu. Below the toolbar is a table with three columns: 'ID', 'Parameter', and 'Current Value'. The table lists parameters 11 through 20. Parameter 11 is circled, and an arrow points from the text 'parameter number' to it. Parameter 15 is also circled, and an arrow points from the text 'means you can only get the value of the parameter (read-only)' to it.

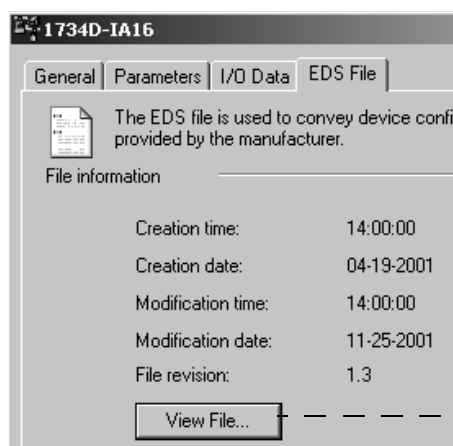
ID	Parameter	Current Value
11	Input Value #10	OFF
12	Input Value #11	OFF
13	Input Value #12	OFF
14	Input Value #13	OFF
15	Input Value #14	OFF
16	Input Value #15	OFF
17	Off-to-On Filter 0	1000 us
18	On-to-Off Filter 0	1000 us
19	Off-to-On Filter 1	1000 us
20	On-to-Off Filter 1	1000 us

## Determine the Configuration of the Parameter

To get or set a parameter, find the following information about the parameter:

Item:	Value:
class # (hex)	
instance # (hex)	
attribute # (hex)	
number of bytes (size)	
minimum value	
maximum value	
decimal places (Some devices assume a specific number of decimal places in a value.)	

In addition to the documentation for the device, the EDS file may also give you the required information:



parameter # — Param19 = \$ Off2On Filter 1

class — 0, \$ reserved  
6, \$ Link Path Size

instance — "200824023005", \$ Link Path to DIP of  
0x0000, \$ No support for: settable  
\$ real time update of value. V

attribute — 0xC7, \$ Settable. Enumerated string  
\$ Data Type - unsigned int

number of bytes — 2, \$ Data Size - bytes

min. and max. values — "Off-to-On Filter 1", \$ Parameter Name  
"us", \$ Units String  
"OFF to ON transition filter constant.\nA high signal  
0,65535,1000, \$ Min, Max, and Defau  
1,1,1,0,0,0,0,0,0; \$ Not Used

## Test the Parameter

A simple way to make sure that you have the correct configuration for a parameter (data size, values, etc.) is to use the Class Instance editor in RSNetWorx software.

1. In RSNetWorx software, go online to your DeviceNet network.

2. Right-click the device and choose *Class Instance Editor*.

3. Type the class, instance, and attribute for the parameter.

4. To change the parameter:

- Choose *Set Single Attribute*.
- Select the number of bytes.
- Type the new value in hexadecimal format.

5. To read the parameter, choose *Get Single Attribute*.

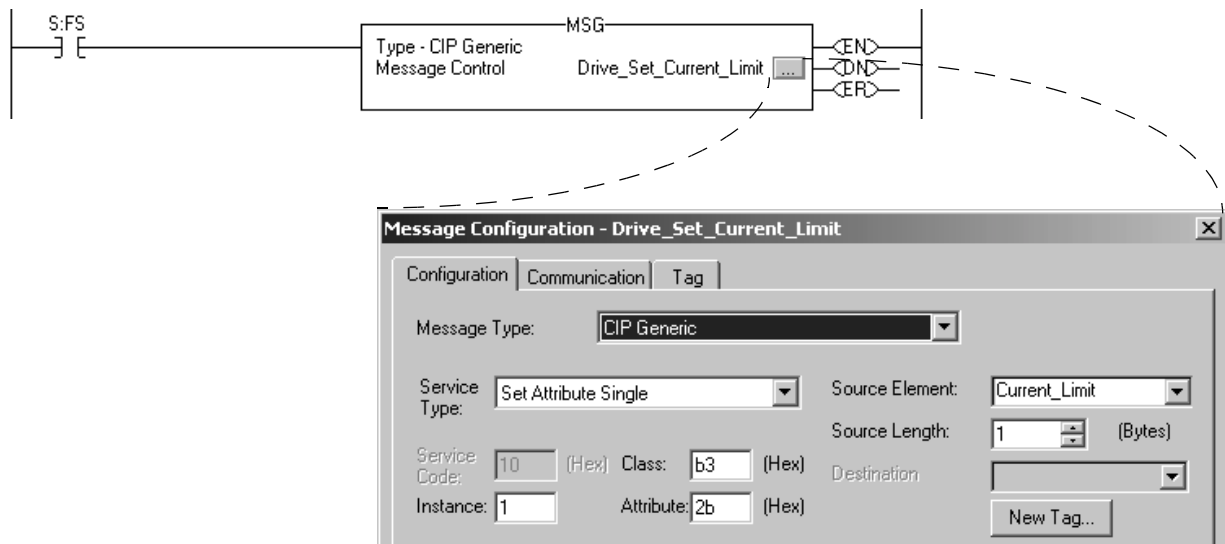
6. Choose *Execute*.

7. To change how output data is displayed, select the size and format.

# Enter Message Logic

To access a parameter of a device (get or set the parameter), configure the MSG instruction as CIP Generic.

Change the current limit of the drive

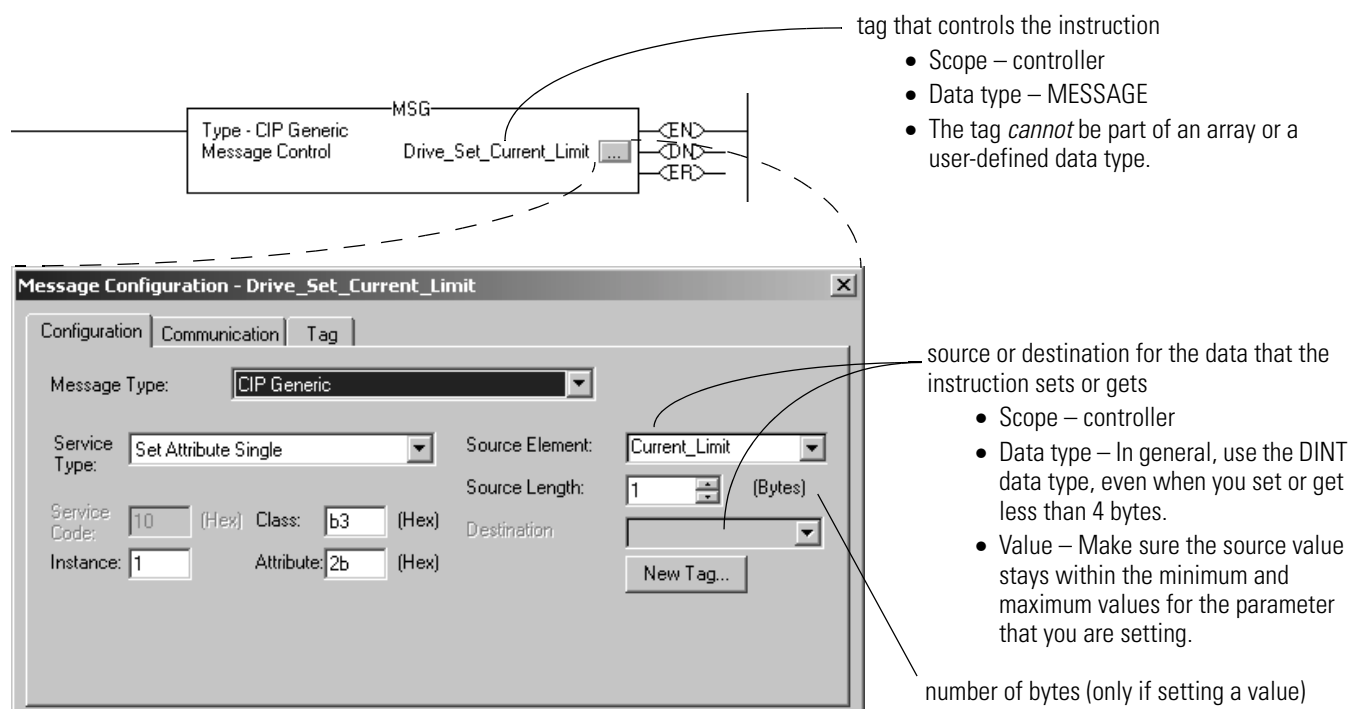


To configure the MSG instruction:

Step:	See page:
<input type="checkbox"/> Define the Source or Destination Data	7-17
<input type="checkbox"/> Enter and Configure the MSG Instruction	7-18
<input type="checkbox"/> Set the Communication Path	7-19



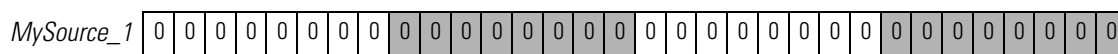
## Define the Source or Destination Data



In general:

- Use the DINT data type for the source or destination tag, even when you set or get less than 4 bytes.
- Make sure the source value stays within the minimum and maximum values for the parameter that you are setting.

When setting a value, the CIP Generic MSG instruction takes only the specified number of bits from the source tag.



For example, if Source Length = 1 byte, then the CIP Generic MSG instruction sends the first byte of *MySource* 1.

To increase the efficiency of your logic, minimize the use of SINT or INT data types. Whenever possible, use the DINT data type for integers.

- A Logix5000 controller typically compares or manipulates values as 32-bit values (DINTs or REALs).
- The controller typically converts a SINT or INT value to a DINT or REAL value before it uses the value.
- If the destination is a SINT or INT tag, the controller typically converts the value back to a SINT or INT value.
- The conversion to or from SINTs or INTs occurs automatically with no extra programming. But it takes extra execution time and memory.

## Enter and Configure the MSG Instruction

1. Enter the condition for the data transfer.

2. Enter the MSG instruction.

3. Select *CIP Generic*.

4. To change a parameter:

- Select *Set Attribute Single*.
- Select the tag that has the new value.
- Type the number of bytes
- Type the class, instance, and attribute for the parameter, in hex.

5. To read a parameter:

- Choose *Get Attribute Single*.
- Select the tag to store the value.
- Type the class, instance, and attribute for the parameter, in hex.

## Set the Communication Path

The communication path specifies the route to the device. A communication path follows this format:

*scanner\_name, 2, device\_address*

Where:	Is:
<i>scanner_name</i>	Name of the scanner in the I/O Configuration folder of the controller.
<i>device_address</i>	Address of the device on the DeviceNet network.

For example: If the name of the scanner is *MyScanner* and the device is at address 3, then the path is:

*MyScanner, 2, 3*

To set the path:

1. Click the *Communication* tab.

2. Click the Browse button and select the scanner.

3. Type the rest of the path.

4. Close the dialog box.

Typically, a CIP generic MSG instruction requires no connection to transfer its data.

<b>This type of message:</b>	<b>Using this communication method:</b>	<b>Uses a connection:</b>
CIP data table read or write	CIP	yes
PLC2, PLC3, PLC5, or SLC (all types)	CIP	no
	CIP with Source ID	no
	DH+	yes
→ CIP generic	CIP	your choice <sup>(1)</sup>
block-transfer read or write	na	yes

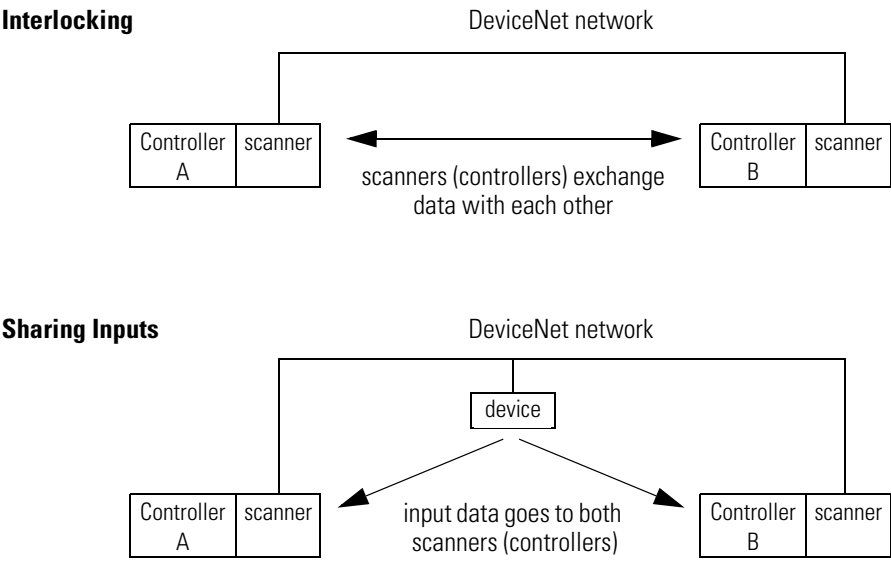
<sup>(1)</sup> You can connect CIP generic messages, but for most applications we recommend you leave CIP generic messages unconnected.

For more information on programming MSG instructions, see the *Logix5000 Controller General Instructions Reference Manual*, publication 1756-RM003.

# Interlock and Share Inputs

## How to Use This Chapter

The chapter describe how to interlock and share inputs over a DeviceNet network.



For this information:	Page:
<input type="checkbox"/> Interlock	8-1
<input type="checkbox"/> Share Inputs	8-5

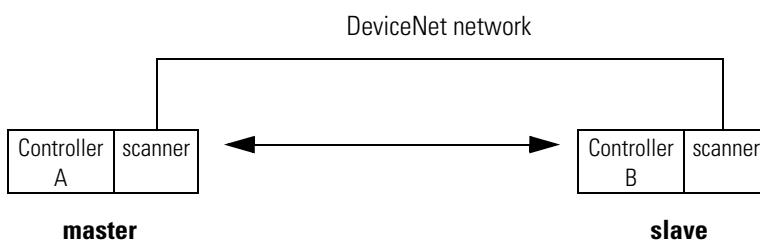
## Interlock

To set up an interlock between 2 controllers over a DeviceNet network:

Step:	Page:
<input type="checkbox"/> Choose a Master Controller	8-2
<input type="checkbox"/> Determine How Much Data to Exchange	8-2
<input type="checkbox"/> Enable Slave Mode for the Slave Scanner	8-3
<input type="checkbox"/> Map the Slave Mode Data	8-4
<input type="checkbox"/> Add the Slave to the Scan List of the Master	8-4
<input type="checkbox"/> Map the Data of the Slave	8-5
<input type="checkbox"/> Place Both Scanners In Run Mode	8-5

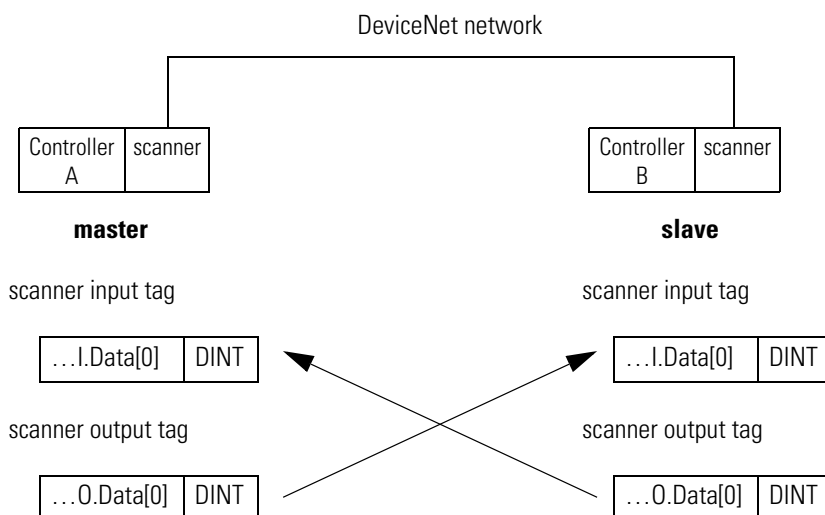
## Choose a Master Controller

To interlock, choose a controller to serve as the master. The other controller/controllers become a slave/slaves to the master. This simply defines the relationship between the controllers. The scanners of each controller still scans and controls its own devices, if desired.



## Determine How Much Data to Exchange

Before you configure the scanners for the interlock, determine how much data you want to exchange between the controllers.



## Enable Slave Mode for the Slave Scanner

1. In RSNetWorx software, open the properties for the slave scanner.

2. Choose Slave Mode.

3. Enable Slave Mode.

4. Define the I/O parameters.

**Scanner B Properties - Scanlist Tab**

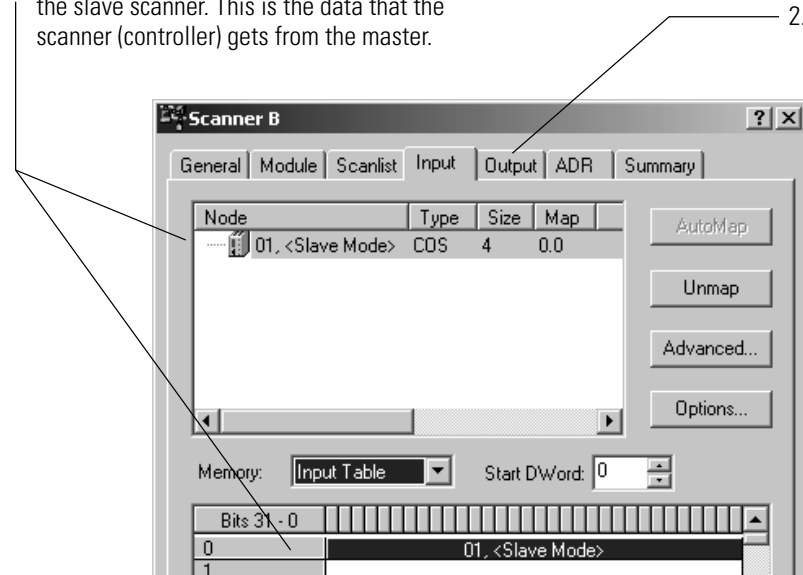
Parameter	Value	Unit
InterScan Delay	10	msec
Foreground to Background Poll Ratio	1	

**Slave Mode Dialog**

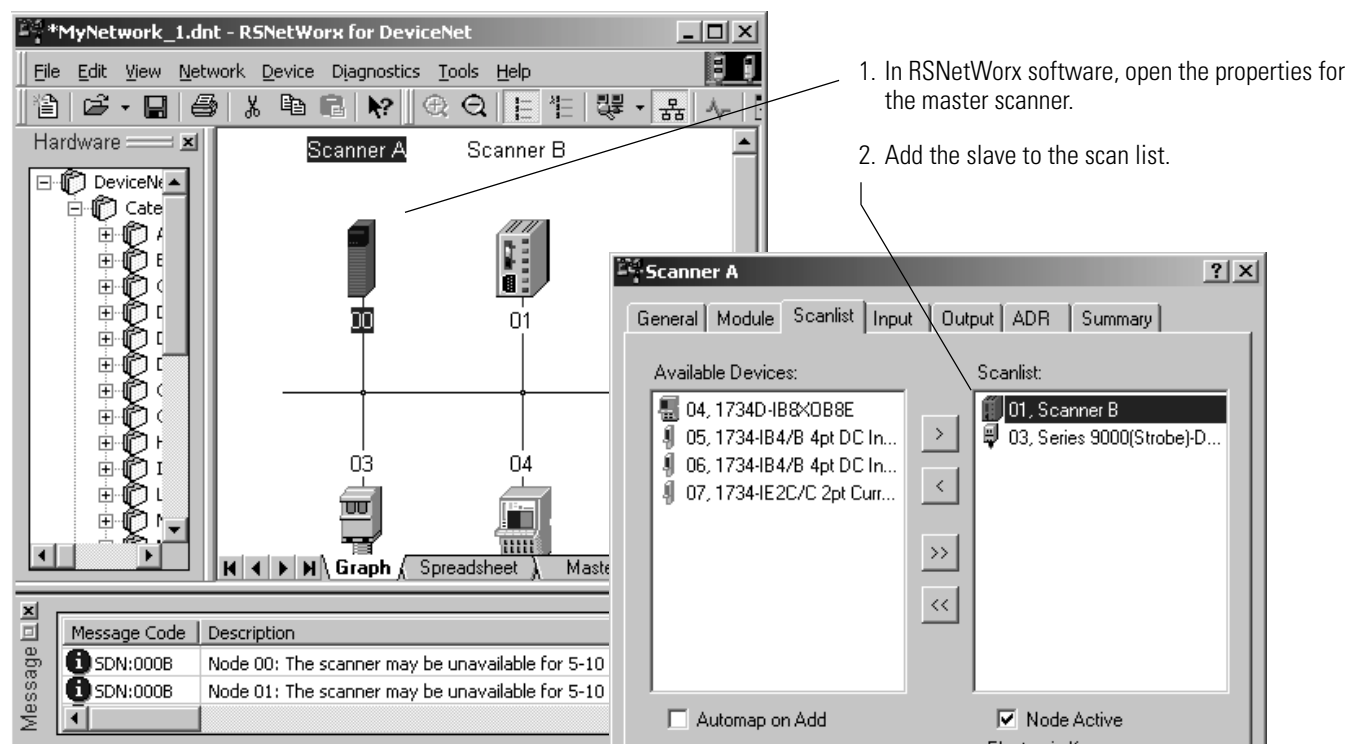
Section	Parameter	Value	Unit
Strobed	Input Size	0	Bytes
	Output Size	0	Bytes
Polled	Input Size	0	Bytes
	Output Size	0	Bytes
Change of State / Cyclic	Change of State / Cyclic	COS	
	Input Size	4	Bytes
Change of State / Cyclic	Change of State / Cyclic	Cyclic	
	Output Size	4	Bytes

## Map the Slave Mode Data

1. Map the slave mode data to the input memory of the slave scanner. This is the data that the scanner (controller) gets from the master.
2. Repeat for the data that the slave scanner (controller) sends to the master.



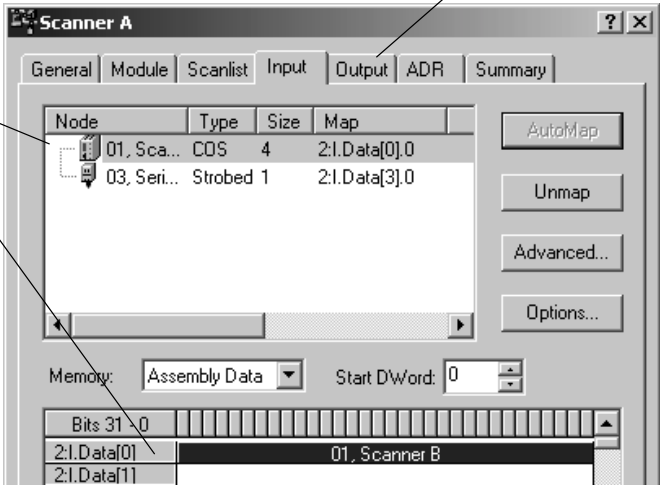
## Add the Slave to the Scan List of the Master





### Map the Data of the Slave

1. Map the slave scanner to the input memory of the master scanner. This is the data that the scanner (controller) gets from the slave.
2. Repeat for the data that the master scanner (controller) sends to the slave.



### Place Both Scanners In Run Mode

To exchange data, place both scanners in run mode. See *Place the Scanner in Run Mode* on page 7-12.

### Share Inputs

To let multiple scanners (controllers) consume input data from the same input device:

Step:	Page:
<input type="checkbox"/> Add the Input to the First Scanner	8-5
<input type="checkbox"/> Add the Input to the Second Scanner	8-6
<input type="checkbox"/> Map the Input Data in the Second Scanner	8-7

### Add the Input to the First Scanner

Establish communication between the input and one of the scanners. See either:

- *Configure Your Network Offline* on page 2-1
- *Configure Your Network Online* on page 6-1

## Add the Input to the Second Scanner

1. In RSNetWorx software, display the scan list for the second scanner.

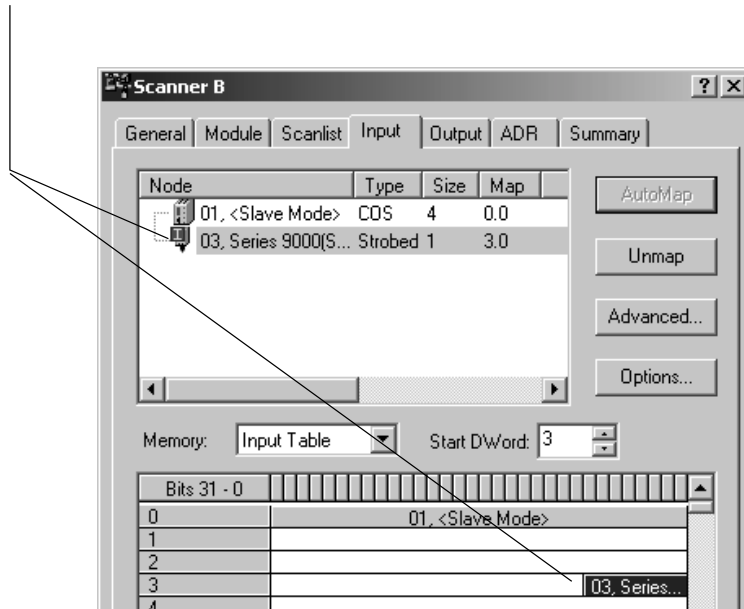
2. In the *Available Devices* list, right-click and choose *Shared Inputs*.

3. Add the input to the scan list.

The screenshot shows the RSNetWorx for DeviceNet software interface. The main window displays a network diagram with two scanners, Scanner A and Scanner B. Scanner B's configuration window is open, showing the 'Available Devices' list and the 'Scanlist'. A context menu is open over the 'Available Devices' list, with 'Share Inputs' selected. A second 'Scanner B' window is shown below, with the 'Scanlist' containing the entry '03, Series 9000(Strobe)-D...'.

## Map the Input Data in the Second Scanner

Map the input data to the input memory of the second scanner.



**Notes:**

## Communicate with a PanelView™ Standard Terminal

### Using This Chapter

This chapter describes how to configure and program communication with a PanelView Standard terminal on a DeviceNet network.

For this information:	See page:
Choose Data Types	9-1
Choose an Communication Method	9-2
Plan and Configure I/O Slave Tags	9-4
Set Up the Terminal on the Network	9-7
Configure the Scanner to Update I/O Slave Tags	9-9
Address I/O Slave Tags in the RSLogix 5000 Project	9-11
Plan and Configure Explicit Server Tags	9-13
Program the Controller to Get/Set Explicit Server Tags	9-16
Configure Explicit Client Tags	9-19

### Choose Data Types

For the tags in the PanelView terminal, use the following data types as a starting point.

If the object on the PanelView screen reads or writes:	Then use this data type:	Which uses this many bits in the PanelView terminal:
single bit	bit	1
integer	unsigned integer	16

Data types such as signed integer and float also work with Logix5000 controllers. However they require additional configuration and/or programming.

## Choose an Communication Method

You have 3 options to send data to/from a PanelView terminal:

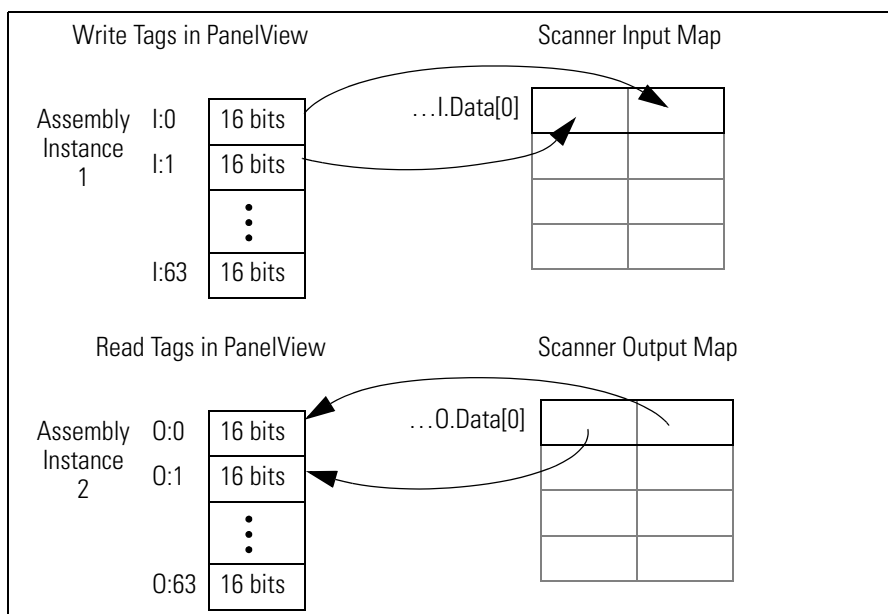
If you want to:	Then use this method:	Notes
communicate with the PanelView terminal using the regular I/O communication of the the DeviceNet network	I/O slave	<ul style="list-style-type: none"> <li>Easiest to use—requires <i>no</i> additional programming.</li> <li>Use this as your first choice.</li> <li>Higher priority on the network than explicit server and explicit client updates.</li> </ul>
communicate with the PanelView terminal based on conditions in your logic	explicit server	<ul style="list-style-type: none"> <li>Provides additional data when you use up the I/O slave assemblies.</li> <li>Lower priority on the network than I/O slave updates.</li> </ul>
use the PanelView terminal to get or set a parameter of a device on your DeviceNet network (not a controller)	explicit client	<ul style="list-style-type: none"> <li><i>Does not</i> use the controller or scanner.</li> <li>Lower priority on the network than I/O slave updates</li> </ul>

## I/O Slave Communication

### I/O Slave

Scanner polls PanelView Terminal for I/O data

- You define the input and output sizes, up to 64 words.
- Assembly instance 1 gives input data to the controller.
- Assembly instance 2 gets output data from the controller.

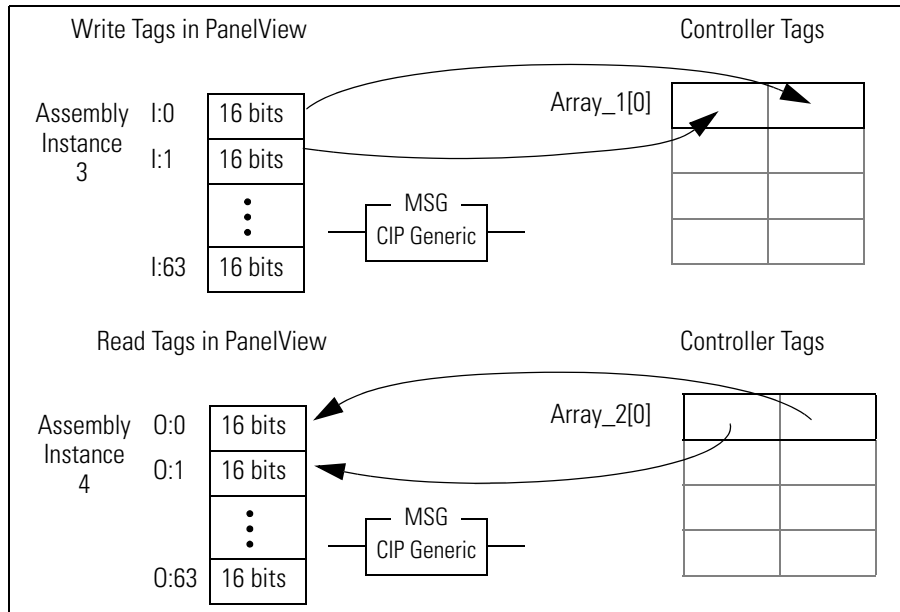


## Explicit Server Communication

### Explicit Server

Controller executes a MSG instruction that gets or sets data in the PanelView terminal.

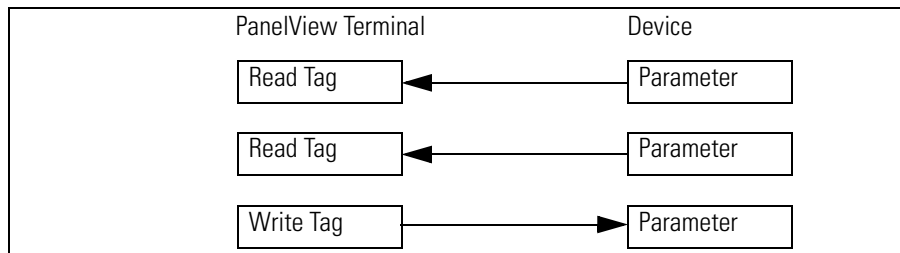
- 14 assembly instances are available for explicit - server transfers.
- Instance #s are 3 to 16.
- You define an instance as either input data (I) or output data (O) but not both.
- Each instance provides 64 words of either input or output data for the terminal.



## Explicit Client Communication

### Explicit Client

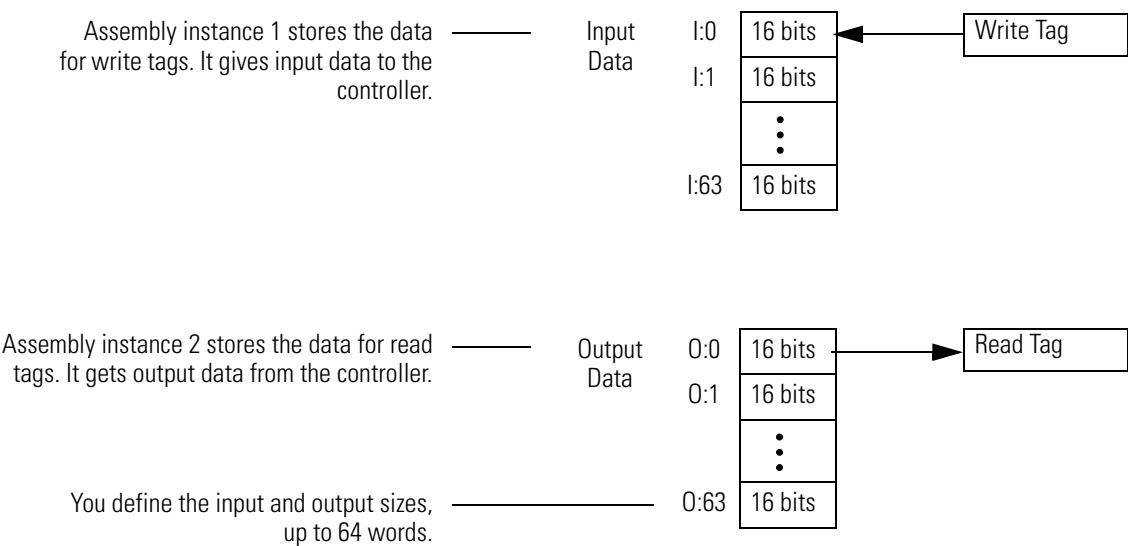
PanelView terminal sets or gets data in another device on a tag-by-tag basis.



# Plan and Configure I/O Slave Tags

Like the other DeviceNet devices, I/O slave tags use space in the input and output maps of the scanner. The scanner gets/sets the data on each scan of the DeviceNet network.

A PanelView terminal gives you 2 blocks of 16-bit words (assembly instances) for I/O slave tags:



To set up I/O slave tags:

Step:	See page:
<input type="checkbox"/> Use a Word/Bit Format for Each Tag	9-5
<input type="checkbox"/> For Integers, Skip Every Other Word	9-5
<input type="checkbox"/> Configure an I/O Slave Tag	9-6



## Use a Word/Bit Format for Each Tag

Each I/O slave tag requires a specific address in the corresponding assembly instance. A tag address follows this format:

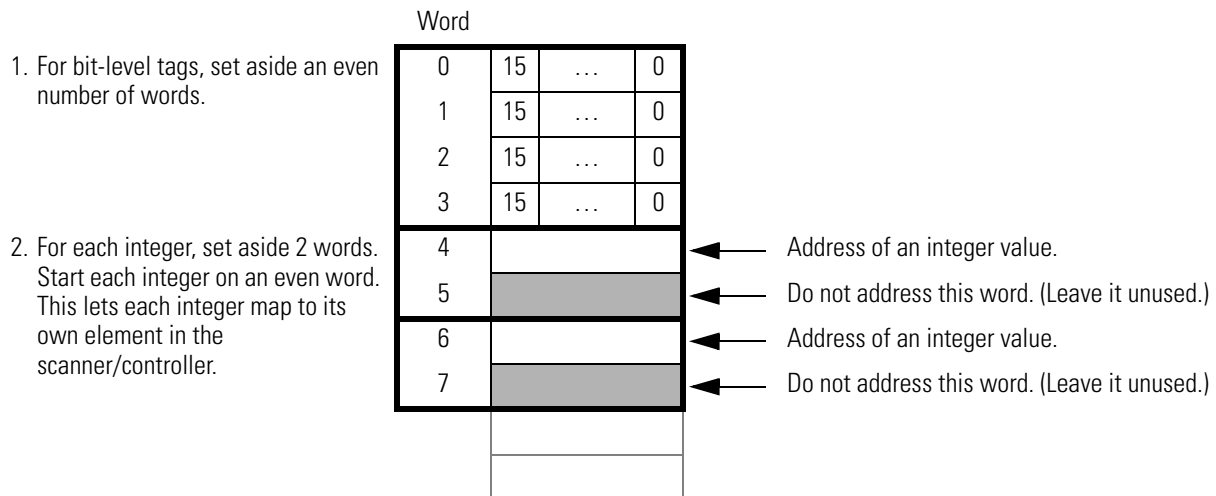
*Type* :*Word* /*Bit*

= Optional

Where:	Is:						
<i>Type</i>	Type of tag						
	<table> <tr> <th>If the tag is a:</th><th>Then use:</th></tr> <tr> <td>write tag (sends input data to the controller)</td><td>I</td></tr> <tr> <td>read tag (gets output data from the controller)</td><td>O</td></tr> </table>	If the tag is a:	Then use:	write tag (sends input data to the controller)	I	read tag (gets output data from the controller)	O
If the tag is a:	Then use:						
write tag (sends input data to the controller)	I						
read tag (gets output data from the controller)	O						
<i>Word</i>	Specific 16-bit word within the assembly						
<i>Bit</i>	Specific bit within <i>Word</i> (0 - 15)						

## For Integers, Skip Every Other Word

Logix5000 controllers use 32-bit integers (DINTs). To make your programming easier, lay out your PanelView tags as follows:



## Configure an I/O Slave Tag

1. Type a descriptive name for the tag.

2. Select the data type for the tag.

3. Let the scanner update the data.

4. Assign an address for the tag within the input or output assembly.

The screenshot shows the 'Tag Form' configuration window. It contains the following fields and options:

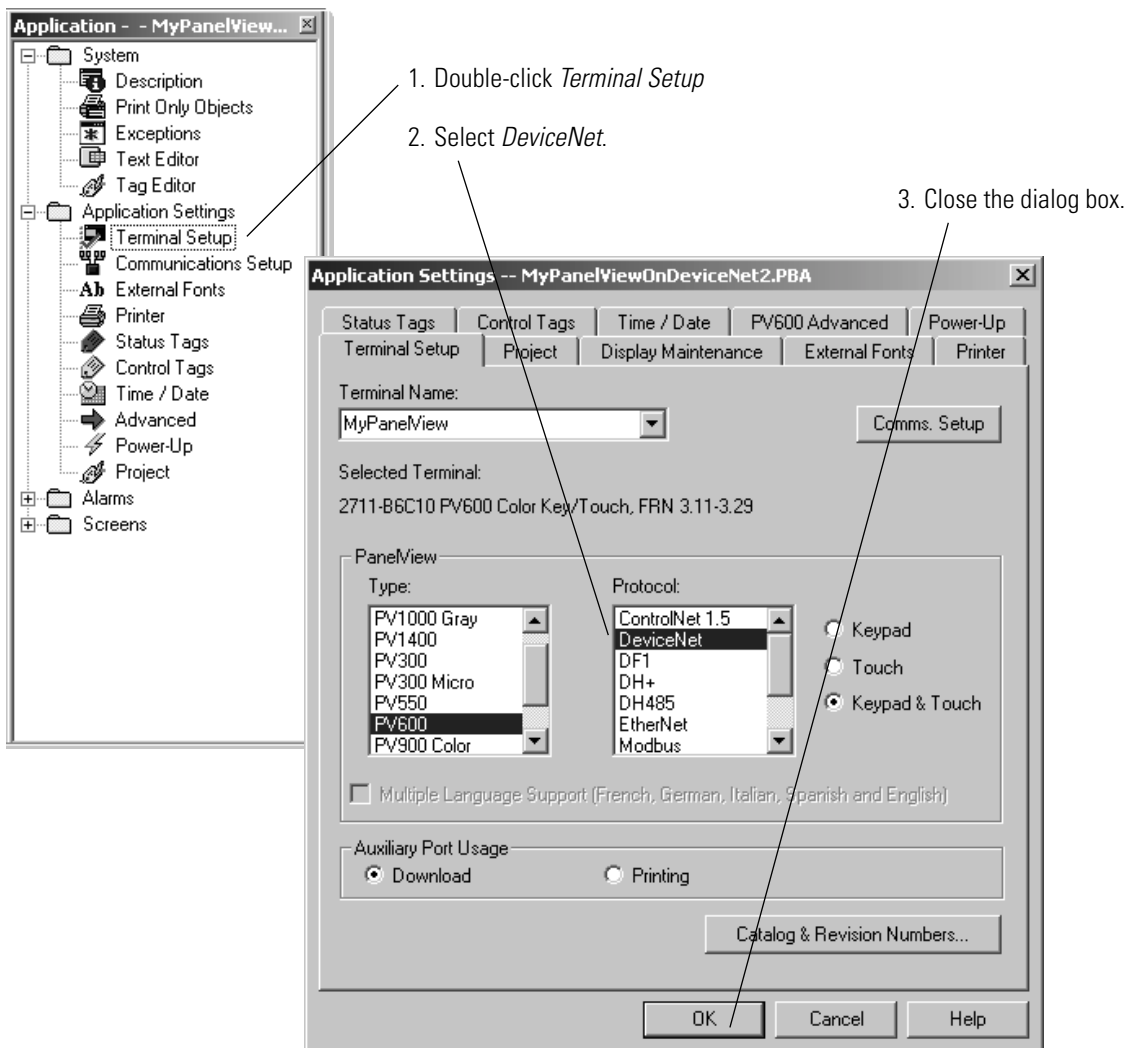
- Tag Name:** A text box containing 'PB\_16'. An arrow from instruction 1 points to this field.
- Data Type:** A dropdown menu showing 'Bit'. An arrow from instruction 2 points to this dropdown.
- Messaging Type:** A section with three radio button options: 'I/O Slave' (selected), 'Explicit - Server', and 'Explicit - Client'. An arrow from instruction 3 points to the 'I/O Slave' option.
- Description:** A large empty text area.
- Tag Address:** A text box containing 'I:1/0'. An arrow from instruction 4 points to this field.
- Tag Initial Value:** A text box containing '0'.

## Set Up the Terminal on the Network

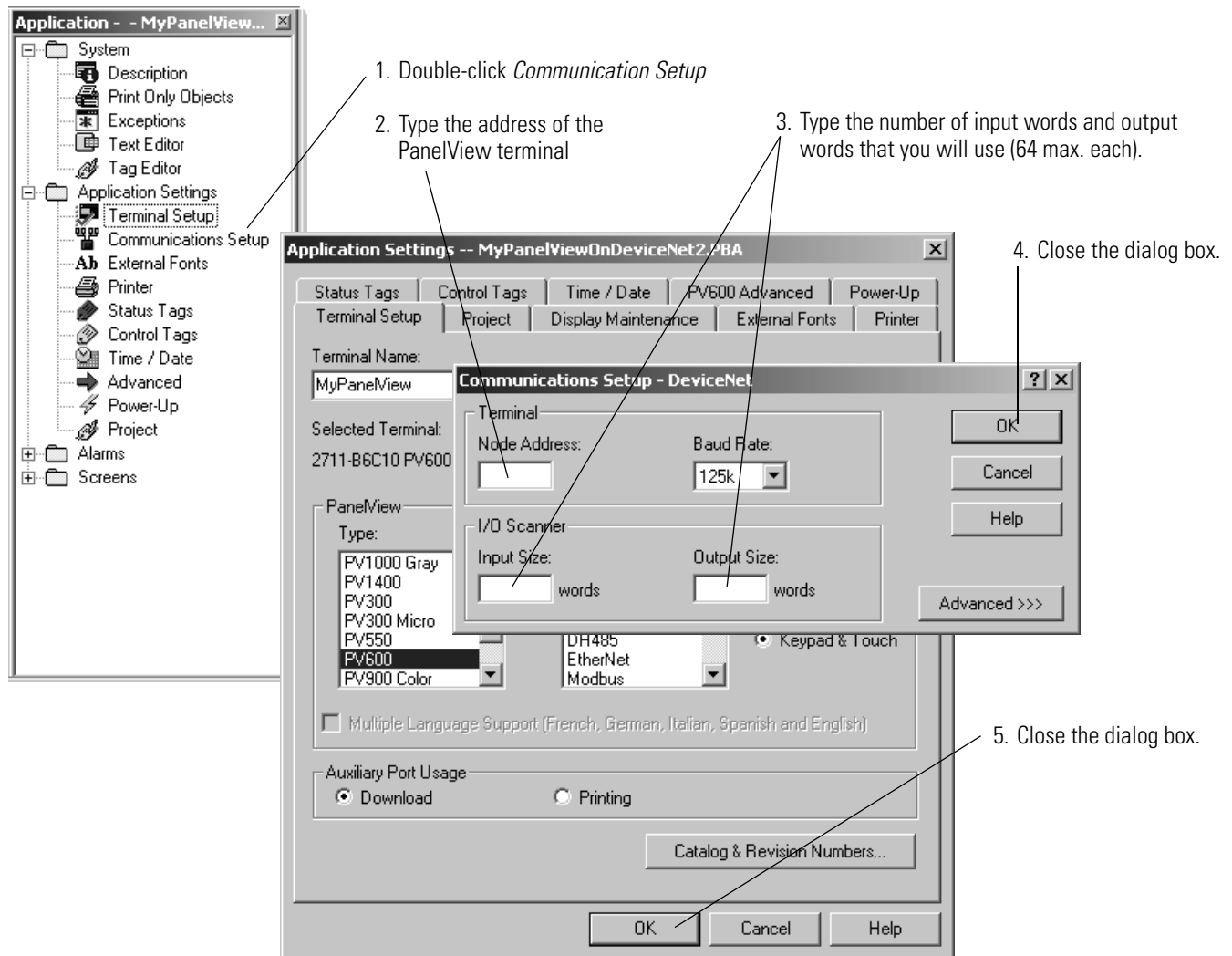
To configure a PanelView terminal for communication on a DeviceNet network, complete the following steps in PanelBuilder32 software:

Step:	See page:
<input type="checkbox"/> Set the Protocol	9-7
<input type="checkbox"/> Set the Network Address and I/O Sizes	9-8

### Set the Protocol



## Set the Network Address and I/O Sizes



## Configure the Scanner to Update I/O Slave Tags

To access I/O slave tags, map the data to the input and output maps of the scanner.

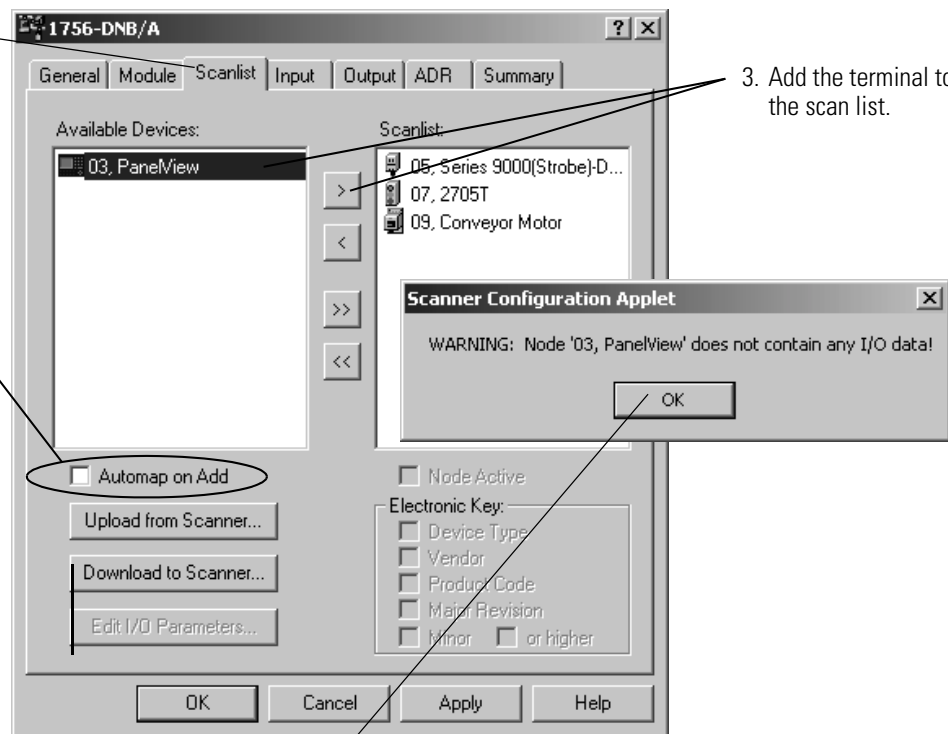
Step:	See page:
<input type="checkbox"/> Add the Terminal to the Scan List	9-9
<input type="checkbox"/> Edit I/O Parameters	9-10
<input type="checkbox"/> Map Input and Output Data	9-10

### Add the Terminal to the Scan List

1. Click the *Scanlist* tab

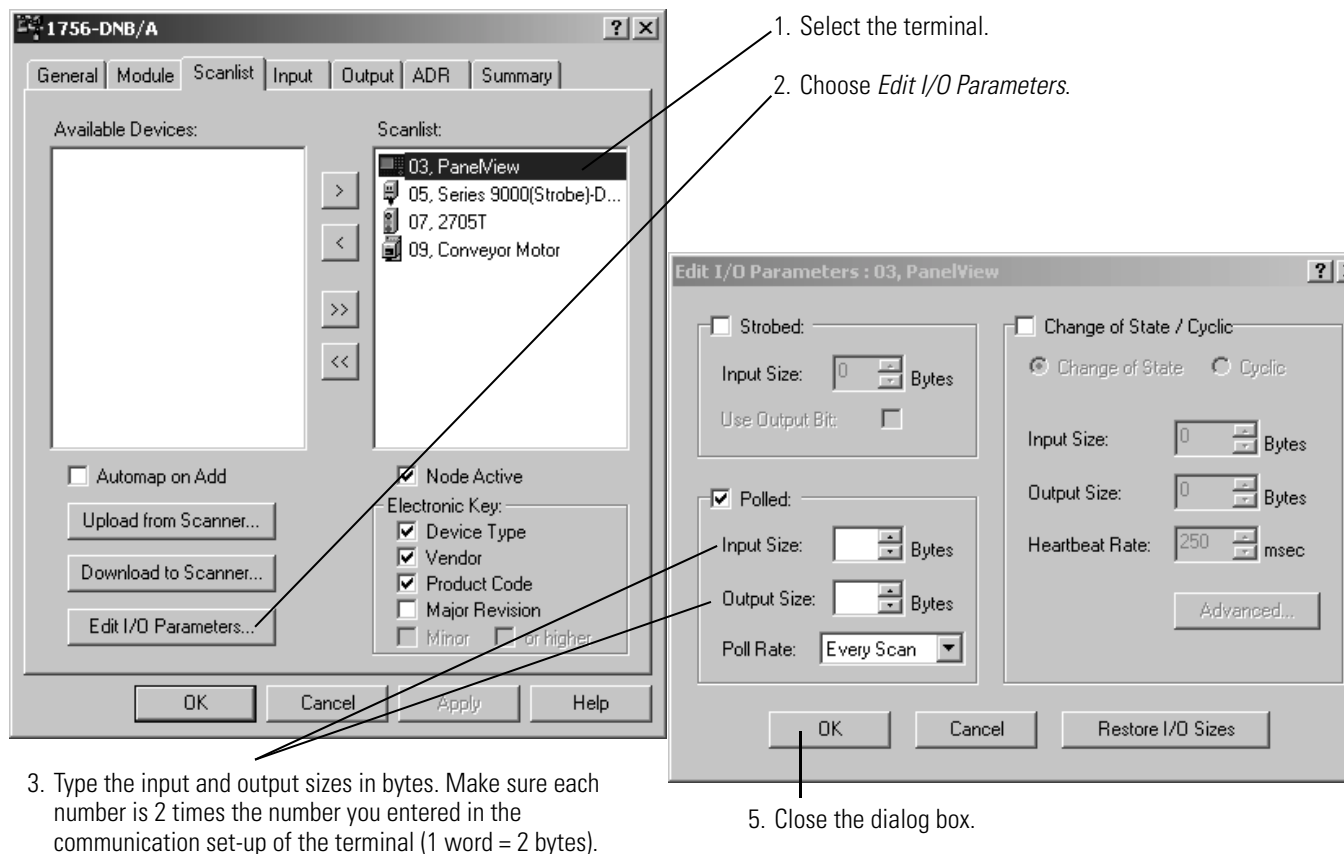
2. Clear the *Automap on Add* check box.

3. Add the terminal to the scan list.

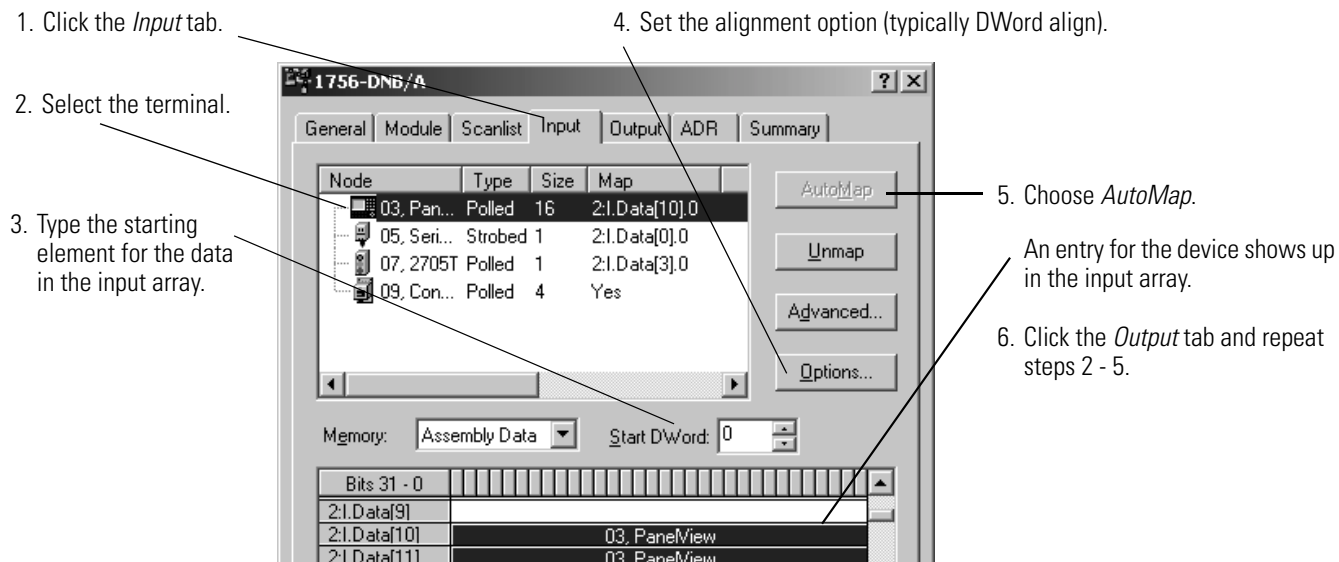


4. Choose OK. In the next step, you define the I/O parameters for the PanelView terminal.

## Edit I/O Parameters



## Map Input and Output Data

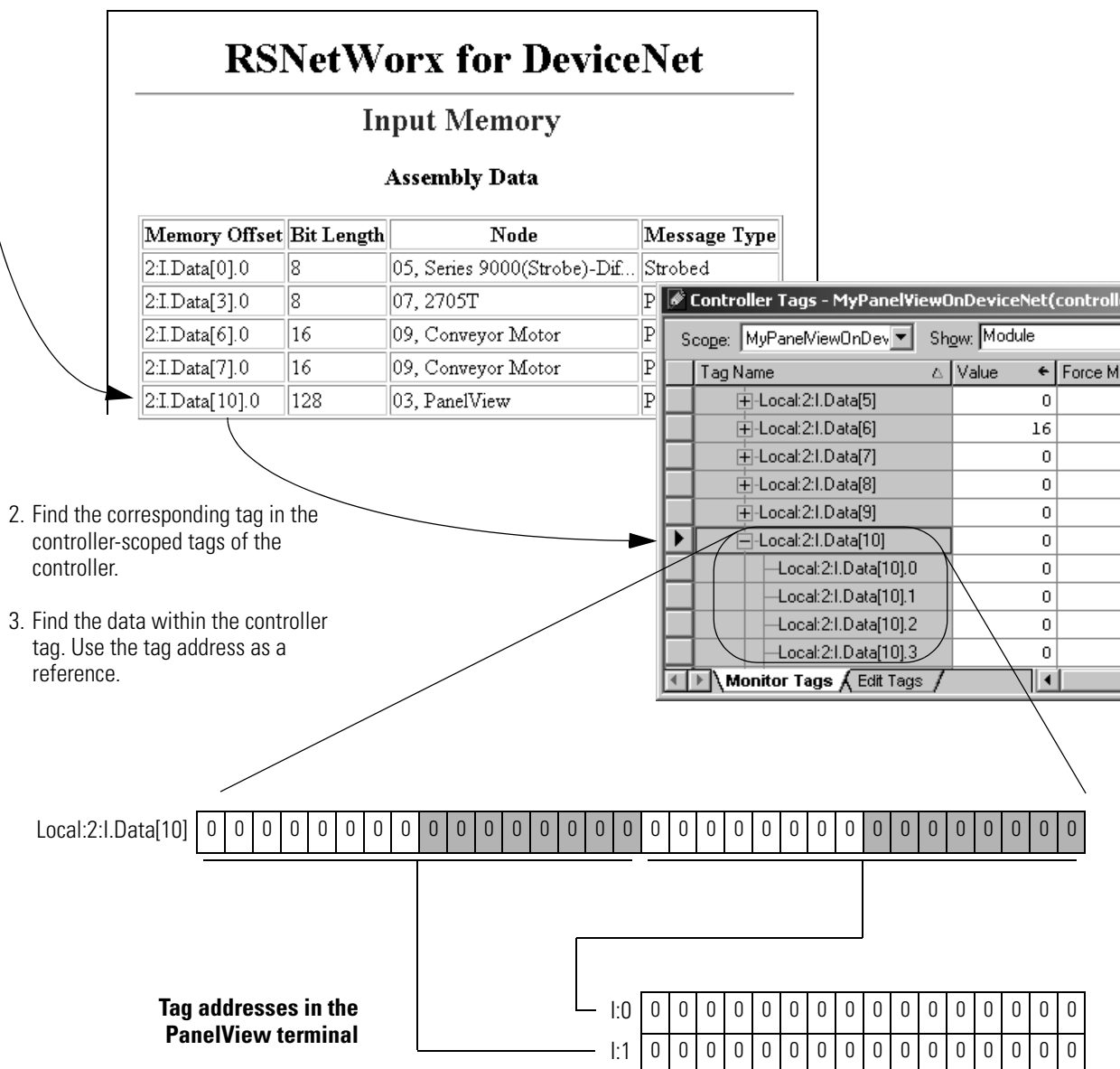


## Address I/O Slave Tags in the RSLogix 5000 Project

To find the data for an I/O slave tag in your RSLogix 5000 project, get the following information:

- report for the network
- address for the tag in the PanelView terminal

1. On the report for the network, find the memory address for the PanelView terminal.



DeviceNet tags use this format:

The scanner memory uses this format:		Which is this tag in the controller:	
<i>slot:type.Data[element].bit</i>		<i>location:type.Data[element].bit</i>	

Where:	Is:
<i>location</i>	location of the scanner in the system

If you have this scanner:	Then location is:	
ControlLogix 1756-DNB	In a:	Location is:
	local chassis	<i>Local:slot_number_of_scanner</i>
	remote chassis	<i>adapter:slot_number_of_scanner</i> where: <i>adapter</i> is the name of the Ethernet/IP or ControlNet module in the remote chassis.
	CompactLogix 1769-SDN	<i>Local:slot_number_of_scanner</i>
SoftLogix5800 1784-PCIDS		
FlexLogix 1788-DNBO	name of the scanner in the I/O configuration of the controller	
EtherNet/IP to DeviceNet Linking Device (1788-EN2DN)		
ControlNet to DeviceNet Linking Device (1788-CN2DN)		

<i>type</i>	type of data:
-------------	---------------

Where:	Is:
input from a device	I
output to a device	O
status of the network	S

<i>element</i>	specific DINT (DWord, 32-bit integer) within the array
----------------	--

<i>bit</i>	specific bit within an integer
------------	--------------------------------

### *If You Have a SoftLogix5800 Controller*

The SoftLogix5800 scanner 1784-PCIDS organizes input and output memory in 16-bit words. It uses the following address format:

*word.bit*

<b>Where:</b>	<b>Is:</b>
<i>word</i>	INT (16-bit integer) with the memory of the scanner
<i>bit</i>	specific bit within an integer



## Plan and Configure Explicit Server Tags

Explicit server tags are similar to I/O tags except that the controller initiates the communication with the terminal. Explicit server tags *do not* show up on the input and output maps of the scanner.

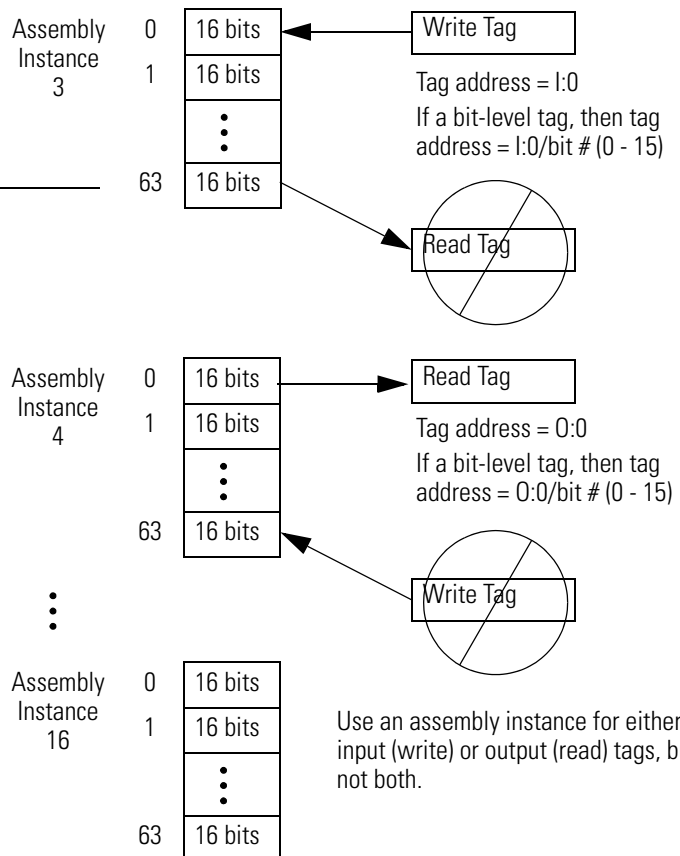
To configure an explicit server tag:

Step:	See page:
<input type="checkbox"/> Assign Assembly Instances	9-13
<input type="checkbox"/> For Integers, Skip Every Other Word	9-14
<input type="checkbox"/> Configure an Explicit Server Tag	9-15

### Assign Assembly Instances

A PanelView terminal gives you 14 assembly instances (3 to 16) for explicit server tags.

Each instance give you 64 words for either input or output data.

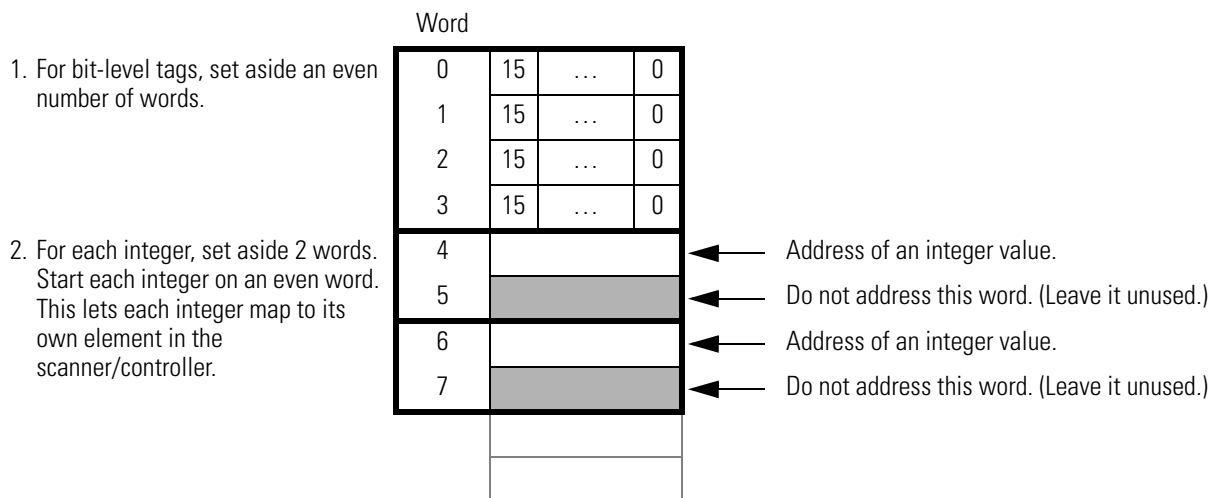


Determine how you will use each assembly instance:

Instance number:	Input (write) or output (read):	Instance number:	Input (write) or output (read):
1	input	9	
2	output	10	
3		11	
4		12	
5		13	
6		14	
7		15	
8		16	

### For Integers, Skip Every Other Word

Logix5000 controllers use 32-bit integers (DINTs). To make your programming easier, lay out your PanelView tags as follows:



## Configure an Explicit Server Tag

The screenshot shows the 'Tag Form' dialog box with the following fields and controls:

- Tag Name:** A text field containing 'PB10'.
- Data Type:** A dropdown menu set to 'Bit'.
- Messaging Type:** A group box containing three radio buttons: 'I/O Slave', 'Explicit - Server' (which is selected), and 'Explicit - Client'.
- Assembly Instance:** A dropdown menu set to '3'.
- Description:** A large text area for a description.
- Tag Address:** A text field containing 'I:11/0'.
- Tag Initial Value:** A text field containing '0'.

Numbered instructions with leader lines pointing to the corresponding fields:

1. Type a descriptive name for the tag. (Points to Tag Name)
2. Select the data type for the tag. (Points to Data Type)
3. Let the controller initiate the update. (Points to Explicit - Server radio button)
4. Select the assembly instance for the tag. (Points to Assembly Instance)
5. Assign an address for the tag within the assembly instance.  
Write tag = I : word/bit  
Read tag = O : word/bit (Points to Tag Address)

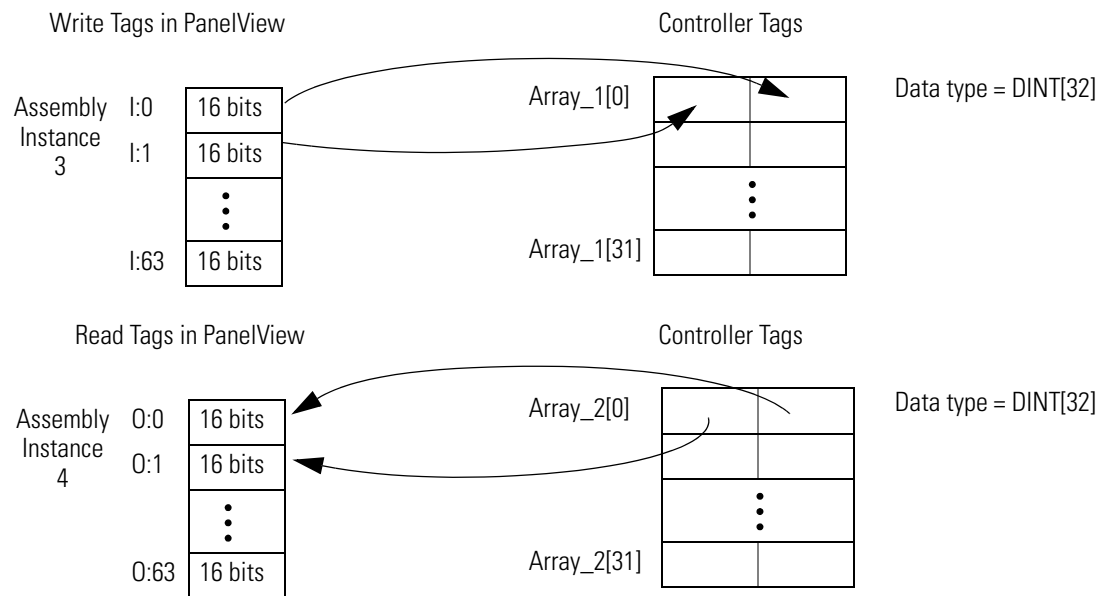
# Program the Controller to Get/Set Explicit Server Tags

To let the controller read/write data from/to an explicit server tag:

Step:	See page:
<input type="checkbox"/> Create an Array for the Assembly Instance	9-16
<input type="checkbox"/> Enter and Configure the MSG Instruction	9-17
<input type="checkbox"/> Set the Communication Path	9-18

## Create an Array for the Assembly Instance

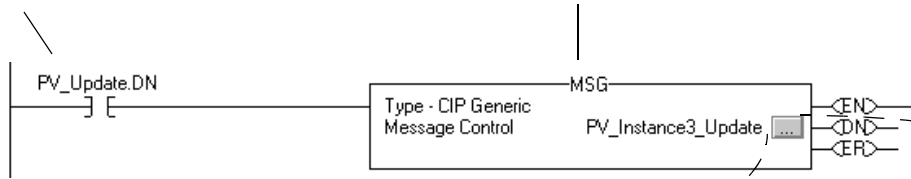
For each assembly instance that you use for explicit server tags, create an array in the RSLogix 5000 project for the data.



## Enter and Configure the MSG Instruction

1. Enter a condition for the data transfer, such as the DN bit of a timer.

2. Enter a MSG instruction.



3. Select *CIP Generic*.

4. To send output data, type/select:

- a. *Set Attribute Single*

- b. Array that has the data

- c. Number of bytes that you have addressed in the PanelView instance (words x 2).

- d. Class = 4

- e. Instance = assembly instance of the data in the PanelView terminal. Convert it to hex.

- f. Attribute = 3

**Message Configuration - PV\_Instance4\_Update**

Configuration\* Communication Tag

Message Type: CIP Generic

Service Type: Set Attribute Single Source Element: Array\_Name

Service Code: 10 (Hex) Class: 4 (Hex) Source Length: (Bytes)

Instance: Attribute: 3 (Hex) Destination: New Tag...

☐ Enable ☐ Enable Waiting ☐ Start ☐ Done Done Length: 0

☐ Error Code: Extended Error Code: ☐ Timed Out

5. To get input data, type/select:

- a. *Get Attribute Single*

- b. Array to store the data

- c. Class = 4

- d. Instance = assembly instance of the data in the PanelView terminal. Convert it to hex.

- e. Attribute = 3

**Message Configuration - PV\_Instance3\_Update**

Configuration\* Communication Tag

Message Type: CIP Generic

Service Type: Get Attribute Single Source Element: Array\_Name

Service Code: 10 (Hex) Class: 4 (Hex) Source Length: 0 (Bytes)

Instance: Attribute: 3 (Hex) Destination: New Tag...

## Set the Communication Path

The communication path specifies the route to the PanelView terminal. A communication path follows this format:

*scanner\_name,2,device\_address*

Where:	Is:
<i>scanner_name</i>	Name of the scanner in the I/O Configuration folder of the controller.
<i>device_address</i>	Address of the device on the DeviceNet network.

To set the path:

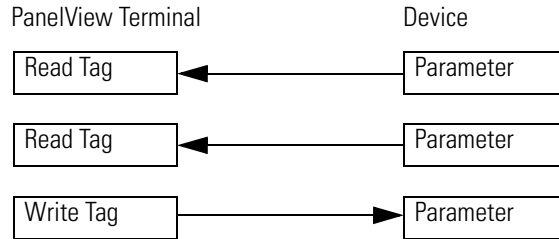
The screenshot shows the 'Message Configuration - Drive\_Set\_Current\_Limit' dialog box. It has three tabs: 'Configuration', 'Communication\*', and 'Tag'. The 'Communication\*' tab is selected. In this tab, the 'Path' field contains 'MyScanner' and is circled with a callout line pointing to step 3. To the right of the 'Path' field is a 'Browse...' button with a callout line pointing to step 2. Below the 'Path' field, there are several settings: 'Communication Method' with radio buttons for 'CIP' (selected), 'DH+', and 'CIP With Source ID'; 'Channel' and 'Destination Link' dropdowns; 'Source Link' and 'Destination Node' dropdowns; and checkboxes for 'Connected' and 'Cache Connections'. At the bottom of the dialog, there are radio buttons for 'Enable', 'Enable Waiting', 'Start', and 'Done'; a 'Done Length' field; and checkboxes for 'Error Code', 'Extended Error Code', and 'Timed Out'. At the very bottom are 'OK', 'Cancel', 'Apply', and 'Help' buttons. A callout line points from step 4 to the 'OK' button.

1. Click the *Communication* tab.
2. Click the Browse button and select the scanner.
3. Type the rest of the path.
4. Close the dialog box.

For more information on programming MSG instructions, see the *Logix5000 Controller General Instructions Reference Manual*, publication 1756-RM003.

## Configure Explicit Client Tags

Use an explicit client tag to let the PanelView terminal get or set a parameter of another device on the DeviceNet network.



An explicit client tag:

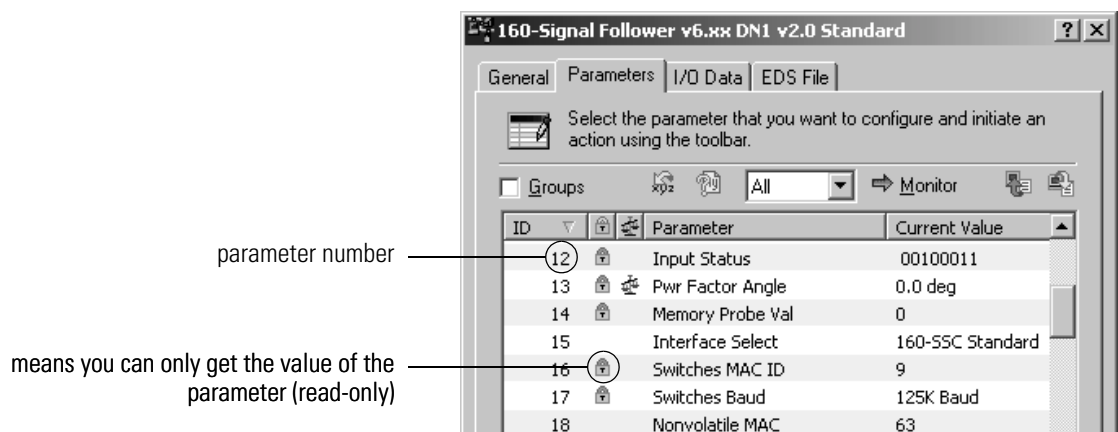
- *does not* show up on the input or output map of the scanner
- *does not* involve the controller
- *does not* use an address in an assembly instance of the PanelView terminal

To configure an explicit client tag:

Step:	See page:
<input type="checkbox"/> Determine the Parameter Number to Access	9-19
<input type="checkbox"/> Determine the Configuration of the Parameter	9-20
<input type="checkbox"/> Configure an Explicit Client Tag	9-21

## Determine the Parameter Number to Access

Use RSNetWorx software to determine the parameter number that you want to access:

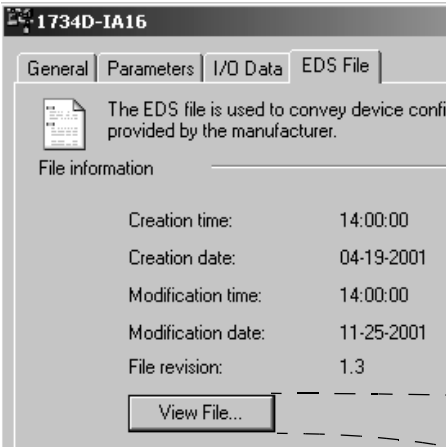


### Determine the Configuration of the Parameter

To get or set a parameter, find the following information about the parameter:

Item:	Value:
class # (hex)	
instance # (hex)	
attribute # (hex)	
number of bytes (size)	
minimum value	
maximum value	
decimal places (Some devices assume a specific number of decimal places in a value.)	

In addition to the documentation for the device, the EDS file may also give you the required information:



parameter # —————

class ————— Param43=

instance ————— 0, "20 (b3) 24 (01) 30 (2B)",

attribute ————— 0x0000,

number of bytes ————— 8,

min. and max. values ————— "Current Limit",

number of decimal places ————— "%",

—————"Param 43 Page 5-6",

————— 1, 180, 150,

————— 1, 1, 1, 0,

————— 0, 0, 0, 0,

————— 0;

\$ parameter instance

\$ data slot - don't ca

\$ path size, logical a

\$ descriptor - in hex

\$ data type (USINT)

\$ data size

\$ name

\$ units

\$ Maximum output curre

\$ min, max, default da

\$ mult, div, base, off

\$ mult, div, base, off

\$ decimal places



## Configure an Explicit Client Tag

The screenshot shows the 'Tag Form' dialog box with the following fields and controls:

- Tag Name:** A text field containing 'Set\_Drive\_Accel'.
- Data Type:** A dropdown menu showing 'Unsigned Integer'.
- Messaging Type:** A group box containing three radio buttons: 'I/O Slave', 'Explicit - Server', and 'Explicit - Client' (which is selected).
- Node Address:** A text field.
- Packet Bytes:** A text field.
- Bit Offset:** A text field containing '0'.
- Write Tag:** A checkbox.
- Class:** A text field.
- Instance:** A text field.
- Attribute:** A text field.
- Buttons:** 'OK', 'Cancel', 'Help', and 'Load from EDS...'.

Numbered instructions with arrows pointing to the fields:

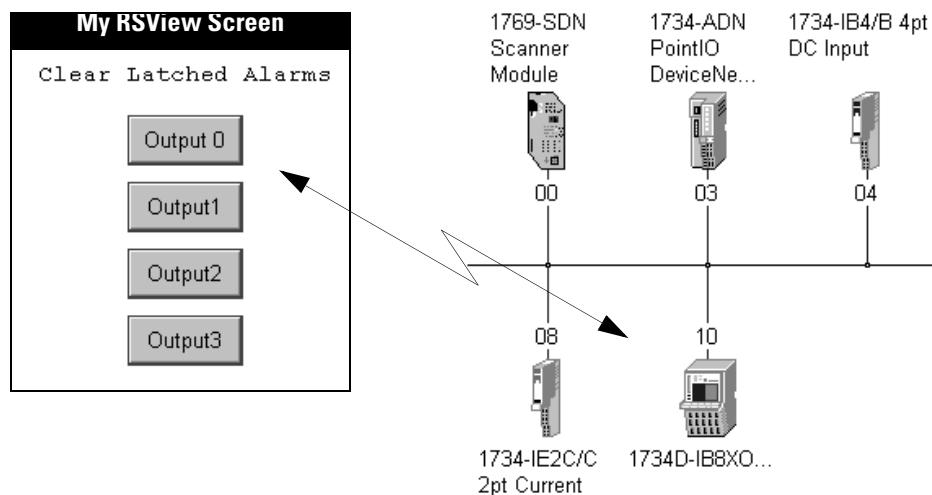
1. Type a descriptive name for the tag. (Points to Tag Name)
2. Select the data type for the tag. (Points to Data Type)
3. Let the PanelView terminal initiate the update. (Points to Explicit - Client radio button)
4. Type the address of the device. (Points to Node Address)
5. If the PanelView terminal sets the parameter, check this box. (Points to Write Tag checkbox)
6. Type the number of bytes in the parameter. (Points to Packet Bytes)
7. Type the class, instance, and attribute numbers for the parameter. (Points to Class, Instance, and Attribute fields)

## **Notes:**

## Communicate with an RSView® Project

### Using This Chapter

This chapter describes how use an RSView project to get or set a parameter of a DeviceNet device.



### IMPORTANT

Once you add a device to the scan list of a scanner, HMI software such as RSView *cannot* write to (set) *some* parameters.

```
$ Output state
Param25 = $ Value for Output #0
0,
6,
"20 09 24 01 30 03",
0x0022,
4,
1,
"Output Value #0",
"",
"Value of output point. 'ON' or 'OFF'",
0,1,0,
1,1,1,0,0,0,0,0,0;

$ reserved
$ Link Path Size
$ Link Path to DOP object's value attribute.
$ No support for: settable path, scaling, scaling
$ Real time update of value. Value is gettable ar
$ Data Type - boolean
$ Data Size
$ Parameter Name
$ Units String
$ NOT SETTABLE when I/O connection is established."
$ Min, Max (max enumeration #), and Default values
$ Not Used
```

Once this device is in the scan list of the scanner, an RSView project cannot set this parameter.

To access the DeviceNet network, either connect the computer with the RSView application to any of the following networks:

- same DeviceNet network as the desired device
- EtherNet/IP or ControlNet network and bridge communication to the DeviceNet network
  - Avoid bridging through a CompactLogix, FlexLogix, or DriveLogix controller. They have limited resources for bridging.
  - For those controllers, use the I/O tags in the controller, if possible.

To use an RSView project to get or set a parameter of a DeviceNet device:

For this information:	See page:
Before You Use This Chapter	10-2
Create a Topic for the Device	10-3
Create a Node	10-4
Create a Tag for the Parameter	10-5

## Before You Use This Chapter

Before you use this chapter, make sure that you can see all your devices on the DeviceNet network.

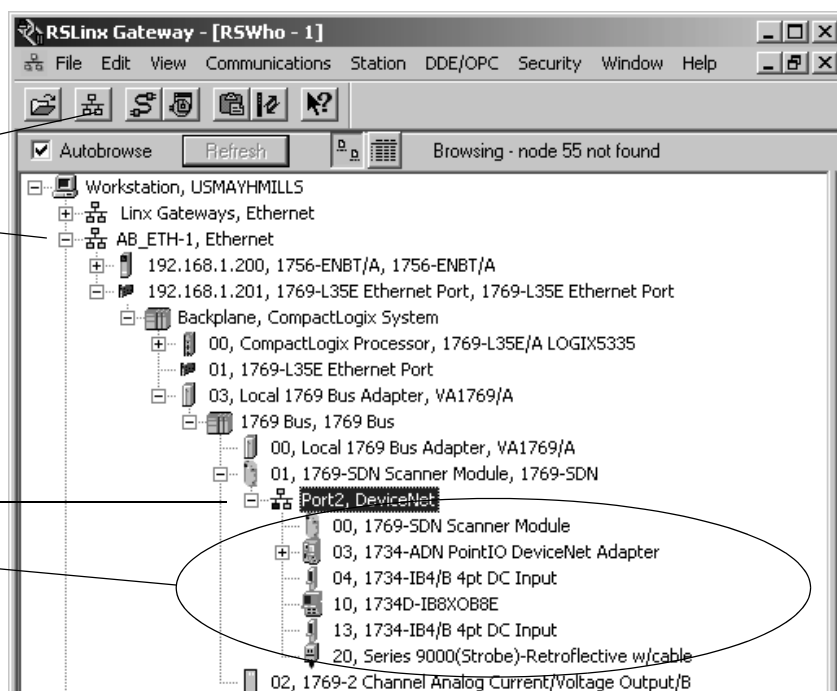
1. Start RSLinx software.

2. Click the RSWho button.

3. Expand a driver that lets you access the DeviceNet network.

4. Browse to the DeviceNet network.

5. Make sure you see all the devices that are connected to the the DeviceNet network.



## Create a Topic for the Device

Use RSLinx software to create a topic for the DeviceNet device that you want to access.

1. In RSLinx software, browse to the device that you want to access.

2. Right-click the device and choose *Configure New DDE/OPC Topic*.

3. Type a name for the topic.

4. To change how often RSLinx software updates the tag, click the *Data Collection* tab and type a new poll period.

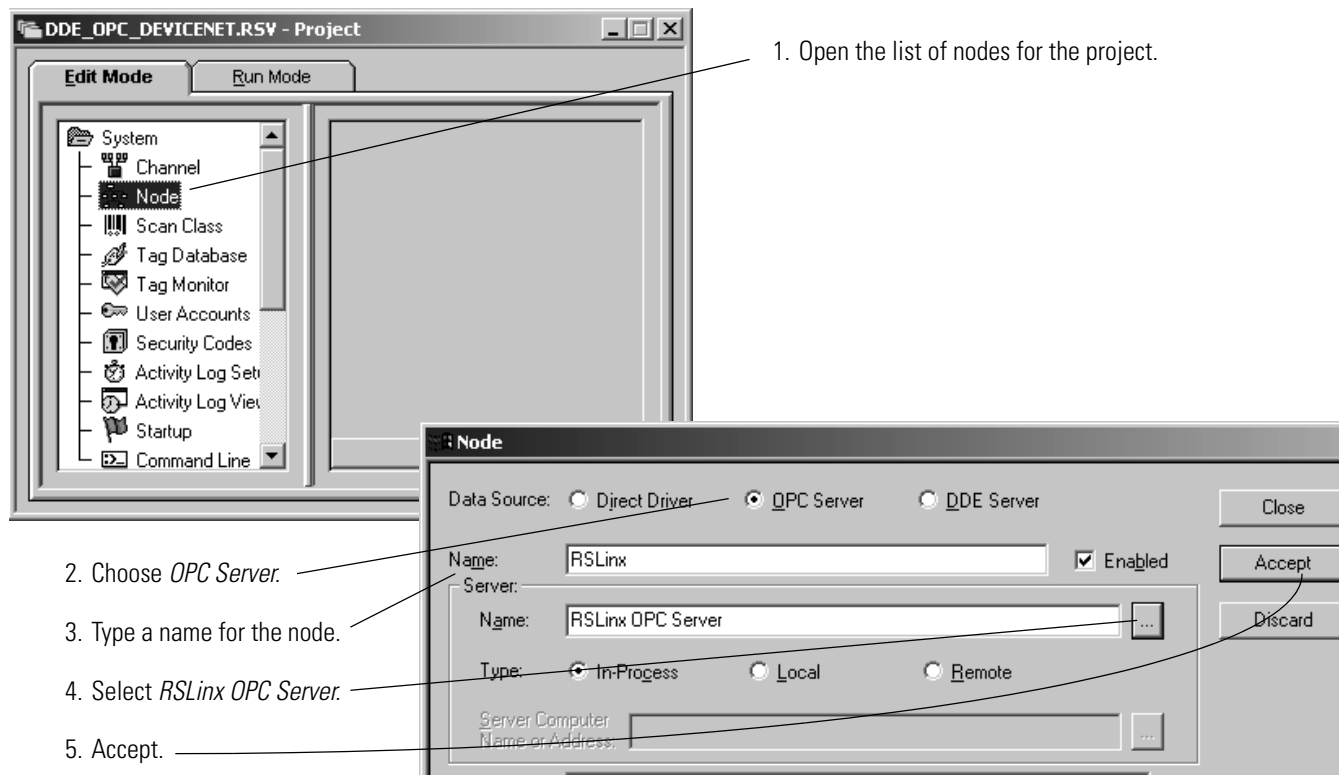
5. Choose Done.

6. Yes—update the topic.

The screenshot shows the RSLinx software interface. The tree view on the left displays a hierarchy of devices, including Ethernet ports, a CompactLogix System, and a 1769 Bus. A context menu is open over the '10, 1734D-IB8XOB8' device, with 'Configure New DDE/OPC Topic' selected. The 'Data Collection' tab is active in the right-hand pane, showing settings for 'Processor Type: DeviceNet' and 'Data Collection Mode'. The 'Polled Messages (mSec)' is set to 1000. A 'DDE/OPC Topic Configuration' dialog box is open at the bottom, asking 'Are you sure you want to update topic (MyDevice10)?' with 'Yes', 'No', and 'Cancel' buttons.

## Create a Node

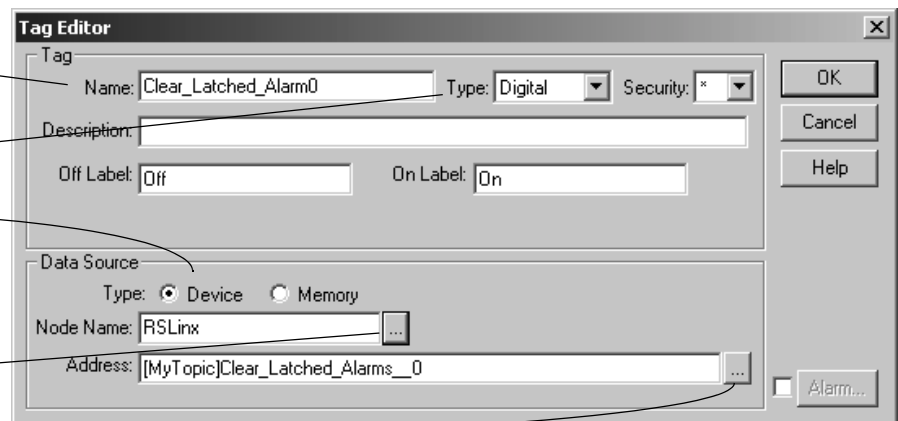
In the RSView project, create a node for your RSLinx topics:



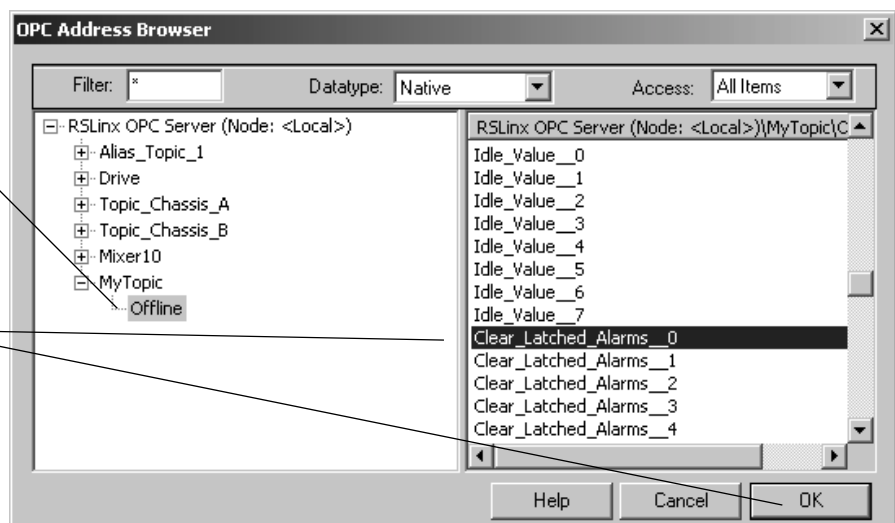
## Create a Tag for the Parameter

In the RSView project, create a tag for the parameter:

1. Type the name for the tag.
2. Select the type of data.
3. Select *Device*.
4. Select the node that contains the topic for the device.
5. Open the address browser.
6. Browse to offline list of tags for the topic (device).
7. Select the parameter and choose *OK*.



The **Tag Editor** dialog box is shown. It has a 'Tag' section with fields for 'Name' (set to 'Clear\_Latched\_Alarm0'), 'Type' (set to 'Digital'), and 'Security' (set to '\*'). There is a 'Description' field, 'Off Label' (set to 'Off'), and 'On Label' (set to 'On'). Below this is the 'Data Source' section with 'Type' set to 'Device' (selected) and 'Memory' (unselected). The 'Node Name' is 'RSLinx' and the 'Address' is '[MyTopic]Clear\_Latched\_Alarms\_\_0'. There are 'OK', 'Cancel', and 'Help' buttons on the right, and an 'Alarm...' button at the bottom right.



The **OPC Address Browser** dialog box is shown. It has a 'Filter' field (set to '\*'), 'Datatype' set to 'Native', and 'Access' set to 'All Items'. The left pane shows a tree structure with 'RSLinx OPC Server (Node: <Local>)' expanded, showing 'Alias\_Topic\_1', 'Drive', 'Topic\_Chassis\_A', 'Topic\_Chassis\_B', 'Mixer10', and 'MyTopic'. The right pane shows a list of tags for 'RSLinx OPC Server (Node: <Local>)\MyTopic\Clear\_Latched\_Alarms\_\_0', including 'Idle\_Value\_\_0' through 'Idle\_Value\_\_7', 'Clear\_Latched\_Alarms\_\_0' through 'Clear\_Latched\_Alarms\_\_4'. The 'Offline' button is highlighted. There are 'Help', 'Cancel', and 'OK' buttons at the bottom.

## **Notes:**



## Tune the Performance of a DeviceNet Network

### Using This Chapter

This chapter shows how to improve the performance of your network. As you configure and program your network, use the default settings whenever possible. Once your network is running, determine if you need to improve performance.

To improve the performance of your network, consider the following:

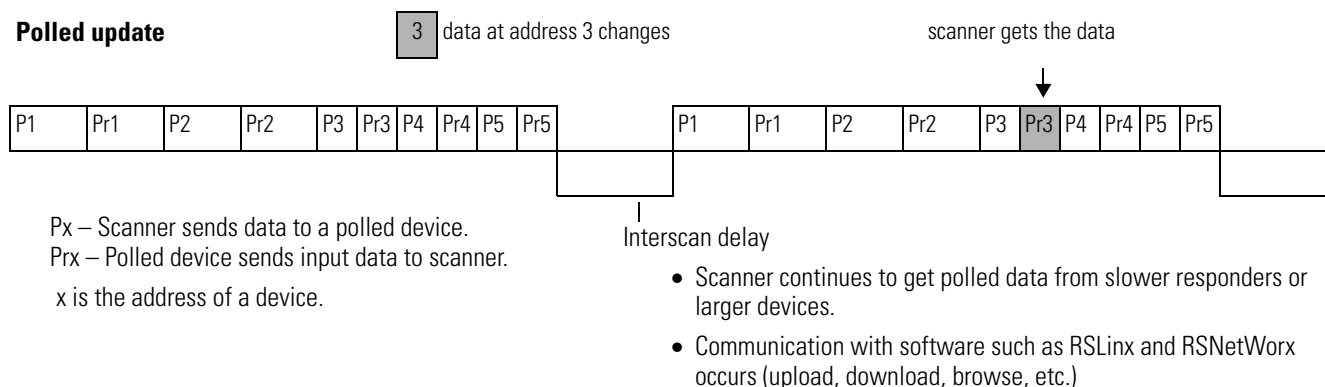
If:	Then:
a specific device requires a faster update	Change the I/O parameters of the device to <i>change of state</i> (COS).
an analog device <i>either</i> : <ul style="list-style-type: none"> <li>• changes slower than the scan cycle</li> <li>• requires a repeatable update period (e.g., for PID calculations)</li> </ul>	Change the I/O parameters of the device to <i>cyclic</i> .
multiple devices are: <ul style="list-style-type: none"> <li>• input only               <ul style="list-style-type: none"> <li>– and –</li> </ul> </li> <li>• I/O parameters are currently set to <i>polled</i> with an input size <math>\leq 8</math> bytes</li> </ul>	For each of those devices, change their I/O parameters to <i>strobed</i> .
2 or more devices send or receive large amounts of data (e.g., PanelView operator terminal)	<ol style="list-style-type: none"> <li>1. For each of those devices, set their I/O parameters to <i>polled</i> with a poll rate = <i>background</i>.</li> <li>2. For the scanner, set the poll ratio = 2. Increase the poll ratio if needed.</li> </ol>
communication intermittently stops (status code 78) with a device that: <ul style="list-style-type: none"> <li>• sends or receives large amounts of data (e.g., PanelView operator terminal)               <ul style="list-style-type: none"> <li>– and –</li> </ul> </li> <li>• has the I/O parameters currently set to <i>polled</i></li> </ul>	Increase the interscan delay.

## Factors that Effect Performance

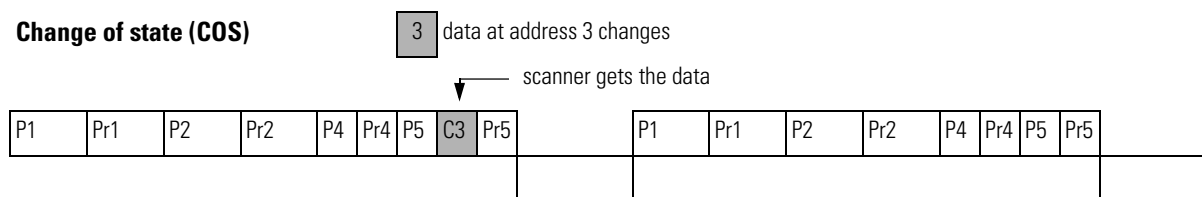
The following example shows how different I/O or network parameters effect the performance of the network.

### Scan Cycle

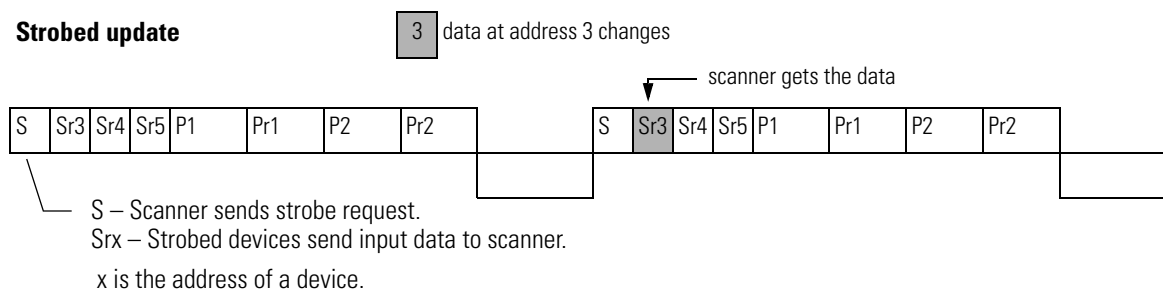
#### Polled update



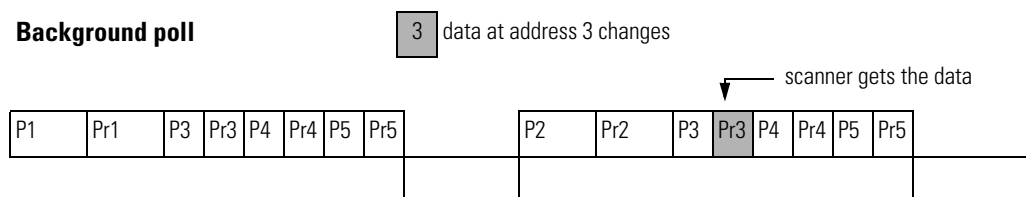
#### Change of state (COS)



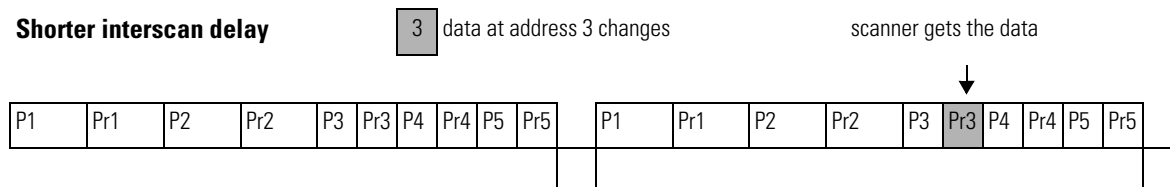
#### Strobed update



#### Background poll



#### Shorter interscan delay



## I/O Parameters of Each Device

The type of connection (message) that you configure for a device determines when data transfers between the device and the scanner.

- Each device has a default connection type. This is a good starting point.
- Some devices may not offer all connection (message) types.

The following table describes the different types of connections (messages) that you can configure for a device.

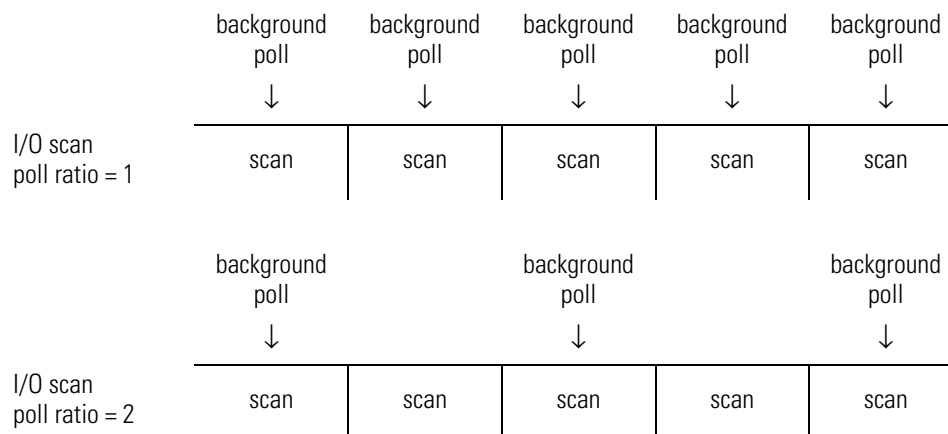
Connection (message) type:	Description:
cyclic	Data transfers at the period that you specify. The default range is 48 - 32,000 milliseconds.
change of state (COS)	Both the scanner and the device sends data whenever the data changes. You also specify a heartbeat period for the connection. <ul style="list-style-type: none"> <li>• If the data does not change within the heartbeat period, the scanner and/or device sends their data at the end of the period.</li> <li>• This lets both the scanner and device know that the other is still operational.</li> </ul>
strobed	The scanner sends a single strobed request to solicit data from the strobed devices. <ul style="list-style-type: none"> <li>• The request is 64-bits long (1 bit for each node).</li> <li>• In response to the request, each device that is configured for a strobed connection sends its data (up to 8 bytes).</li> </ul>
polled	A point-to-point data transfer that occurs every I/O scan or as a ratio of the I/O scan (background). <ul style="list-style-type: none"> <li>• At the specified poll rate (every scan or background), the scanner sends data to a polled device (up to 255 bytes). The data is either output data for the device or a request for input data from the device.</li> <li>• If the polled device gets a request for input data, it sends its input data (up to 255 bytes).</li> </ul>

## Background Poll

The foreground to background poll ratio lets you adjust how often the scanner polls certain devices for their data. In general, use the default values. Change them only if you need to tune the performance of your system.

Parameter:	Description:	Default setting:
poll rate	<ul style="list-style-type: none"> <li>• Applies to a device with a polled connection</li> <li>• Defines whether the scanner polls the device every I/O scan (foreground) or as a ratio of the I/O scan (background)</li> </ul>	every scan
foreground to background poll ratio	<ul style="list-style-type: none"> <li>• Applies to devices with a polled connection that is configured for a background poll rate.</li> <li>• Determines how often the devices are polled.</li> <li>• By default, the scanner performs background polls every scan (poll ratio = 1).</li> </ul>	1

The following diagram show the effect of a change to the poll ratio:



### IMPORTANT

Keep the (foreground to background poll ratio) x (interscan delay)  $\leq$  75 ms (default expected packet value). Otherwise time-outs may occur.

For example, if you leave the interscan delay at 10 ms, then keep the poll ratio  $\leq$  7.

## Interscan Delay

The interscan delay determines how long the scanner waits before it starts another I/O scan. In general, leave it at its default value. Change it only if you need to tune the performance of your system.

Parameter:	Description:	Default setting:
interscan delay	<ul style="list-style-type: none"> <li>• Last segment of the I/O scan</li> <li>• Follows the last polled request</li> <li>• Provides time for larger devices and slower responders to return their polled data</li> <li>• Provides time for software such as RSLink and RSNetWorx to access the network for upload, download, browse, etc.</li> <li>• Scanner waits the interscan delay before it strobes or polls devices again.</li> <li>• A shorter interscan delay may improve the update time of strobed or polled data.</li> <li>• Keep the interscan delay <math>\geq</math> 5 ms. Otherwise you may have trouble accessing the network.</li> <li>• Keep the (foreground to background poll ratio) x (interscan delay) <math>\leq</math> 75 ms (default expected packet value). Otherwise time-outs may occur.</li> </ul>	10 ms

## Change the Configuration of the Network

To change the configuration of the network, use RSNetWorx software to perform the following:

Step:	See page:
<input type="checkbox"/> Upload the Current Configuration of the Scanner	11-5
<input type="checkbox"/> Set the Interscan Delay and Poll Ratio	11-6
<input type="checkbox"/> Set the I/O Parameters of a Device	11-6
<input type="checkbox"/> Download the Configuration to the Scanner	11-8
<input type="checkbox"/> Save the Network File	11-9

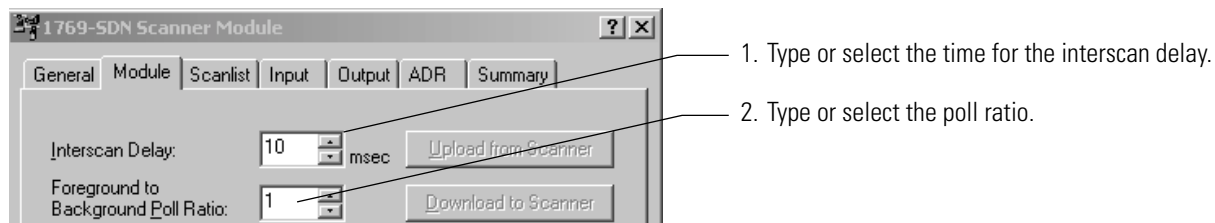
### Upload the Current Configuration of the Scanner

1. Start RSNetWorx software.
2. Open the file for the network, if necessary.
3. Go online.
4. Double-click the scanner.
5. Click the *Module* tab.
6. Upload the configuration from the scanner.

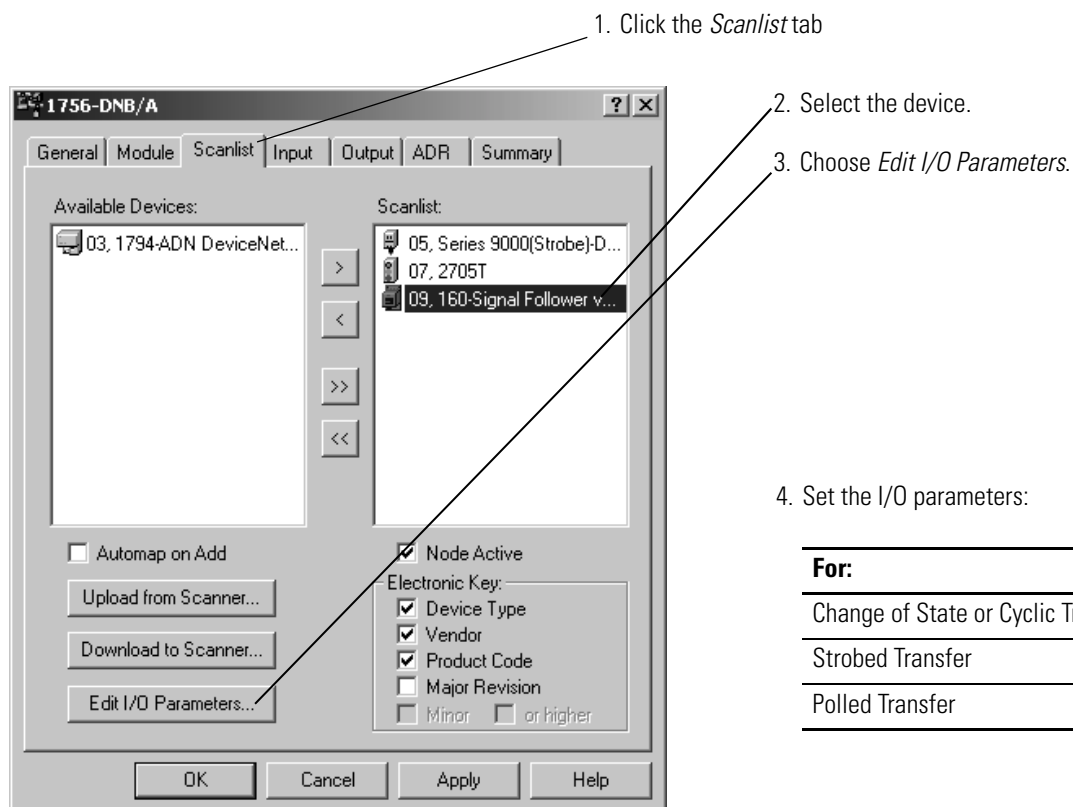
The screenshot shows the RSNetWorx software interface. The main window displays a network diagram with various devices connected. A dialog box titled '1756-DNB/A' is open, showing the 'Module' tab. The 'Interscan Delay' is set to 10 msec. A message box is also visible, asking if the user wants to upload the configuration from the device, update the software's configuration, or download the software's configuration to the device. The 'Upload' button is highlighted.

## Set the Interscan Delay and Poll Ratio

Change these values only if needed.

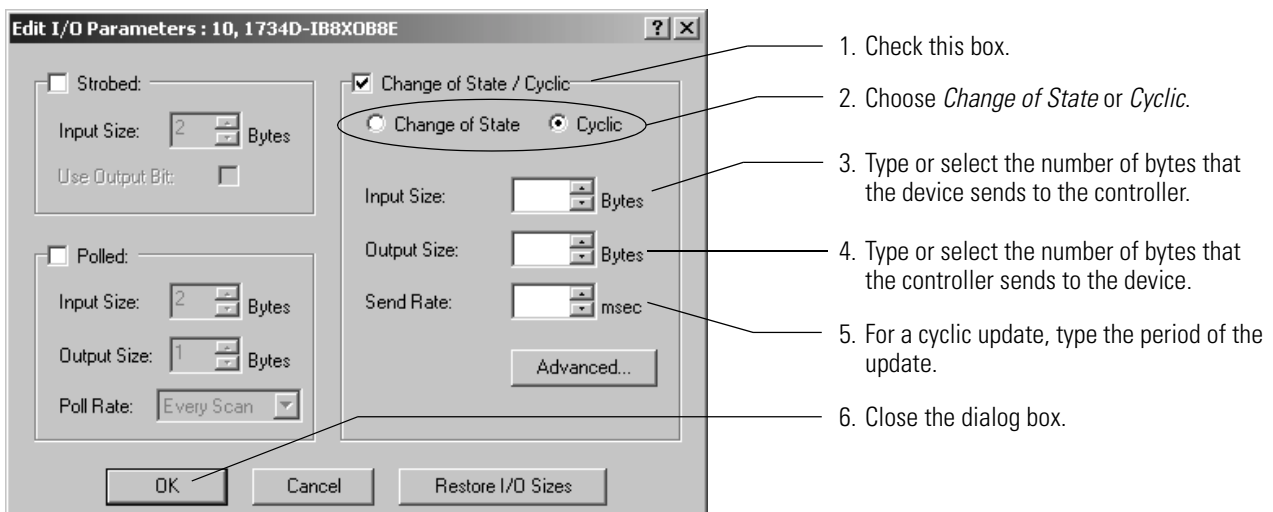


## Set the I/O Parameters of a Device

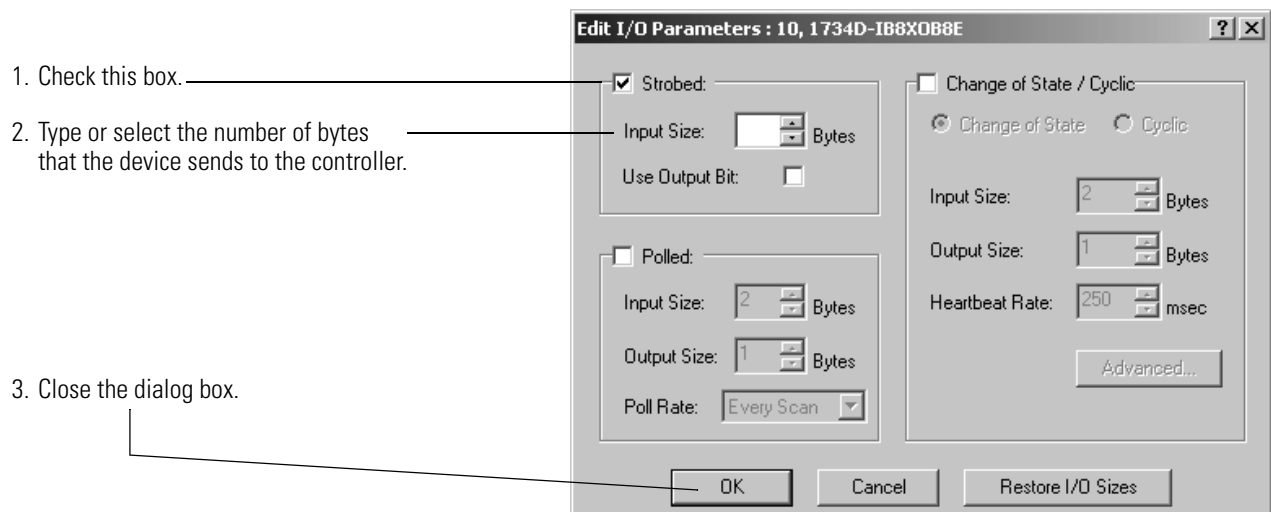


For:	See page:
Change of State or Cyclic Transfer	11-7
Strobed Transfer	11-7
Polled Transfer	11-8

### Change of State or Cyclic Transfer



### Strobed Transfer



### Polled Transfer

1. Check this box. —————

2. Type or select the number of bytes that the device sends to the controller. —————

3. Type or select the number of bytes that the controller sends to the device. —————

4. Choose whether to poll the device every scan or in the background. —————

5. Close the dialog box. —————

### Download the Configuration to the Scanner

1. Apply the changes, —————

2. Yes, download. —————

3. Close the dialog box. —————



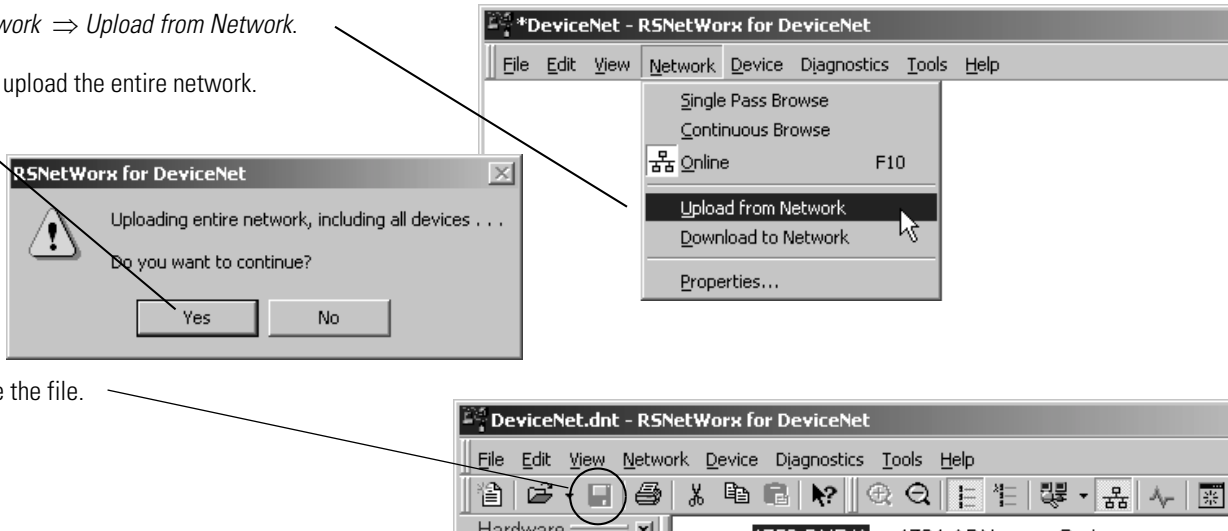
## Save the Network File

After you make a change to your network, upload the entire network and save the file. This makes sure that the offline configuration file matches the network.

1. *Network* ⇒ *Upload from Network*.

2. Yes, upload the entire network.

3. Save the file.



## **Notes:**

# Troubleshoot a DeviceNet Network

## Using This Chapter

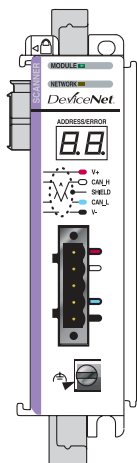
A DeviceNet network gives you the following status information:

For this information:	See page:
Front Display	12-1
Status Tags in the Controller	12-13
Status Codes	12-16

## Front Display

To interpret the display or status indicators of a device:

For this information:	See page:
CompactLogix Scanner 1769-SDN	12-1
ControlLogix Scanner 1756-DNB	12-3
ControlNet to DeviceNet Linking Device 1788-CN2DN	12-5
DriveLogix and FlexLogix Scanner 1788-DNBO	12-7
EtherNet/IP to DeviceNet Linking Device 1788-EN2DN	12-8
SoftLogix5800 Scanner 1784-PCIDS	12-11



## CompactLogix Scanner 1769-SDN

2 Character numeric display:

- Shows the status code and address of the device (status code first, then address).
- If a device has a problem, it shows the status code and address of the device (status code first, then address).

To interpret the status codes, see Status Codes on page 12-16.

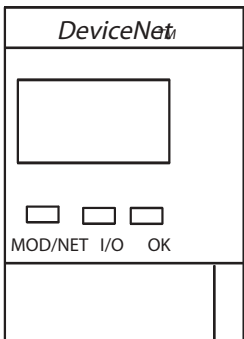
## Module status indicator:

State:	Description:	Recommended Action
off	No power applied to module.	Apply power.
flashing green	No MicroLogix or CompactLogix controller is present.	<ol style="list-style-type: none"> <li>1. Make sure module connectors are properly seated.</li> <li>2. Cycle power to the controller.</li> <li>3. Replace the controller.</li> <li>4. Replace the device.</li> </ol>
solid green	Device is OK.	None.
flashing red	Recoverable Fault - Memory has been erased or is being programmed.	Complete flash update or start a new update.
solid red	Unrecoverable fault	<ol style="list-style-type: none"> <li>1. Make sure the device connectors are properly seated.</li> <li>2. Make sure the bus terminator/end cap is installed.</li> <li>3. Cycle power.</li> <li>4. Replace the device.</li> </ol>

## Network status indicator:

State:	Description:	Recommended Action
off	Any of the following: <ul style="list-style-type: none"> <li>• No device power.</li> <li>• No network power.</li> <li>• Communications are <i>not</i> occurring between the device and the DeviceNet network.</li> </ul>	<ol style="list-style-type: none"> <li>1. Make sure the device has power.</li> <li>2. Make sure the DeviceNet cable is securely connected and the DeviceNet network has power.</li> <li>3. Make sure the network power is adequate (11 to 25V dc).</li> </ol>
flashing green	Device is OK but is <i>not</i> communicating with other devices on the network.	If the device is supposed to communicate with other devices, add those devices to the scan list of this device.
solid green	Device is OK, has a scan list and is <i>not</i> in Idle mode.	None.
flashing red	Communication with at least 1 device has timed out.	Check the 2-character display to determine which device has timed out.
solid red	Any of the following: <ul style="list-style-type: none"> <li>• Another device is using the same address.</li> <li>• Communication problems on the network (bus off condition).</li> </ul>	<ul style="list-style-type: none"> <li>• Make sure the device has a unique address.</li> <li>• Make sure all devices are at the same baud rate.</li> <li>• Cycle power to the device.</li> <li>• For more corrective actions, see status code 91 on page 12-17</li> </ul>

### ControlLogix Scanner 1756-DNB



4-Character display:

Display:	Description:
A#xx	Address of this device, where: xx is the address.
IDLE	Device is in idle mode.
AUTO	The AutoScan option is on and the device is in idle mode.
RUN	Device is in run mode.
No Network Power	The DeviceNet cable is <i>not</i> supplying power to the communication port.
Network Disabled	Controller has set the device to the disabled mode.
No Rx	Either or both of the following: <ul style="list-style-type: none"><li>• The device does not have a scan list.</li><li>• The device has <i>not</i> received communication from any other device</li></ul>
No Tx	Device has failed to transmit a message.
N#xx	Another device has a problem, where: xx is the address of the device. The status code for the device follows the address.
E#xx	Status code (page 12-16) for a device with a problem, where: xx is the status code for the device. The address of the device comes before the status code.

## Module/Network (Mod/NET) status indicator

State	Description:	Recommended Action
off	<ul style="list-style-type: none"> <li>The device has not completed the Dup_MAC_ID test.</li> <li>The device may <i>not</i> have power.</li> </ul>	Make sure the device has power.
solid green	Device is OK and is communicating with other devices on the network.	None.
flashing green	Device is OK but is <i>not</i> communicating with other devices on the network.	If the device is supposed to communicate with other devices, add those devices to the scan list of this device.
flashing red	Either or both of the following: <ul style="list-style-type: none"> <li>Recoverable fault.</li> <li>Communication with at least 1 device has timed out.</li> </ul>	Check the 4-character display to determine if/which device has timed out.
solid red	Any of the following: <ul style="list-style-type: none"> <li>Another device is using the same address.</li> <li>Communication problems on the network (bus off condition).</li> <li>Device has an unrecoverable fault and may need to be replaced.</li> </ul>	<ul style="list-style-type: none"> <li>Make sure the device has a unique address.</li> <li>Make sure all devices are at the same baud rate.</li> <li>Cycle power to the device.</li> <li>For more corrective actions, see status code 91 on page 12-17</li> </ul>
flashing red/green	Device is in self test.	None.

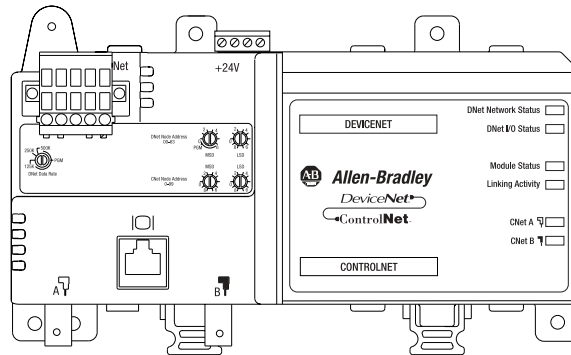
## I/O status indicator

State:	Description:	Recommended Action
off	The DeviceNet cable is <i>not</i> supplying power to the communication port.	Apply network power.
flashing green	The device is in idle mode and is <i>not</i> communicating with the devices on the network.	To control output devices, place the scanner in run mode.
solid green	The device is in run mode and is communicating with the devices on the network.	None.

## OK status indicator

State:	Description:	Recommended Action
off	The device does <i>not</i> have power.	<ul style="list-style-type: none"> <li>Turn on power to the chassis.</li> <li>Make sure the device is fully inserted into the chassis.</li> </ul>
flashing green	The device is OK but is <i>not</i> communicating with the controller.	Make sure that the device is correctly configured in the I/O configuration of the controller.
solid green	The device is OK and communicating with the controller.	None.
solid red	<ul style="list-style-type: none"> <li>The device is powering-up.</li> <li>The device has an unrecoverable fault.</li> </ul>	<ol style="list-style-type: none"> <li>Wait to verify that the device has completed its power up sequence.</li> <li>If the device appears to have completed its power up sequence, cycle power to the device.</li> <li>Replace the device.</li> </ol>

## ControlNet to DeviceNet Linking Device 1788-CN2DN



DeviceNet Network Status indicator

State:	Description:	Recommended Action
off	<ul style="list-style-type: none"> <li>Device is <i>not</i> online.</li> <li>No network power.</li> <li>The device may <i>not</i> be powered.</li> </ul>	<ol style="list-style-type: none"> <li>If the module (MS) indicator is off, turn on power to the device.</li> <li>Make sure the DeviceNet cable is supplying power to the communication port.</li> </ol>
flashing green	Device is OK but is <i>not</i> communicating with other devices on the network.	If the device is supposed to communicate with other devices, add those devices to the scan list of this device.
solid green	Device is OK and is communicating with other devices on the network.	None.
flashing red	Communication with at least 1 device has timed out.	Check the status tags of this device to determine which device has timed out.
solid red	Any of the following: <ul style="list-style-type: none"> <li>Another device is using the same address.</li> <li>Communication problems on the network (bus off condition).</li> <li>Device has an unrecoverable fault and may need to be replaced.</li> </ul>	<ul style="list-style-type: none"> <li>Make sure the device has a unique address.</li> <li>Make sure all devices are at the same baud rate.</li> <li>Cycle power to the device.</li> <li>For more corrective actions, see status code 91 on page 12-17</li> </ul>

DeviceNet I/O Status indicator

State	Description	Recommended Action
flashing green	Device is in idle mode	To control outputs, place the device in run mode.
solid green	Device is in run mode	None.
off	<ul style="list-style-type: none"> <li>Device is <i>not</i> online.</li> <li>No network power.</li> <li>The device may <i>not</i> be powered.</li> </ul>	<ol style="list-style-type: none"> <li>If the module (MS) indicator is off, turn on power to the device.</li> <li>Make sure the DeviceNet cable is supplying power to the communication port.</li> </ol>

## Module Status indicator

State	Description	Recommended Action
off	No power.	Turn on power to the device.
flashing green	The device is <i>not</i> configured and is in a standby state.	Configure the device.
solid green	Normal operation	None.
solid red	Device has an unrecoverable fault.	1. Cycle power to the device. 2. Replace the device
flashing red	<ul style="list-style-type: none"> <li>Recoverable fault.</li> <li>DNet Data Rate or DNet Node Address switches are set in the PGM range.</li> </ul>	<ul style="list-style-type: none"> <li>Clear the fault.</li> <li>Change switch settings.</li> </ul>

## Linking Activity status indicator

State	Description
off	No traffic
flashing green	Traffic present (flash rate reflects amount of traffic)
flashing red and green	Module is running boot code only (reduced functionality code only for FLASH upgrading)

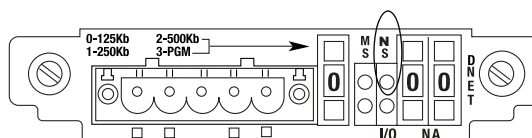
## ControlNet Network (CNet A, CNet B) status indicators

If more than one state is present, the indicators always reflect the highest priority status present on the network. Note that these indicators *do not* reflect the status of the network access port (NAP).

State	Priority	How to View	Cause
both steady off	1 (highest)	View together	Reset or no power
both steady red	2		Failed to link interface to ControlNet
alternating red & green	3		Self testing
alternating red	4		Bad node configuration (such as duplicate ControlNet network address)
steady off	5	View independently	Channel disabled or not supported
flashing red & green	6		Invalid link configuration
flashing red	7		Link fault or no frames received
flashing green	8		Temporary channel error or listen only
steady green	9 (lowest)		Normal operation



## DriveLogix and FlexLogix Scanner 1788-DNB0



Module status (MS) indicator

State:	Description:	Recommended Action
off	No power applied to device.	Turn on power to the controller.
solid green	Device is OK.	None.
flashing green	Device either needs commissioning or is in the standby state.	Make sure the device is correctly configured.
flashing red	Recoverable fault.	Make sure the scan list of the device matches the configuration of the network.
solid red	Device has an unrecoverable fault.	<ol style="list-style-type: none"> <li>1. Cycle power to the controller.</li> <li>2. Replace the device</li> </ol>
flashing red-green	Device is in self test.	None.

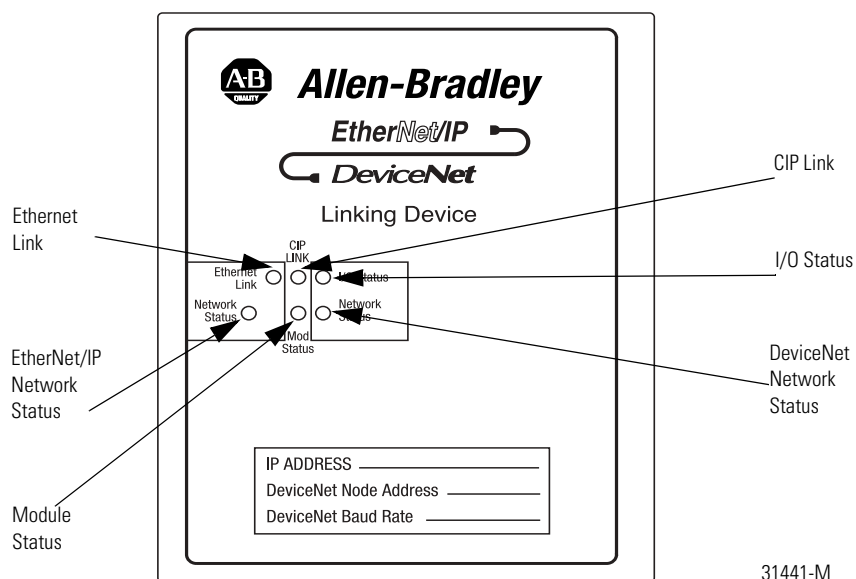
Network status (NS) indicator

State:	Description:	Recommended Action
off	<ul style="list-style-type: none"> <li>• Device is not online.</li> <li>• The device has not completed the Dup_MAC_ID test.</li> <li>• The device may not be powered.</li> </ul>	If the module (MS) indicator is off, turn on power to the controller.
flashing green	Device is OK but is <i>not</i> communicating with other devices on the network.	If the device is supposed to communicate with other devices, add those devices to the scan list of this device.
solid green	Device is OK and is communicating with other devices on the network.	None.
flashing red	Communication with at least 1 device has timed out.	Check the status tags of this device to determine which device has timed out.
solid red	Any of the following: <ul style="list-style-type: none"> <li>• Another device is using the same address.</li> <li>• Communication problems on the network (bus off condition).</li> <li>• Device has an unrecoverable fault and may need to be replaced.</li> </ul>	<ul style="list-style-type: none"> <li>• Make sure the device has a unique address.</li> <li>• Make sure all devices are at the same baud rate.</li> <li>• Cycle power to the device.</li> <li>• For more corrective actions, see status code 91 on page 12-17</li> </ul>

## I/O status indicator

State:	Description:	Recommended Action
off	Device is <i>not</i> online.	Check network power.
solid green	Device is in run mode, outputs are under control, and inputs are being consumed.	None.
flashing green	Device is in idle mode, outputs are <i>not</i> under control, and inputs are being consumed.	To control outputs, place the device in run mode.

## EtherNet/IP to DeviceNet Linking Device 1788-EN2DN



## Ethernet Link status indicator

State	Description	Recommended Action
solid green	Device is connected to an EtherNet/IP network.	None.
flashing green	Device is sending or getting data.	None.

### Ethernet (Network Status) status indicator

State	Description	Recommended Action
off	Device has no IP address.	Give the device an IP address.
solid green	Device has at least 1 connection on the EtherNet/IP network.	None.
flashing green	Device has <i>no</i> connections on the EtherNet/IP network.	To use the device as a scanner, add it to the I/O configuration of the controller.
solid red	The module's IP address is already in use by another module.	Change the IP address.
flashing red	Communication with at least 1 device on the EtherNet/IP network has timed out.	1. Re-establish communication with the device. 2. Reset the module.
red/green alternate flashing	A self-test of the module is in progress	None.

### CIP Link status indicator

State	Description
solid green	EtherNet/IP I/O connection is active.
flashing green	Data is going between the networks.

### Module (Mod Status) indicator

State	Description	Recommended Action
flashing green	<ul style="list-style-type: none"> <li>The device is <i>not</i> configured and is using default values.</li> <li>The device is in a standby state. This could occur during initialization or DeviceNet autobaud.</li> </ul>	1. Configure the device. 2. Turn off autobaud.
solid green	Normal operation	None.
solid red	Device has an unrecoverable fault.	1. Cycle power to the device. 2. Replace the device
flashing red	Recoverable fault.	Clear the fault.

## I/O Status indicator

State	Description	Recommended Action
flashing green	Device is in idle mode	To control outputs, place the device in run mode.
solid green	Device is in run mode	None.
solid orange	Device is powering up.	None.
flashing red/green	A fault has been detected.	Clear the fault.
off	There are no devices in the scan list.	If the device is supposed to communicate with other devices, add those devices to the scan list of this device.

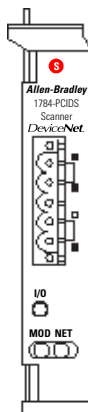
## DeviceNet (Network Status) indicator

State	Description	Recommended Action
flashing green	Device is OK but is <i>not</i> communicating with other devices on the network.	If the device is supposed to communicate with other devices, add those devices to the scan list of this device.
solid green	Device is OK and is communicating with other devices on the network.	None.
flashing red	Communication with at least 1 device has timed out.	Check the status tags of this device to determine which device has timed out.
solid red	Any of the following: <ul style="list-style-type: none"> <li>Another device is using the same address.</li> <li>Communication problems on the network (bus off condition).</li> <li>Device has an unrecoverable fault and may need to be replaced.</li> </ul>	<ul style="list-style-type: none"> <li>Make sure the device has a unique address.</li> <li>Make sure all devices are at the same baud rate.</li> <li>Cycle power to the device.</li> <li>For more corrective actions, see status code 91 on page 12-17</li> </ul>

## SoftLogix5800 Scanner 1784-PCIDS

The physical device has the following status lights:

I/O status indicator



State:	Description:
off	All inputs and outputs are inactive.
green	<ul style="list-style-type: none"> <li>One or more outputs are active and under control, and no outputs are faulted.</li> <li>One or more inputs are active and producing data, and no inputs are faulted.</li> </ul>
flashing green	One or more outputs are idle and no outputs are active or faulted.
flashing red	<ul style="list-style-type: none"> <li>One or more outputs are faulted, and may be in the fault state.</li> <li>One or more inputs are faulted, and may be in the fault state.</li> </ul>
solid red	<ul style="list-style-type: none"> <li>One or more outputs are forced off (may be an unrecoverable fault).</li> <li>One or more inputs has an unrecoverable fault.</li> </ul>

Module (MOD) status indicator

State:	Description:	Recommended Action
off	No power applied to device.	Turn on power to the controller.
solid green	Device is OK.	None.
flashing green	Device either needs commissioning or is in the standby state.	Make sure the device is correctly configured.
flashing red	Recoverable fault.	Make sure the scan list of the device matches the configuration of the network.
solid red	Device has an unrecoverable fault.	<ol style="list-style-type: none"> <li>Cycle power to the computer.</li> <li>Replace the device</li> </ol>
flashing red-green	Device is in self test.	None.

## Network (NET) status indicator

State:	Description:	Recommended Action
off	<ul style="list-style-type: none"> <li>Device is not online.</li> <li>The device has not completed the Dup_MAC_ID test.</li> <li>The device may not be powered.</li> </ul>	If the module (MS) indicator is off, turn on power to the controller.
flashing green	Device is OK but is <i>not</i> communicating with other devices on the network.	If the device is supposed to communicate with other devices, add those devices to the scan list of this device.
solid green	Device is OK and is communicating with other devices on the network.	None.
flashing red	Communication with at least 1 device has timed out.	Check the status tags of this device to determine which device has timed out.
solid red	Any of the following: <ul style="list-style-type: none"> <li>Another device is using the same address.</li> <li>Communication problems on the network (bus off condition).</li> <li>Device has an unrecoverable fault and may need to be replaced.</li> </ul>	<ul style="list-style-type: none"> <li>Make sure the device has a unique address.</li> <li>Make sure all devices are at the same baud rate.</li> <li>Cycle power to the device.</li> <li>For more corrective actions, see status code 91 on page 12-17</li> </ul>



In the SoftLogix chassis monitor, the SoftLogix5800 scanner give you the same status indicators as the ControlLogix 1756-DNB. To interpret this indicators, see *ControlLogix Scanner 1756-DNB* on page 12-3.

## Status Tags in the Controller

Tags in the controller give you several levels of information about your DeviceNet network.

individual bits that show the general status and health of the scanner and network

detailed information about each device on your network

Tag Name	Value	Style	Type
[-] Local:2:I	{...}		AB:1756_DNB
[+] Local:2:I.StatusRegister	{...}		AB:1756_DNB
[+] Local:2:I.Data	{...}	Decimal	DINT[124]
[+] Local:2:O	{...}		AB:1756_DNB
[+] Local:2:S	{...}		AB:1756_DNB

In the example above, the tags start with Local:2. Your tags may start with a different tag name:

If you have this scanner:	Then the tags start with:
local ControlLogix 1756-DNB	<i>Local:slot_number_of_scanner</i>
remote ControlLogix 1756-DNB	<i>name_of_remote_bridge:slot_number_of_scanner</i>
CompactLogix 1769-SDN	<i>Local:slot_number_of_scanner</i>
SoftLogix5800 1784-PCIDS	<i>Local:slot_number_of_scanner</i>
DriveLogix/FlexLogix 1788-DNBO	name of the scanner in the I/O configuration of the controller
Linking Device 1788-EN2DN or 1788-CN2DN	name of the linking device in the I/O configuration of the controller

To find the required information:

If you want this information:	Then check the:	See page:
individual bits that show the general status and health of the scanner and network	Status Register	12-14
detailed information about each device on your network	Status Tags	12-15

## Status Register

The members of the status register (...I.StatusRegister...), give you the following information:

To determine if:	Check this member:	For a:
scanner is in idle mode	Run	0
scanner is in run mode	Run	1
scanner is <i>not</i> faulted	Fault	0
scanner is faulted	Fault	1
scanner is <i>not</i> disabled	DisableNetwork	0
scanner is disabled	DisableNetwork	1
scanner is communicating with all the devices	DeviceFailure	0
scanner is <i>not</i> communicating with at least 1 device	DeviceFailure	1
data size of each device matches the amount of memory allocated for the device in the scanner:	AutoVerify	0
data size of at least 1 device <i>does not</i> match the amount of memory allocated for the device in the scanner:	AutoVerify	1
<i>no</i> network-wide communication problem exists	CommFailure	0
network-wide communication problem exists	CommFailure	1
scanner is on the network at a unique address	DupNodeFail	0
scanner is trying to get on the network at an address that is already in use	DupNodeFail	1
network connector of the scanner has power	DnetPowerDetect	0
network connector of the scanner does <i>not</i> have power	DnetPowerDetect	1



## Status Tags

The members of the Status tags (...S...), give you the following information:

If you want this information:	Check this member:	
	Member:	Data Type
count of I/O scans	ScanCounter	DINT
indication that a device is <i>not</i> communicating on the network: <ul style="list-style-type: none"> <li>There is 1 bit for each address on the DeviceNet network (0 -63).</li> <li>The position of a bit = address of a device.</li> <li>If a bit = 1, then the device at that address has failed.</li> </ul>	DeviceFailureRegister	SINT[8]
indication that the data size of a device does not match the amount of memory allocated for the device in the scanner: <ul style="list-style-type: none"> <li>There is 1 bit for each address on the DeviceNet network (0 -63).</li> <li>The position of a bit = address of a device.</li> <li>If a bit = 1, then their is a mismatch with that address.</li> </ul>	AutoverifyFailureRegister	SINT[8]
indication that a device is idle: <ul style="list-style-type: none"> <li>There is 1 bit for each address on the DeviceNet network (0 -63).</li> <li>The position of a bit = address of a device.</li> <li>If a bit = 1, then the device at that address is idle.</li> </ul>	DeviceIdleRegister	SINT[8]
indication that a device is online: <ul style="list-style-type: none"> <li>There is 1 bit for each address on the DeviceNet network (0 -63).</li> <li>The position of a bit = address of a device.</li> <li>If a bit = 1, then the device at that address is online.</li> </ul>	ActiveNodeRegister	SINT[8]
ASCII representation of scanner status/display	StatusDisplay	SINT[4]
address of the scanner	ScannerAddress	SINT
status code of scanner	ScannerStatus	SINT
address with an error: <ul style="list-style-type: none"> <li>scrolls through the addresses with errors</li> <li>ScrollingDeviceStatus member shows the status code</li> </ul>	ScrollingDeviceAddress	SINT
status code of an address with an error: <ul style="list-style-type: none"> <li>scrolls through addresses with errors</li> <li>ScrollingDeviceAddress member shows the address</li> </ul>	ScrollingDeviceStatus	SINT
status code of lower 32 devices – 1 byte per device	DeviceStatus	SINT[32]
status code of all devices – 1 byte per device	DeviceStatus	SINT[64]

## Status Codes

Status codes give you detailed information about the status or error of the scanner or another device on the network.

- The status tags for the scanner give you the status codes. Refer to Status Tags on page 12-15.
- Some scanners also show status codes on the front of the scanner.

Use the following table to interpret status codes.

Status code (decimal)	Description	Action
65	The AutoScan option is on and the device is in idle mode.	None.
70	The address of the device is already in use by another device on the network.	Change the address of the device to an unused address.
71	Illegal data in scan list.	Reconfigure the scan list and remove any illegal data.
72	<i>No</i> communication with the device.	Inspect the device and verify connections.
73	Device's identity information does not match electronic key in scanner	<ul style="list-style-type: none"> <li>• Make sure that the correct device is at this address.</li> <li>• Make sure that the device matches the specified electronic key (vendor, product code, product type).</li> </ul>
74	Data overrun on port detected.	<ul style="list-style-type: none"> <li>• Modify your configuration and check for invalid data.</li> <li>• Check network communication traffic.</li> </ul>
75	Either or both of the following: <ul style="list-style-type: none"> <li>• The device does <i>not</i> have a scan list.</li> <li>• The device has <i>not</i> received communication from any other device</li> </ul>	Check that the device has: <ul style="list-style-type: none"> <li>• scan list</li> <li>• properly wired connection to the network</li> </ul>
76	No direct network traffic for scanner.	None. The scanner hears other network communication but does <i>not</i> hear any directed to it.
77	During initialization, the data size expected by the device does <i>not</i> match the scan list entry.	Check the device and the scan list for the correct input and output size for the device.
78	Device is <i>not</i> communicating or communication is intermittent.	<ul style="list-style-type: none"> <li>• Check that the device has a properly wired connection to the network.</li> <li>• Check that the device has power.</li> <li>• If the device is polled, make sure the interscan delay is long enough for the device to return its data.</li> </ul>
79	Scanner has failed to transmit a message.	<ul style="list-style-type: none"> <li>• Make sure that your scanner is connected to a valid network.</li> <li>• Check for disconnected cables.</li> </ul>
80	Scanner is in idle mode.	To run the network: <ol style="list-style-type: none"> <li>1. Put controller in run/remote run mode.</li> <li>2. Turn on the following member of command register for the scanner: ...O.CommandRegister.Run</li> </ol>

Status code (decimal)	Description	Action
81	Controller has set the scanner to the faulted mode.	See if the following bit of the command register for the scanner is on: ...O.CommandRegister.Fault
82	Error detected in sequence of fragmented I/O messages from device.	<ul style="list-style-type: none"> <li>Check scan list device to make sure that its input and output data sizes are correct.</li> <li>Check the configuration of the device.</li> </ul>
83	Device returns error responses when the scanner attempts to communicate with it.	<ul style="list-style-type: none"> <li>Check the accuracy of the scan list.</li> <li>Check the configuration of the device. The device may be in another scanner's scan list.</li> <li>Cycle power to the device.</li> </ul>
84	Scanner is initializing the DeviceNet network.	None. This code clears itself once the scanner attempts to initialize all the devices on the network.
85	During runtime, the device is sending the wrong size of data.	Contact Rockwell Automation support. See the back of this publication.
86	Device is in idle state/mode ( <i>not</i> producing data) while the scanner is in run mode.	<ul style="list-style-type: none"> <li>Check the configuration and status of the device.</li> <li>If you set up an interlock between 2 scanners (controllers), make sure both scanners are in run mode.</li> </ul>
88	In shared inputs, the I/O parameters (polled, strobed, etc.) <i>do not</i> match between the scanners.	Use the same I/O parameters for the device in both scanners.
89	Scanner failed to configure a device using the Automatic Device Recovery (ADR) parameters	<ul style="list-style-type: none"> <li>Make sure that you installed a compatible device.</li> <li>The offline configuration for the device does not match the actual (online) configuration of the device.</li> </ul>
90	Controller has set the scanner to the disabled mode.	See if the following bit of the command register for the scanner is on: ...O.CommandRegister.DisableNetwork
91	Bus-off condition (communication problem)	<ul style="list-style-type: none"> <li>Cycle power to the device.</li> <li>Make sure all devices are at the same baud rate.</li> <li>Make sure there is <i>no</i> short circuit between a CAN line (blue or white) and a power or shield line (black, red, shield).</li> <li>Check for any of the following sources of noise: <ul style="list-style-type: none"> <li>Close proximity to a high voltage power cable</li> <li>Improper or no termination resistor</li> <li>Improper grounding</li> </ul> </li> <li>Check for a device that is producing noise or inappropriate data on the network.</li> </ul>
92	The DeviceNet cable is <i>not</i> supplying power to the communication port.	<ul style="list-style-type: none"> <li>Make sure the network has 24V dc power.</li> <li>Check the connection to the device.</li> </ul>
95	The firmware of the device is currently being updated.	None. Do not disconnect the device while the update is in progress. You will lose any existing data in the device's memory.
96	Communication port is in test mode.	None.

Status code (decimal)	Description	Action
97	Controller has set the scanner to the halted mode.	1. See if the following bit of the command register for the scanner is on: ...O.CommandRegister.HaltScanner 2. Cycle power to the scanner.
98	General firmware error.	Replace device.
99	System failure.	Replace device.

## Automate the Replacement of a Failed Device

### How to Use This Chapter

This chapter describes how to reduce the time it takes to replace a failed device:

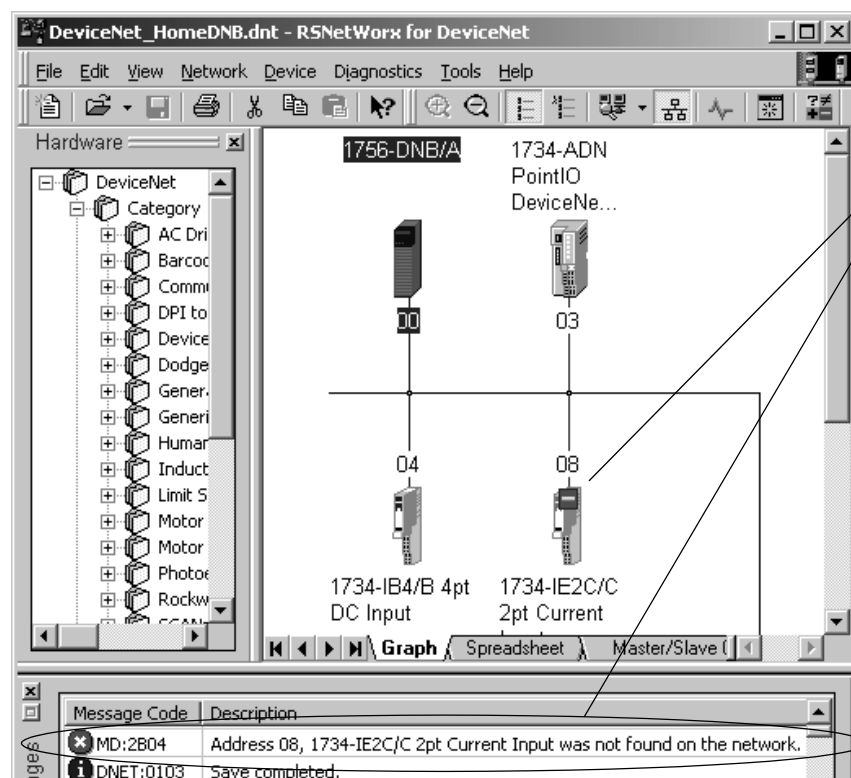
For this information:	See page:
How to Automate the Replacement of a Failed Device	13-1
Set Up Automatic Device Recovery	13-3

### How to Automate the Replacement of a Failed Device

To reduce system downtime if a device fails, use the Automatic Device Recovery (ADR) option. With ADR, you *do not* have to use any software tools to get a replacement device configured and online.

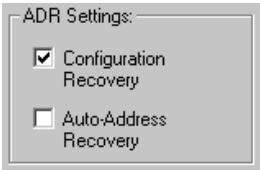
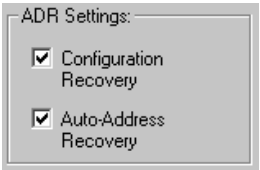

#### IMPORTANT

Some devices *do not* support ADR.




With ADR, the scanner automatically configures a replacement part. If the address of the device is set via software, the scanner also sets the address of the replacement device.

You configure ADR on a device-by-device basis. Each device lets you set up the following components of ADR:

If you want to:	And:	Then select this ADR option for the device:
automatically configure a replacement device that matches the electronic key of a failed device	manually change the address of the replacement device	
	automatically set the address of the replacement device to address of the failed device (The device must let you change its address via software.)	
manually configure a replacement device		

ATTENTION

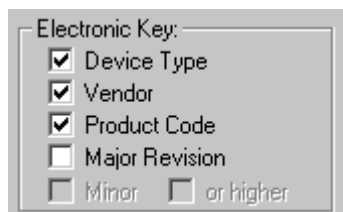


If a DeviceNet network has more than one scanner, enable auto-address recovery for only one scanner. If more than one scanner is configured for auto-address recovery, there is no way to determine which scanner will recognize a newly-inserted device on the DeviceNet network.

## Set Up Automatic Device Recovery

To set up ADR for a device:

Step:	See page:
<input type="checkbox"/> Choose an Electronic Key Level for a Device	13-3
<input type="checkbox"/> Update the Network Configuration File	13-4
<input type="checkbox"/> Define the Electronic Key	13-5
<input type="checkbox"/> Enable Auto-Address Recovery for the Scanner	13-6
<input type="checkbox"/> Set the ADR Settings for the Device	13-6
<input type="checkbox"/> Download the Changes to the Scanner	13-7
<input type="checkbox"/> Upload and Save the Network File	13-7



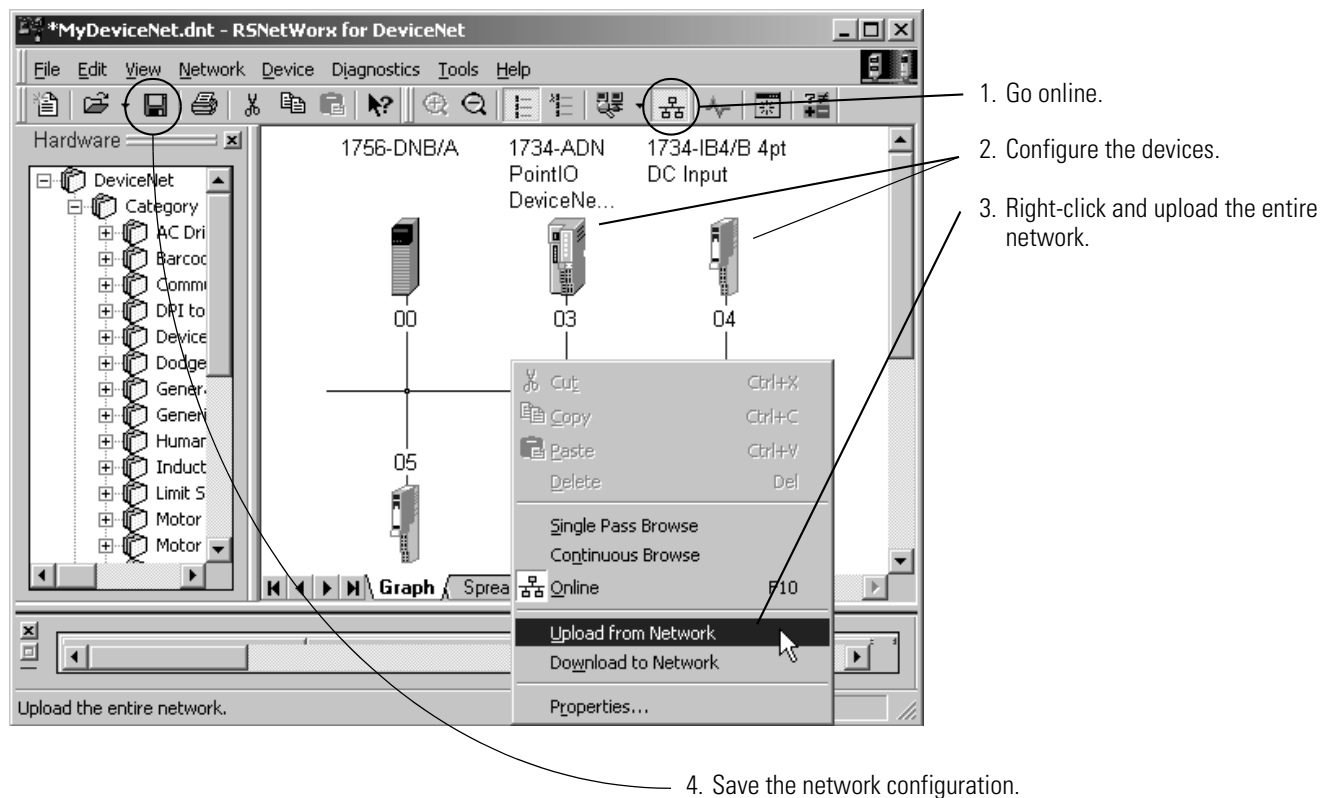
### Choose an Electronic Key Level for a Device

Use the electronic key options to define how closely a replacement device must match a failed device before the scanner applies ADR. The scanner only configures/addresses a device that meets the checked items in the electronic key of the failed device.

If multiple devices with the same electronic key fail at the same time, the scanner disables auto-address recovery for those devices. This prevents the scanner from changing the address of the wrong device.

## Update the Network Configuration File

When you set up ADR for a device, RSNetWorx reads the configuration for the device from the configuration file and stores it in the scanner. Before you set up ADR for a device, make sure the configuration file is up-to-date.





## Define the Electronic Key

The screenshot shows the RSNetWorx for DeviceNet software interface. The main window displays a network diagram with three devices: 1756-DNB/A, 1734-ADN PointIO DeviceNet, and 1734-IB4/B 4pt DC Input. The 1756-DNB/A device is selected, and its properties window is open, showing the Scanlist tab. The Scanlist contains a list of available devices, with 11, 1734-DB4E 4 Pt 24V... selected. The Electronic Key section is checked, and the Device Type, Vendor, and Product Code are selected for matching.

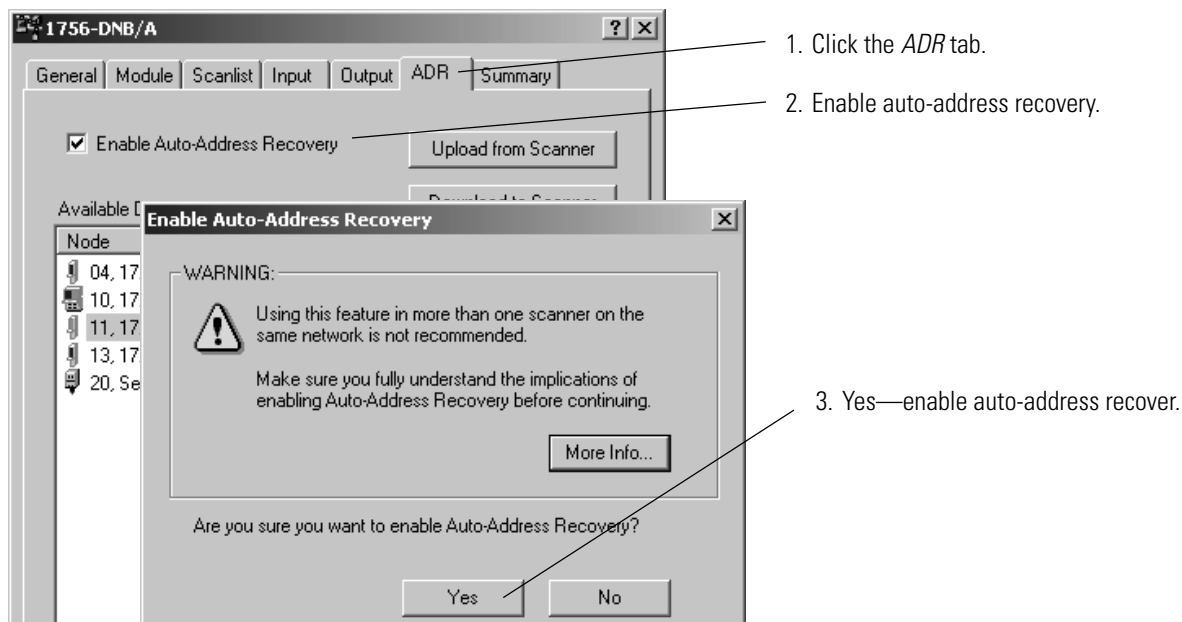
1. Double-click the scanner.

2. Click the *Scanlist* tab.

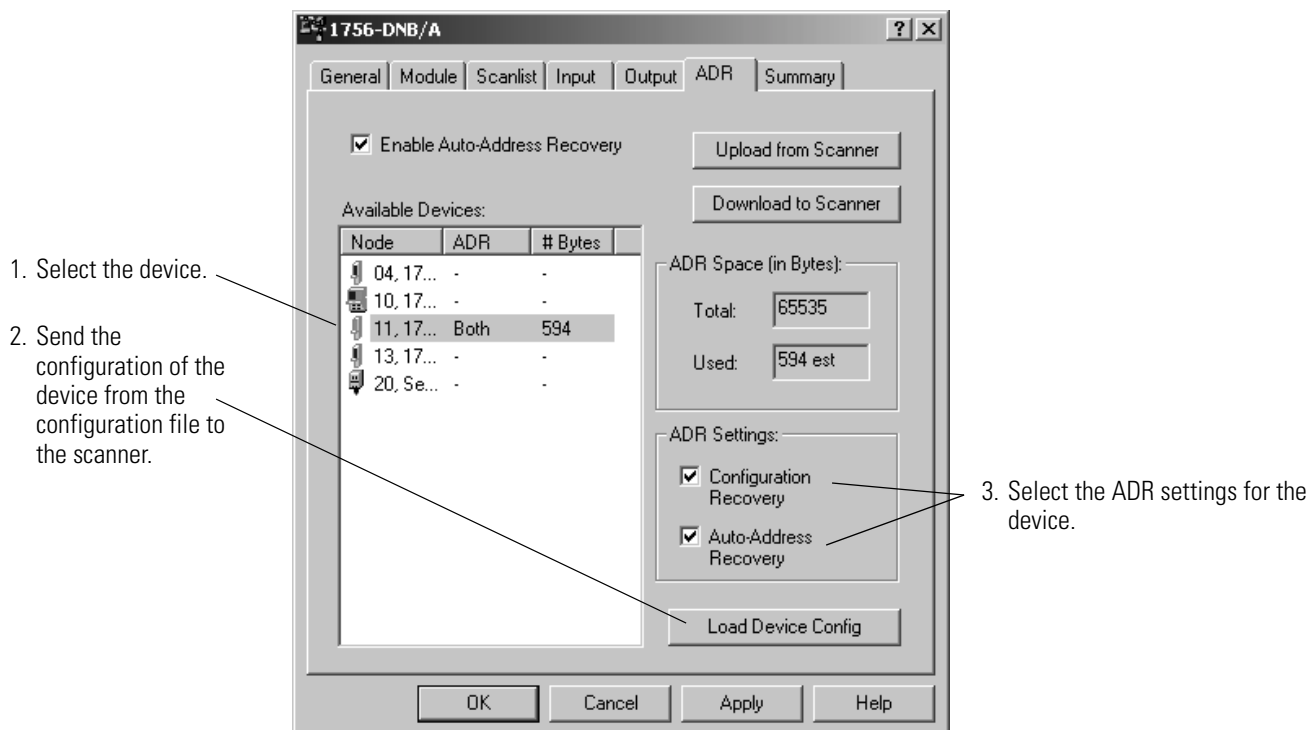
3. Select the device.

4. Check those items that must match before a replacement device receives the configuration/address of the selected device.

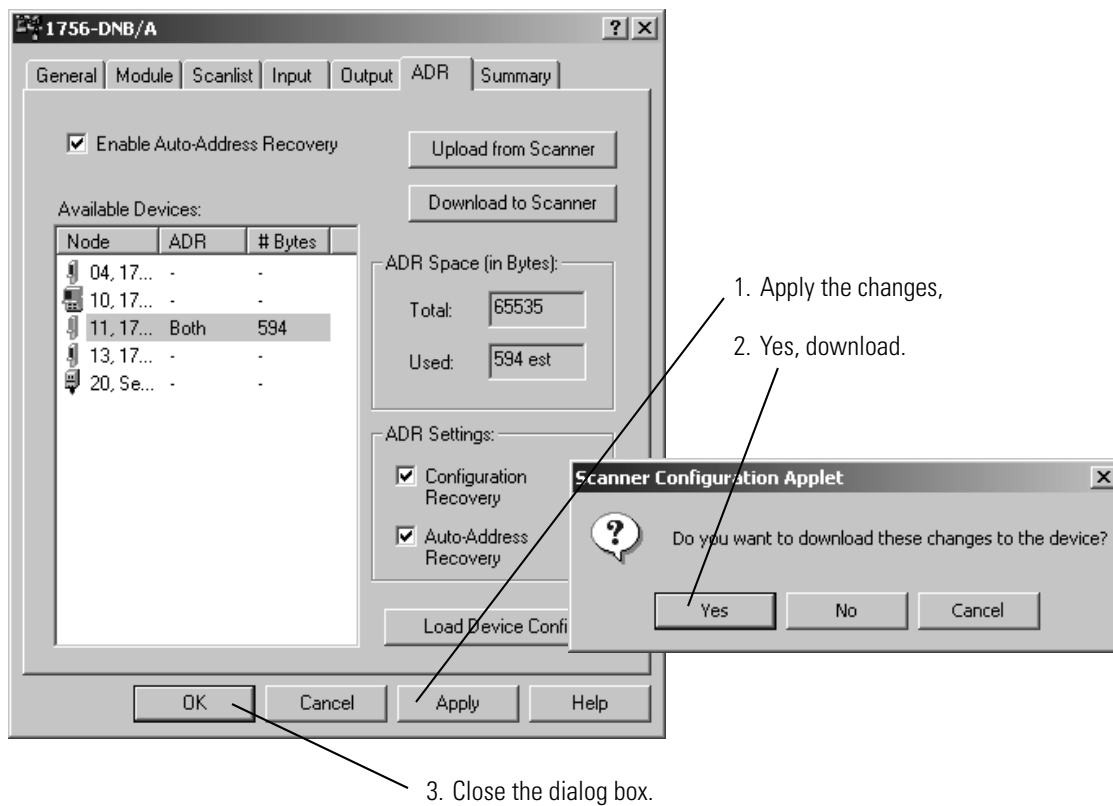
## Enable Auto-Address Recovery for the Scanner



## Set the ADR Settings for the Device



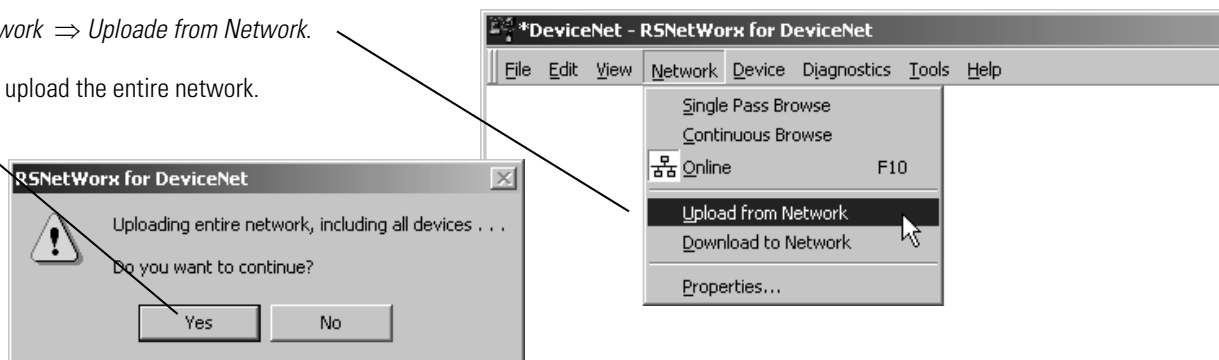
## Download the Changes to the Scanner



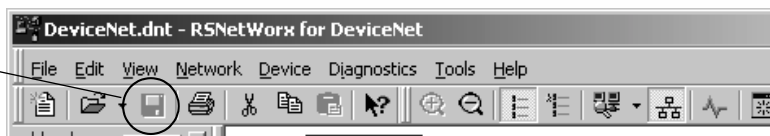
## Upload and Save the Network File

1. *Network* ⇒ *Upload from Network*.

2. Yes, upload the entire network.



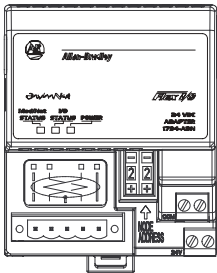
3. Save the file.



## **Notes:**

# Using FLEX™ I/O Modules on a DeviceNet Network

## How to Use This Chapter



This chapter provides basic information on how to use a Flex I/O adapter 1794-ADN to connect the following I/O modules to a DeviceNet network:

- 1793
- FLEX I/O 1794
- FLEX Ex I/O 1797
- 1203-FM1

To use the Flex I/O adapter 1794-ADN:

Step:	Page:
<input type="checkbox"/> Tally Memory Requirements	14-2
<input type="checkbox"/> Assign an Address to the Adapter	14-3
<input type="checkbox"/> If You Configure the Adapter Offline	14-3
<input type="checkbox"/> Set the Address of the Adapter	14-4
<input type="checkbox"/> If You Change the Configuration of the Adapter	14-4
<input type="checkbox"/> Interpret the Status Indicators	14-5

## Tally Memory Requirements

The Flex I/O adapter 1794-ADN packs the data of its I/O modules into a contiguous block of input or output bytes. By default, the modules share DINT elements in the scanner.

To determine the amount of scanner memory required for your adapter and its I/O modules

1. Add the input bytes of each module + 2 bytes for the adapter.

2. Add the output bytes of each module (0 for the adapter).

3. Add the totals to the main tally.

**sub-tally**

Device	Input Size of Device (bytes)	Output Size of Device (bytes)
Flex I/O adapter—1794-ADN	2	0
digital output module—1794-OB16	2	2
digital input module—1794-IB16	2	2
<b>Total</b>	<b>6</b>	<b>4</b>

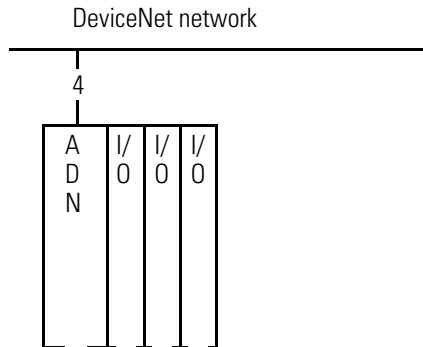
**main tally**

Device	Address	Input Size of Device (bytes)	Input Memory in Scanner (DINTs)	Output Size of Device (bytes)	Output Memory in Scanner (DINTs)
start/stop buttons		1	1	1	1
motor starter		4	1	4	1
Flex I/O adapter w/ modules		6	2	4	1
<b>Total</b>					

As an option, give each module its own memory location (DINTs) within the scanner. This may make your programming easier. See *Give a Value Its Own Memory Location* page A-1.

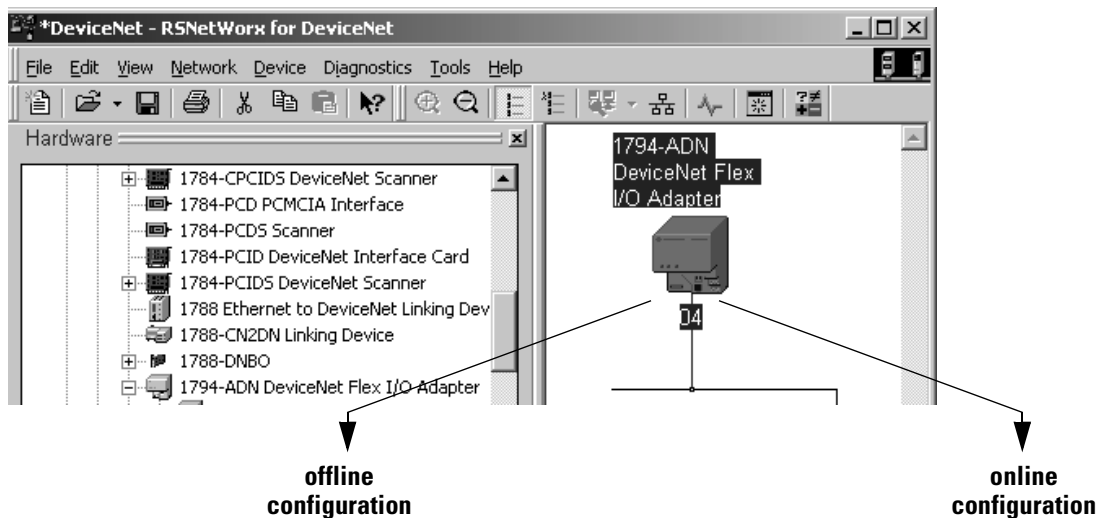
## Assign an Address to the Adapter

Assign 1 address for the 1794-ADN and all the modules that you connect to it.



## If You Configure the Adapter Offline

If you configure the Flex I/O adapter offline, check the I/O sizes of each module. For Flex I/O, RSNetWorx software uses offline I/O sizes that are different from the default values of the modules.



**1794-ADN DeviceNet Flex I/O Adapter**

General Control Module Configuration Summary

I/O Configuration

Slot	Module Type	Input	Output
	Input Status Word	1	0
0	1794-OB16 - 16pt 24 Vdc Src Output	0	1
1	1794-IB16 - 16pt 24 Vdc Sink Input	1	0
2	Empty Slot	0	0

**1794-ADN DeviceNet Flex I/O Adapter**

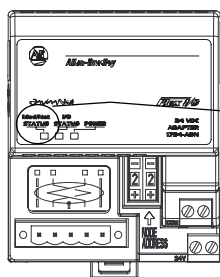
General Control Module Configuration Summary

I/O Configuration

Slot	Module Type	Input	Output
	Input Status Word	1	0
0	1794-OB16 - 16pt 24 Vdc Src Output	1	1
1	1794-IB16 - 16pt 24 Vdc Sink Input	1	1
2	Empty Slot	0	0

## Set the Address of the Adapter

To set the address of the Flex I/O adapter 1794-ADN:



1. To change the address, press the button above or below a number.
2. Connect the adapter to the network.
3. Turn on power to the adapter.
4. Check the Mode/Net STATUS light.

If:	Then the:
green (flashing or solid)	address is OK
solid red	address and/or baud rate conflict with another device
off	device is waiting to set its baud rate When autobaud is on, the device waits until it hears another device on the network. It then sets its baud rate to that of the other device.

## If You Change the Configuration of the Adapter

Before you make an online change to a Flex I/O adapter that effects the size of its input or output data, remove the adapter from the scan list of the scanner. Otherwise, RSNetWorx software responds with the following error: Device state conflict.

For example, adding or removing an I/O module to/from the adapter changes the I/O data of the adapter. To add or remove a module:

1. Remove the adapter from the scan list of the scanner.
2. Add or remove the I/O module to/from the adapter and reconfigure the adapter.
3. Add the adapter back into the scan list.

Typically, changes that *do not* effect the I/O size are permitted while the adapter is still in the scan list.



## Interpret the Status Indicators

The Flex I/O adapter 1794-ADN has the following status indicators.

Power status indicator

State:	Description:
On	Power applied to module
OFF	No power applied to module. Check power wiring to adapter module.

Module/Network (Mod/Net) status indicator

State:	Description:
OFF	No power, or no network access
Flashing GRN/OFF	On-line, but not connected
Solid GRN	On-line, link okay, connected
Flashing RED	Recoverable fault
Solid RED	Critical adapter failure

I/O status indicator

State:	Description:
OFF	No power, or outputs off
Flashing RED	Recoverable fault - outputs in fault
Flashing GRN/OFF	Idle program mode - outputs in idle
Solid GRN	Device operational - outputs live - run
Solid RED	Critical adapter fault - unrecoverable

## **Notes:**

## Using POINT™ I/O Modules on a DeviceNet Network

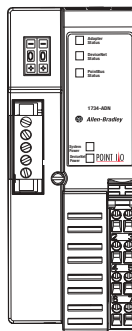
### How to Use This Chapter

This chapter provides basic information on how to use a POINT I/O modules on a DeviceNet network. To connect the modules to the network, use of the following devices:

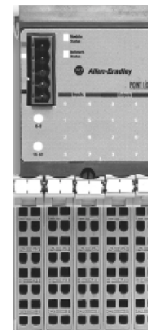
**POINT I/O Interface 1734-PDN**



**POINT I/O Adapter 1734-ADN and 1734-ADNX**



**POINTBlock I/O Module 1734D**



To use POINT I/O on a DeviceNet network:

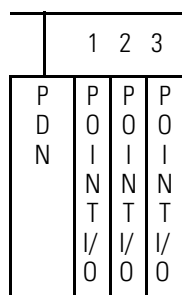
Step:	Page:
<input type="checkbox"/> Choose a Connecting Device	15-2
<input type="checkbox"/> Tally Memory Requirements	15-3
<input type="checkbox"/> Assign Addresses to the Modules	15-4
<input type="checkbox"/> Set the Address of a Module	15-5
<input type="checkbox"/> Automatically Sequence Point I/O Addresses	15-7
<input type="checkbox"/> Configure a Point I/O Adapter	15-8
<input type="checkbox"/> If You Change the Configuration of the Adapter	15-13
<input type="checkbox"/> Interpret the Status Indicators	15-13
<input type="checkbox"/> Interpret POINT I/O Data (Data Maps)	15-18

## Choose a Connecting Device

To choose the device that connects your POINT I/O modules to the DeviceNet network, consider the following:

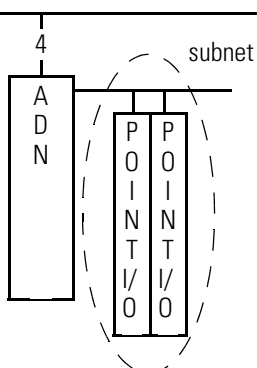
- total number of devices on the network
- type of devices on the network
- topology and length of the network
- current requirements of the POINT I/O modules

**POINT I/O Interface  
1734-PDN**



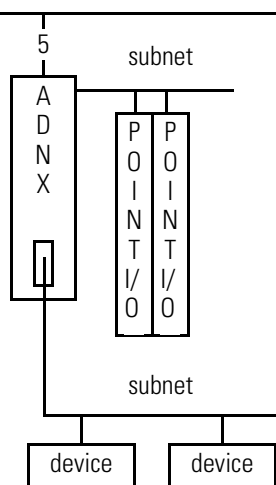
- Each I/O module uses an address on the main DeviceNet network.
- Total current requirements of the I/O modules must be 1.3A or less.

**POINT I/O Adapter  
1734-ADN**



- Consolidates the I/O module into a single address on the main DeviceNet network.
- Total current requirements of I/O modules can be greater than 1.3A.

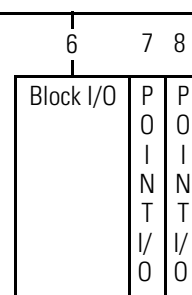
**POINT I/O Adapter  
1734-ADNX**



The subnet lets you:

- connect other types of DeviceNet devices to the subnet
- Place devices beyond the limits of the main DeviceNet network

**POINTBlock I/O Module  
1734D**

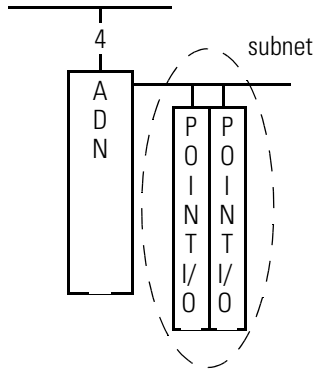


If you are also using a POINTBlock I/O module, connect your other POINT I/O modules to that module.

## Tally Memory Requirements

POINT I/O modules connect to an adapter or interface module. To tally their memory requirements:

For this module:	See page:
POINT I/O 1734-ADN or 1734-ADNX Adapter	15-3
POINT I/O 1734-PDN Interface	15-4



### POINT I/O 1734-ADN or 1734-ADNX Adapter

The ADN/ADNX adapter creates a small network (subnet) out of the modules and devices that are connected to it. You can configure the adapter to give each device on the subnet its own DINT or DINTs, which works best for a Logix5000 system.

To tally the memory requirements for POINT I/O:

1. Determine how many bytes each device sends and/or gets to/from your control system.

The adapter itself sends 2 bytes and gets 2 bytes.

2. Convert the input and output sizes to DINTs in the scanner.

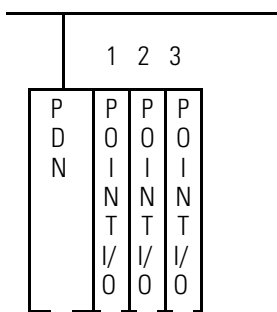
sub-tally

Device	Input Size of Device (bytes)	Input Memory in Scanner (DINTs)	Output Size of Device (bytes)	Output Memory in Scanner (DINTs)
Point I/O adapter-ADN	2	1	2	1
Point I/O input-IE2C	6	2	0	0
Point I/O output-OB4E	1	1	1	1
Total		4		2

3. Add the totals to the main tally.

main tally

Device	Address	Input Size of Device (bytes)	Input Memory in Scanner (DINTs)	Output Size of Device (bytes)	Output Memory in Scanner (DINTs)
start/stop buttons		1	1	1	1
motor starter		4	1	4	1
POINT I/O adapter w/ modules			4		2



## POINT I/O 1734-PDN Interface

Each POINT I/O module gets its own address on the network and requires scanner memory:

1. Add each POINT I/O module to your main tally.
2. Make sure to convert the input or output size of each module to DINTs of scanner memory.
3. Leave the PDN interface *out* of the tally. It *does not* get an address or use scanner memory

## Assign Addresses to the Modules

Assign address to POINT I/O module as follows:

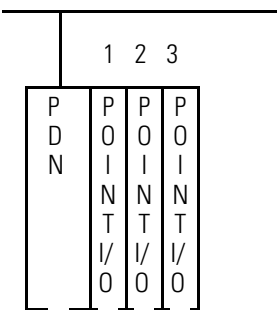
---

### If you connect the modules to a:

### Then:

POINT I/O interface 1734-PDN or POINTBlock I/O module 1734D

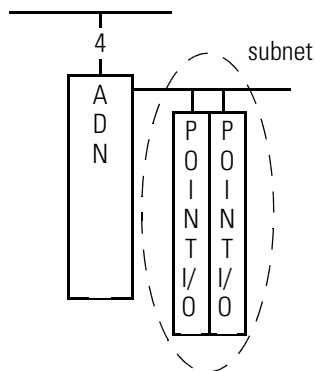
1. Assign an address to each POINT I/O module.
2. *Do not* assign an address to the PDN interface.



---

POINT I/O 1734-ADN or 1734-ADNX adapter

1. Assign an address only to the ADN/ADNX adapter.
2. *Do not* assign an address any of the modules/devices that are connected to the ADN/ADNX adapter.

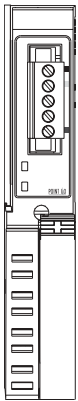


When you configure the ADN/ADNX adapter, use the AutoStart parameter to automatically give an address to each device on the subnet.

## Set the Address of a Module

The following sections show how to set the address of specific devices.

For this device:	See page:
POINT I/O Interface 1734-PDN	15-5
POINT I/O Module 1734	15-5
POINT I/O Adapter 1734-ADN and 1734-ADNX	15-6
POINTBlock I/O Module 1734D	15-6



### POINT I/O Interface 1734-PDN

The 1734-PDN module does *not* use an address on the network. (Each 1734 POINT I/O module that is connected to the PDN module gets its own address on the network.)

### POINT I/O Module 1734

Depending on how you connect the module to the network, you may or may not have to set its address:

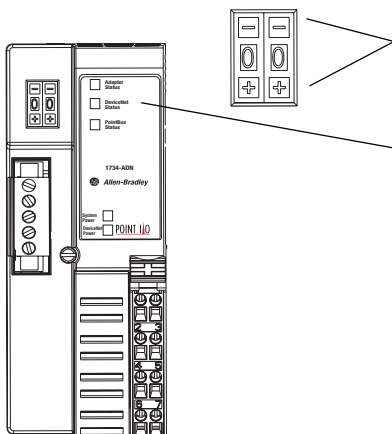
If the module connects to the network via a:	Then:
1734-ADN or ADN-X adapter	The module requires <i>no</i> address on the network.
1734-PDN interface	Use RSNetWorx software to set the address of the left-most I/O module (first I/O module to the right of the PDN or POINTBlock module).
1734D POINTBlock I/O module	To configure the left-most module to automatically set the addresses of the other I/O modules that are connected to it, see <i>Automatically Sequence Point I/O Addresses</i> on page 15-7.

If you set the address of the module at this time, check the Network Status light.

If:	Then the:
green (flashing or solid)	address is OK
solid red	address and/or baud rate conflict with another device
off	device is waiting to set its baud rate When autobaud is on, the device waits until it hears another device on the network. It then sets its baud rate to that of the other device.



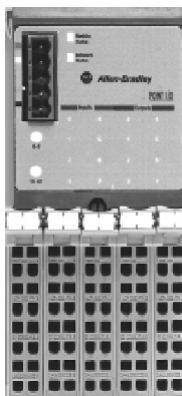
## POINT I/O Adapter 1734-ADN and 1734-ADNX



1. To change the address, press the button above or below a number.
2. Connect the adapter to the network.
3. Turn on power to the adapter.
4. Check the DeviceNet Status light.

If:	Then the:
green (flashing or solid)	address is OK
solid red	address and/or baud rate conflict with another device
off	device is waiting to set its baud rate
	When autobaud is on, the device waits until it hears another device on the network. It then sets its baud rate to that of the other device.

## POINTBlock I/O Module 1734D



1. Set the address using the switches on the front of the module.
2. Connect or disconnect and reconnect the module to the DeviceNet network.
3. Check the Network Status light.

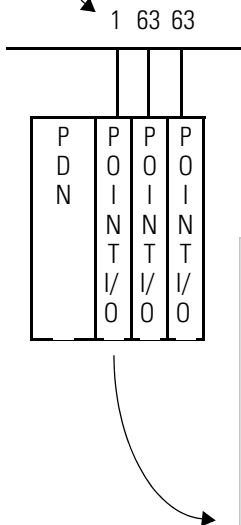
If:	Then the:
green (flashing or solid)	address is OK
solid red	address and/or baud rate conflict with another device
off	device is waiting to set its baud rate
	When autobaud is on, the device waits until it hears another device on the network. It then sets its baud rate to that of the other device.



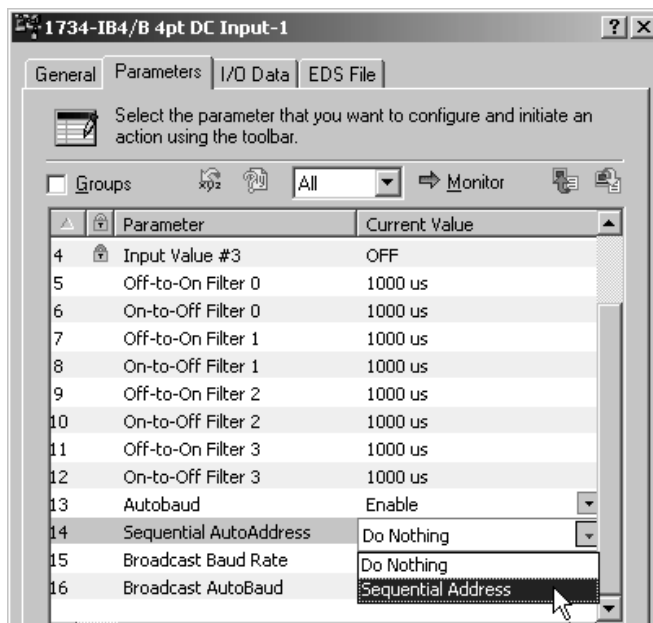
## Automatically Sequence Point I/O Addresses

If you connect Point I/O modules to a 1734-PDN interface, use the left-hand module to set the addresses of the modules to its right in the group:

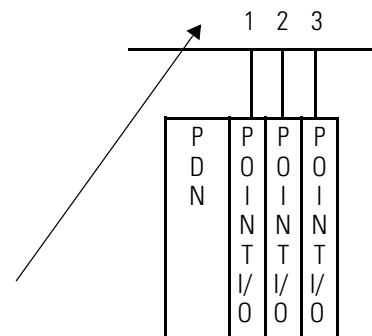
1. Set the address of the left-most I/O module.  
Refer to Set an Address with Software on page 5-3.



2. When you configure the left-most I/O module, set Sequential AutoAddress = *Sequential Address*. The next chapter shows you how to do this.



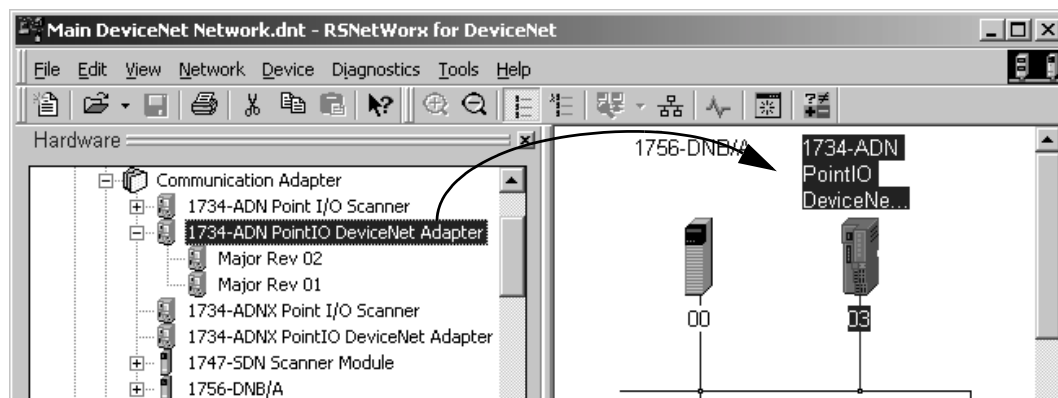
The module sequences the rest of the modules to its right in the group.



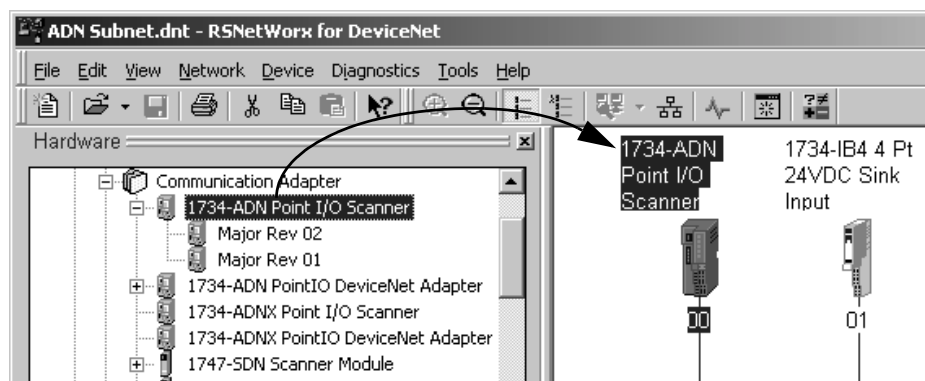
## Configure a Point I/O Adapter

The POINT I/O adapter (1734-ADN or 1734-ADNX) functions as follows:

On the main DeviceNet network, the 1734-ADN or 1734-ADNX device is an adapter.



On the subnet, the 1734-ADN or 1734-ADNX device is the scanner.



To configure a POINT I/O adapter (1734-ADN or 1734-ADNX):

Step:	See page:
<input type="checkbox"/> Upload the Configuration of the ADN/ADNX Adapter	15-9
<input type="checkbox"/> Configure the Adapter to Execute an Auto Start	15-10
<input type="checkbox"/> Create a File for the Subnet	15-11
<input type="checkbox"/> Access the Subnet	15-11
<input type="checkbox"/> Upload the Subnet Configuration and Save It to a File	15-12
<input type="checkbox"/> Specify the Subnet File in the Configuration of the Adapter	15-12

## Upload the Configuration of the ADN/ADNX Adapter

1. Double-click the adapter.

2. Click the *Parameters* tab.

3. Upload the configuration from the device.

1734-ADN PointIO DeviceNet Adapter

General Device Bridging Parameters I/O Data EDS File

Select the parameter that you want to configure and initiate an action using the toolbar.

EDS Editor

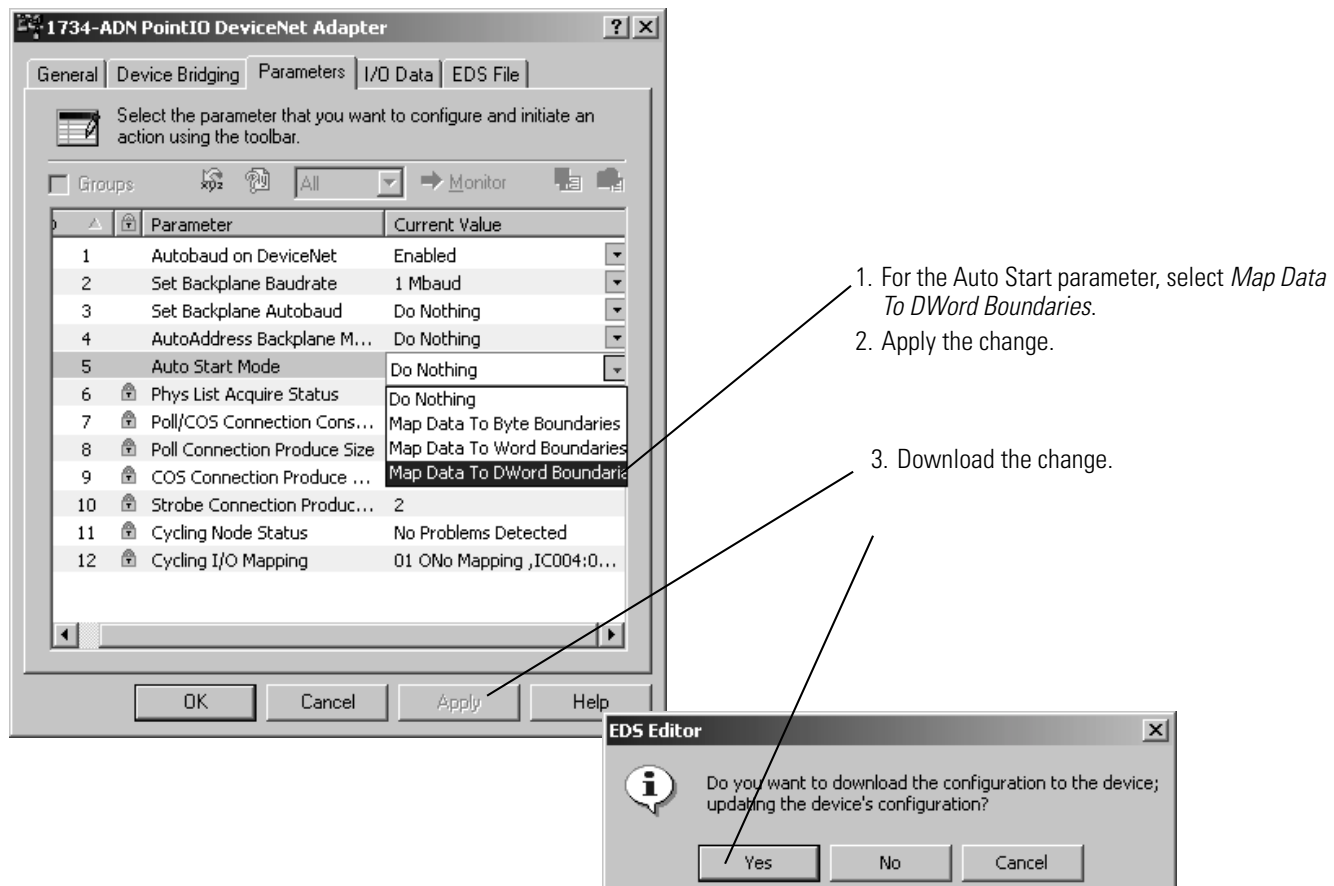
Do you want to upload the configuration from the device, update software's configuration; or download the software's configuration the device, updating the device?

For more information, press F1

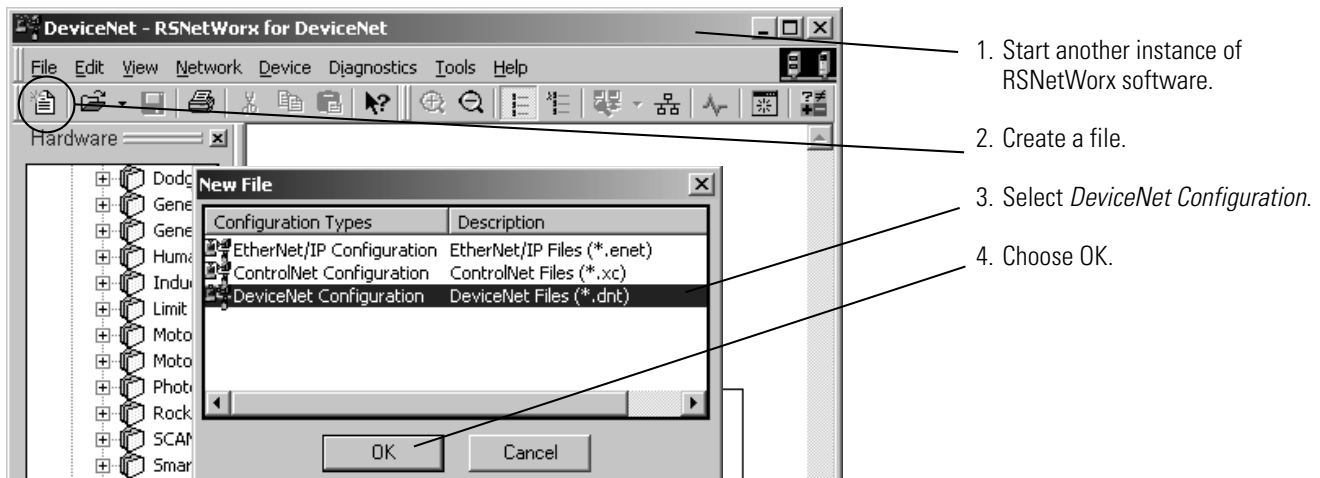
Upload Download Cancel

## Configure the Adapter to Execute an Auto Start

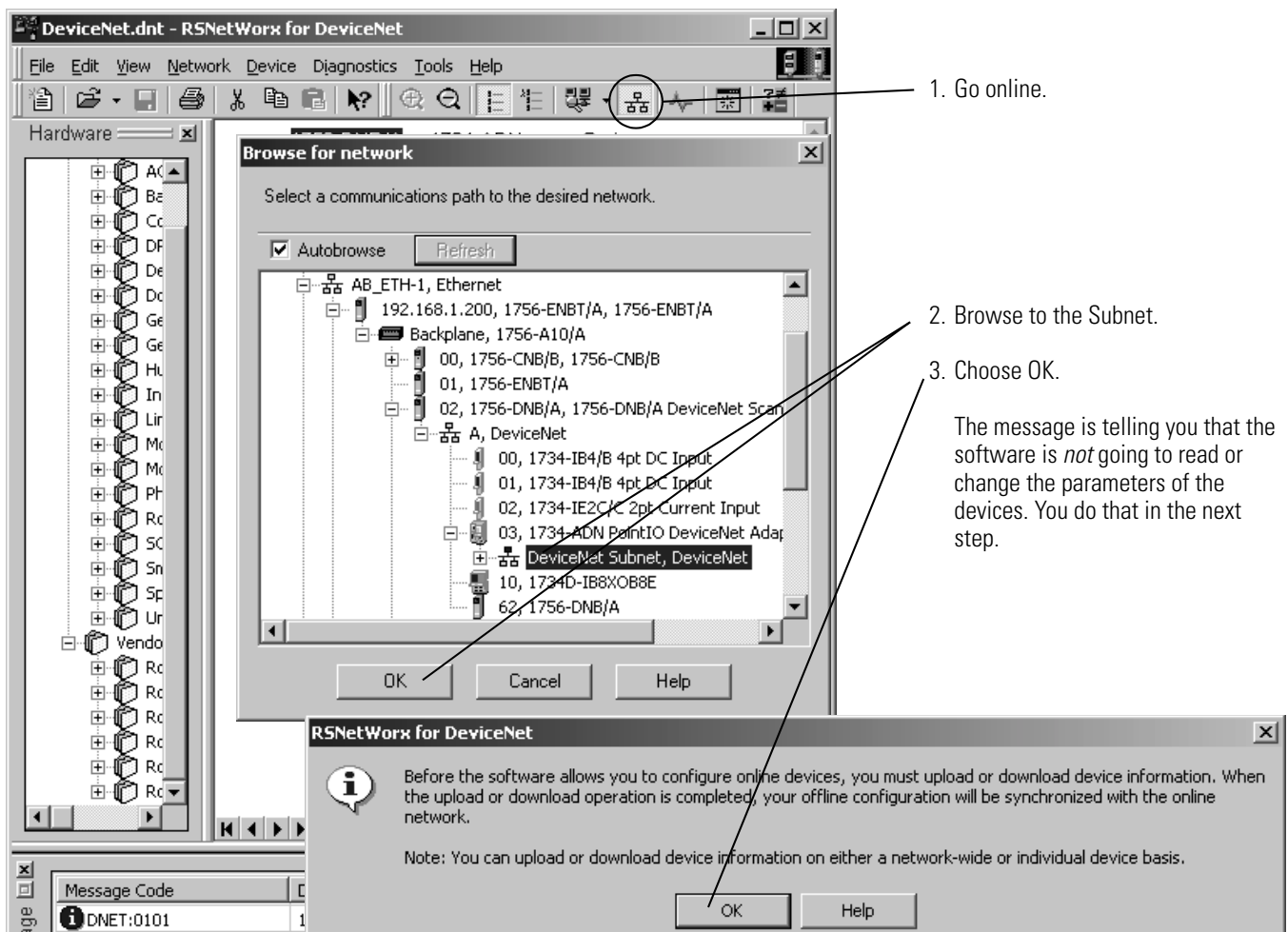
The Auto Start Mode parameter, does a one-time configuration of the subnet. If you add devices to the subnet after you execute auto start, execute auto start again.



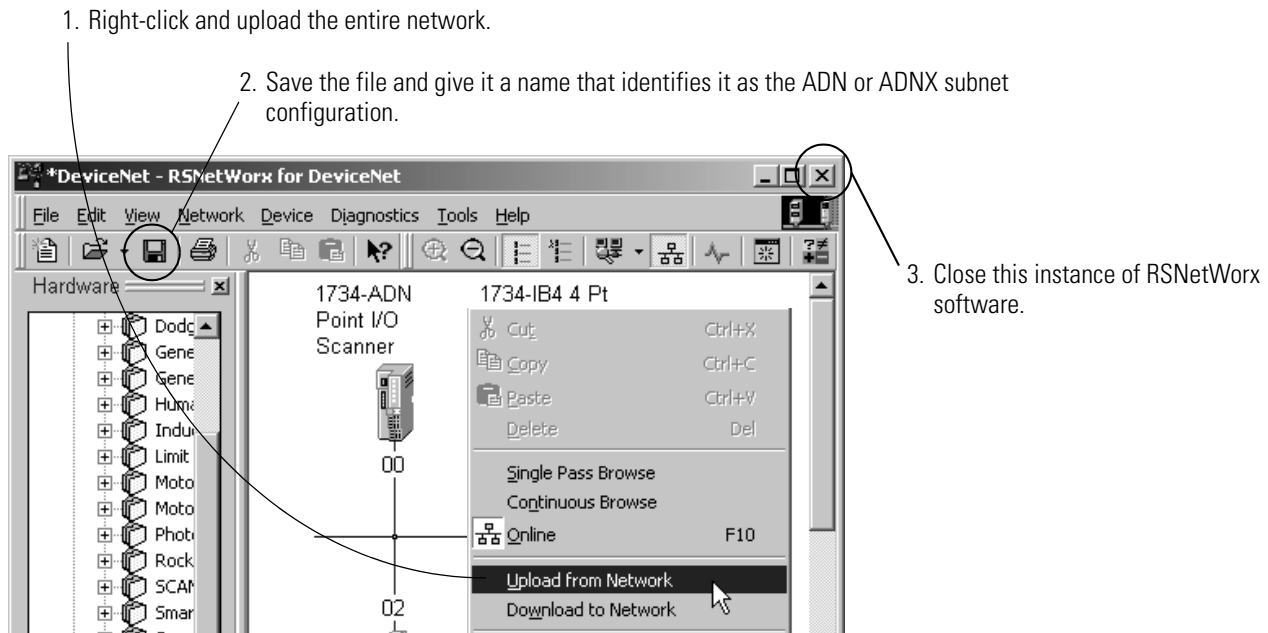
## Create a File for the Subnet



## Access the Subnet

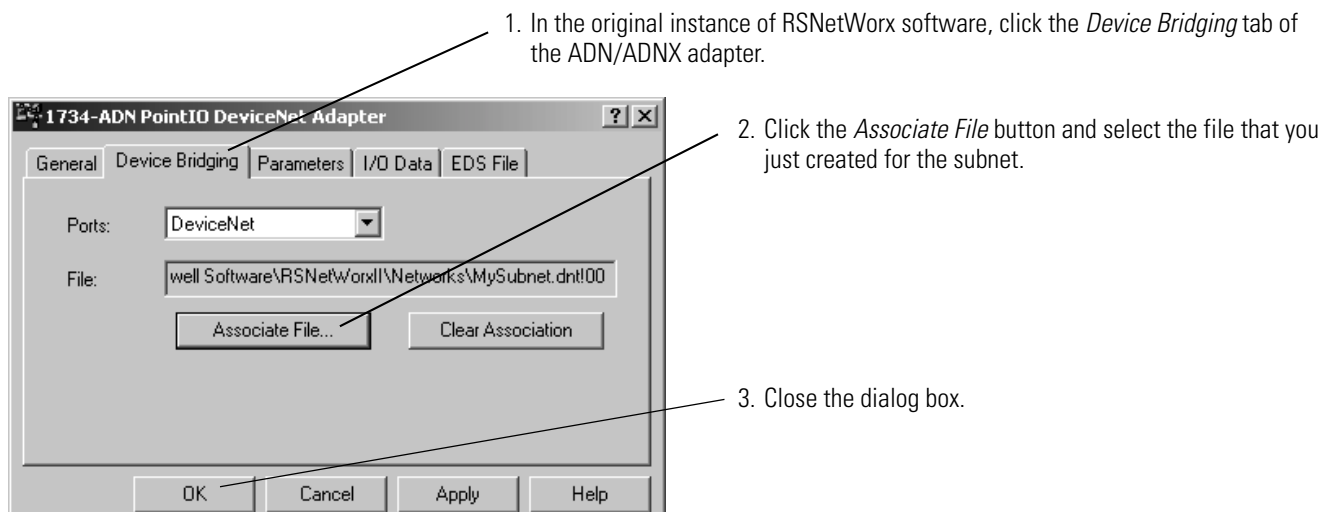


## Upload the Subnet Configuration and Save It to a File



## Specify the Subnet File in the Configuration of the Adapter

After you configure the subnet, define it as the associated network for the adapter. This lets the adapter pull the I/O data from the subnet and use it to define the I/O parameters of the adapter on the main DeviceNet network.



To access the subnet from the main network, right-click on the adapter and choose *Associated Network*.

# If You Change the Configuration of the Adapter

Before you make an online change to a POINT I/O adapter 1734-ADN/1734-ADNX that effects the size of its input or output data, remove the adapter from the scan list of the scanner. Otherwise, RSNetWorx software responds with the following error: Device state conflict.

For example, adding or removing an I/O module to/from the adapter changes the I/O data of the adapter. To add or remove a module:

1. Remove the adapter from the scan list of the scanner.
2. Add or remove the I/O module to/from the adapter and reconfigure the adapter.
3. Add the adapter back into the scan list.

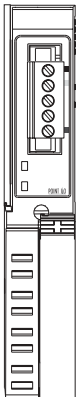
Typically, changes that *do not* effect the I/O size are permitted while the adapter is still in the scan list.

# Interpret the Status Indicators

For this device:	See page:
POINT I/O Interface 1734-PDN	15-13
POINT I/O Module 1734	15-14
POINT I/O Adapter 1734-ADN and 1734-ADNX	15-14
POINTBlock I/O Module 1734D	15-17

## POINT I/O Interface 1734-PDN

### System Power indicator



State	Description
off	Either: <ul style="list-style-type: none"><li>• DeviceNet power is off, or</li><li>• dc-dc converter problem.</li></ul>
green	<ul style="list-style-type: none"><li>• System power is on.</li><li>• dc-dc converter is active (5V).</li></ul>

### DeviceNet Power indicator

State:	Probable Cause:
off	DeviceNet power is off.
green	Power on, 24V present

## POINT I/O Module 1734



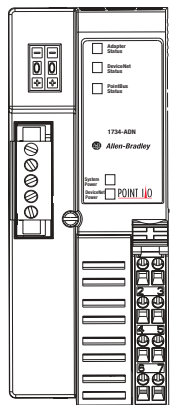
Module Status indicator

State	Description
off	No power applied to device
green	Device operating normally
flashing green	Device needs commissioning due to configuration missing, incomplete or incorrect.
flashing red	Recoverable fault.
red	Unrecoverable fault may require device replacement
flashing red/green	Device is in self-test

Network Status indicator

State	Description
off	Device is not on-line <ul style="list-style-type: none"> <li>Device has not completed dup_MAC_id test.</li> <li>Device not powered - check module status indicator</li> </ul>
flashing green	Device is on-line but has no connections in the established state.
green	Device on-line and has connections in the established state.
flashing red	One or more I/O connections in timed-out state
red	Critical link failure - failed communication device. Device detected error that prevents it communicating on the network.
flashing red/green	Communication faulted device - the device has detected a network access error and is in communication faulted state. Device has received and accepted an Identify Communication Faulted Request - long protocol message.

## POINT I/O Adapter 1734-ADN and 1734-ADNX



Adapter Status indicator

State	Description	Recommended Action
off	No power applied to device	Power the adapter
solid green	Device operating normally	None
flashing green	Device needs to be commissioned because configuration is missing, incomplete or incorrect	Check configuration and recommission the adapter



State	Description	Recommended Action
flashing red	Recoverable fault	Make sure the adapter does not need a FLASH update
solid red	Unrecoverable fault may require device replacement	Replace the adapter
flashing red/green	Device is in self-test	Wait for self-test to finish

## DeviceNet Status indicator

State	Description	Recommended Action
off	Device is not online <ul style="list-style-type: none"> <li>• Device is autobauding</li> <li>• Device has not completed dup_MAC_id test</li> <li>• Device not powered</li> </ul>	Check adapter status indicator to determine if more time is needed to complete the dup_MAC_id test or if the adapter needs to be powered
flashing green	Device is on-line but has no connections in the established state	None
solid green	Device on-line and has connections in the established state	None
flashing red	One or more I/O connections in timed-out state	Determine the cause of the time-out. The EPR may need to be increased
solid red	Critical link failure - failed communication device. Device detected error that prevents it communicating on the network.	Make sure the device is using the correct MAC ID and baud rate

## Subnet Status or PointBus Status indicator

State	Description	Recommended Action
off	Device is not on-line <ul style="list-style-type: none"> <li>• Device has not completed Dup_MAC_ID test.</li> <li>• Device not powered - check module status indicator</li> </ul>	Check adapter status indicator to determine if more time is needed to complete the dup_MAC_id test or if the adapter needs to be powered
flashing green	Device is online but has no connections in the established state	None
solid green	Device on-line and has connections in the established state.	None
flashing red	No scan list is available.  I/O module is missing.	Make sure all I/O modules are connected and using the correct MAC IDs.  Check "Cycling Node Status" parameter in RSNetWorx for DeviceNet.
solid red	Critical link failure - failed communication device. Device detected error that prevents it communicating on the network.	Make sure an I/O module is not using a MAC ID =0.  Make sure all backplane modules are communicating at the proper baud rate.

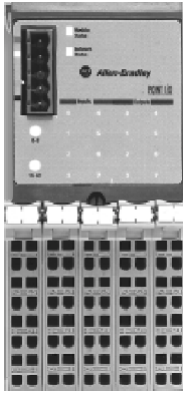
## System Power indicator

State	Description	Recommended Action
off	Any of the following: <ul style="list-style-type: none"><li>• Not active</li><li>• Field power is OFF</li><li>• DC-DC converter problem</li></ul>	<ul style="list-style-type: none"><li>• Check adapter configuration</li><li>• Turn field power ON</li><li>• Check DC-DC converter</li></ul>
green	Any of the following: <ul style="list-style-type: none"><li>• System power ON</li><li>• DC-DC converter active (5V)</li></ul>	None

## Field Power indicator

State	Description	Recommended Action
off	Any of the following: <ul style="list-style-type: none"><li>• Not active</li><li>• Field power is OFF</li></ul>	<ul style="list-style-type: none"><li>• Check adapter configuration</li><li>• Turn field power ON</li></ul>
green	Power ON, 24V present	None

## POINTBlock I/O Module 1734D



### Module Status indicator

State	Description
off	No power applied to device
green	Device operating normally
flashing green	Device needs commissioning due to configuration missing, incomplete or incorrect.
flashing red	Recoverable fault.
red	Unrecoverable fault may require device replacement
flashing red/green	Device is in self-test

### Network Status indicator

State	Description
off	Device is not on-line <ul style="list-style-type: none"> <li>• Device has not completed dup_MAC_id test.</li> <li>• Device not powered - check module status indicator</li> </ul>
flashing green	Device is on-line but has no connections in the established state.
green	Device on-line and has connections in the established state.
flashing red	One or more I/O connections in timed-out state
red	Critical link failure - failed communication device. Device detected error that prevents it communicating on the network.
flashing red/green	Communication faulted device - the device has detected a network access error and is in communication faulted state. Device has received and accepted an Identify Communication Faulted Request - long protocol message.

## Interpret POINT I/O Data (Data Maps)

I/O messages are sent to (consumed) and received from (produced) the POINT I/O modules. These messages are mapped into the processor's memory. This appendix lists the default data maps for 1734 POINT I/O and 1734-POINTBlock modules.

For the default data map of:	See page:
1734-IA2 Input Module	15-19
1734-IB2 Sink Input Module	15-19
1734-IB4 Sink Input Module	15-19
1734-IV2 Source Input Module	15-20
1734-IV4 Source Input Module	15-20
1734-OA2 Output Module	15-20
1734-OB2E Electronically Protected Output Module	15-21
1734-OB2EP Protected Output Module	15-21
1734-OB4E Electronically Protected Output Module	15-21
1734-OV2E Protected Sink Output Module	15-22
1734-OV4E Protected Sink Output Module	15-22
1734-OW2 Relay Sink/Source Output Module	15-23
1734-OX2 Relay Output Module	15-23
1734-IE2C Analog Current Input Module	15-23
1734-IE2V Analog Input Module	15-24
1734-OE2C Analog Current Output Module	15-25
1734-OE2V Analog Output Module	15-25
1734-IJ Encoder/Counter Module	15-26
1734-IK Encoder/Counter Module	15-26
1734-IM2 Input Module	15-27
1734-IR2 RTD Input Module	15-27
1734-IT2I Isolated Thermocouple Input Module	15-28
1734-VHSC 24V dc High Speed Counter Module	15-29
1734-VHSC 5V dc High Speed Counter Module	15-30
1734-SSI Synchronous Serial Interface Absolute Encoder Module	15-30
1734-232ASC ASCII Module	15-31

**1734-IA2 Input Module***Message size: 1 Byte*

	<b>7</b>	<b>6</b>	<b>5</b>	<b>4</b>	<b>3</b>	<b>2</b>	<b>1</b>	<b>0</b>
Produces (scanner Rx)							Ch1	Ch0
Consumes (scanner Tx)	No consumed data							

Where: Ch0 = channel 0, Ch1 = channel 1; 0 = off, 1 = on

**1734-IB2 Sink Input Module***Message size: 1 Byte*

	<b>7</b>	<b>6</b>	<b>5</b>	<b>4</b>	<b>3</b>	<b>2</b>	<b>1</b>	<b>0</b>
Produces (scanner Rx)							Ch1	Ch0
Consumes (scanner Tx)	No consumed data							

Where: Ch0 = channel 0, Ch1 = channel 1; 0 = OFF 1 = ON

**1734-IB4 Sink Input Module***Message size: 1 Byte*

	<b>7</b>	<b>6</b>	<b>5</b>	<b>4</b>	<b>3</b>	<b>2</b>	<b>1</b>	<b>0</b>
Produces (scanner Rx)					Ch3	Ch2	Ch1	Ch0
Consumes (scanner Tx)	No consumed data							

Where: Ch0 = input channel 0 Ch1 = input channel 1 Ch2 = input channel 2 Ch3 = channel 3  
0 = OFF 1 = ON

**1734-IV2 Source Input Module***Message size: 1 Byte*

	7	6	5	4	3	2	1	0
Produces (scanner Rx)							Ch1	Ch0
Consumes (scanner Tx)	No consumed data							

Where: Ch0 = input channel 0 data Ch1 = input channel 1 data

**1734-IV4 Source Input Module***Message size: 1 Byte*

	7	6	5	4	3	2	1	0
Produces (scanner Rx)					Ch3	Ch1	Ch1	Ch0
Consumes (scanner Tx)	No consumed data							

Where: Ch0 = input channel 0 Ch1 = input channel 1 Ch2 = input channel 2 Ch3 = input channel 3

**1734-OA2 Output Module***Message size: 1 Byte*

	7	6	5	4	3	2	1	0	
Produces (scanner Rx)	No produced data								
Consumes (scanner Tx)	Not used						Ch1	Ch0	Channel state
Where: 0 = Off, 1 = On									

**1734-OB2E Electronically Protected Output Module***Message size: 1 Byte*

	7	6	5	4	3	2	1	0	
Produces (scanner Rx)	Not used						Ch1	Ch0	Channel status

Where: 0 = no error 1 = error

*Message size: 1 Byte*

	7	6	5	4	3	2	1	0	
Consumes (scanner Tx)	Not used						Ch1	Ch0	Channel state

Where: 0 = OFF 1 = ON

**1734-OB2EP Protected Output Module***Message size: 1 Byte*

	7	6	5	4	3	2	1	0	
Produces (scanner Rx)	Not used						Ch1	Ch0	Channel status

Where: 0 = no error 1 = error

*Message size: 1 Byte*

	7	6	5	4	3	2	1	0	
Consumes (scanner Tx)	Not used						Ch1	Ch0	Channel state

Where: 0 = OFF 1 = ON

**1734-OB4E Electronically Protected Output Module***Message size: 1 Byte*

	7	6	5	4	3	2	1	0	
Produces (scanner Rx)	Not used				Ch3	Ch2	Ch1	Ch0	Channel status

Where: 0 = no error 1 = error

*Message size: 1 Byte*

	7	6	5	4	3	2	1	0	
Consumes (scanner Tx)	Not used				Ch3	Ch2	Ch1	Ch0	Channel state

Where: 0 = Off 1 = On

## 1734-OV2E Protected Sink Output Module

*Message size: 1 Byte*

	7	6	5	4	3	2	1	0	
Produces (scanner Rx)	Not used						Ch1	Ch0	Channel status

Where: 0 = no error 1 = error

*Message size: 1 Byte*

	7	6	5	4	3	2	1	0	
Consumes (scanner Tx)	Not used						Ch1	Ch0	Channel state

Where: 0 = OFF 1 = ON

## 1734-OV4E Protected Sink Output Module

*Message size: 1 Byte*

	7	6	5	4	3	2	1	0	
Produces (scanner Rx)	Not used				Ch3	Ch2	Ch1	Ch0	Channel status

Where: 0 = no error 1 = error

*Message size: 1 Byte*

	7	6	5	4	3	2	1	0	
Consumes (scanner Tx)	Not used				Ch3	Ch2	Ch1	Ch0	Channel state

Where: 0 = OFF 1 = ON



## 1734-OW2 Relay Sink/Source Output Module

*Message size: 1 Byte*

	7	6	5	4	3	2	1	0	
Consumes (scanner Tx)	Not used						Ch1	Ch0	Channel state

Where: 0 = OFF 1 = ON

## 1734-0X2 Relay Output Module

*Message size: 1 Byte*

	7	6	5	4	3	2	1	0	
Consumes (scanner Tx)	Not used						Ch1	Ch0	Channel state

Where: 0 = NO contact OFF, NC contact ON1 = NO contact ON, NC contact OFF

## 1734-IE2C Analog Current Input Module

*Message size: 6 Bytes*

	15	14	13	12	11	10	09	08	07	06	05	04	03	02	01	00
Produces (scanner Rx)	Input Channel 0 High Byte								Input Channel 0 Low Byte							
	Input Channel 1 High Byte								Input Channel 1 Low Byte							
	Status Byte for Channel 1								Status Byte for Channel 0							
	OR	UR	HHA	LLA	HA	LA	CM	CF	OR	UR	HHA	LLA	HA	LA	CM	CF
Consumes (scanner Tx)	No consumed data															

Where: CF = Channel Fault status0 = no error1 = fault

CM = Calibration Mode0 = normal1 = calibration mode

LA = Low Alarm0 = no error1 = fault

HA = High Alarm0 = no error1 = fault

LLA = Low/Low Alarm0 = no error1 = fault

HHA = High/High Alarm0 = no error1 = fault

UN = Underrange0 = no error1 = fault

OR = Overrange0 = no error1 = fault

*Channel Status***Table 15.1**  
**Channel Status Byte**

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Over Range	Under Range	High High Alarm	Low Low Alarm	High Alarm	Low Alarm	CAL Mode	Channel Fault

**1734-IE2V Analog Input Module***Message size: 6 Bytes*

	15	14	13	12	11	10	09	08	07	06	05	04	03	02	01	00
Produces (scanner Rx)	Input Channel 0 - High Byte								Input Channel 0 - Low Byte							
	Input Channel 1 - High Byte								Input Channel 1 - Low Byte							
	Status Byte for Channel 1								Status Byte for Channel 0							
	OR	UR	HHA	L LA	HA	LA	CM	CF	OR	UR	HHA	L LA	HA	LA	CM	CF
Consumes (scanner Tx)	No consumed data															

Where: CF = Channel Fault status; 0 = no error, 1 = fault

CM = Calibration Mode; 0 = normal, 1 = calibration mode

LA = Low Alarm; 0 = no error, 1 = fault

HA = High Alarm; 0 = no error, 1 = fault

LLA = Low/Low Alarm; 0 = no error, 1 = fault

HHA = High/High Alarm; 0 = no error, 1 = fault

UR = Underrange; 0 = no error, 1 = fault

OR = Overrange; 0 = no error, 1 = fault

## 1734-OE2C Analog Current Output Module

*Message size: 4 bytes*

	15	14	13	12	11	10	09	08	07	06	05	04	03	02	01	00
Consumes (Tx)	Output Channel 0 High Byte								Output Channel 0 Low Byte							
	Output Channel 1 High Byte								Output Channel 1 Low Byte							

*Message size: 2 Bytes*

	15	14	13	12	11	10	09	08	07	06	05	04	03	02	01	00
Produces (Rx)	High Byte - Channel 1 Status								Low Byte - Channel 0 Status							
	Not used				HCA	LCA	CM	CF	Not used				HCA	LCA	CM	CF

Where:CF = Channel Fault status0 = no error1 = fault

CM = Calibration Mode0 = normal1 = calibration mode

LCA = Low Clamp Alarm0 = no error1 = fault

HCA = High Clamp Alarm0 = no error1 = fault

### *Channel Status*

**Table 15.2**  
**Channel Status Byte**

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Not used				High Clamp	Low Clamp	CAL Mode	Channel Fault

## 1734-OE2V Analog Output Module

*Message size: 2 Bytes*

	15	14	13	12	11	10	09	08	07	06	05	04	03	02	01	00
Produces (scanner Rx)	Channel 1 Status - High Byte								Channel 0 Status - Low Byte							
	Not used				HCA	LCA	CM	ST	Not used				HCA	LCA	CM	ST

Where:ST = Channel Fault Status; 0 = no error, 1 = fault

CM = Calibration Mode; 0 = normal, 1 = calibration mode

LCA = Low Clamp Alarm; 0 = no error, 1 = fault

HCA = High Clamp Alarm; 0 = no error, 1 = fault

## 1734-IJ Encoder/Counter Module

*Message size: 6 Bytes*

	15	14	13	12	11	10	09	08	07	06	05	04	03	02	01	00
Produces (scanner Rx)	Channel 0 value of present counter state (LSW)															
	Channel 0 value of present counter state (MSW)															
	PE	EF	NR	0	0	0	0	0	0	ZS	BS	AS	C1	C0	ZD	0

Where: PE = Programming error

EF = EEPROM fault status

NR = Not ready status bit

ZS = Z input status

BS = B input status

AS = A input status

C = Stored data count

ZD = Zero frequency detected

LSW = Least significant word

MSW= Most significant word

## 1734-IK Encoder/Counter Module

*Message size: 6 Bytes*

	15	14	13	12	11	10	09	08	07	06	05	04	03	02	01	00
Produces (scanner Rx)	Channel 0 value of present counter state (LSW)															
	Channel 0 value of present counter state (MSW)															
	PE	EF	NR	0	0	0	0	0	0	ZS	BS	AS	C1	C0	ZD	0

Where: PE = Programming error

EF = EEPROM fault status

NR = Not ready status bit

ZS = Z input status

BS = B input status

AS = A input status

C = Stored data count

ZD = Zero frequency detected

LSW = Least significant word

MSW = Most significant word

**1734-IM2 Input Module***Message size: 1 Byte*

	7	6	5	4	3	2	1	0
Produces (Rx)							Ch1	Ch0
Consumes (Tx)	No consumed data							

Where: Ch0 = channel 0, Ch1 = channel 1; 0 = off, 1 = on

**1734-IR2 RTD Input Module***Message size: 6 Bytes*

	15	14	13	12	11	10	09	08	07	06	05	04	03	02	01	00
Produces (scanner Rx)	Input Channel 0 - High Byte								Input Channel 0 - Low Byte							
	Input Channel 1 - High Byte								Input Channel 1 - Low Byte							
	Status Byte for Channel 1								Status Byte for Channel 0							
	OR	UR	HHA	L	HA	LA	CM	CF	OR	UR	HHA	L	HA	LA	CM	CF
				LA								LA				
Consumes (scanner Tx)	No consumed data															

Where: CF = Channel Fault status; 0 = no error, 1 = fault

CM = Calibration Mode; 0 = normal, 1 = calibration mode

LA = Low Alarm; 0 = no error, 1 = fault

HA = High Alarm; 0 = no error, 1 = fault

LLA = Low/Low Alarm; 0 = no error, 1 = fault

HHA = High/High Alarm; 0 = no error, 1 = fault

UR = Underrange; 0 = no error, 1 = fault

OR = Overrange; 0 = no error, 1 = fault

## 1734-IT2I Isolated Thermocouple Input Module

*Message size: 8 Bytes*

	15	14	13	12	11	10	09	08	07	06	05	04	03	02	01	00
Produces (scanner Rx)	Input Channel 0 - High Byte								Input Channel 0 - Low Byte							
	Input Channel 1 - High Byte								Input Channel 1 - Low Byte							
	Status Byte for Channel 1								Status Byte for Channel 0							
	OR	UR	HHA	L LA	HA	LA	CM	CF	OR	UR	HHA	L LA	HA	LA	CM	CF
	OR	UR	Cold Junction Temperature  (Selectable: Channel 0, Channel 1, or Average of both Channel 0 and 1)													
Consumes (scanner Tx)	No consumed data															

Where: CF = Channel Fault status; 0 = no error, 1 = fault

CM = Calibration Mode; 0 = normal, 1 = calibration mode

LA = Low Alarm; 0 = no error, 1 = fault

HA = High Alarm; 0 = no error, 1 = fault

LLA = Low/Low Alarm; 0 = no error, 1 = fault

HHA = High/High Alarm; 0 = no error, 1 = fault

UR = Underrange; 0 = no error, 1 = fault

OR = Overrange; 0 = no error, 1 = fault

1734-VHSC 24V dc High Speed Counter Module

Message size: 6 Bytes

	15	14	13	12	11	10	09	08	07	06	05	04	03	02	01	00
Produces (scanner Rx)	Channel 0 value of present counter state (LSW)															
	Channel 0 value of present counter state (MSW)															
	PE	EF	NR	0	FS	FS	OS	OS	0	ZS	BS	AS	C1	C0	ZD	0

Where:PE = Programming error

EF = EEPROM fault status

NR = Not ready status bit

FS = Output fault status bit - bit 10 for output 0, bit 11 for output 1

OS = Output on/off status bit - bit 8 for output 0, bit 9 for output 1

ZS = Z input status

BS = B input status

AS = A input status

C = Stored data count

ZD = Zero frequency detected

LSW = Least significant word

MSW = Most significant word

## 1734-VHSC 5V dc High Speed Counter Module

*Message size: 6 Bytes*

	15	14	13	12	11	10	09	08	07	06	05	04	03	02	01	00
Produces (scanner Rx)	Channel 0 value of present counter state (LSW)															
	Channel 0 value of present counter state (MSW)															
	PE	EF	NR	0	FS	FS	OS	OS	0	ZS	BS	AS	C1	C0	ZD	0

Where: PE = Programming error

EF = EEPROM fault status

NR = Not ready status bit

FS = Output fault status bit - bit 10 for output 0, bit 11 for output 1

OS = Output on/off status bit - bit 8 for output 0, bit 9 for output 1

ZS = Z input status

BS = B input status

AS = A input status

C = Stored data count

ZD = Zero frequency detected

LSW = Least significant word

MSW = Most significant word

## 1734-SSI Synchronous Serial Interface Absolute Encoder Module

	7	6	5	4	3	2	1	0	
Produce 8	C2ST	C1ST	C2R	C1R	INC	DEC	RUN	I1	Status Byte 0 <sup>1</sup>
Produce 9	RES	RES	RES	LHON	IDF <sup>2</sup>	CCE	CCF	SPF	Status Byte 1 <sup>1</sup>

1. For detailed descriptions of these bits, see 1734-SSI User Manual, publication 1734-UM009.

2. Monitor IDF to determine the validity of the produced data. If IDF=1, the SSI data is false.

	7	6	5	4	3	2	1	0	
Consume 0	RES	RES	RES	SCMP2	SCMP1	CC2	CC1	LACK	Master ACK Byte <sup>1</sup>
Consume 1	RES	RES	RES	RES	RES	RES	RES	RES	CONS1

3. The master must provide the Master ACK Byte in order to receive the polled Produced bytes 0-9.



**1734-232ASC ASCII Module***Default Receive Data Assembly Format (Default Mode)*

Byte 1	Byte 2	Byte 3	Byte 4	Byte 5-23	Byte 24
Rx Transaction ID Byte	Status Byte	Reserved	Length	ASCII Data	<CR> (Terminator)

*Default Transmit Data Assembly Format (Default Mode)*

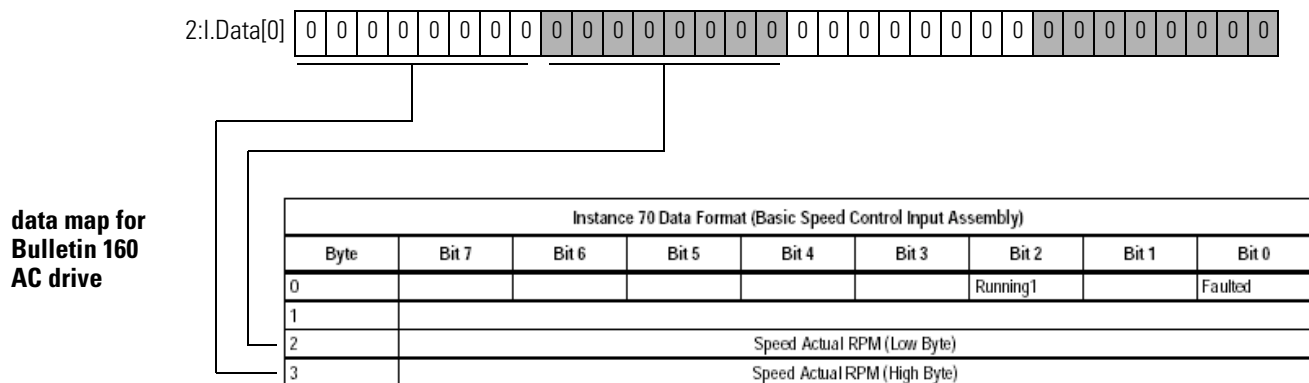
Byte 1	Byte 2	Byte 3	Byte 4	Byte 5-23	Byte 24
Reserved	TX Transaction ID Byte	Reserved	Length	ASCII Data	<CR> (Terminator)

## **Notes:**

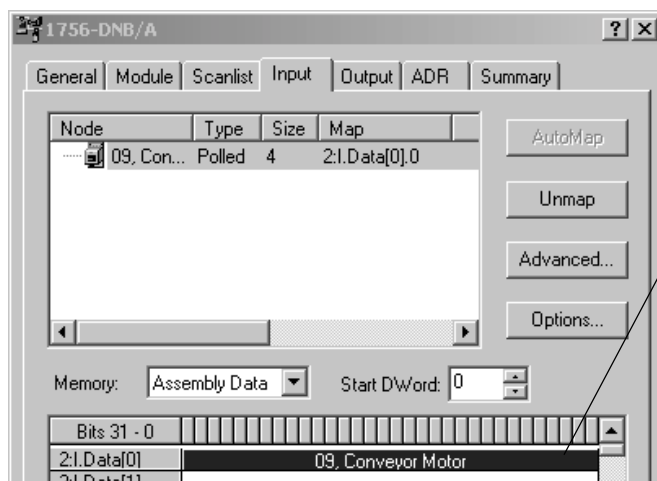
## Give a Value Its Own Memory Location

### When to Use This Appendix

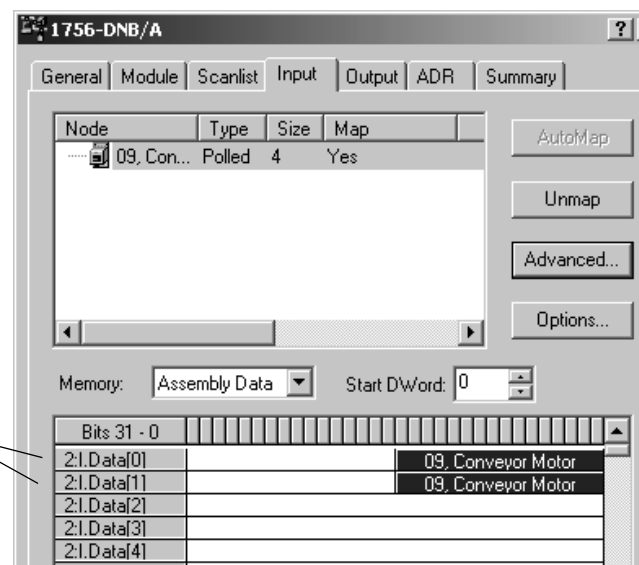
Sometimes, an input or output value for a device may end up encapsulated within a larger tag. For example, a speed value may end up as the upper 16 bits of a DINT element in the scanner. To access the value, you would have to use additional programming.



To make your programming easier, re-map the value to its own tag within the data array of the scanner. This lets you access the value without additional programming.



When you use AutoMap, all the data for a device ends up packed together.



Advanced mapping lets you unpack the data into several map entries.

In this example, the upper 16 bits of the original map entry are now in a individual tag.

## Give a Value Its Own Memory Location

To give a value its own DINT in the input or output memory of the scanner:

1. Select the device and choose *Advanced*.

2. For the first map entry, specify the first bit of the data.

- type of connection
- starting byte of the data
- starting bit of the data

3. Specify the map location for the data.

- element number in the map
- starting bit
- number of bits

4. Apply the mapping.

5. Select the next map number.

6. Specify the first bit of the data for the next map entry for this device.

- type of connection
- starting byte of the data
- starting bit of the data

7. Specify the map location for the data.

- element number in the map
- starting bit
- number of bits

8. Apply the mapping.

9. Close when you are done.

---

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***User Manual***